



Solid Rocket Booster



Illustrated Systems Schematics

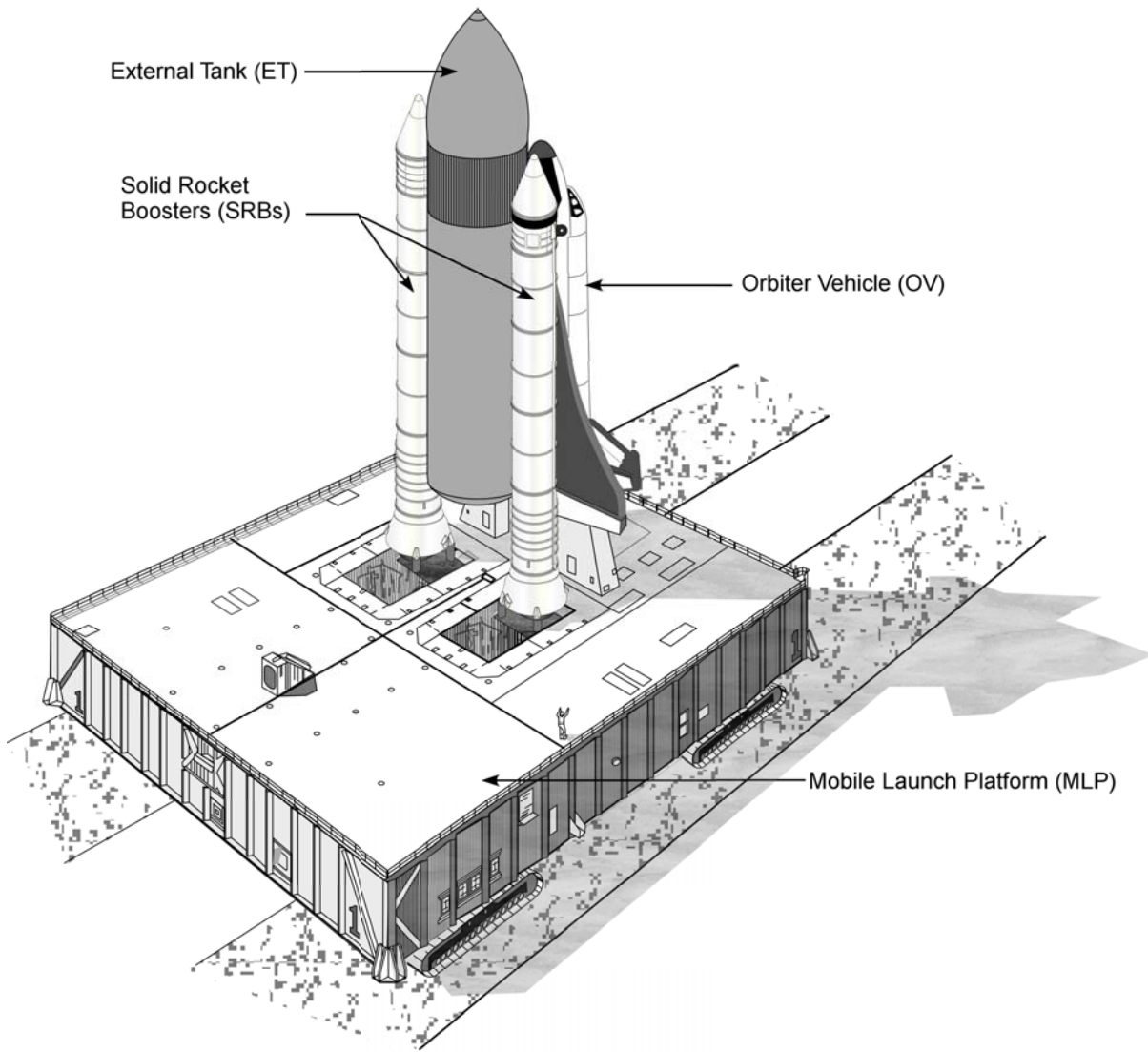
Developed by:
Charles E. Martin
256-544-5424
Charles.e.martin@nasa.gov

5/11/2006

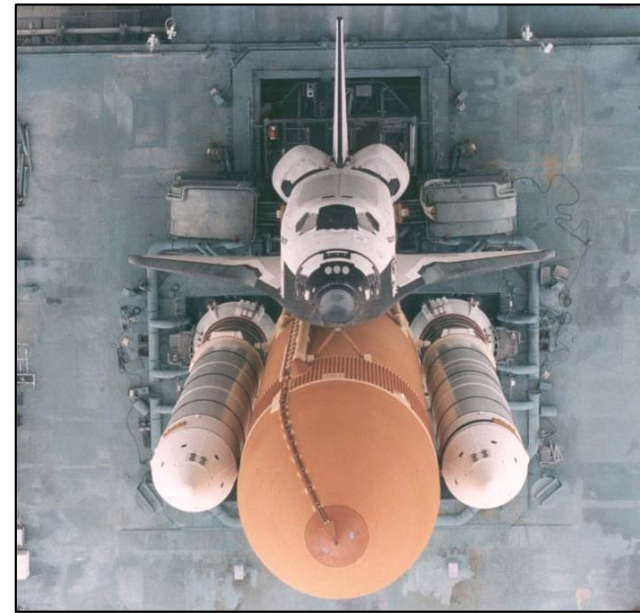
This is a companion document (schematics only) to the "Solid Rocket Booster Illustrated Systems Manual", 10PMC-0001 developed by Charles E. Martin



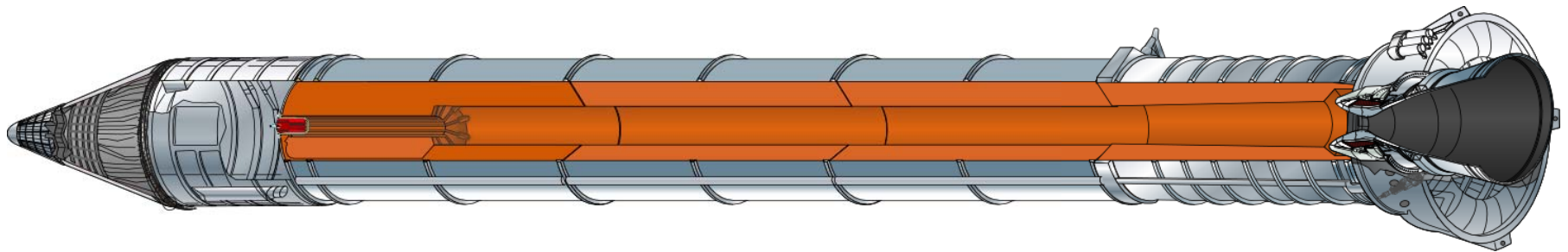
555 Discovery Drive
Huntsville, Alabama 35806
Contract NAS9-20000



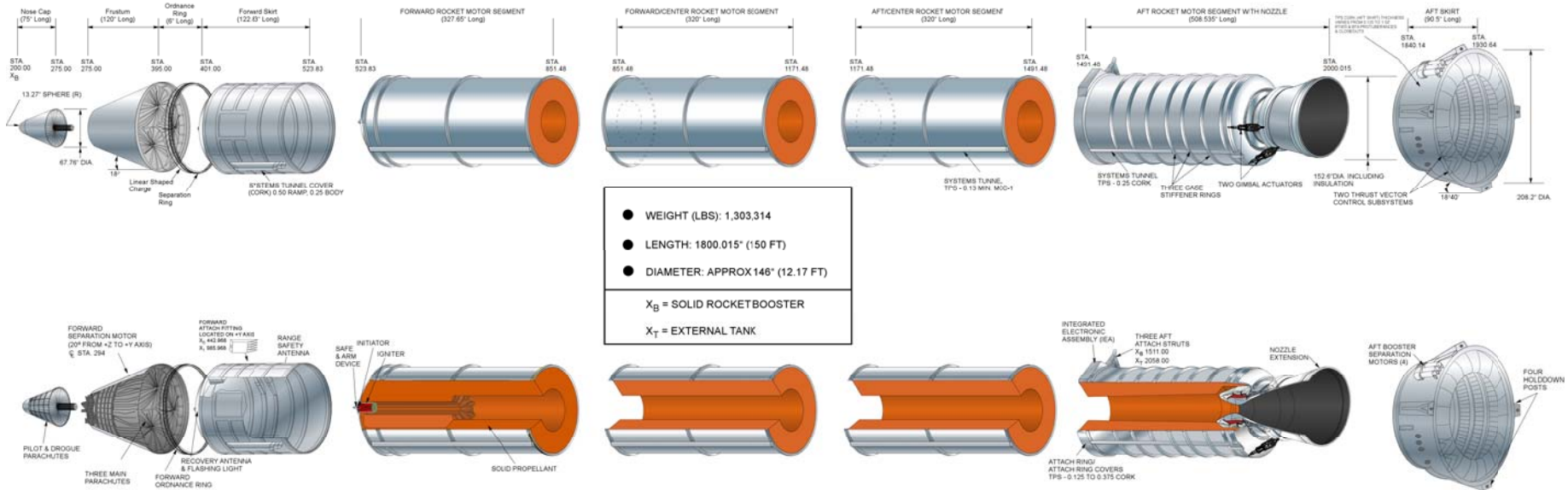
Space Shuttle and Mobile Launch Platform



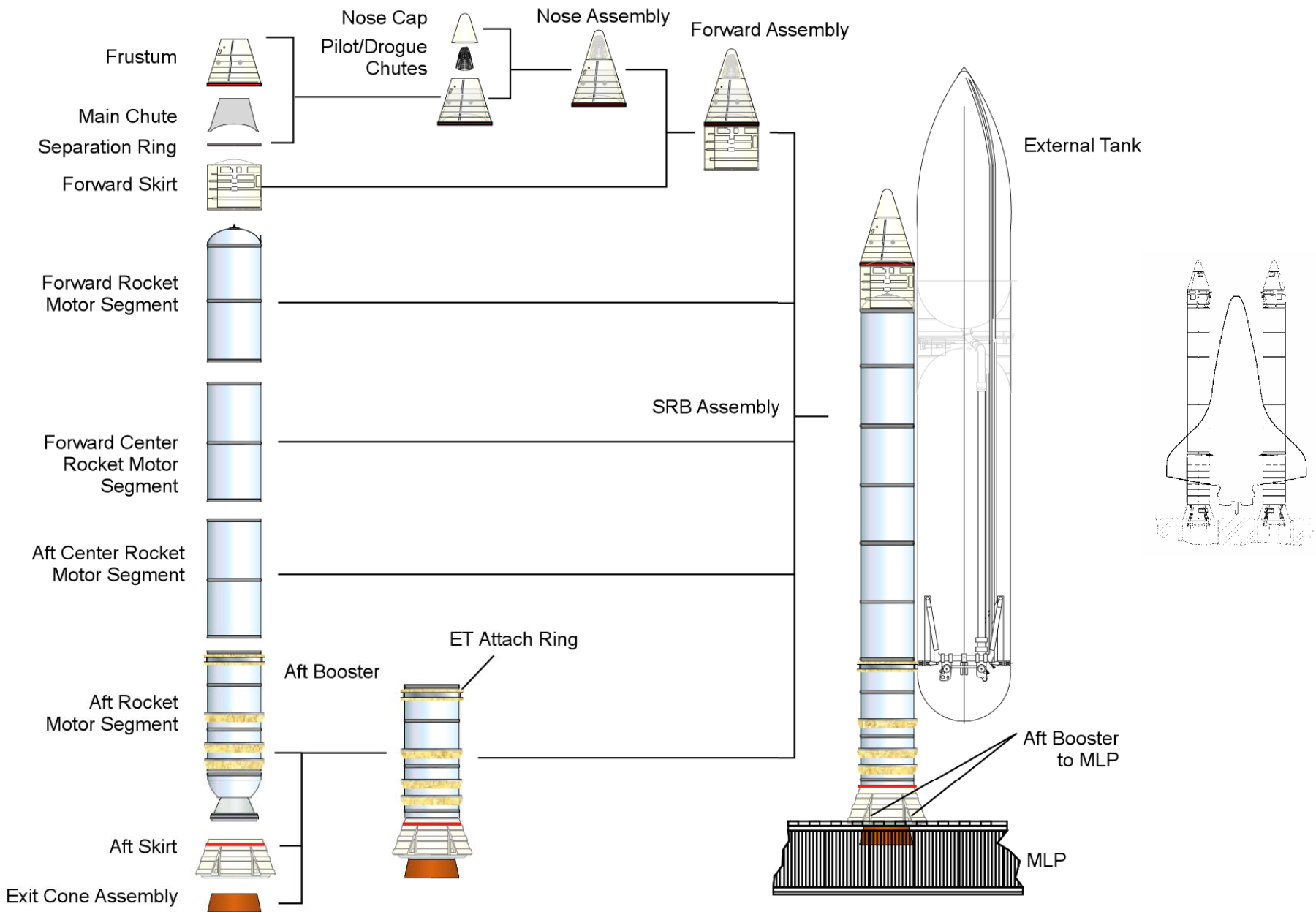
SRBs on MLP



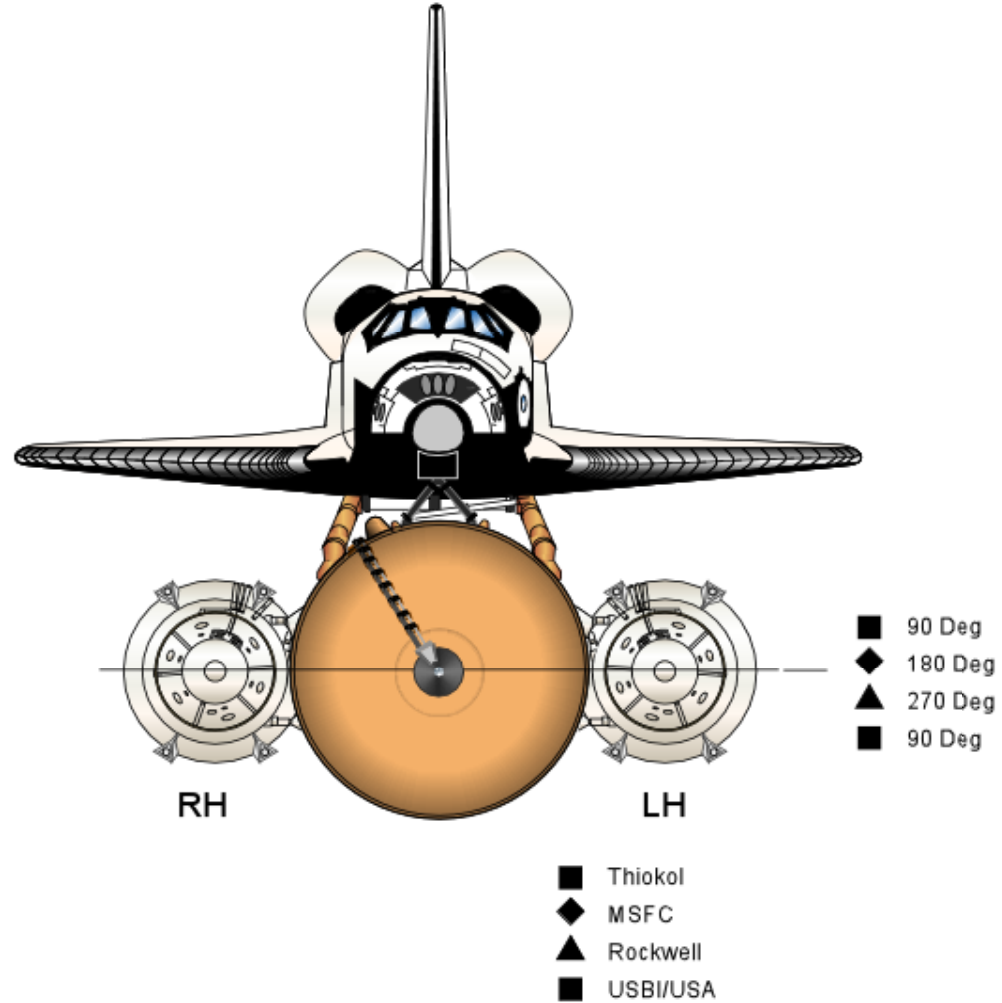
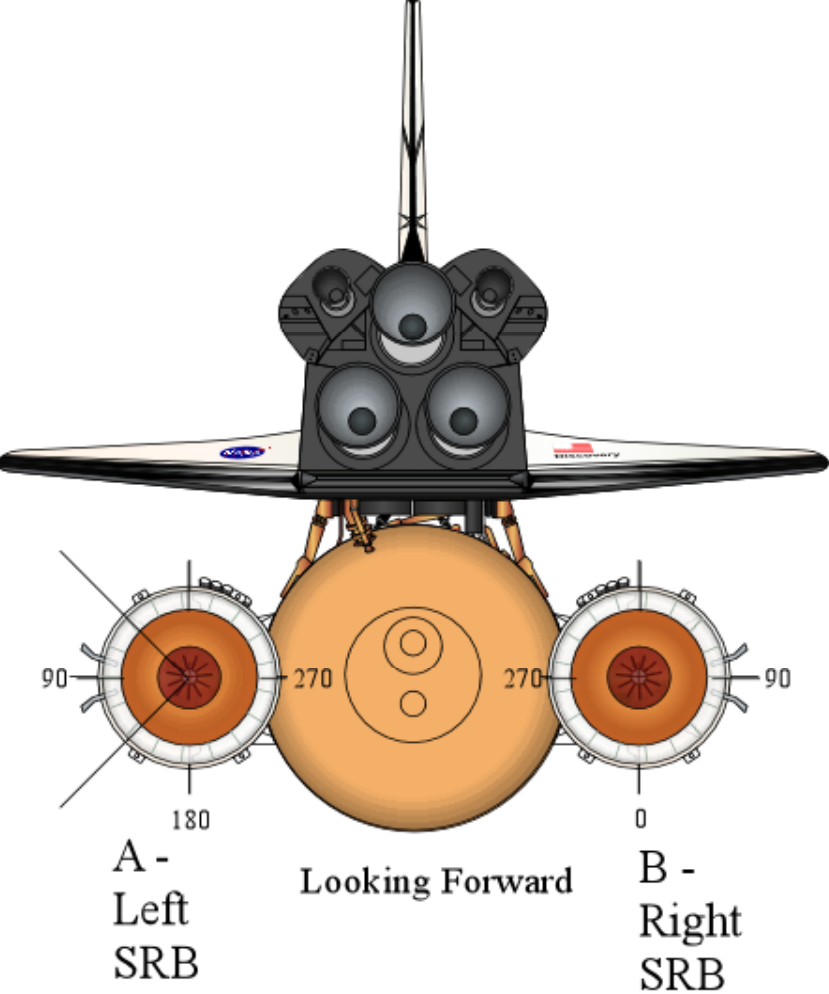
SRB Cutaway



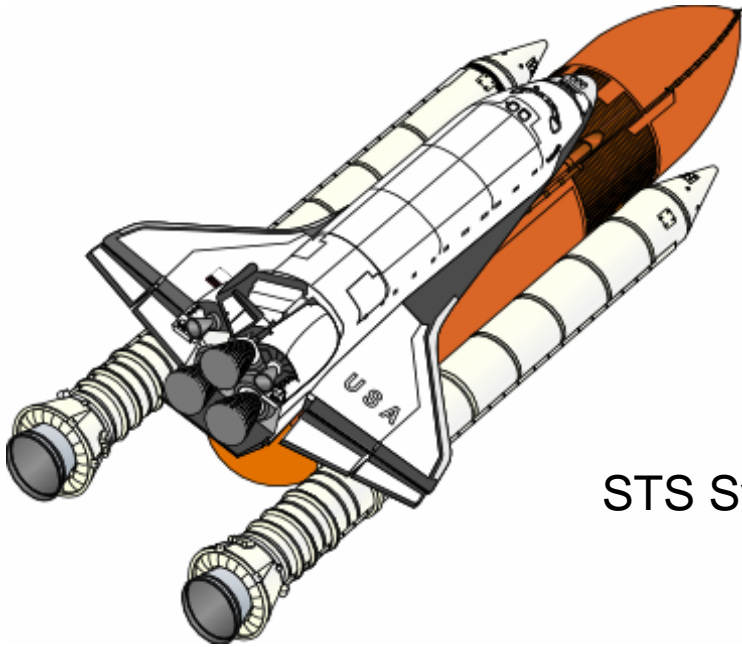
SRB Component Drawing



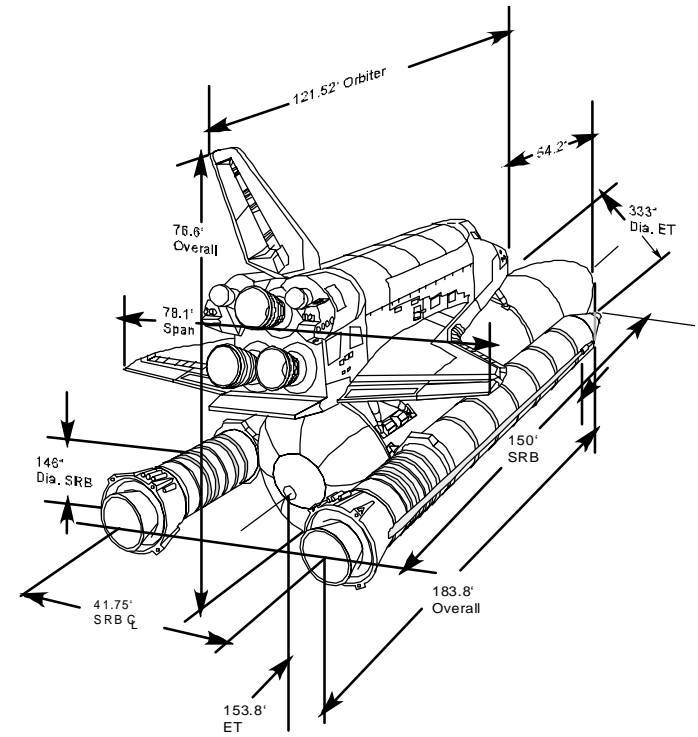
SRB Basic Assembly and Orientation to MLP and ET



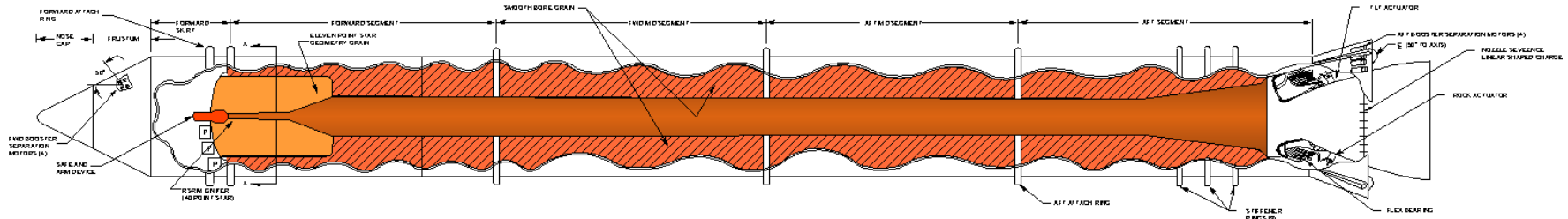
Space Transportation System and SRB Orientation



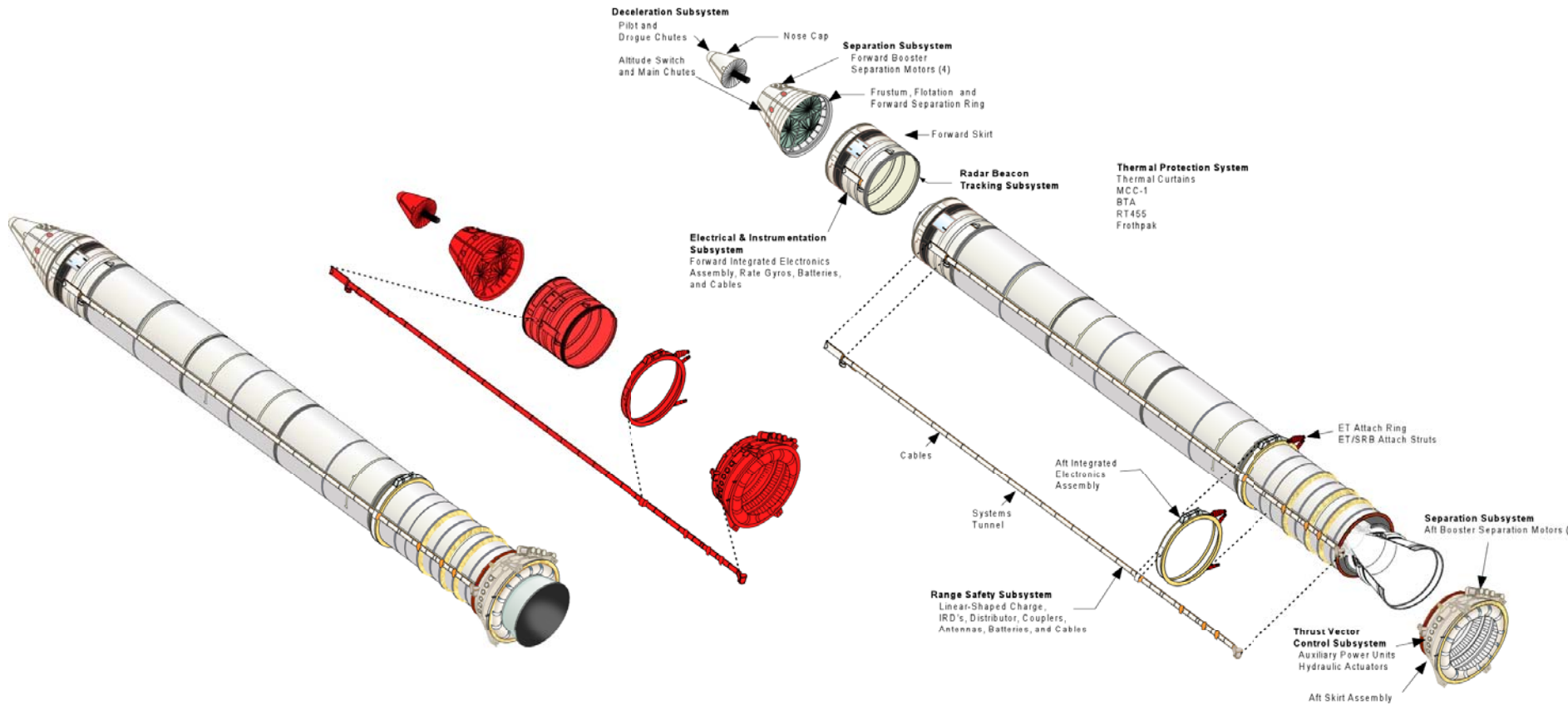
STS System



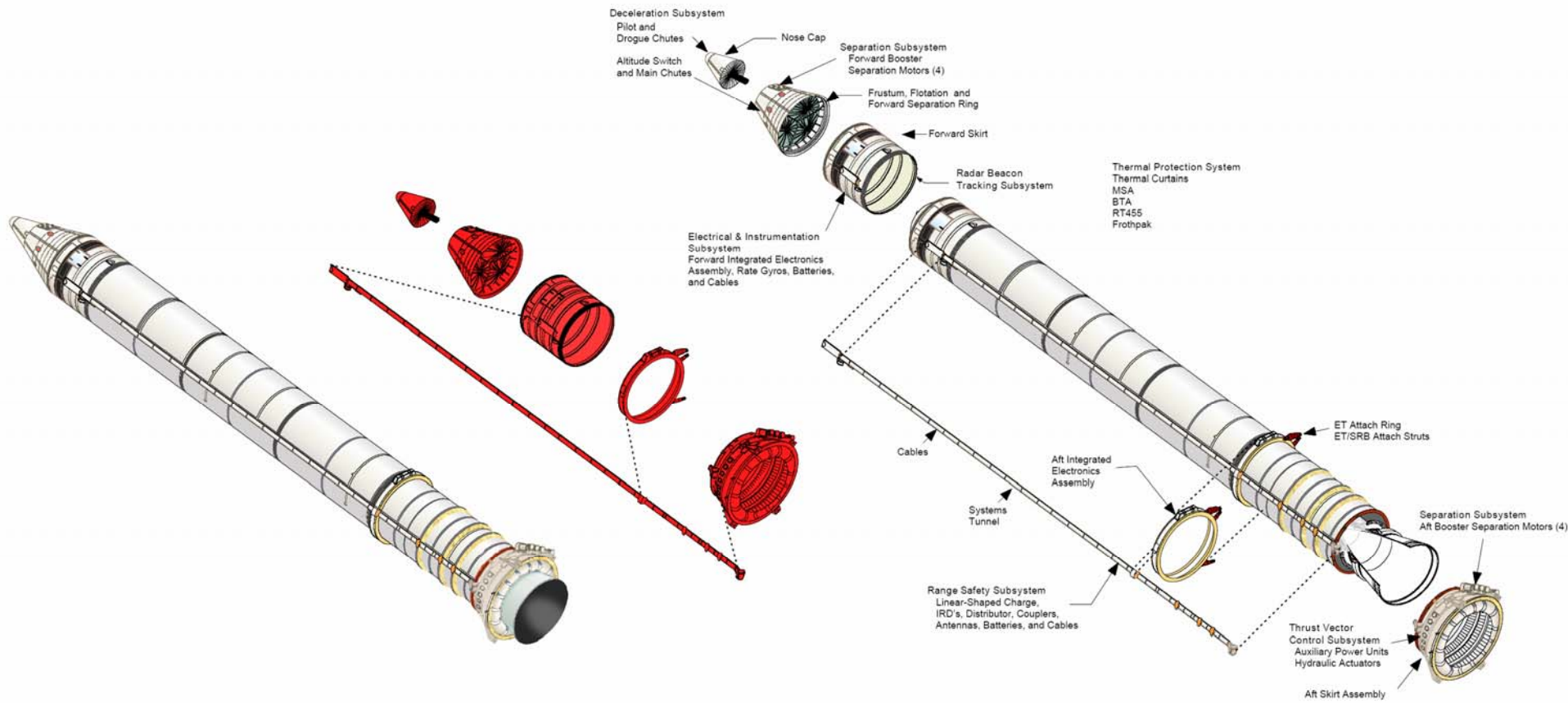
STS System Dimensions



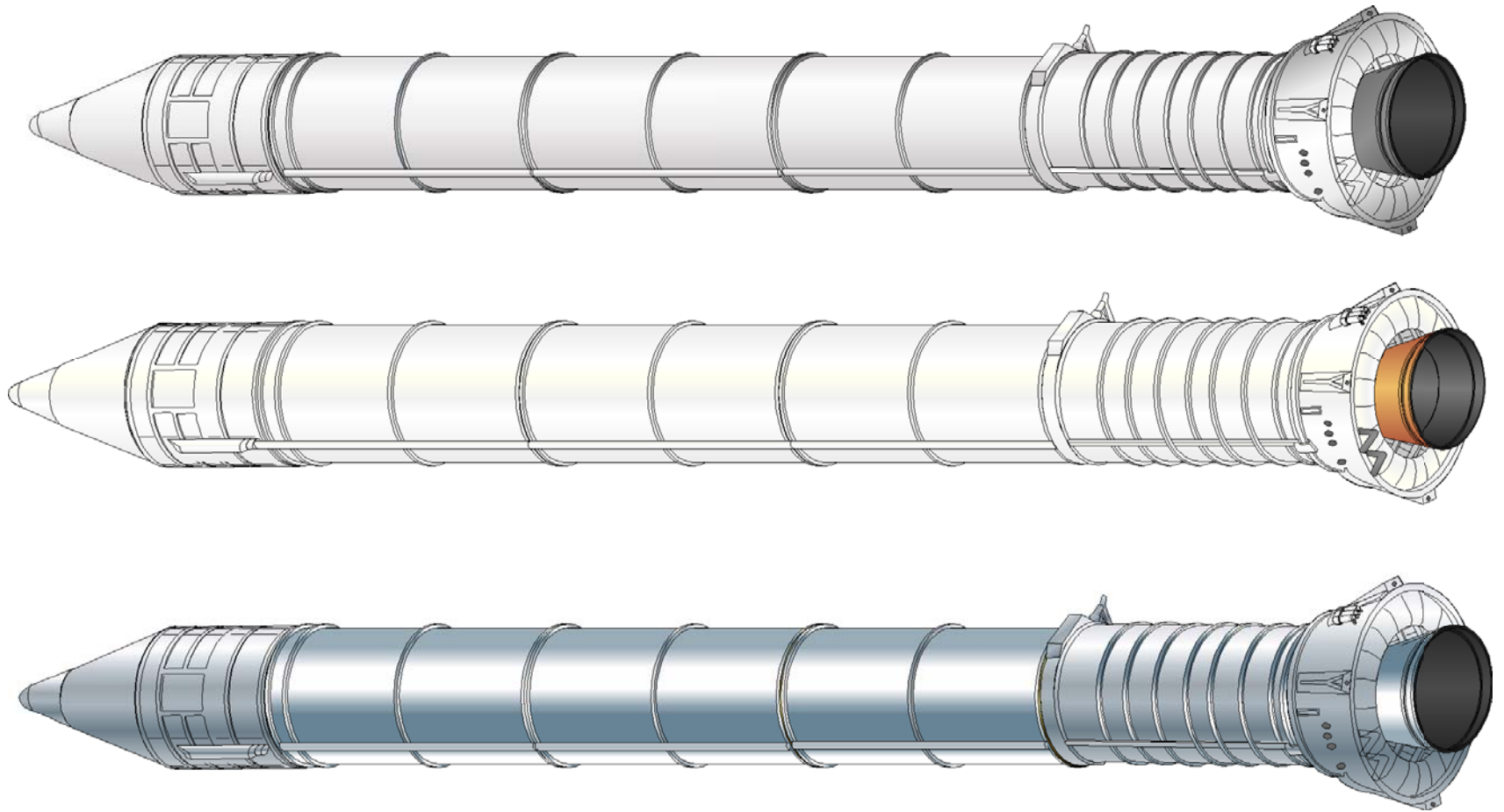
SRB Cutaway Showing Components



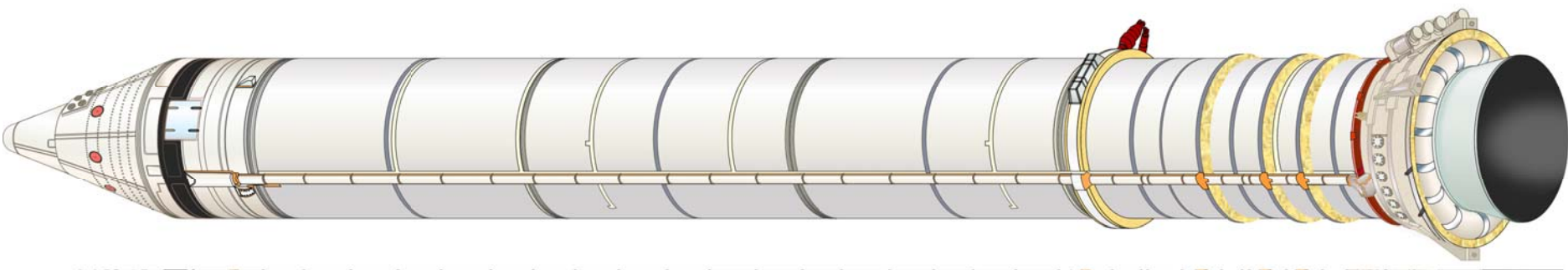
SRB Systems



SRB Systems

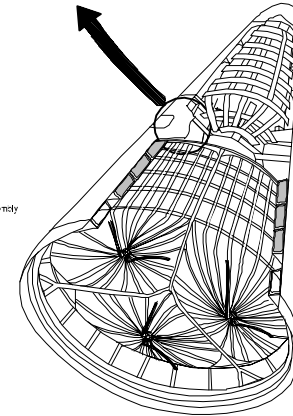
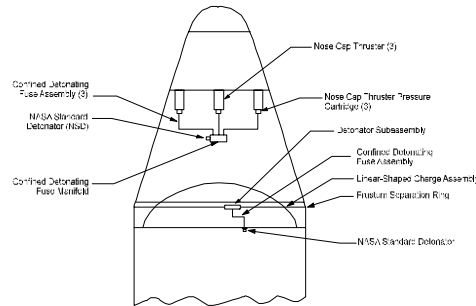
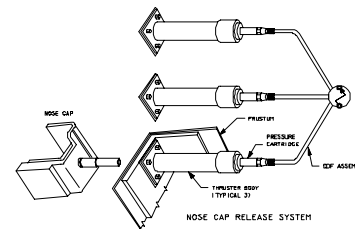


SRB Miscellaneous Views

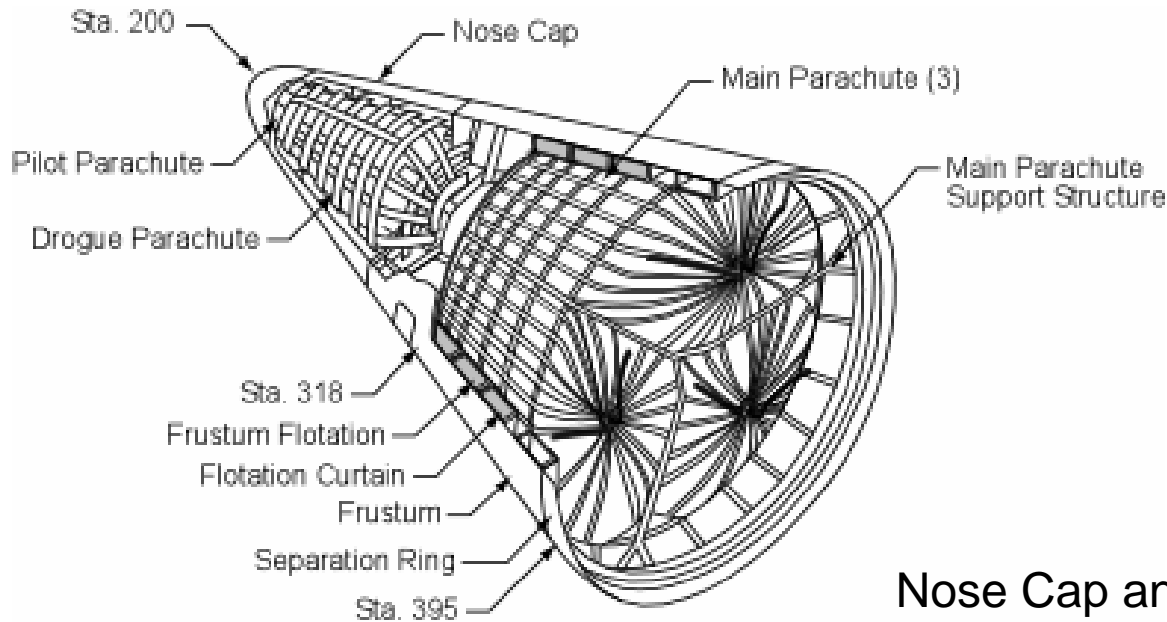


SRB Isometric Detail

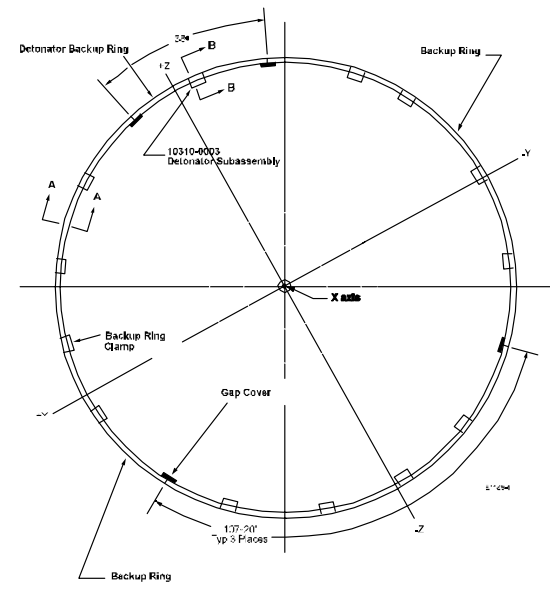
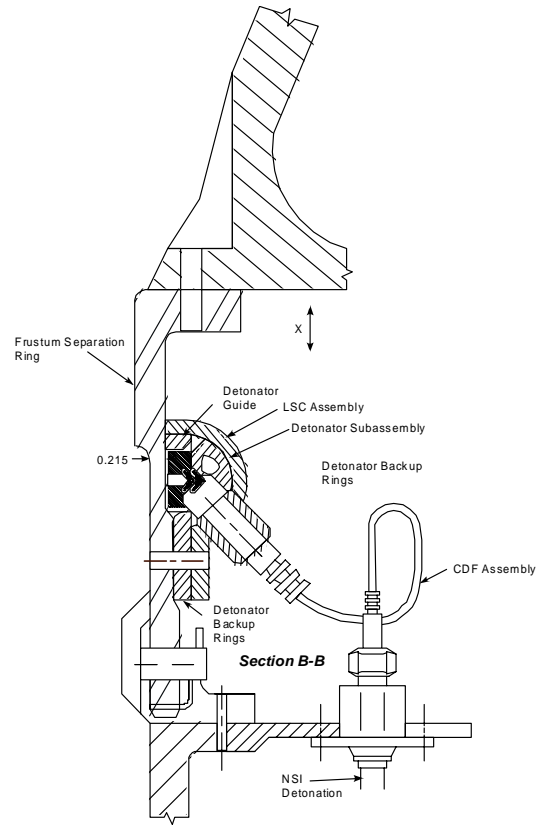
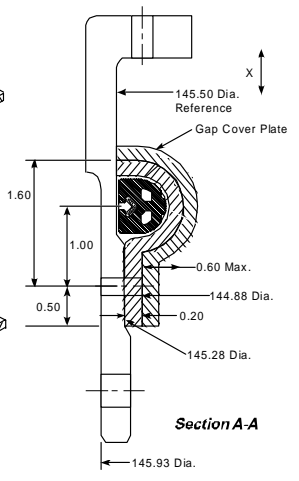
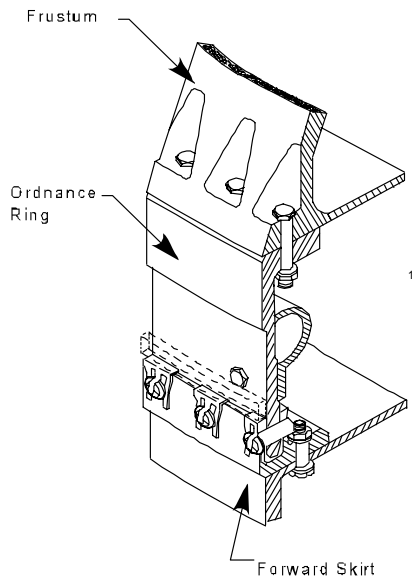
Structural Subsystem



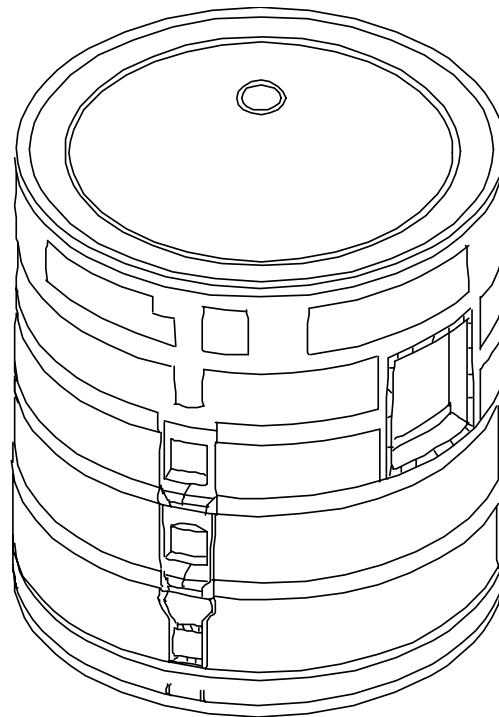
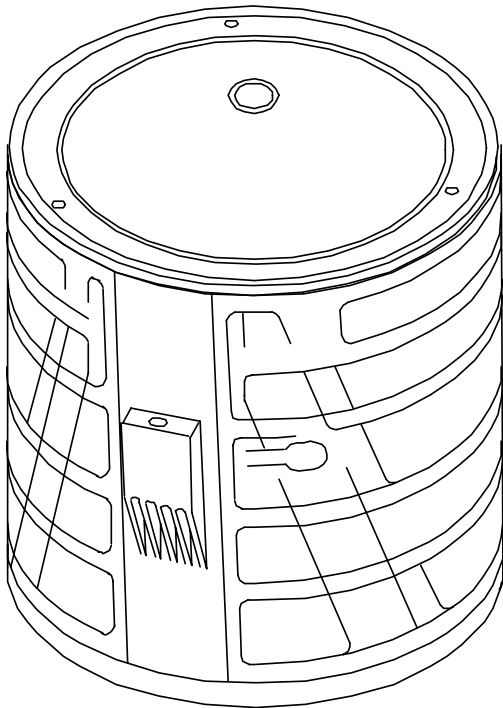
Nose Cap Assembly Exterior and View showing Separation Thrusters



Nose Cap and Frustum Assembly



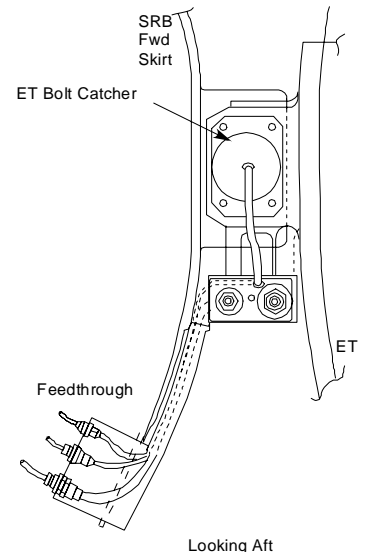
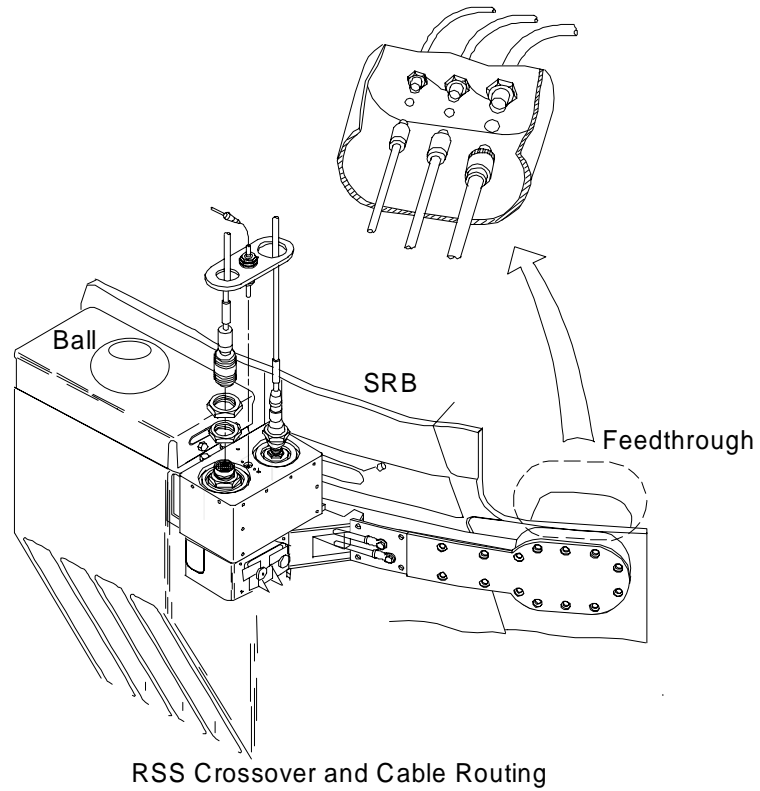
SRB Forward Separation Ring Cross Section



SRB Forward Skirt Showing Details



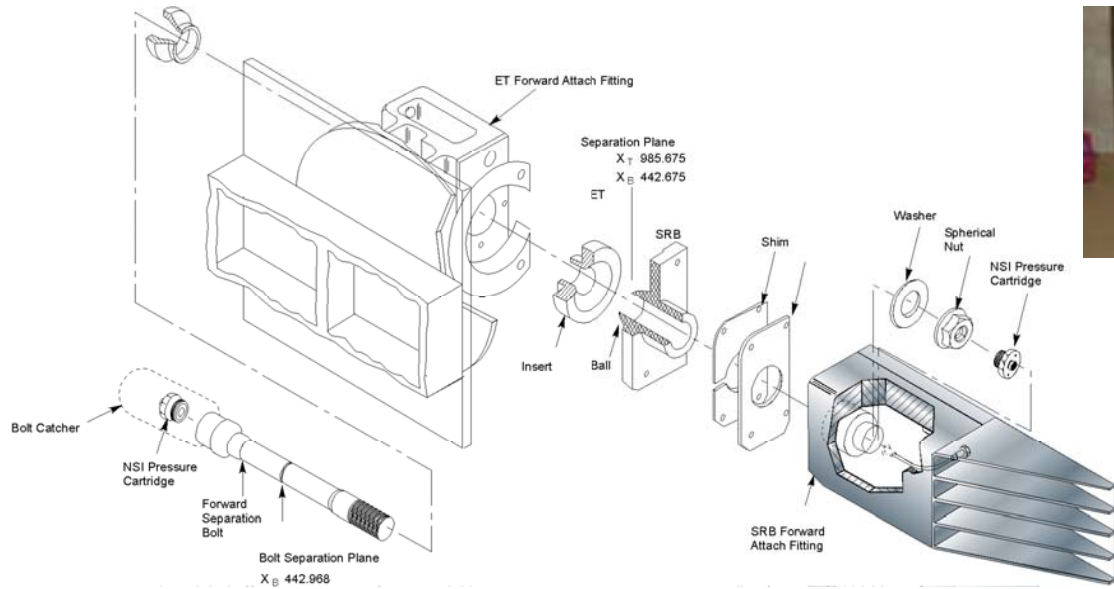
Forward Attach and RSS Crossover



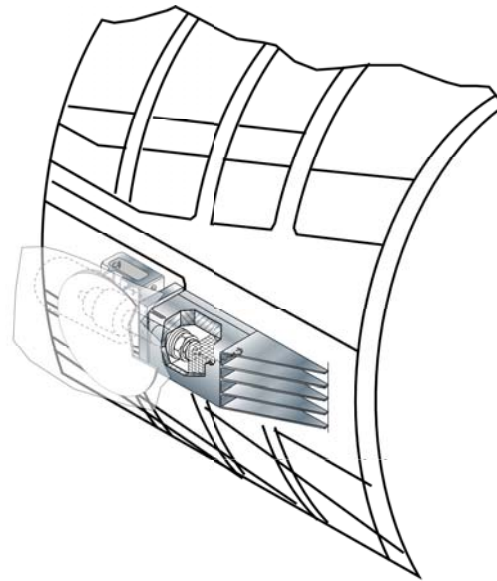
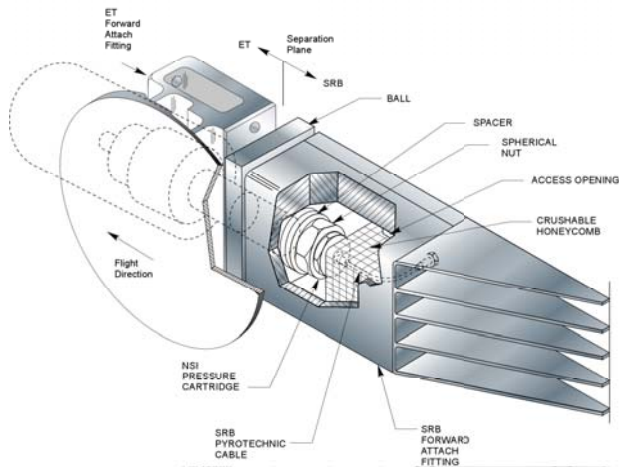
SRB Forward Assembly (Nose Cap, Frustum, Forward Skirt)



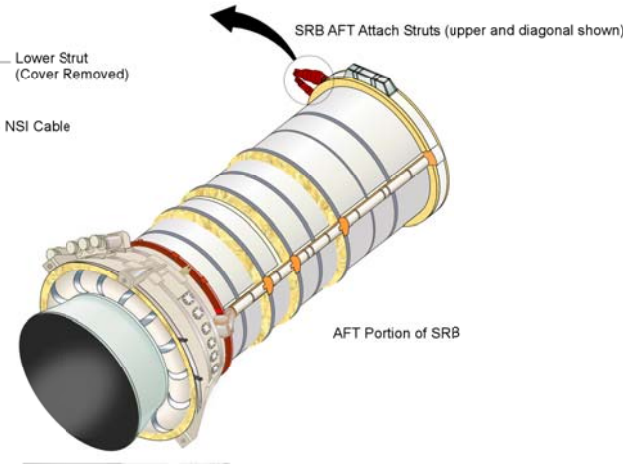
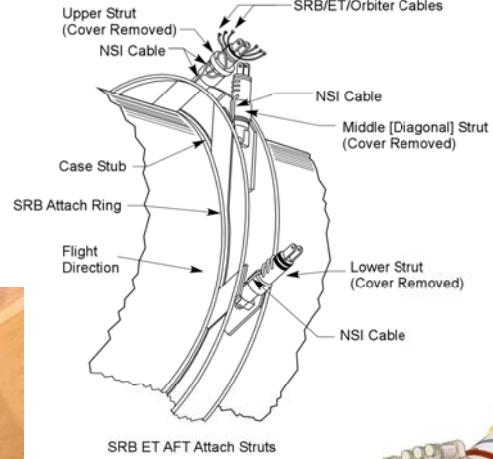
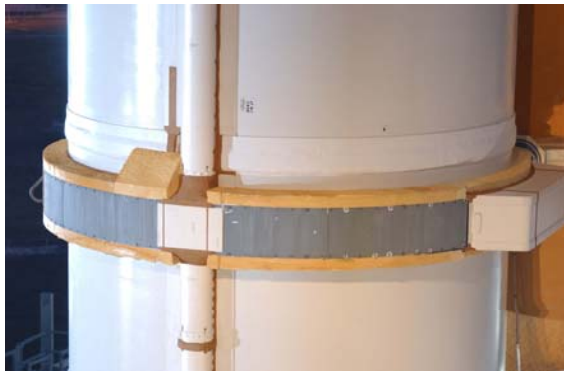
Forward Attach & Bolt Catcher



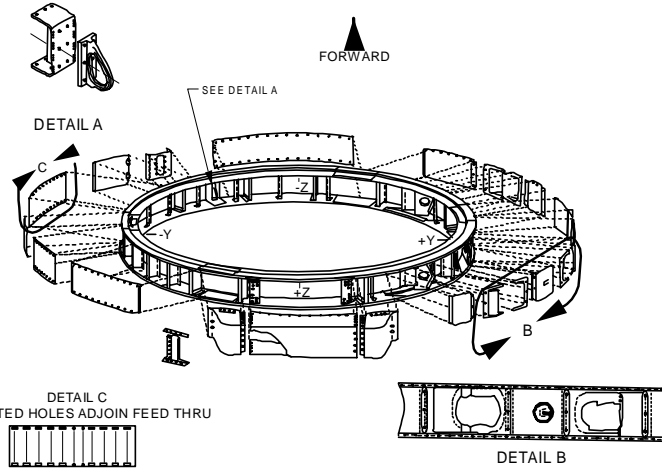
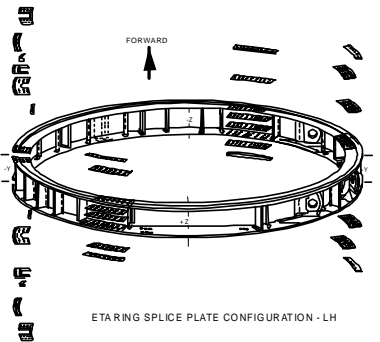
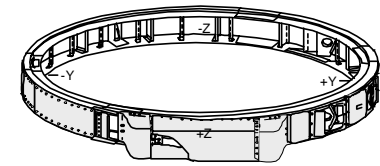
Bolt Catcher (cutaway)



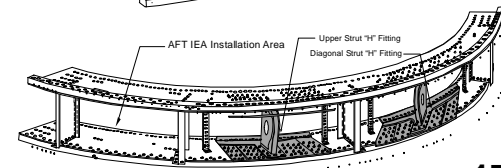
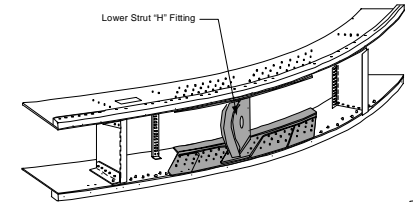
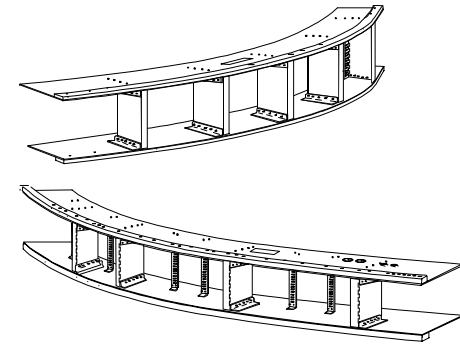
SRB/ET Forward Attach Fitting



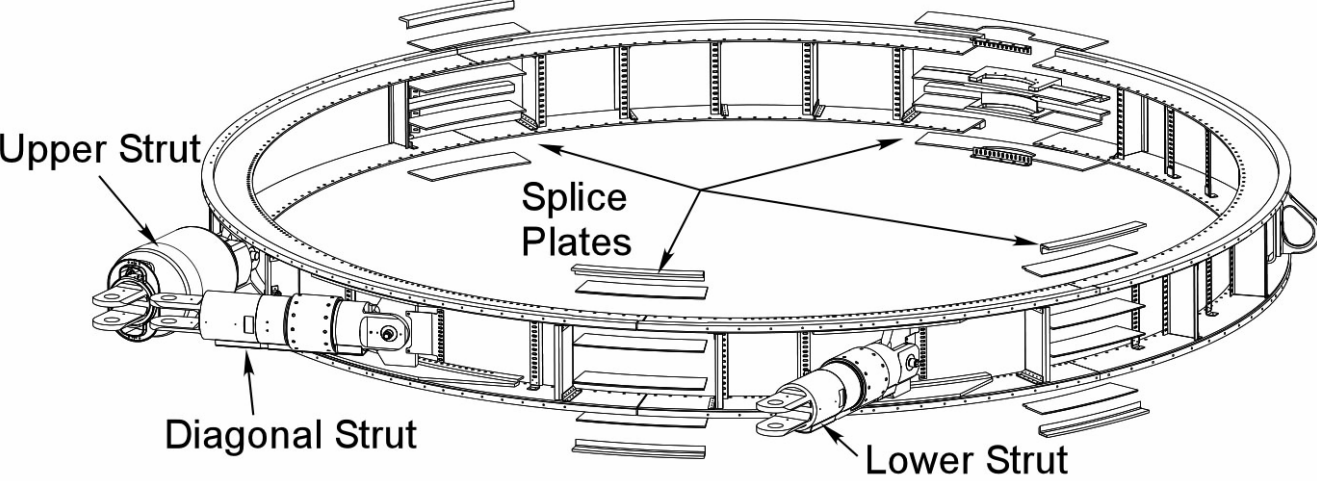
ETA Ring Strut Connections



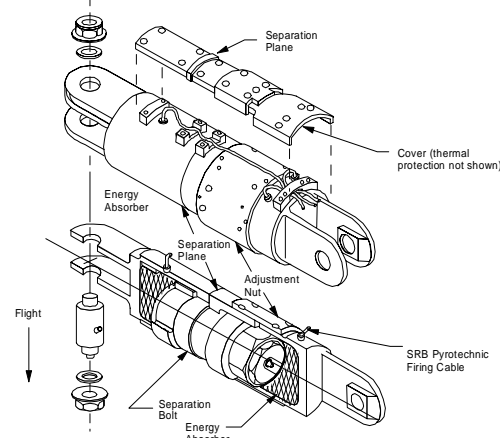
LEFT HAND EXTERNAL TANK ATTACH (ETA) RING



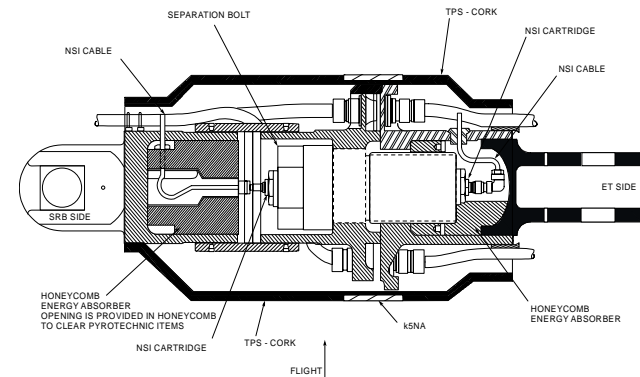
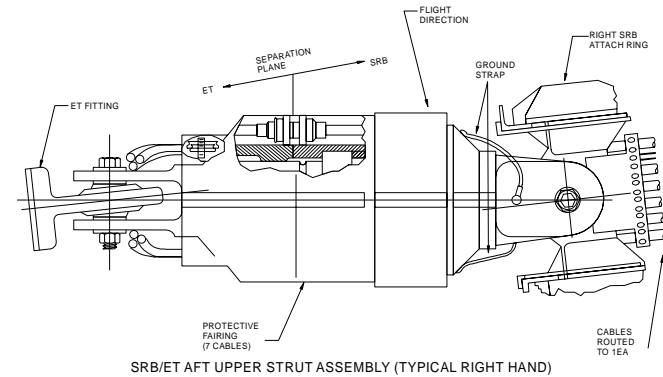
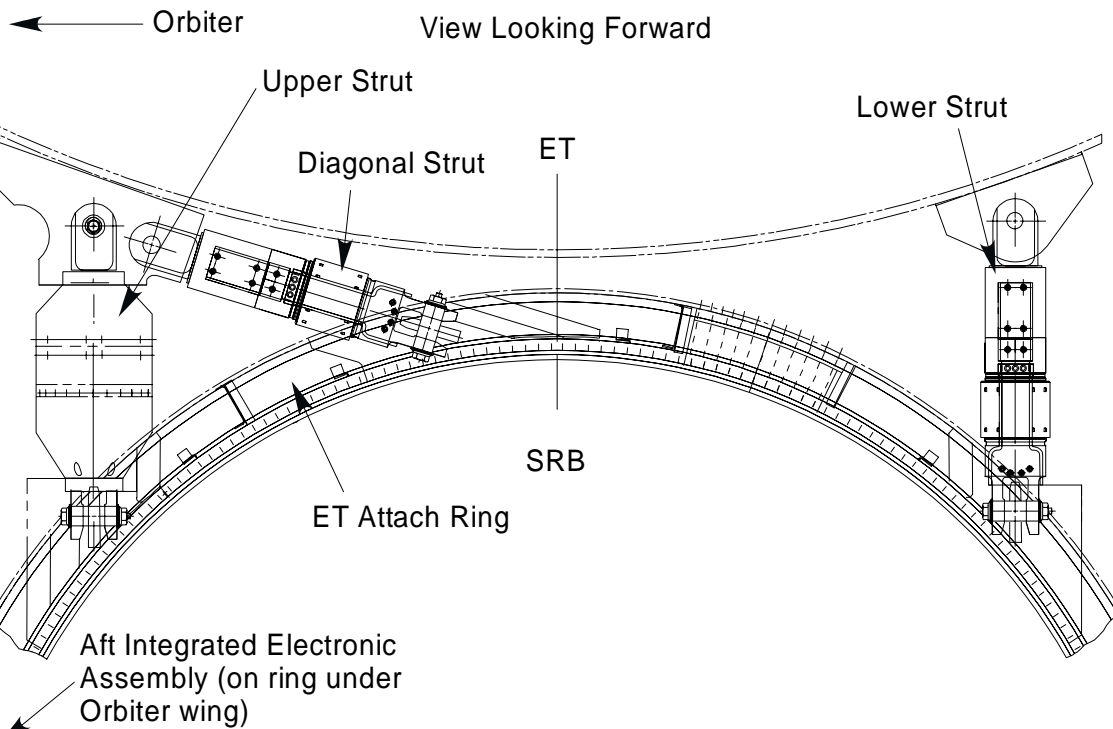
ETA Ring Structure



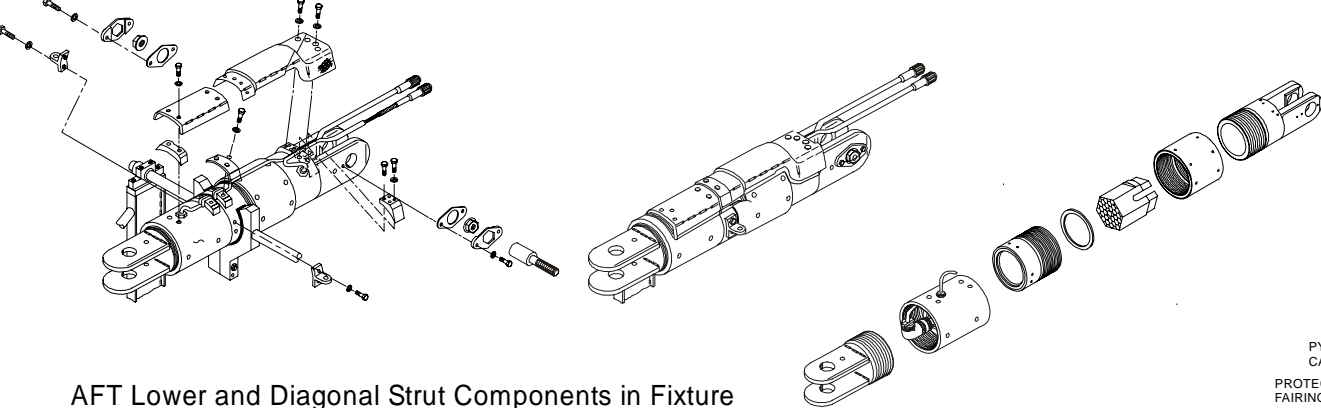
ETA Ring showing Struts and Connection



Lower and Diagonal Strut

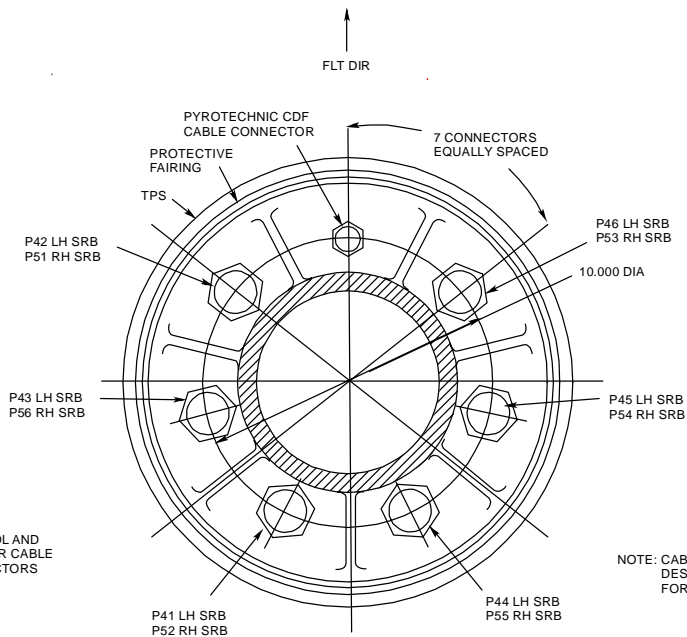


SRB/ET Upper Strut Assembly

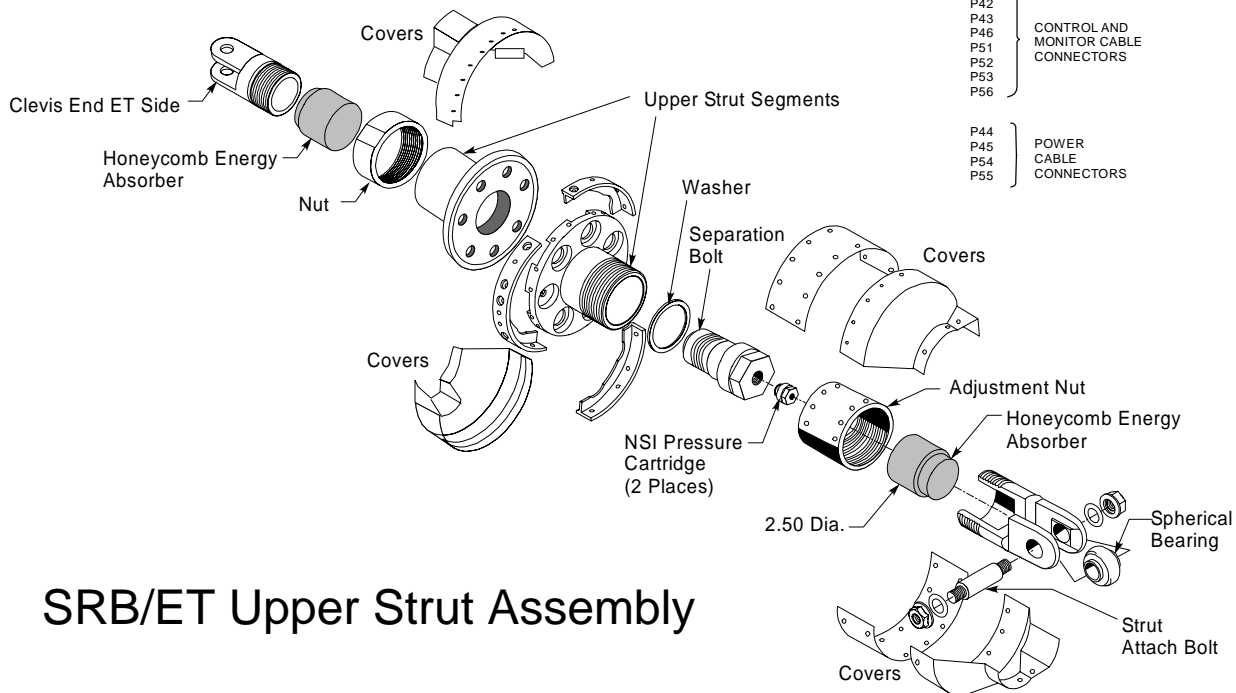


AFT Lower and Diagonal Strut Components in Fixture

Lower and Diagonal Strut

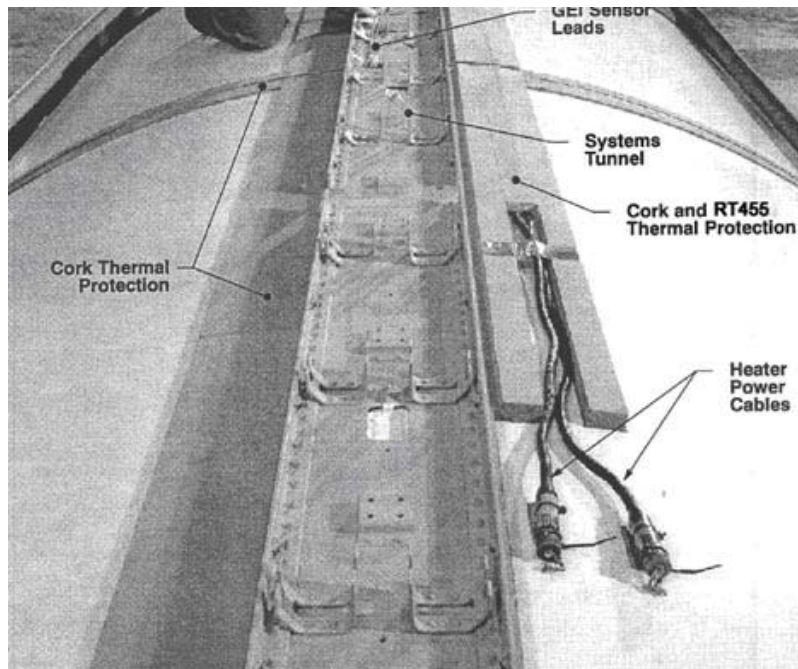


NOTE: CABLE CONNECTOR DESIGNATIONS ARE FOR OFI.



SRB/ET Upper Strut Assembly

Upper Strut Cable Passthrough Connections



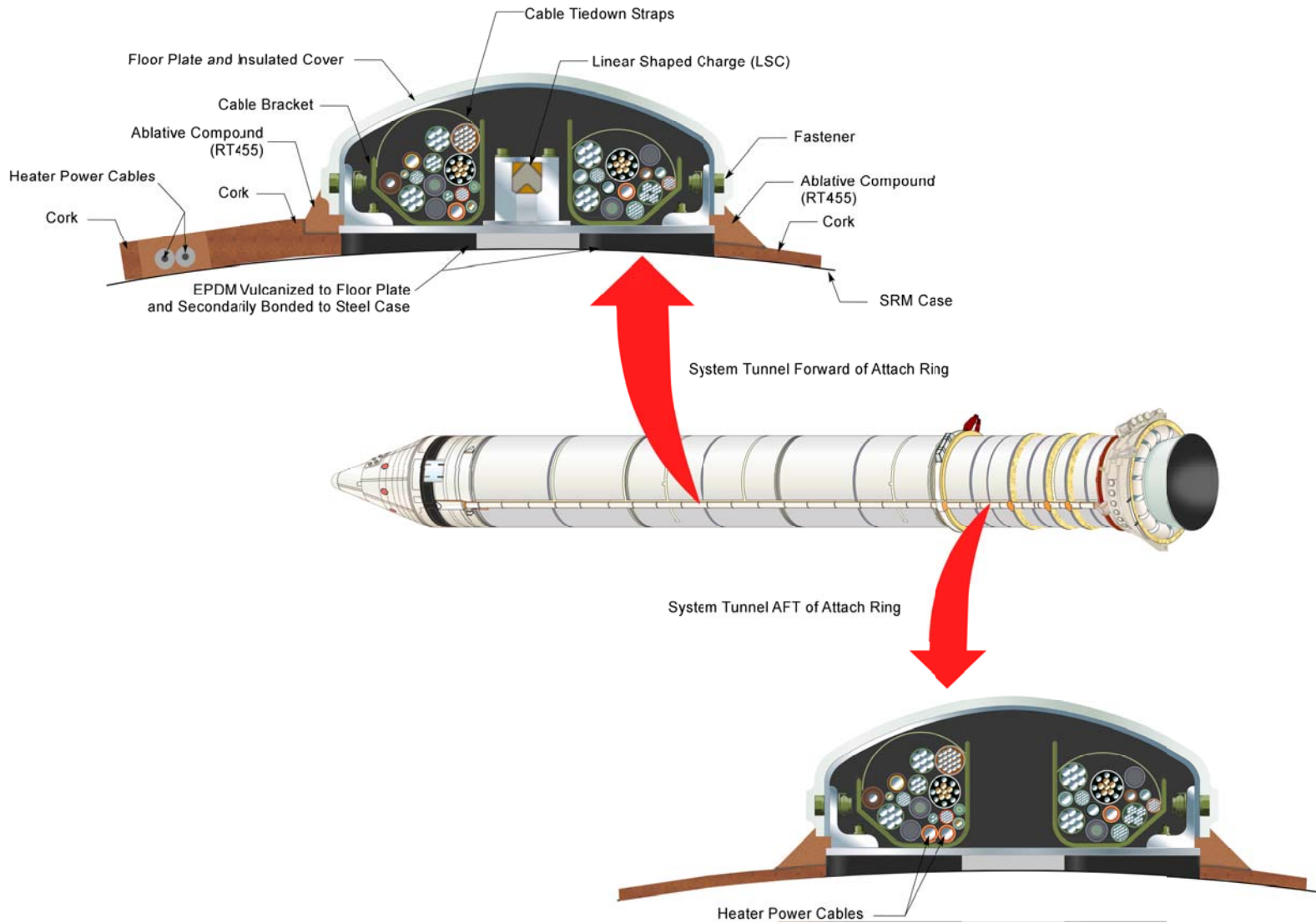
Systems Tunnel Configuration



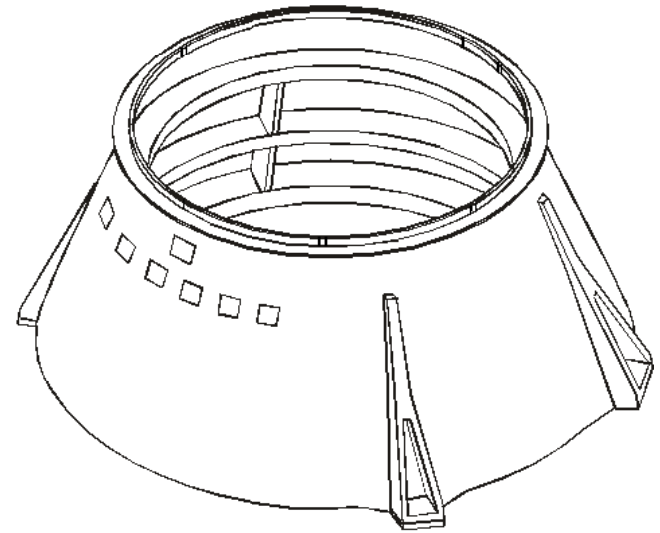
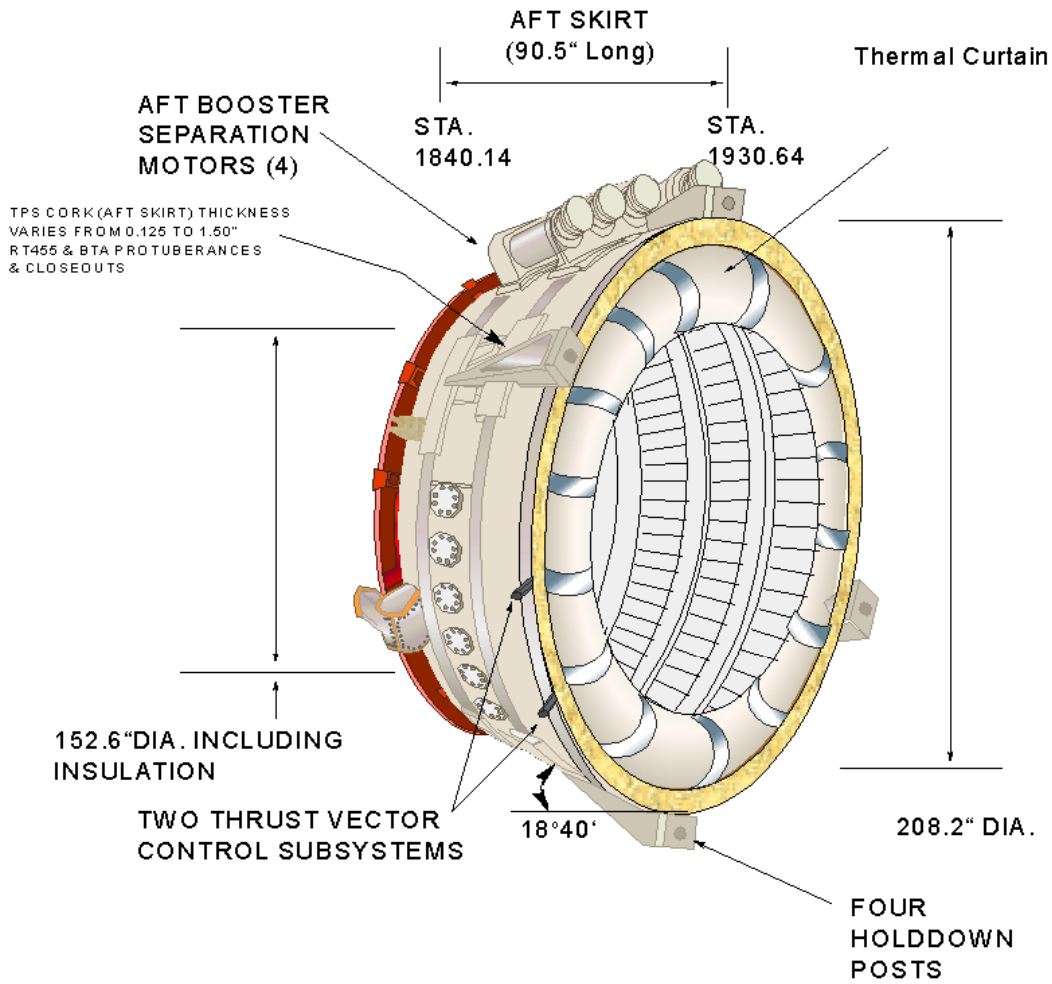
Canoe (Fwd Passthrough)



Rooster Tail (Aft Passthrough)

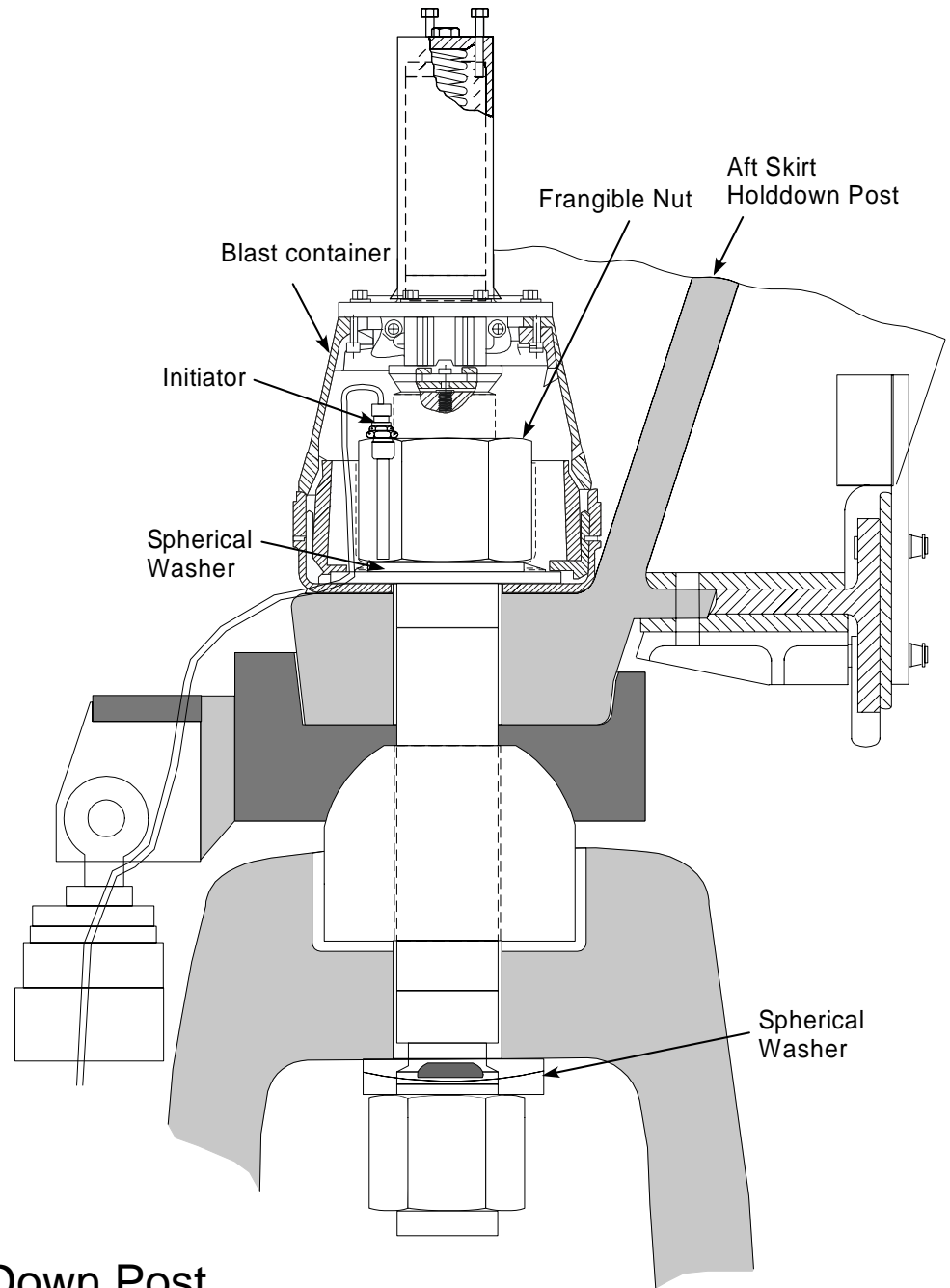
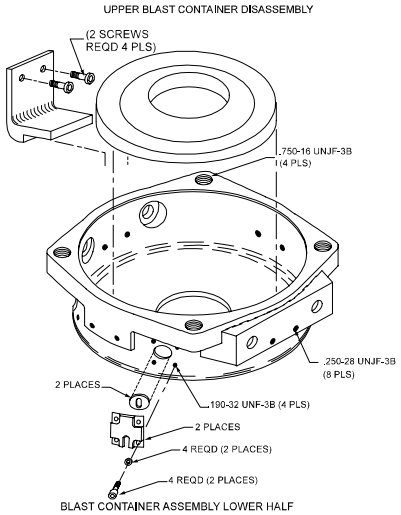
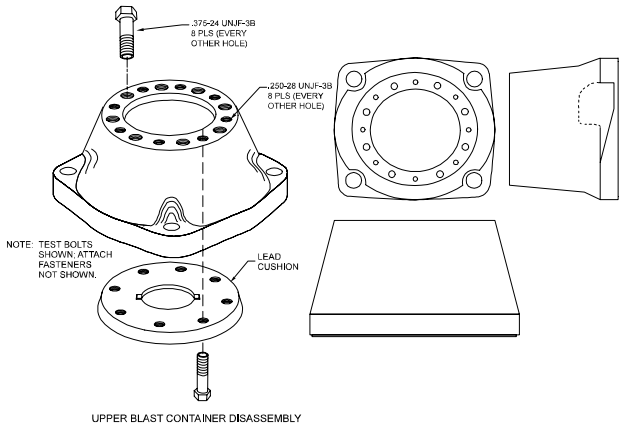
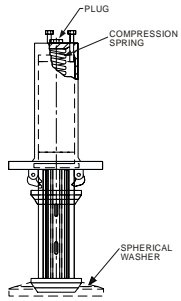


Systems Tunnel Configuration

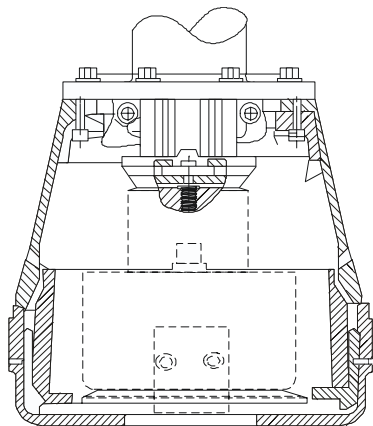
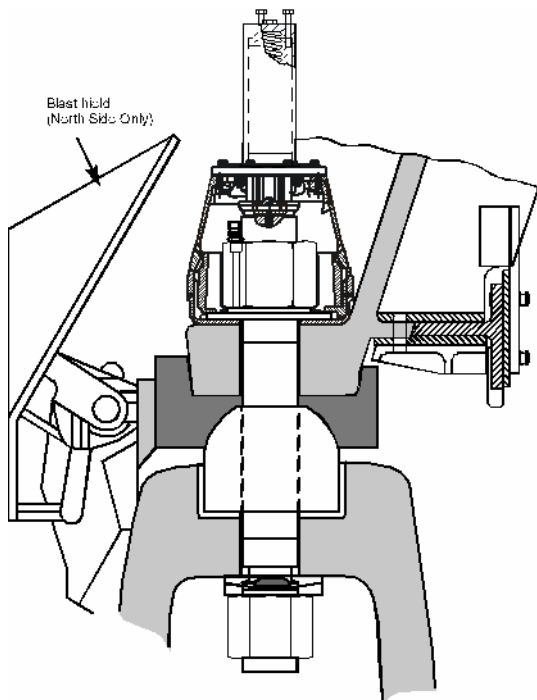


Aft Skirt Details

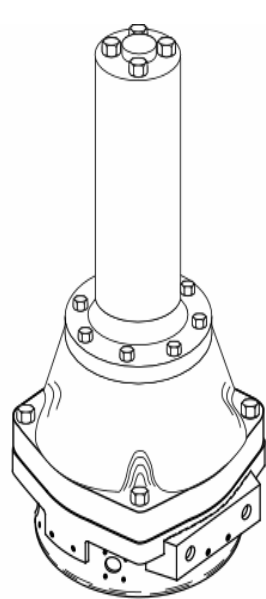
Hold-Down Post Expanded Parts



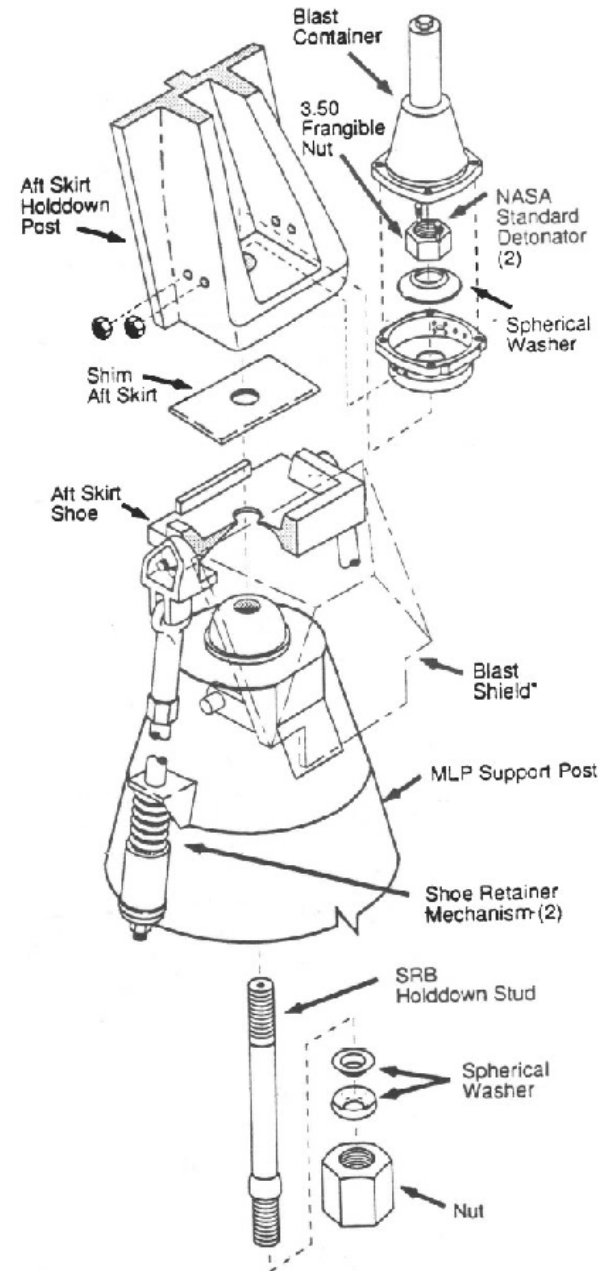
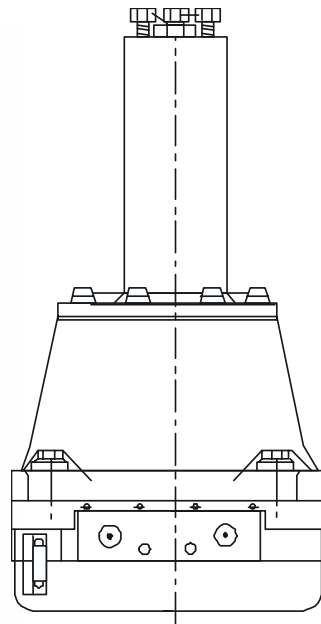
Hold-Down Post



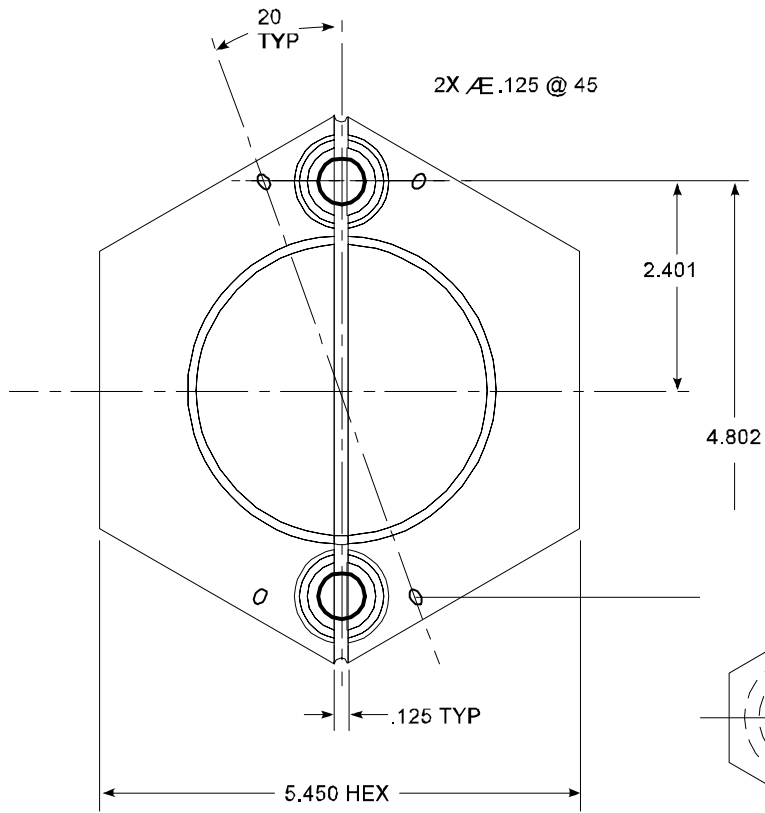
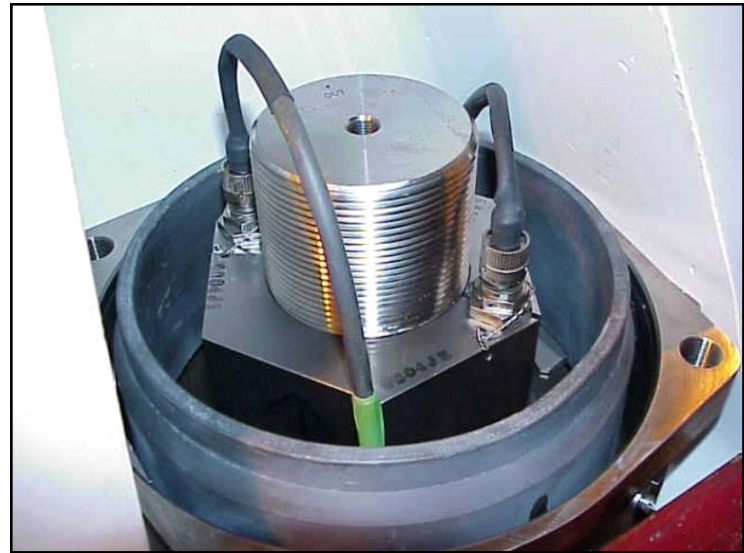
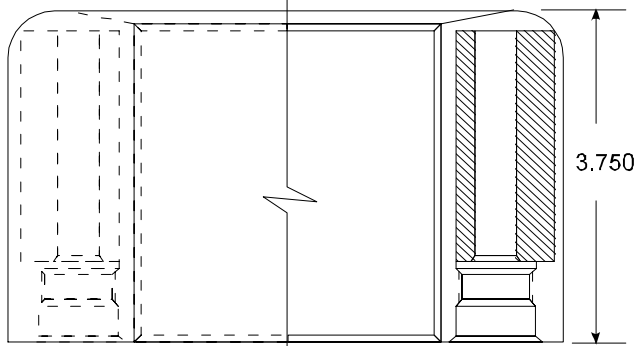
HOLDDOWN BLAST CONTAINER



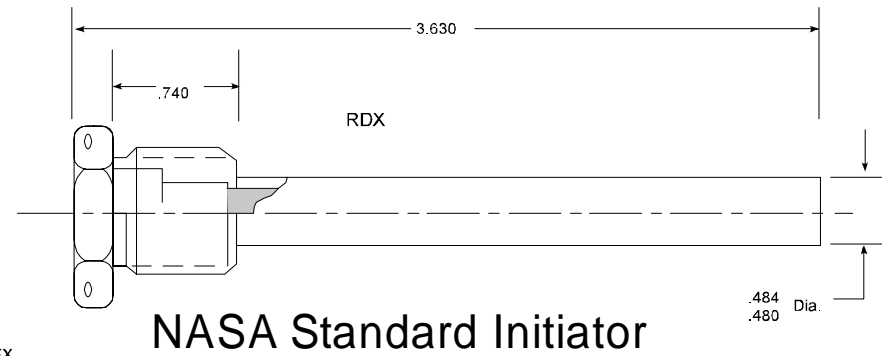
HOLDDOWN BLAST CONTAINER



Hold-Down Post Showing MLP details



Hold-Down Post Details

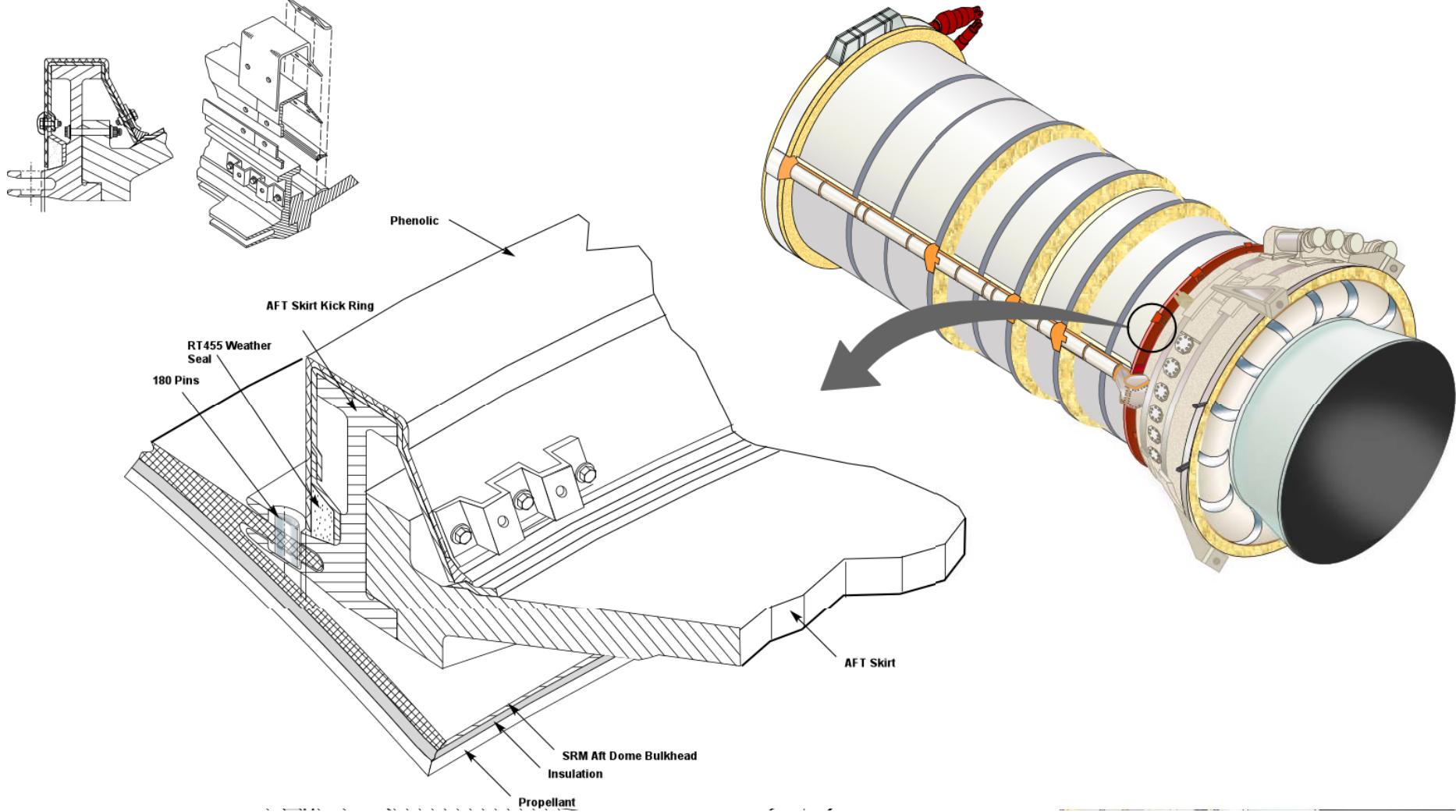


Frangible Nut

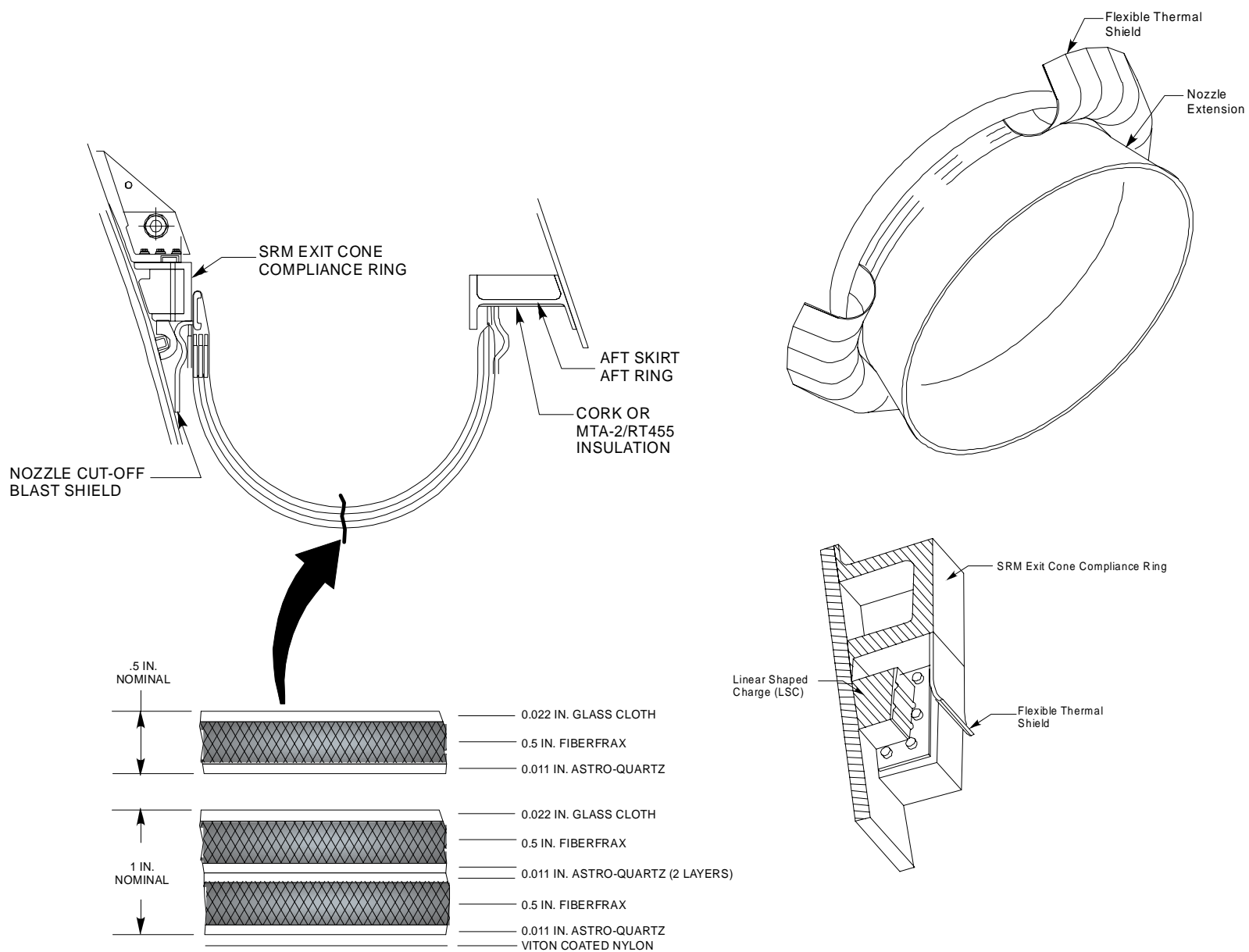
NASA Standard Initiator

(Dimensions shown in Inches)

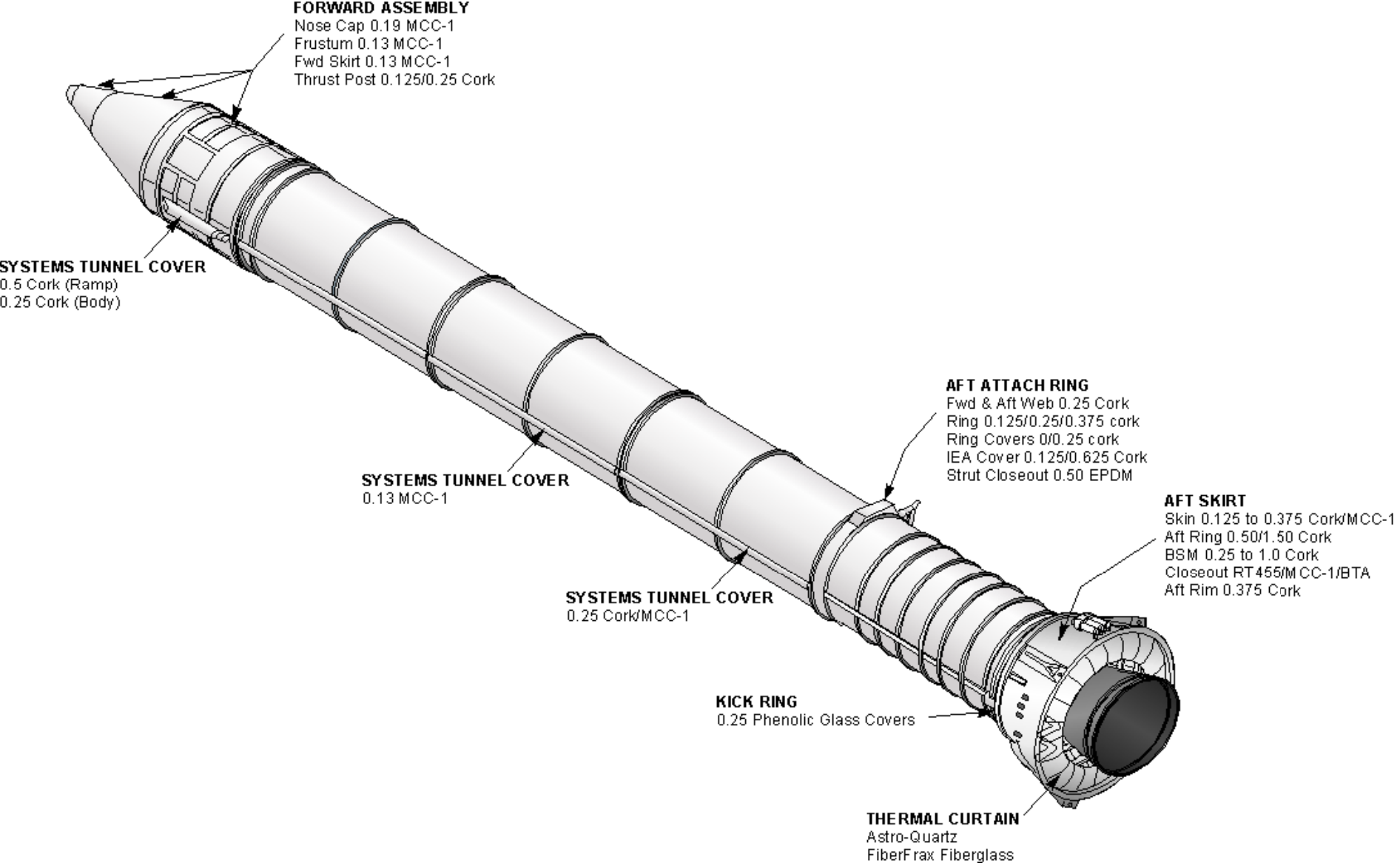
0.990
1.000 HEX



Aft Attach Structure (RSRM to SRB AFT Skirt)

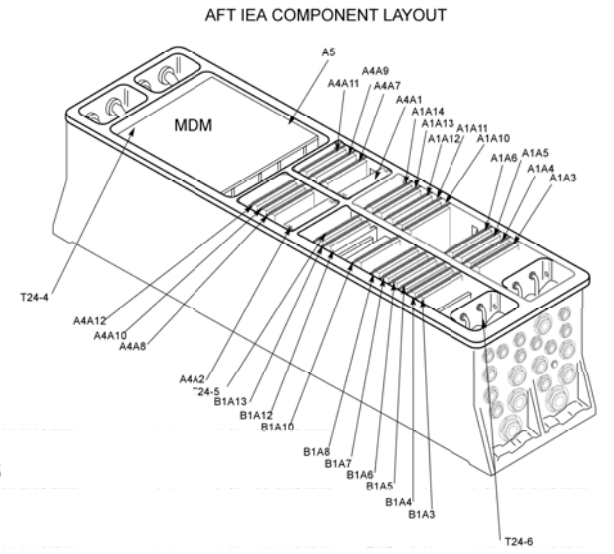
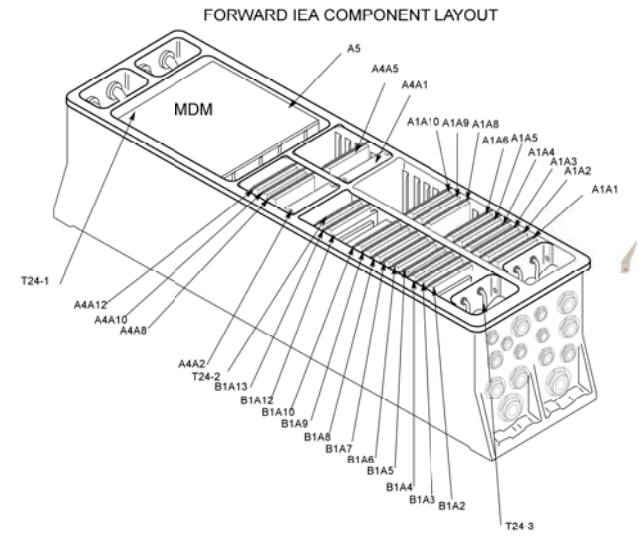
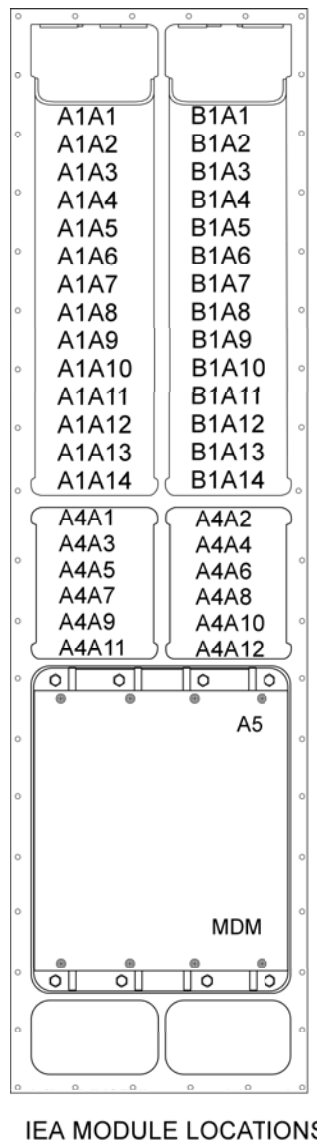
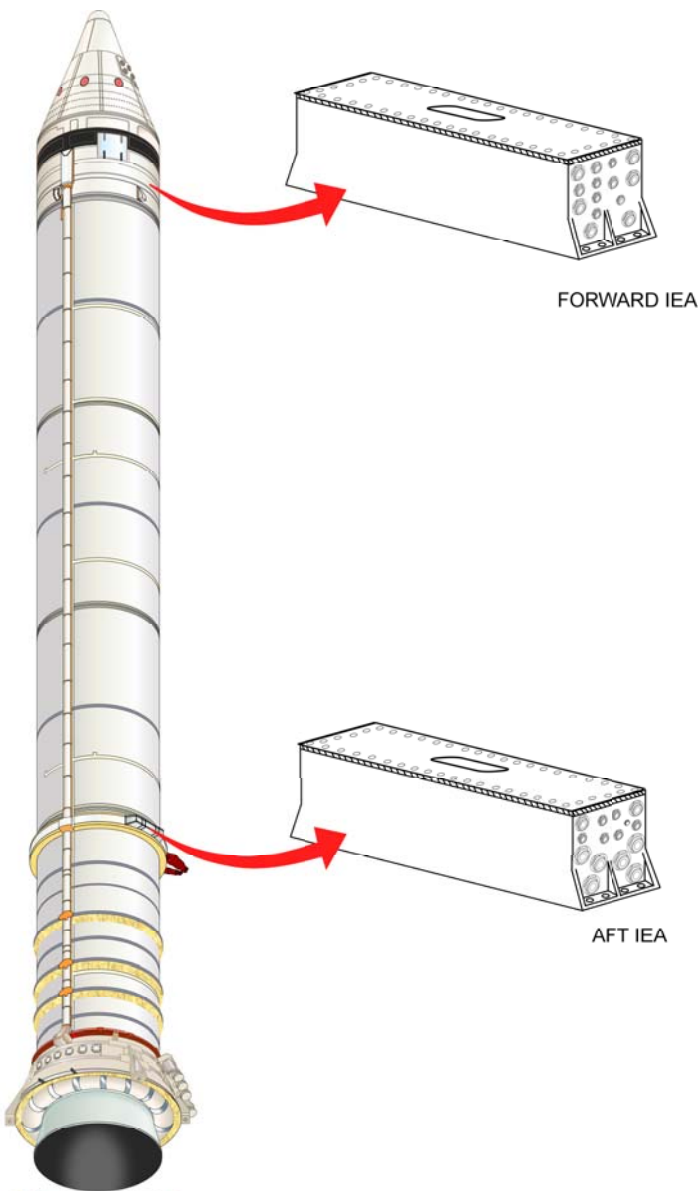


Aft Skirt Thermal Curtain (Structure to Nozzle)

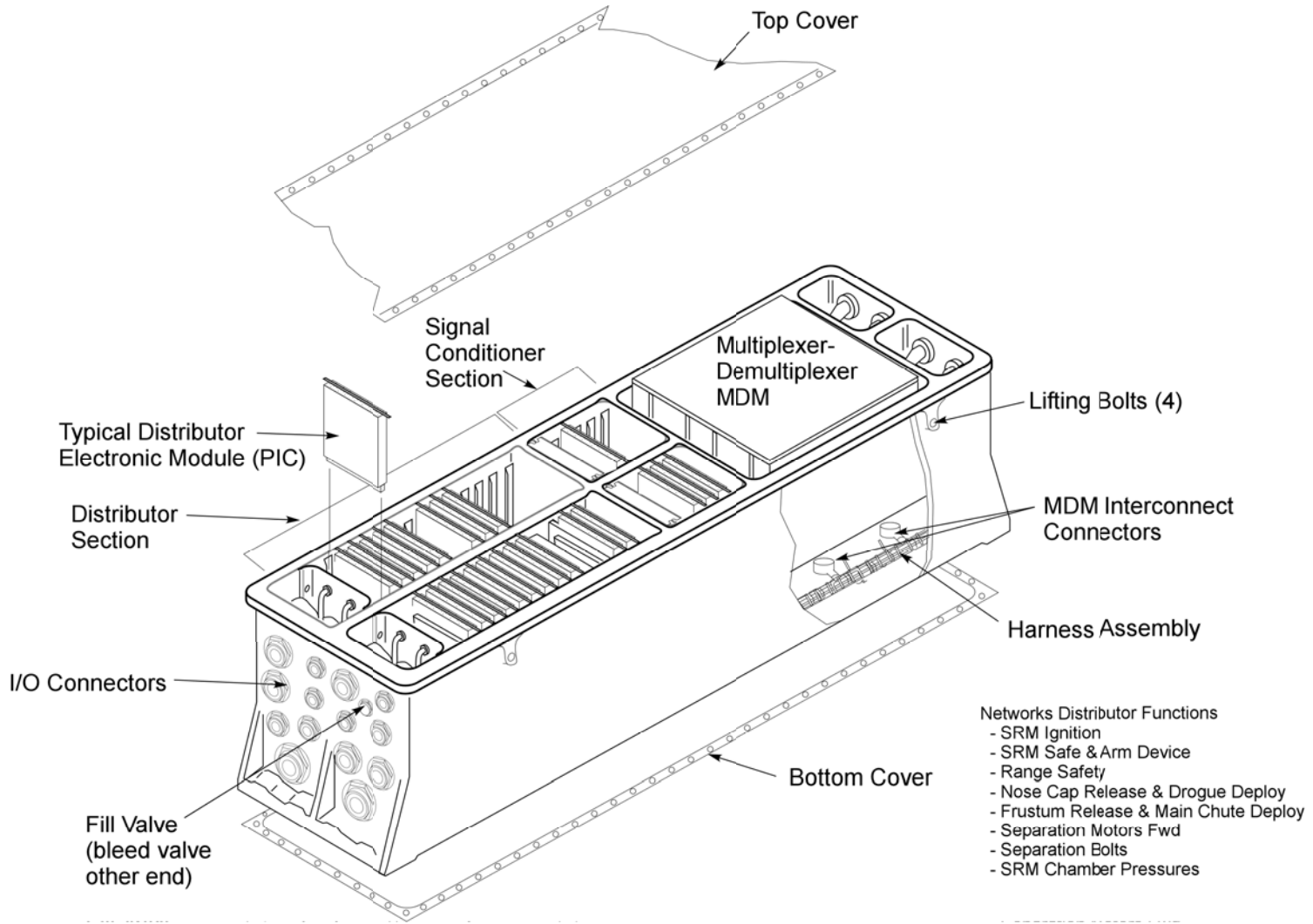


SRB/RSRM Thermal Protection System (TPS) Details

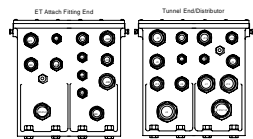
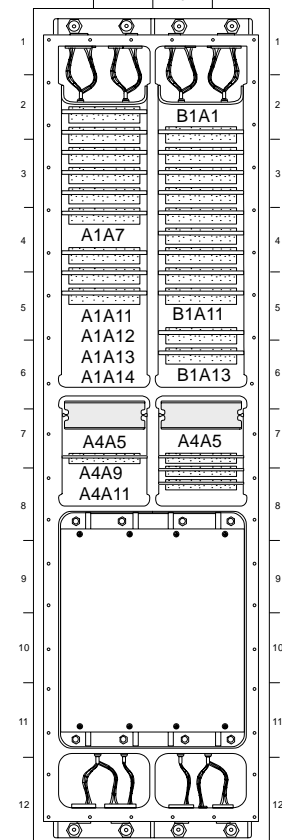
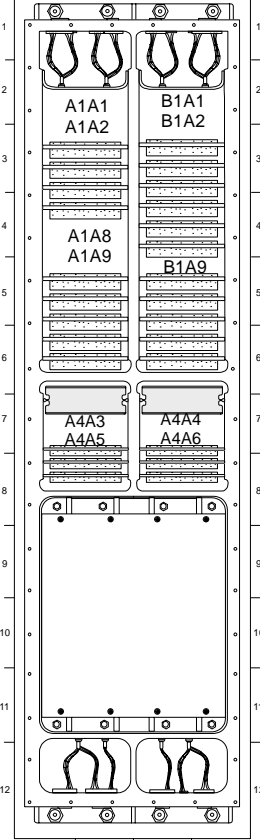
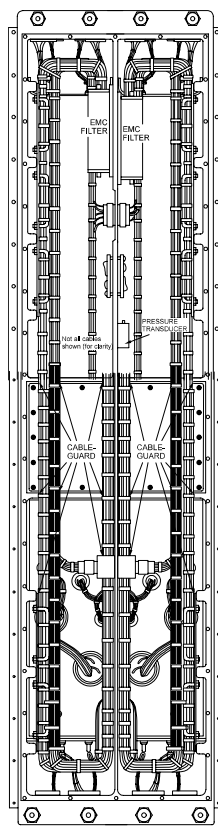
Electrical & Instrumentation



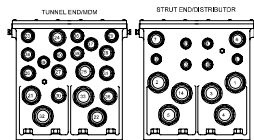
Integrated Electronics Assembly (IEA) Fwd and Aft Unit Details



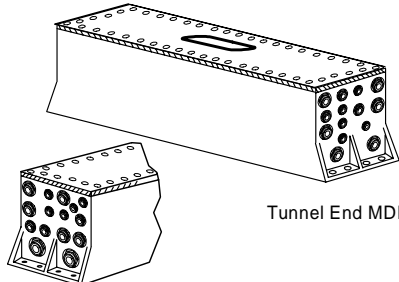
IEA Configuration



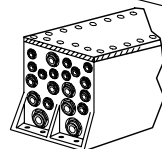
Forward IEA Connectors



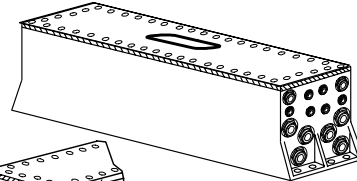
AFT IEA CONNECTORS



FORWARD IEA



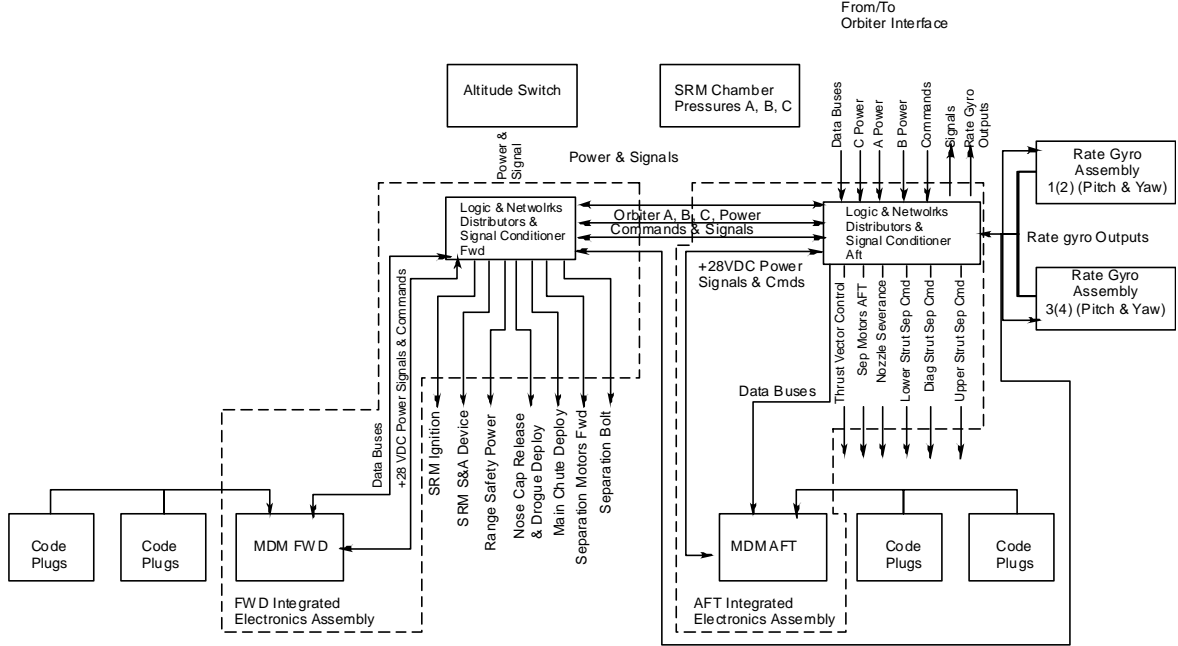
Tunnel End/MDM



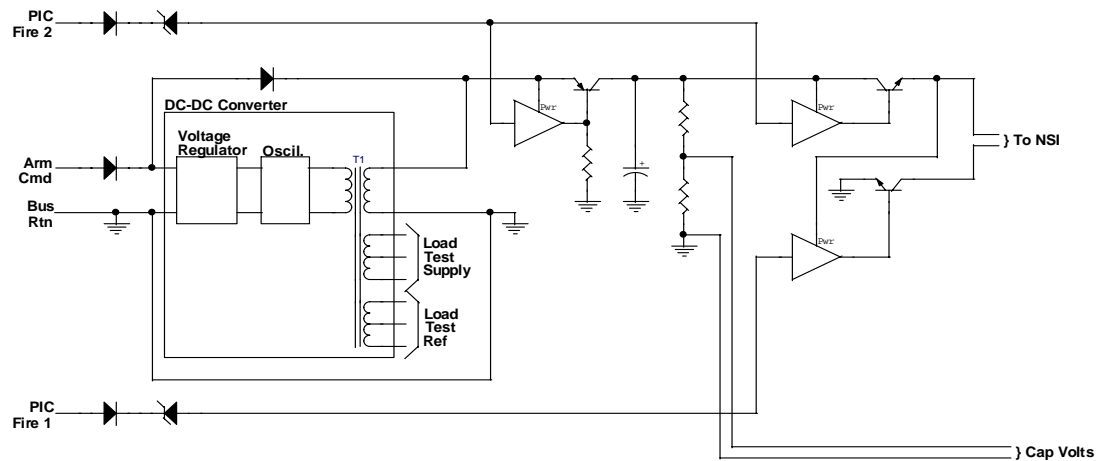
Strut End/Distributor

AFT IEA

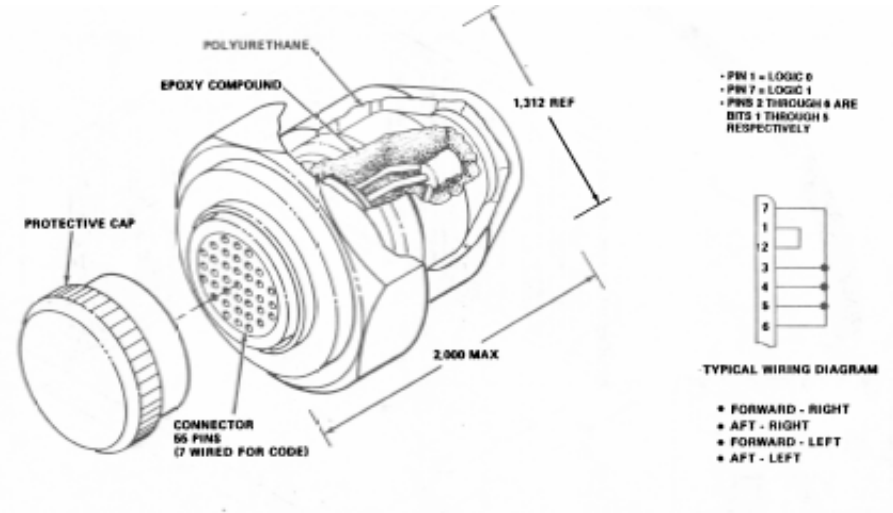
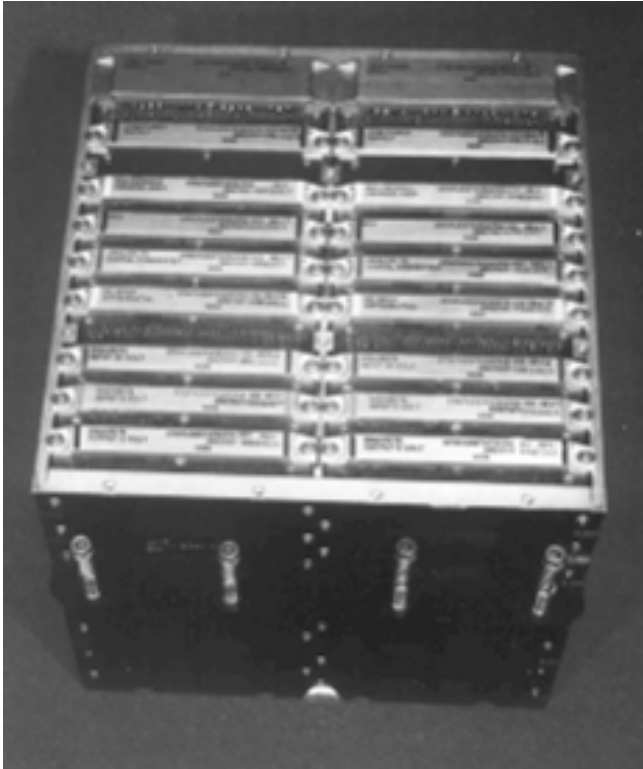
IEA Fwd and Aft Details



Electrical & Instrumentation (E&I) Functional Diagram

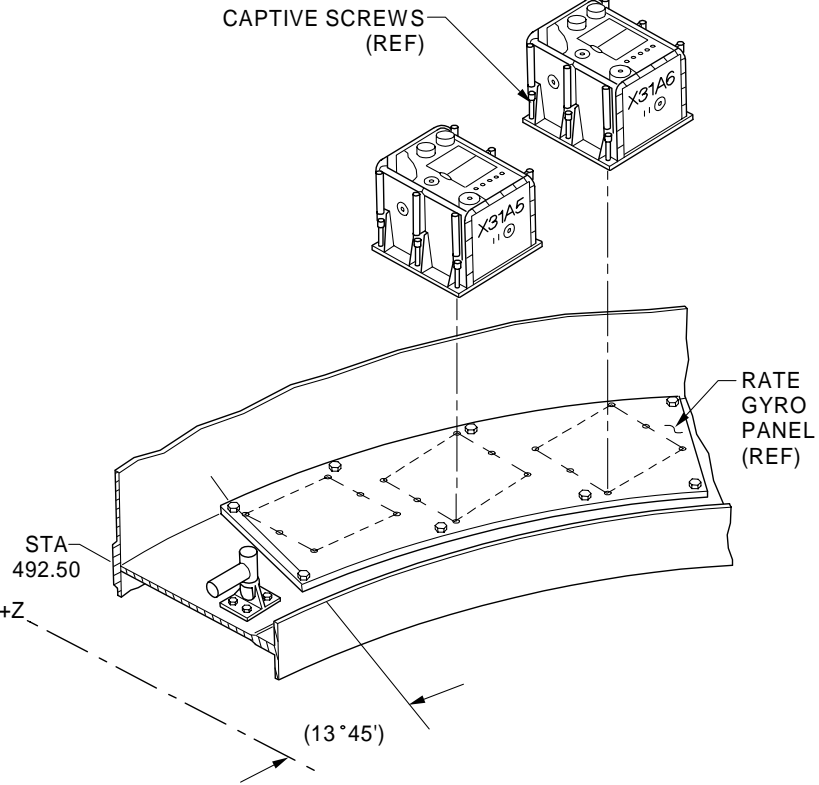


Pyrotechnic Initiator Controller (PIC) Simplified Schematic



MDM Code Plug

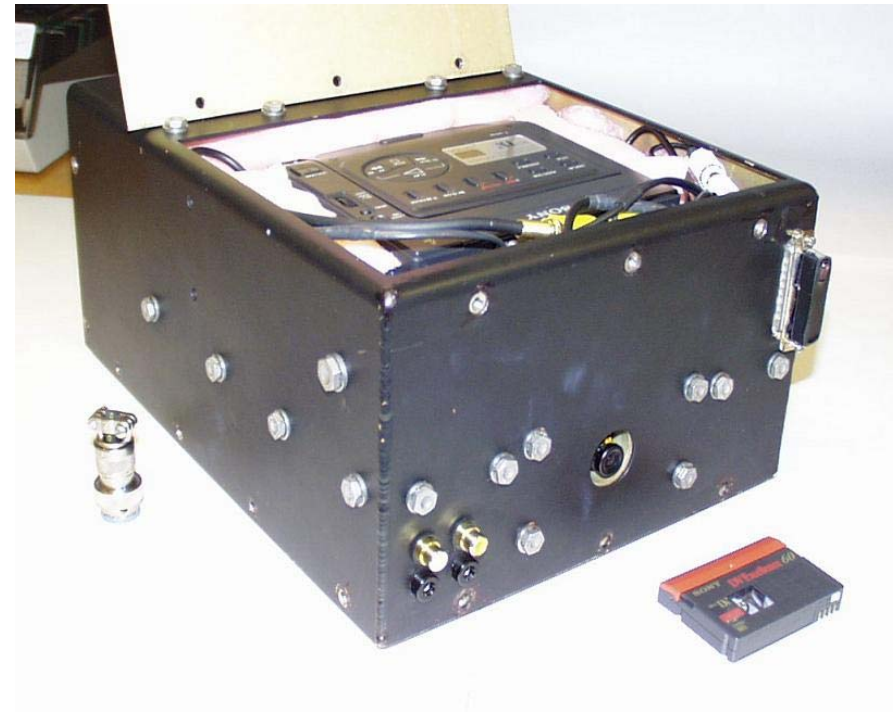
Multiplexer-Demultiplexer (MDM) Detail



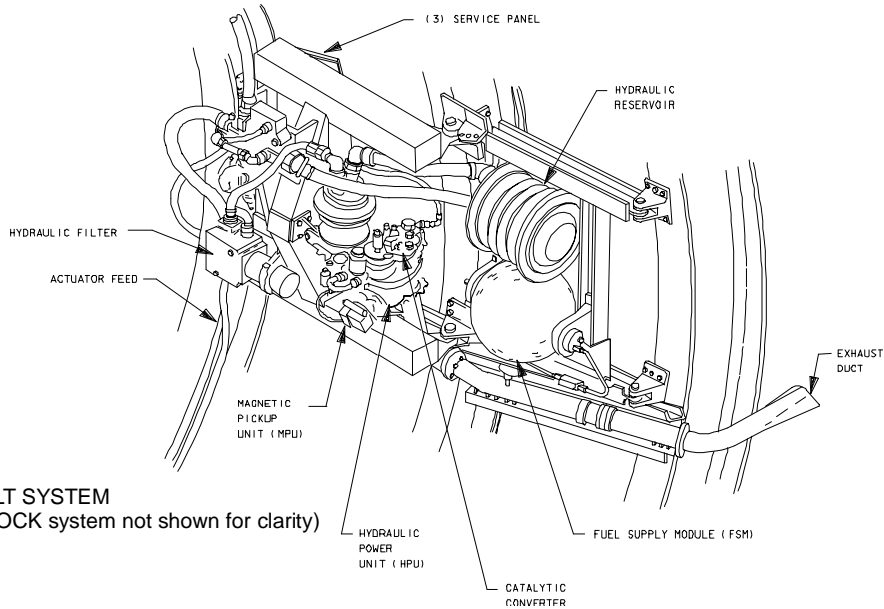
RH FORWARD SKIRT - RATE GYRO REMOVAL

Rate Gyroscope Installation

Data Acquisition System (DAS) Figure

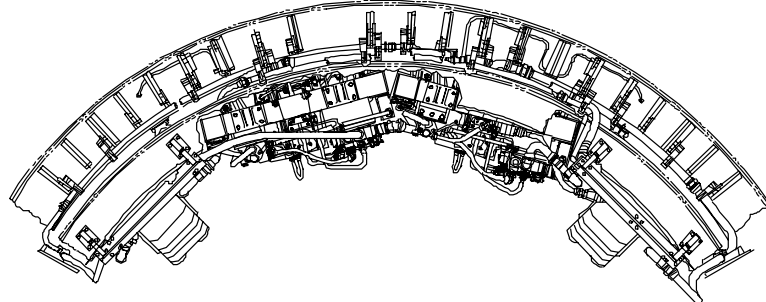
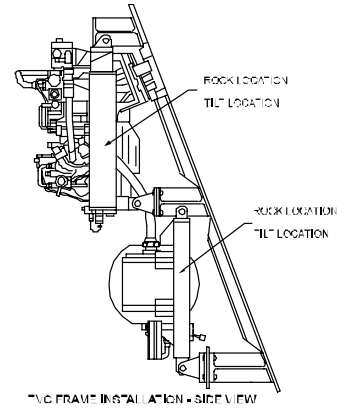
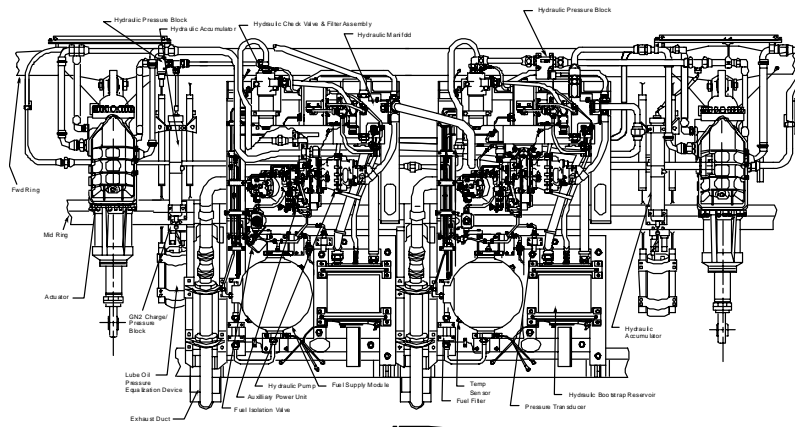


Thrust Vector Control



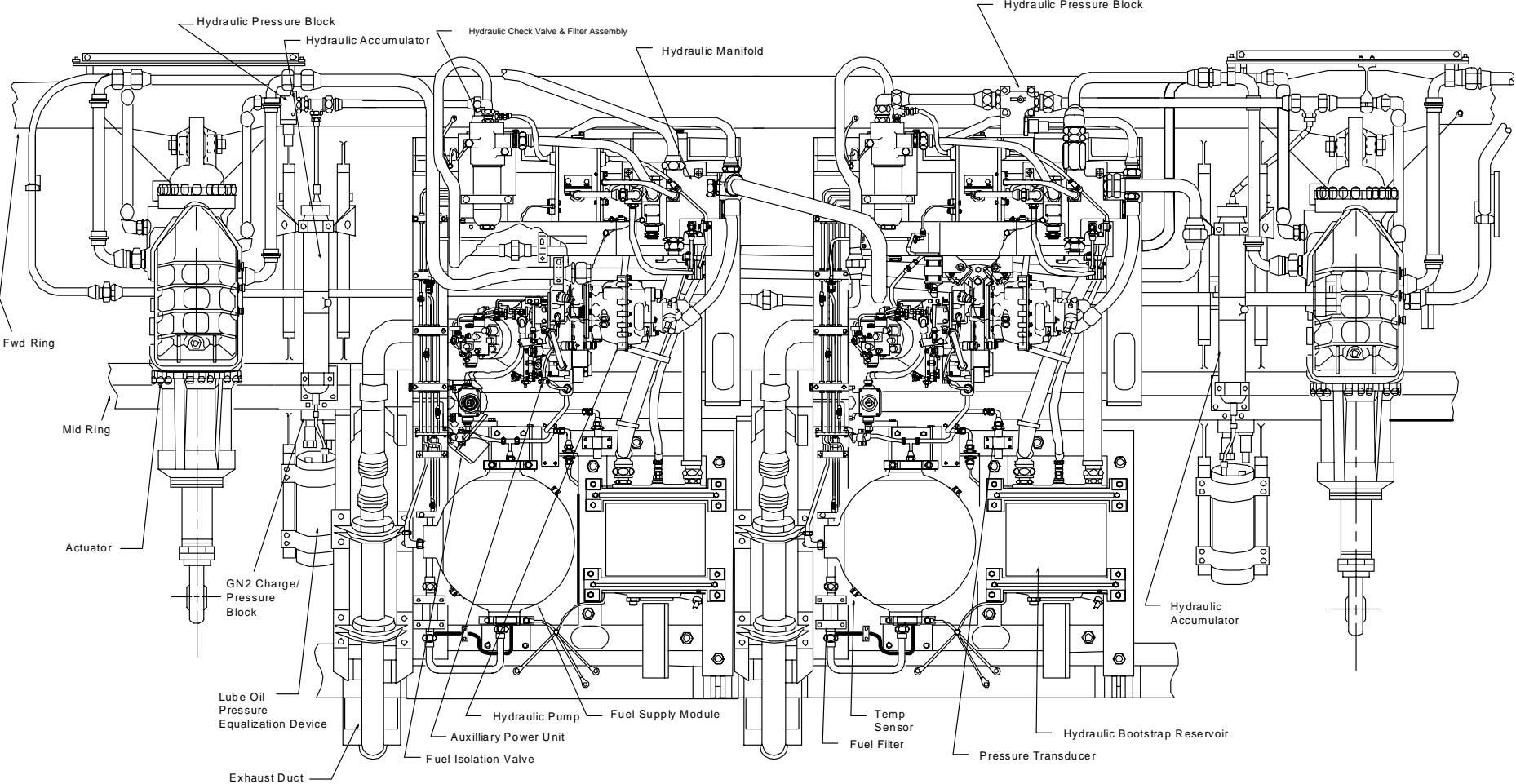
Thrust Vector Control (TVC) Schematic

TILT SYSTEM
(ROCK system not shown for clarity)



TVC Views

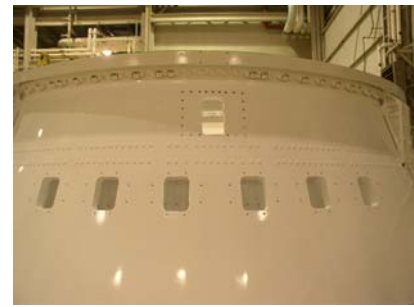
Thrust Vector Control System: Rock and Tilt Hydraulic Actuator Systems



Rock

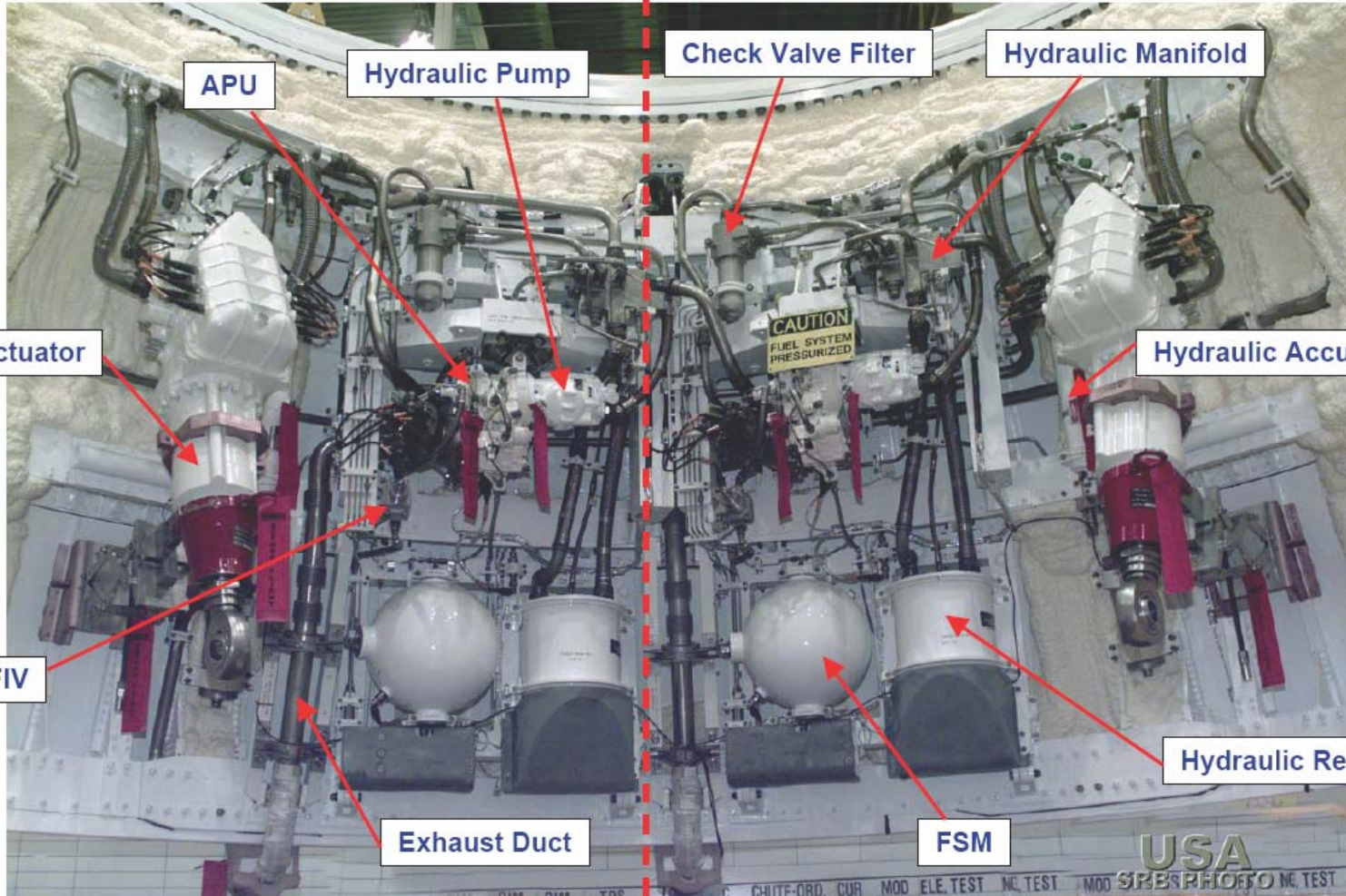
Tilt

TVC Access Ports on Aft Skirt

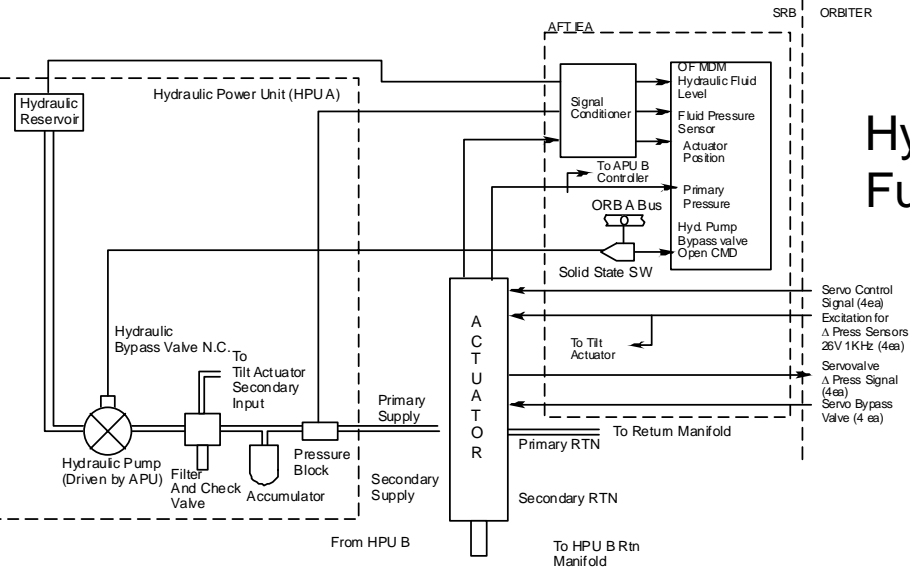


System A - Rock

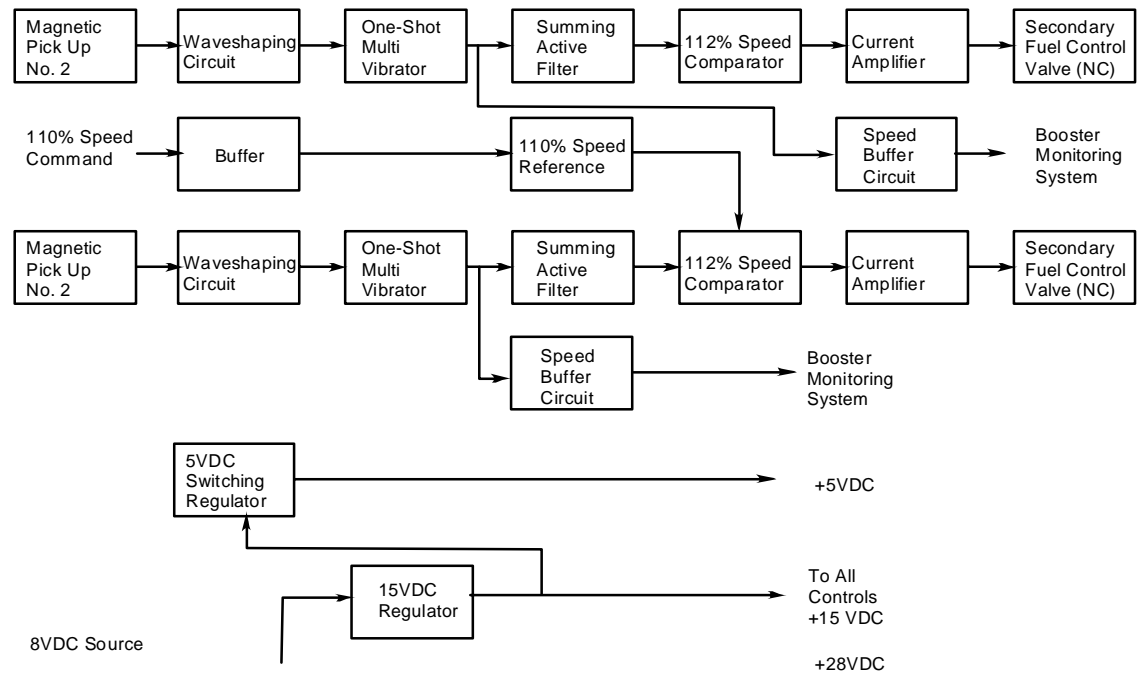
System B - Tilt



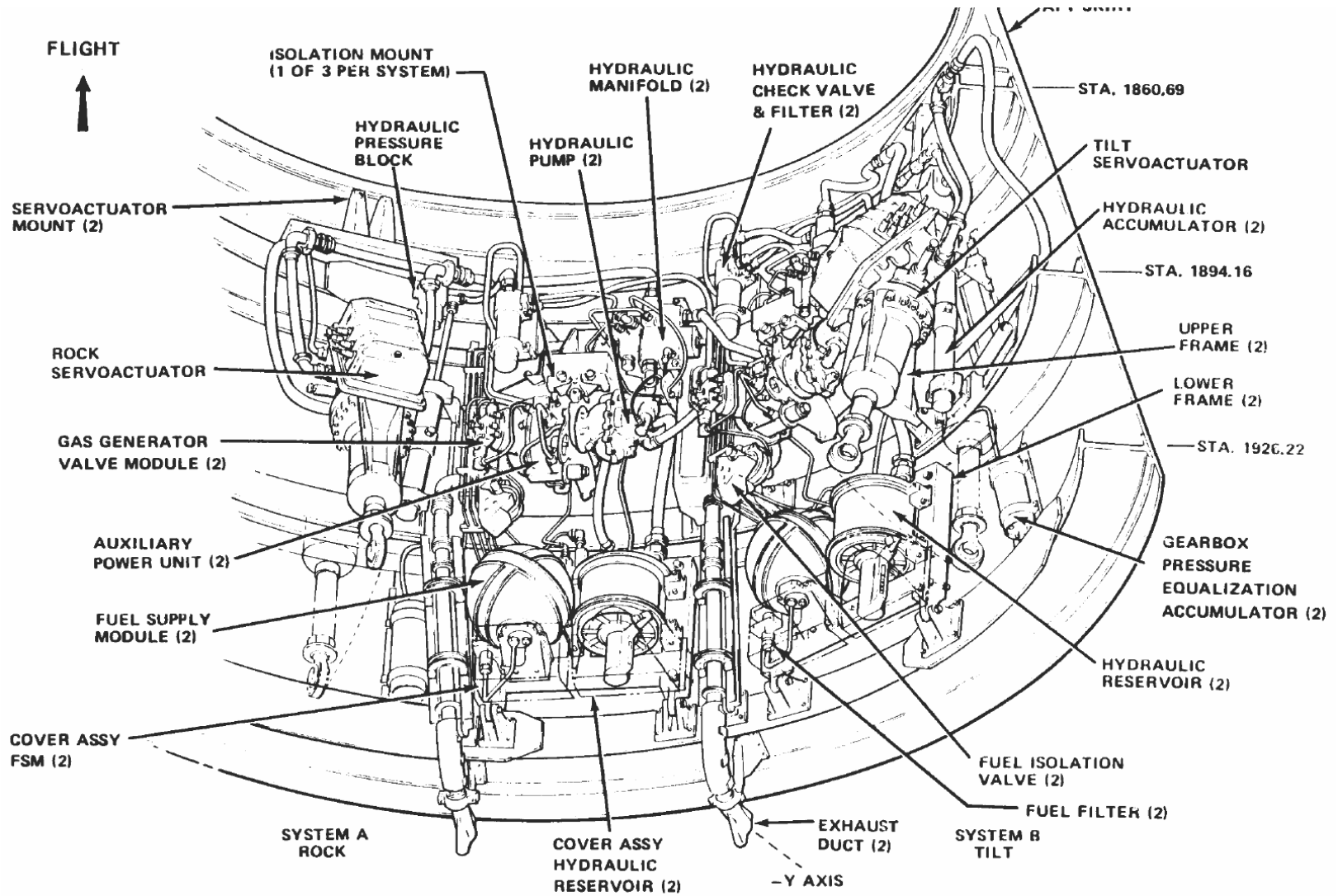
TVC Details



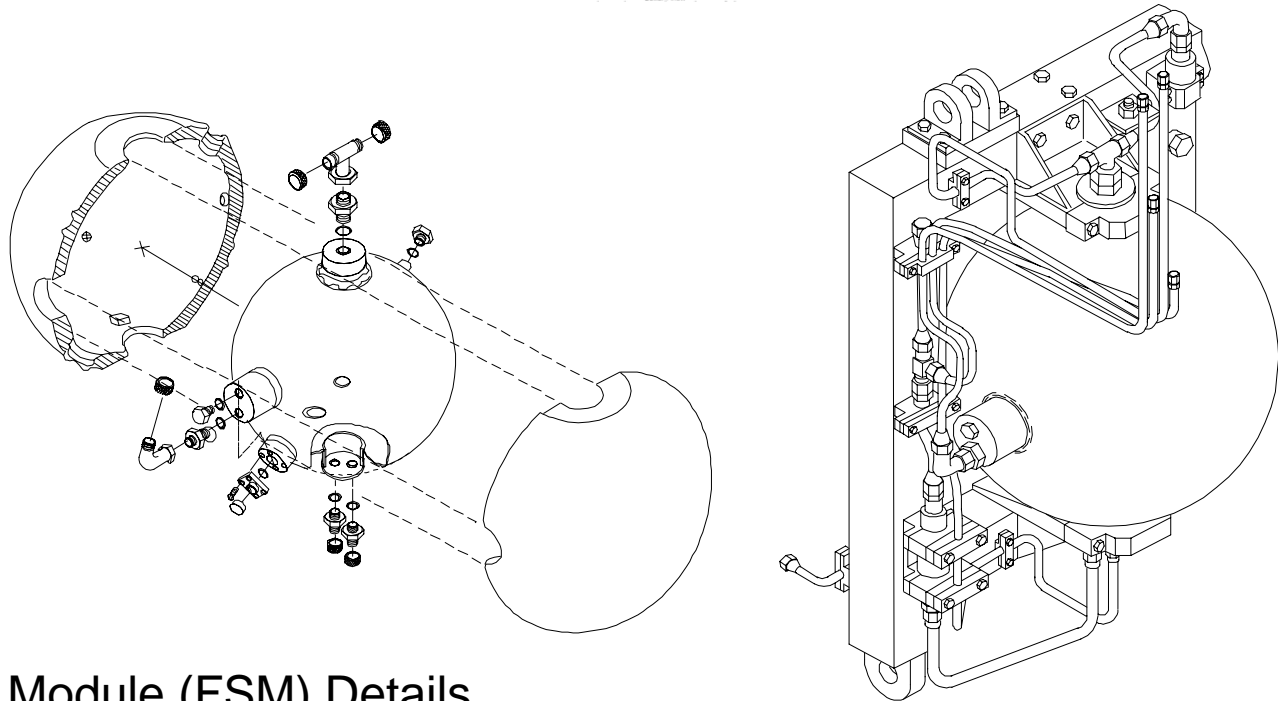
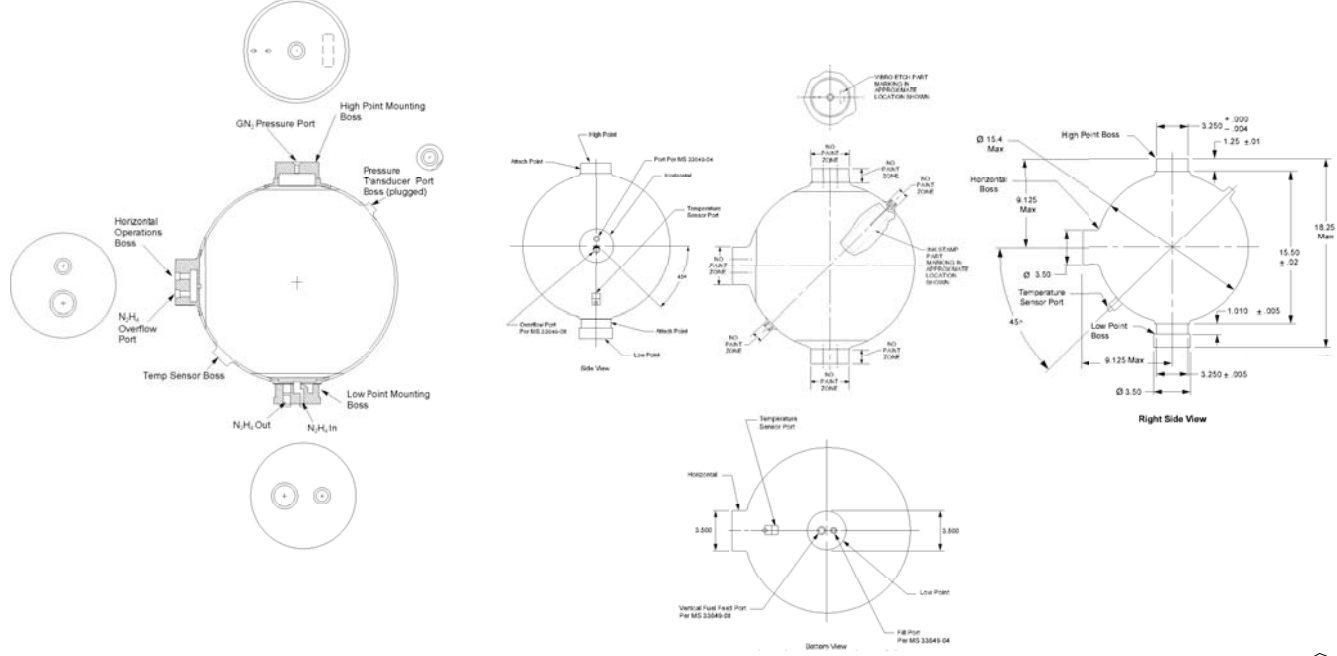
Hydraulic Power Unit (HPU) Actuator Functional Schematic



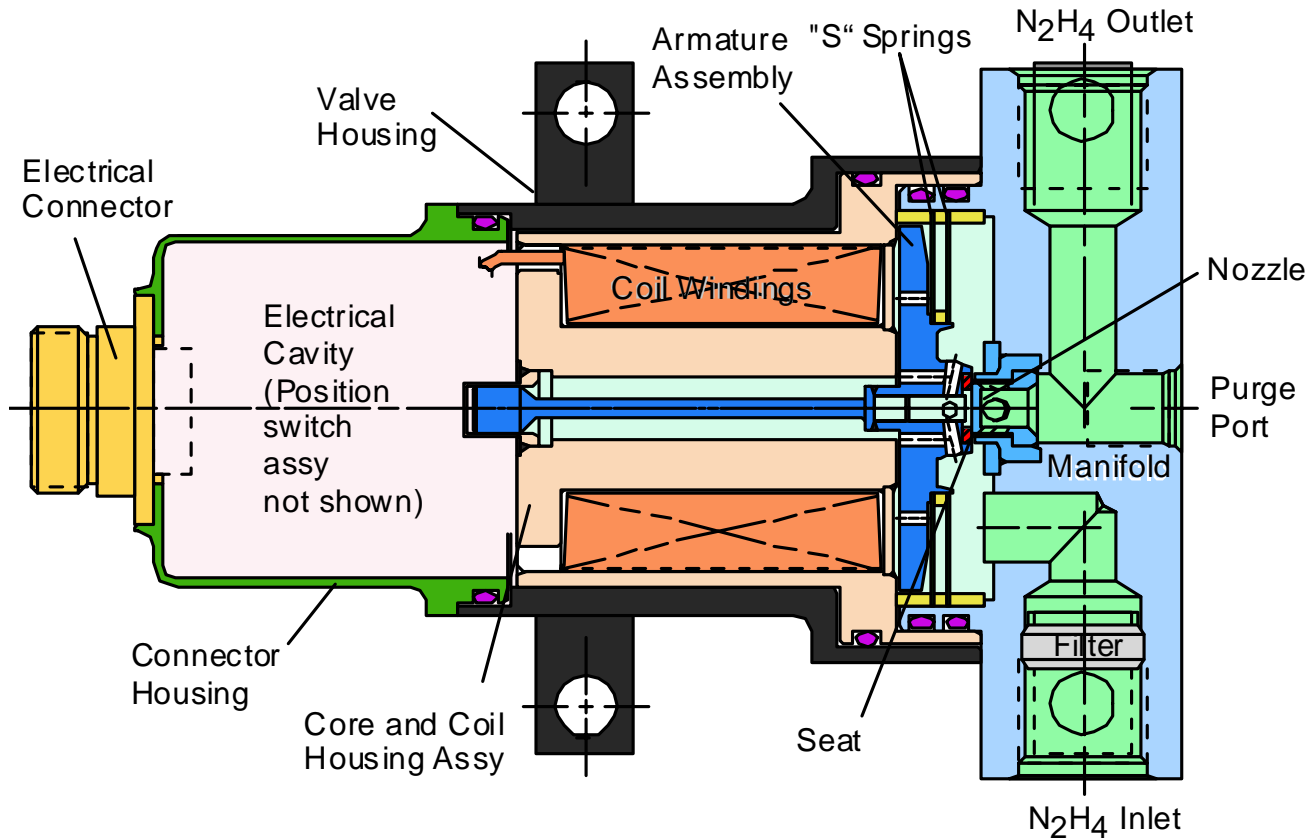
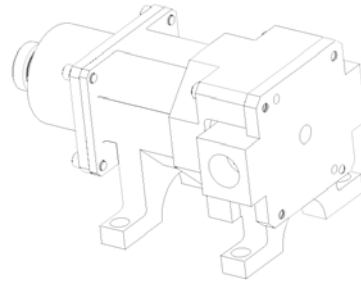
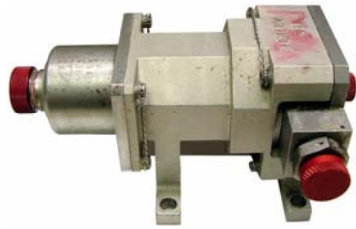
TVC Auxiliary Power Unit (APU) Operational Schematic



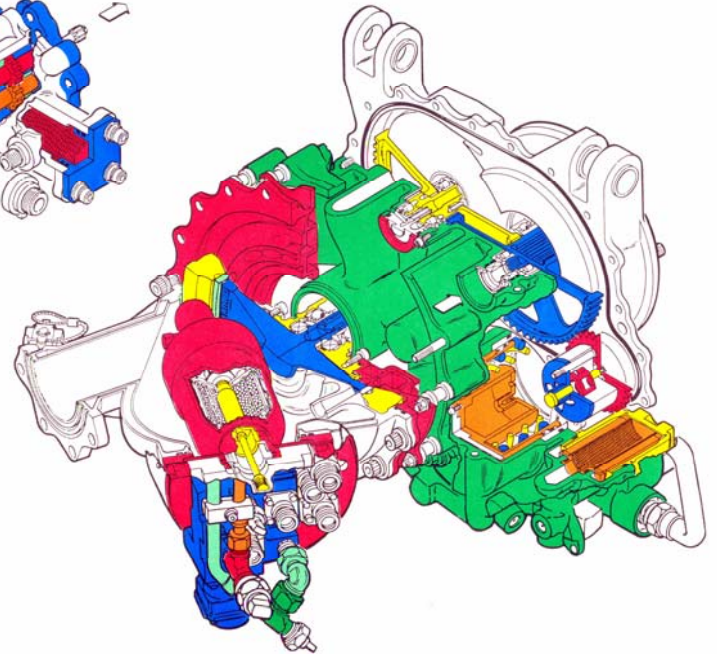
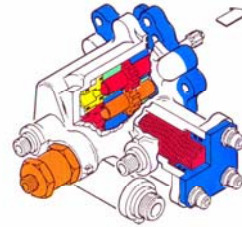
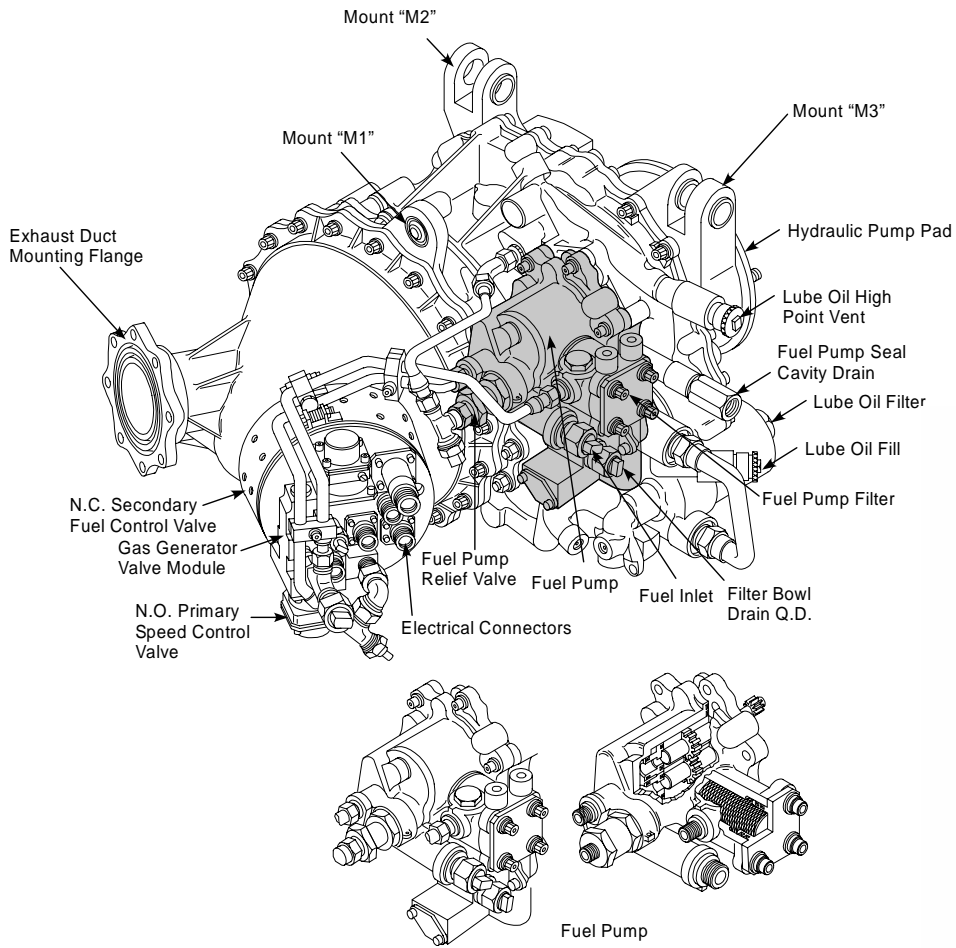
TVC Details



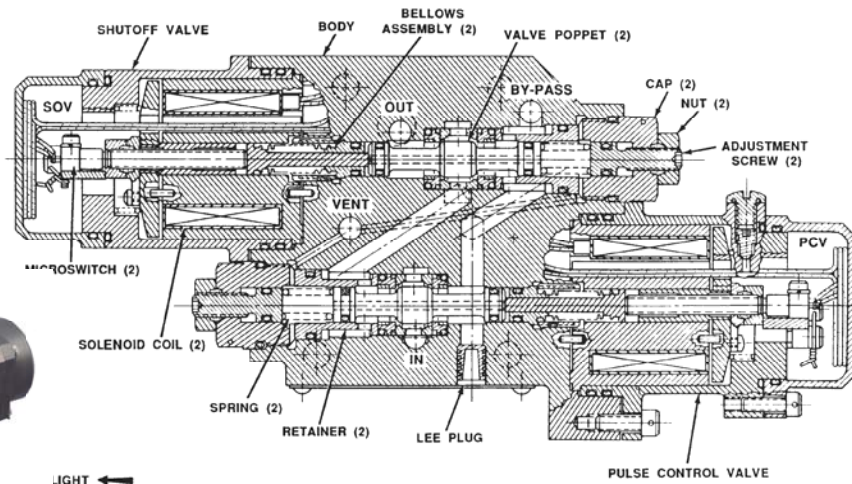
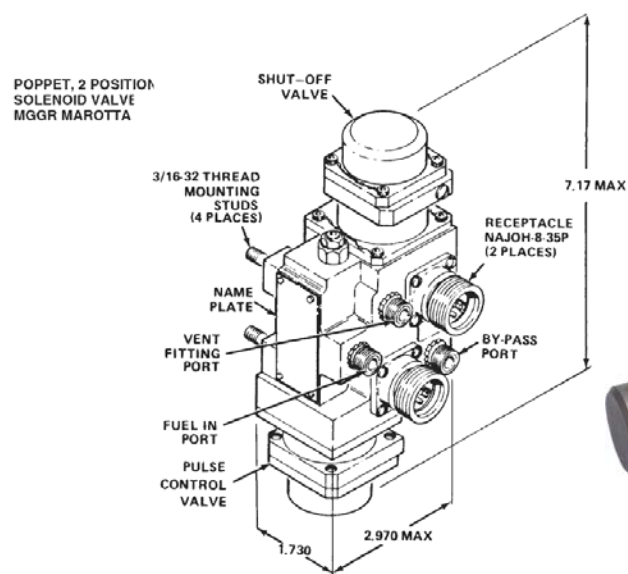
Fuel Supply Module (FSM) Details



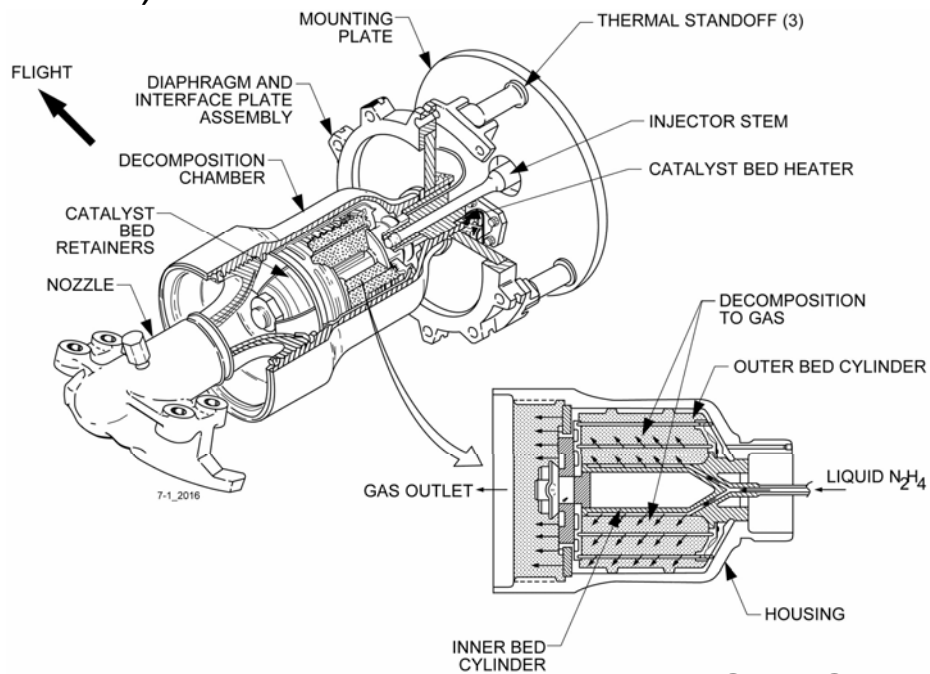
Fuel Isolation Valve (Hydrazine) Isometric, Picture and Cutaway



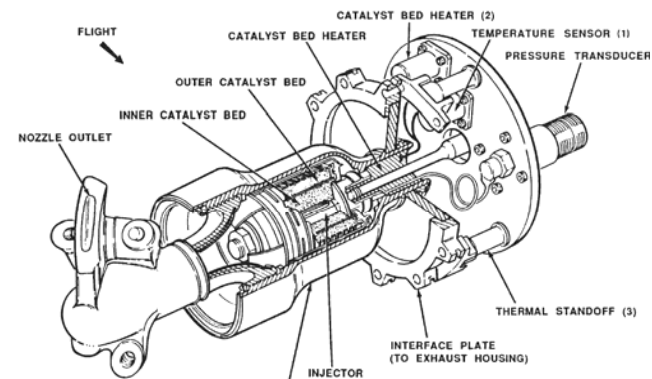
APU Details



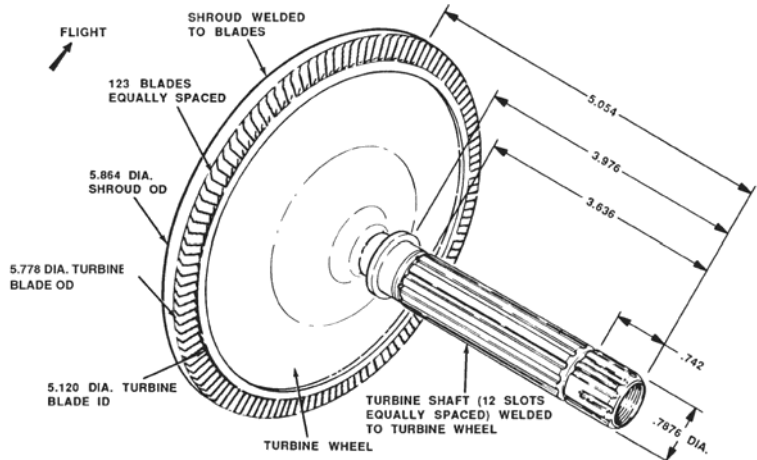
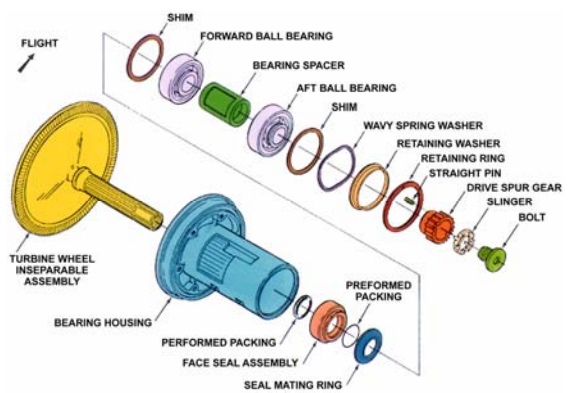
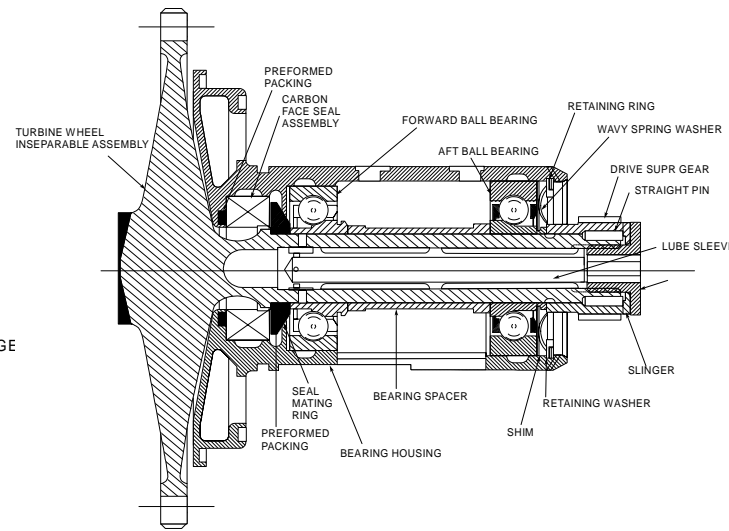
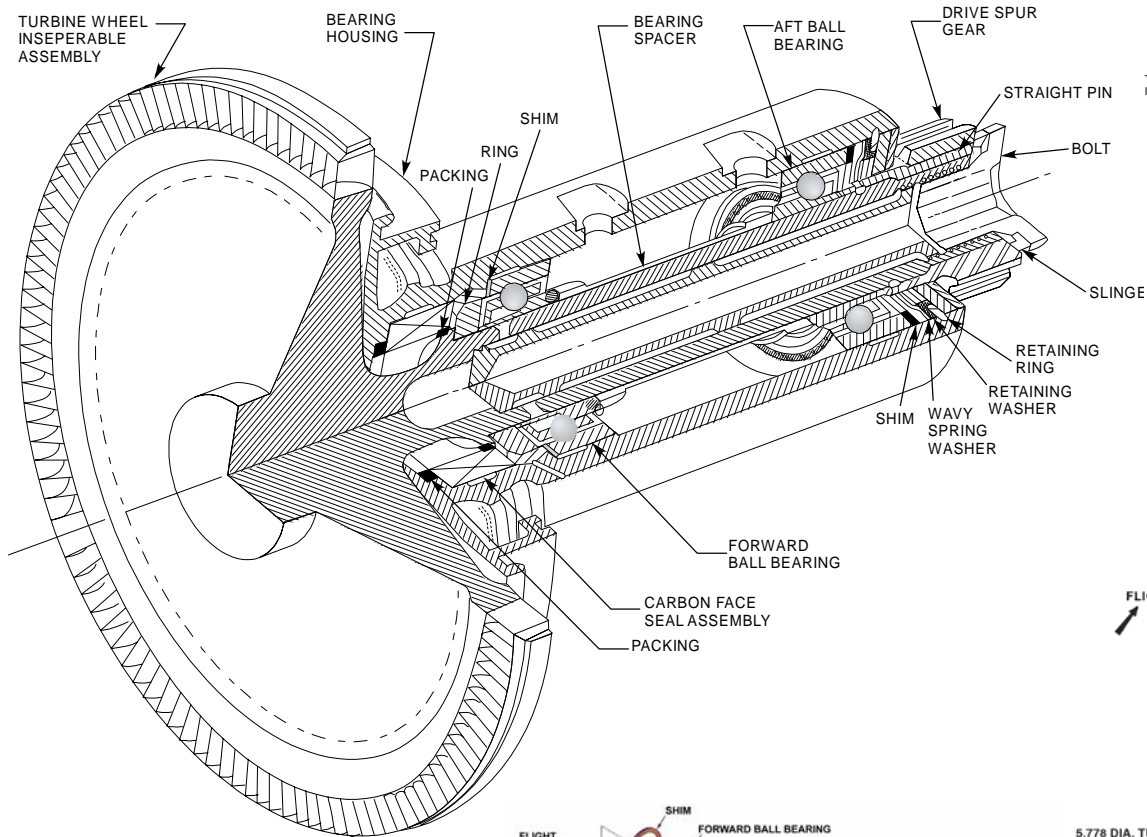
Gas Generator Valve Module (GGVM)



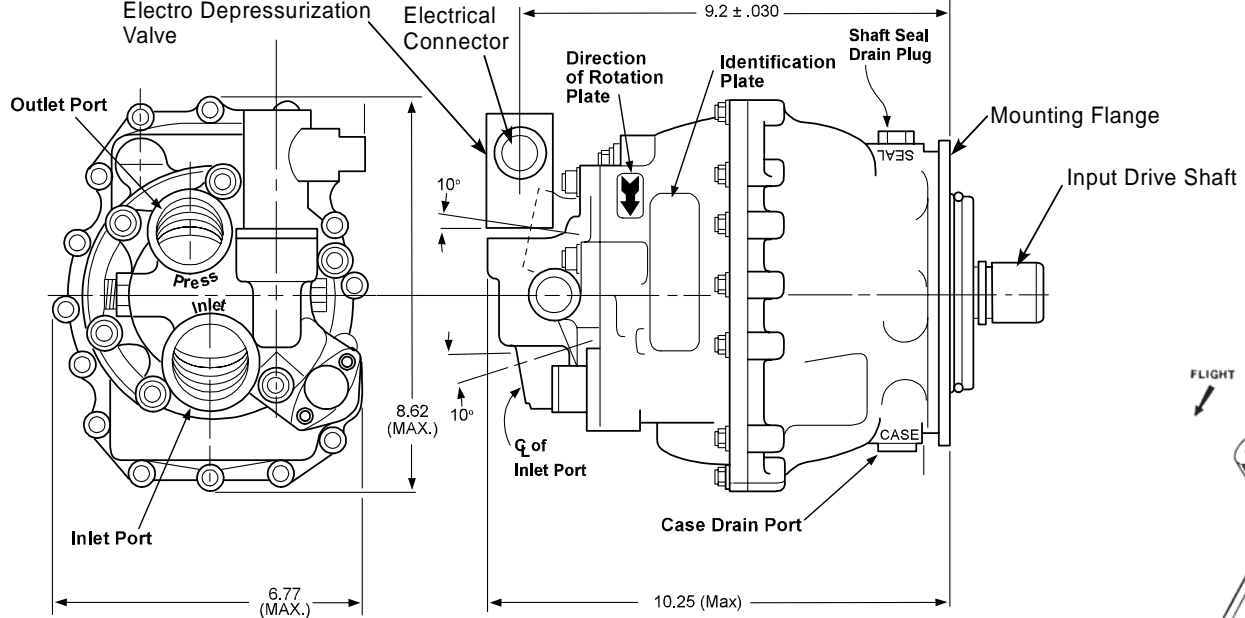
GGVM Cutaway



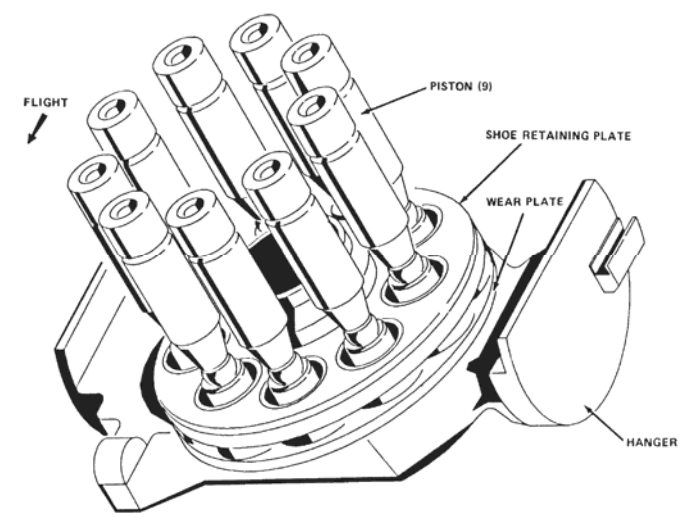
APU Gas Generator Views



APU Turbine Wheel Details

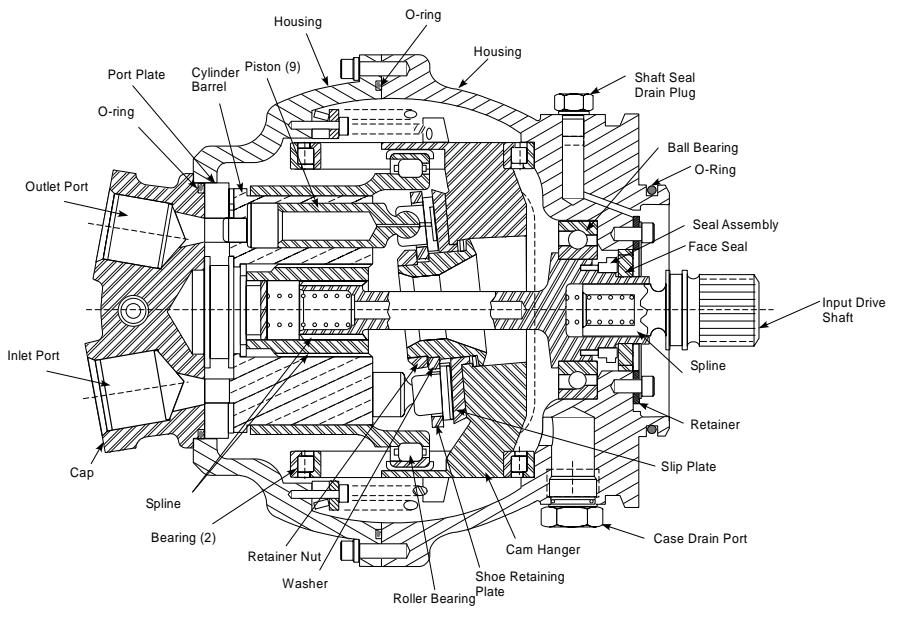


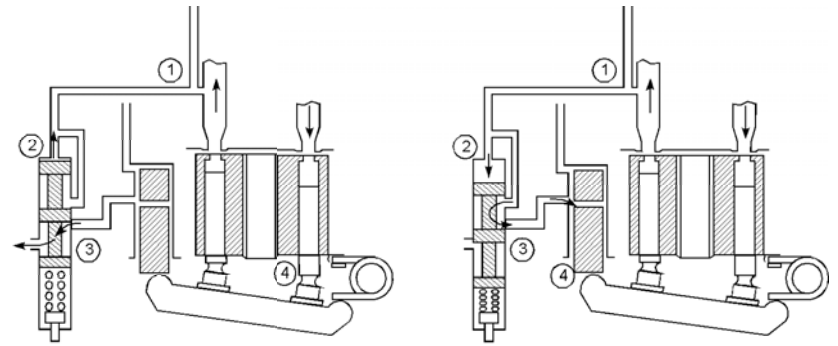
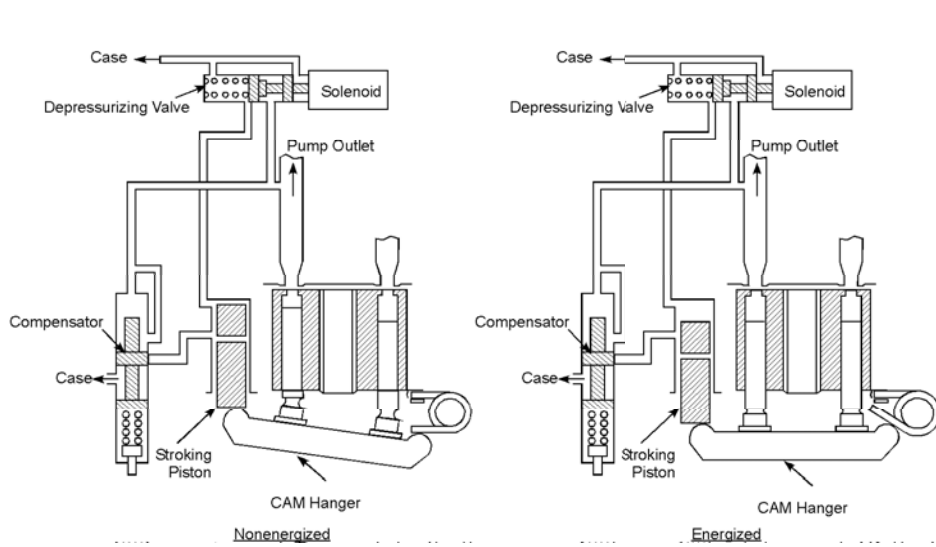
Hydraulic Pump



Hydraulic Pump Piston Barrel

Hydraulic Pump details





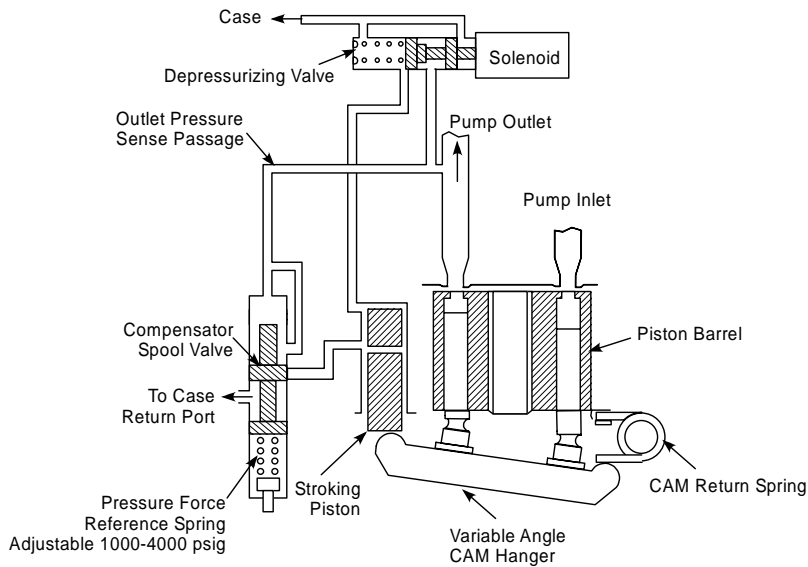
Increasing Flow Demand

1. Increased flow demand, outlet pressure decays
2. Pressure decay detected, sensing piston moves
3. Fluid flows from cavity, stroking piston force decreases
4. Return spring moves hanger, increases pump flow

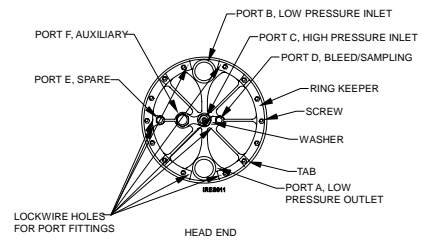
Decreasing Flow Demand

1. Decreased flow demand, outlet pressure increases
2. Pressure increase detected, sensing piston moves
3. Outlet pressure enters cavity, stroking piston force increases
4. Stroking piston rotates hanger, decreases pump flow

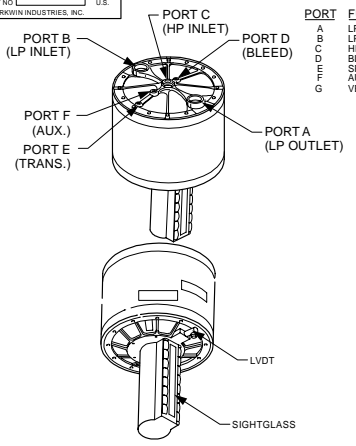
Hydraulic Pump Depressurizing System and Compensator Operation



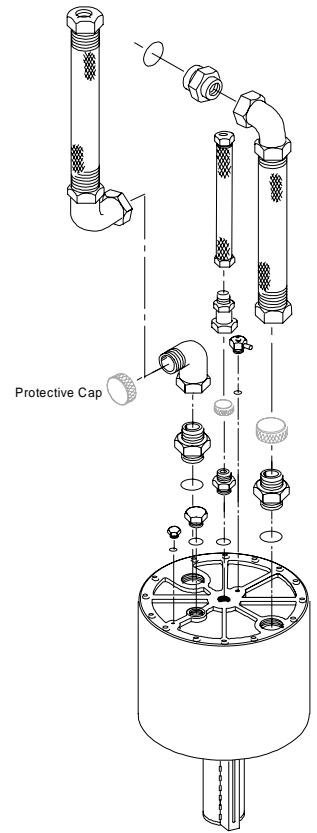
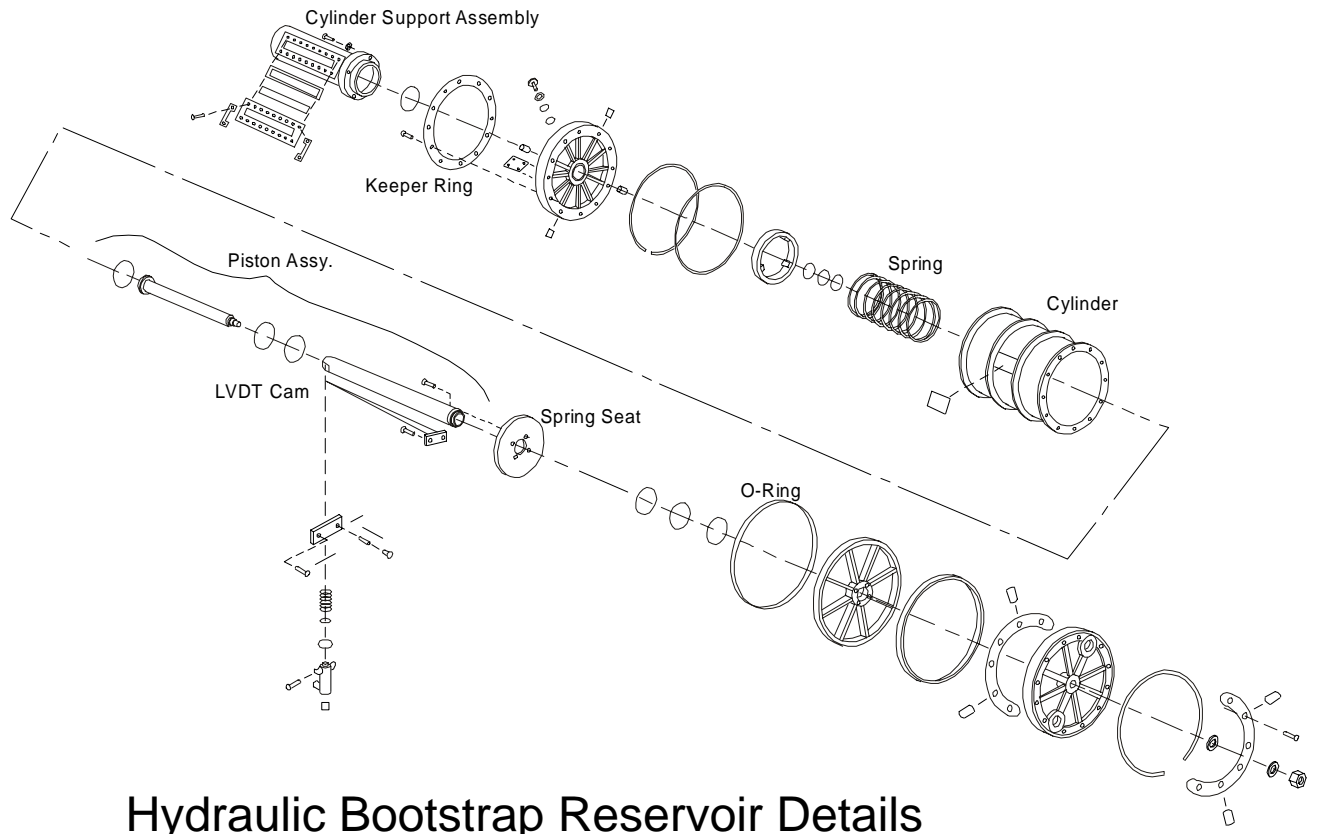
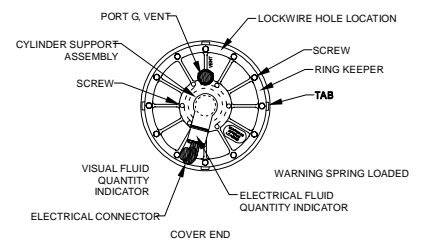
Compensating Mechanism



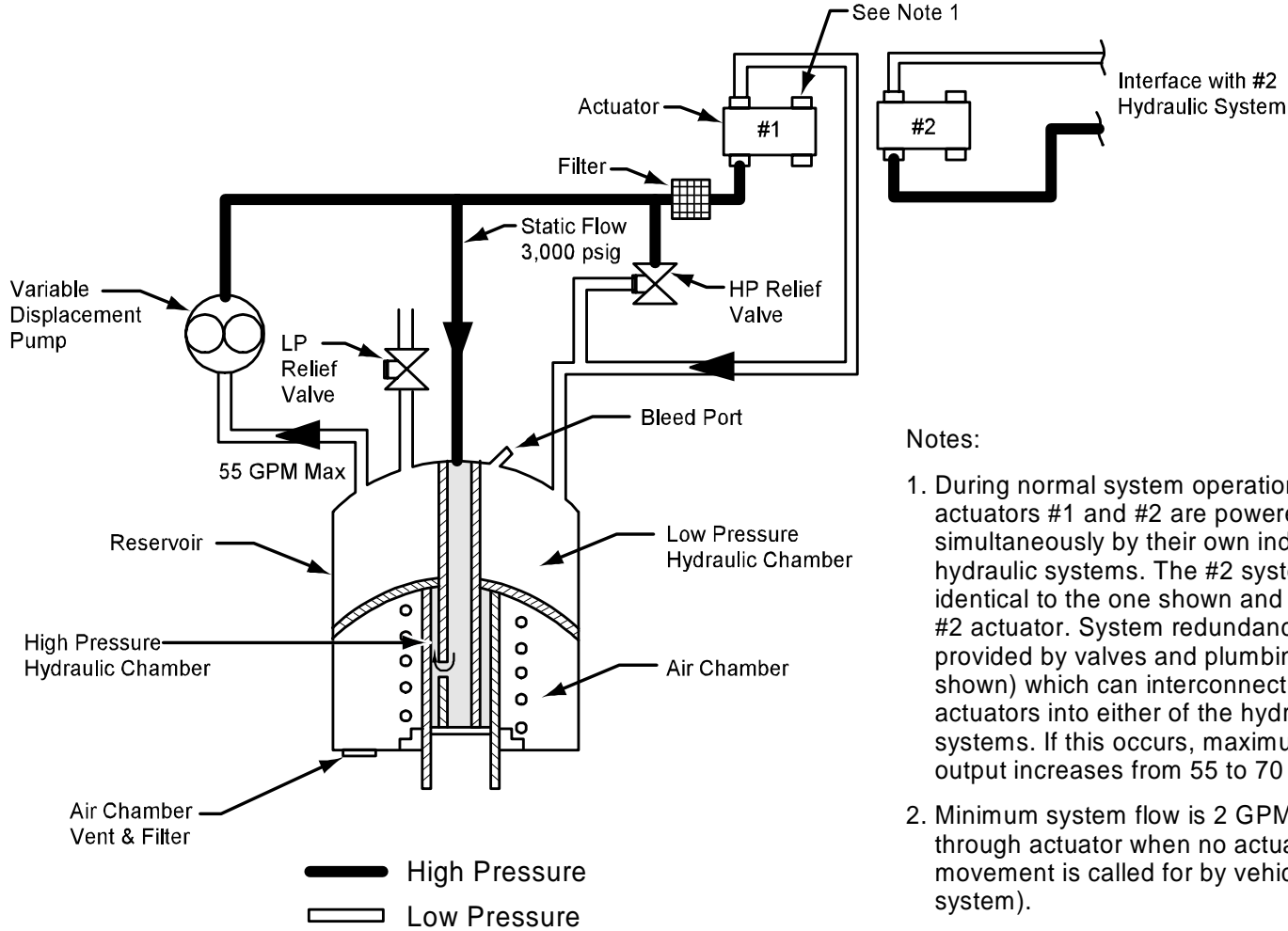
DESIGN ACT 95340 USBI 1203-0008
 RESERVOIR, HYDRAULIC, BOOTSTRAP
 MKP 95340-1270316 5IN
 NSM
 CONT NO
 ARKWIN INDUSTRIES, INC. U.S.



PORT	FUNCTION
A	LP OUTLET
B	LP INLET
C	HP INLET
D	BLEED
E	SPARE
F	AUX. VENT



Hydraulic Bootstrap Reservoir Details

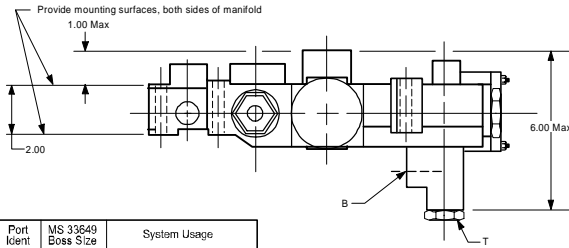
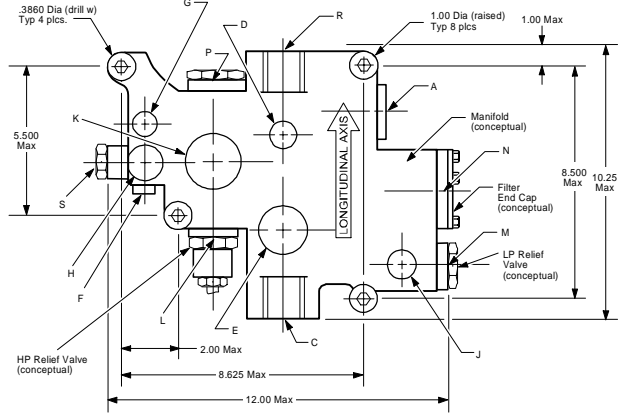


Notes:

1. During normal system operation, actuators #1 and #2 are powered simultaneously by their own independent hydraulic systems. The #2 system is identical to the one shown and powers #2 actuator. System redundancy is provided by valves and plumbing (not shown) which can interconnect both actuators into either of the hydraulic systems. If this occurs, maximum pump output increases from 55 to 70 GPM.
2. Minimum system flow is 2 GPM (leakage through actuator when no actuator movement is called for by vehicle control system).
3. Actuator stroke and direction are controlled by servo valves (not shown).

TVC Bootstrap Reservoir Operational Schematic

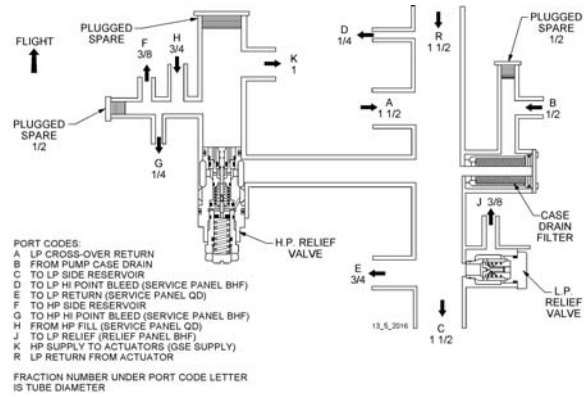
TVC Hydraulic Fluid Manifold



Port Ident	MS 33649 Boss Size	System Usage
A	-24	LP cross-over return
B	-8	From pump case drain
C	-24	To LP side reservoir
D	-4	To LP high point bleed
E	-12	To LP return QD
F	-6	To HP side of reservoir
G	-4	To HP high point bleed
H	-12	From HP fill
J	-6	To LP relief BH fitting
K	-16	HP supply
L	-	HP relief valve
M	-	LP Relief Valve
N	-	Case drain filter
P	-16	Spare
R	-24	LP return from actuator
S	-8	Spare
T	-8	Spare

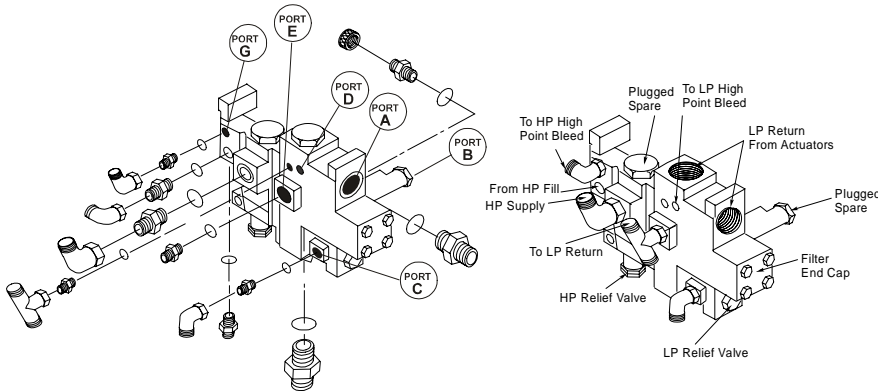
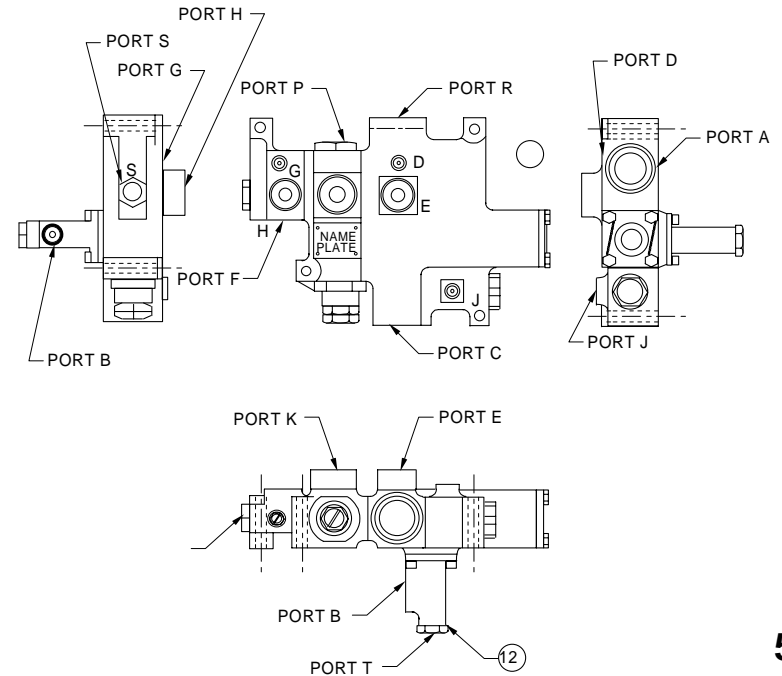
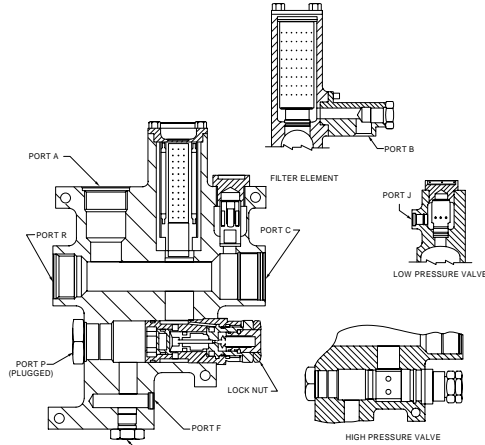
Notes:

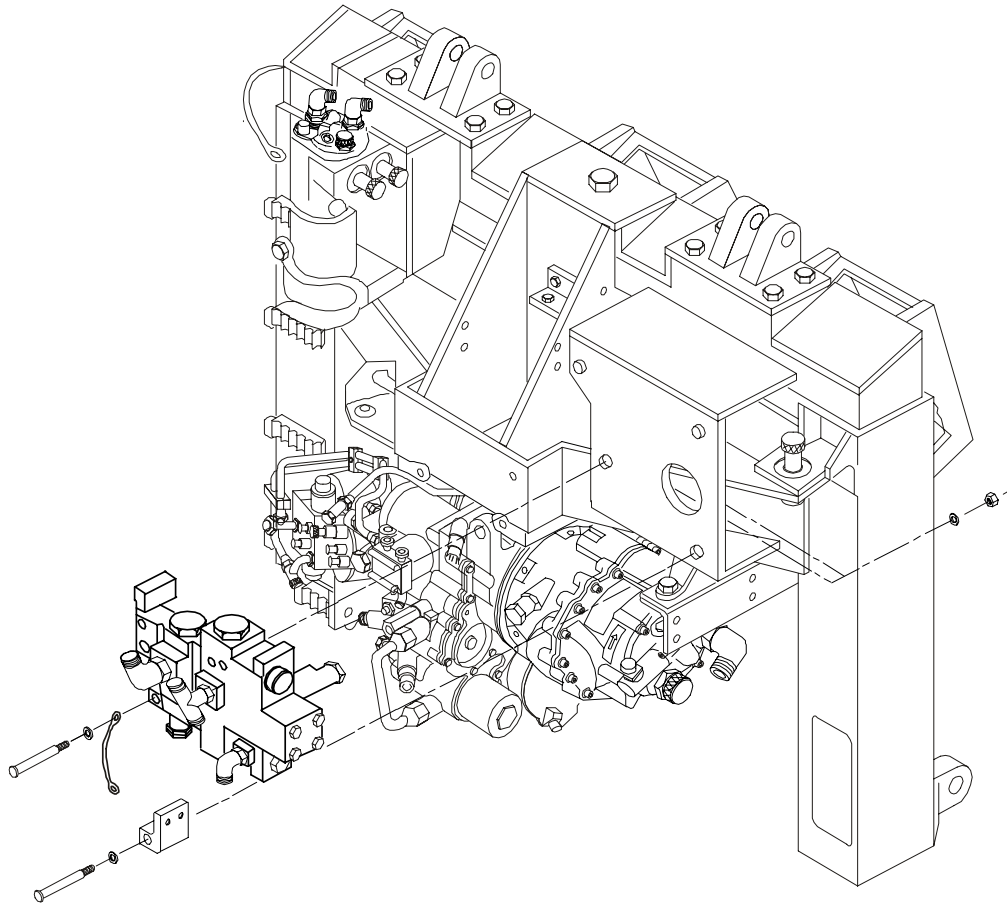
- (1) Features & surfaces not dimensioned are the design responsibility of seller.
- (2) Manifold material: CRES per QQ-S-763, Class 304.
- (3) Ports designated "spare" are to be plugged with MS 24391 plug and sealed with an elastomer "O" ring packing which meets the requirements of paragraph 3.3.1.1 of this specification.



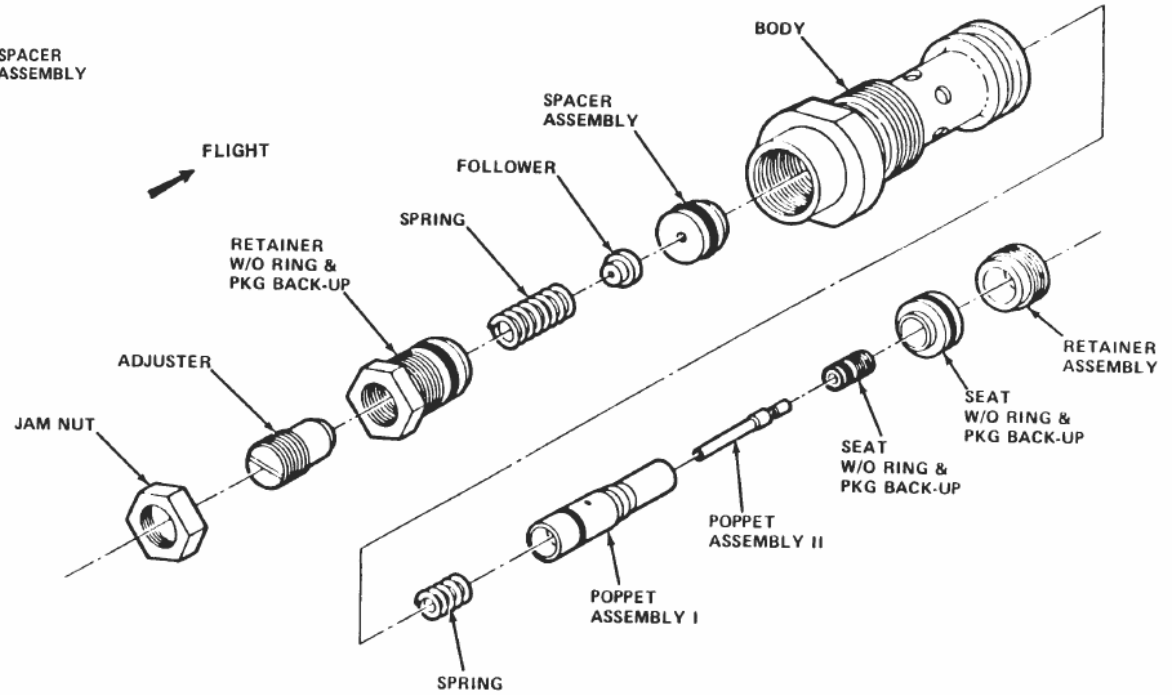
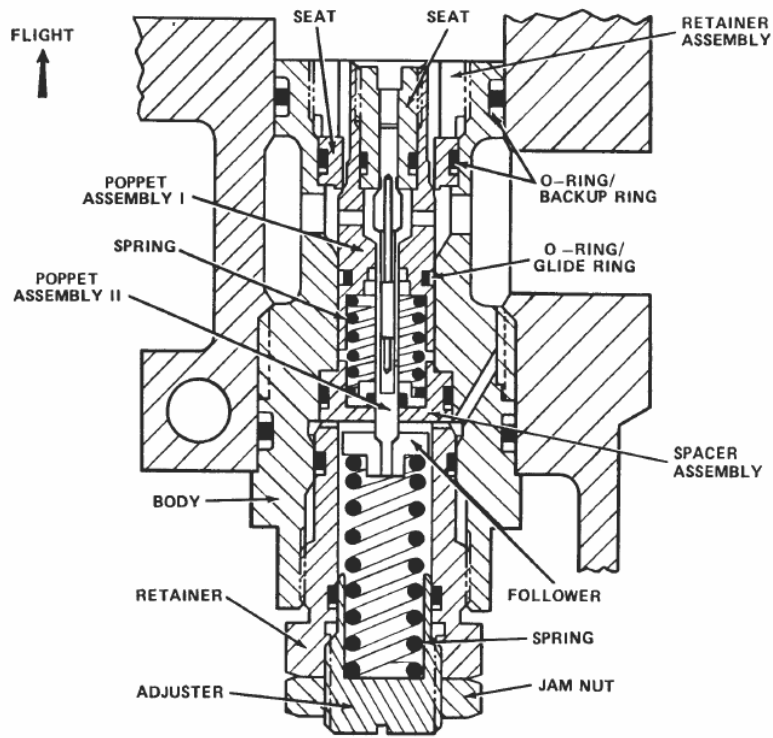
PORT CODES:
 A LP CROSS-OVER RETURN
 B FROM PUMP CASE DRAIN
 C TO LP SIDE RESERVOIR
 D TO LP HI POINT BLEED (SERVICE PANEL BHF)
 E TO LP RETURN (SERVICE PANEL QD)
 F TO HP SIDE RESERVOIR
 G TO HP HI POINT BLEED (SERVICE PANEL BHF)
 H FROM HP FILL (SERVICE PANEL QD)
 J TO LP RELIEF (RELIEF PANEL BHF)
 K HP SUPPLY TO ACTUATORS (QSE SUPPLY)
 R LP RETURN FROM ACTUATOR

FRACTION NUMBER UNDER PORT CODE LETTER IS TUBE DIAMETER

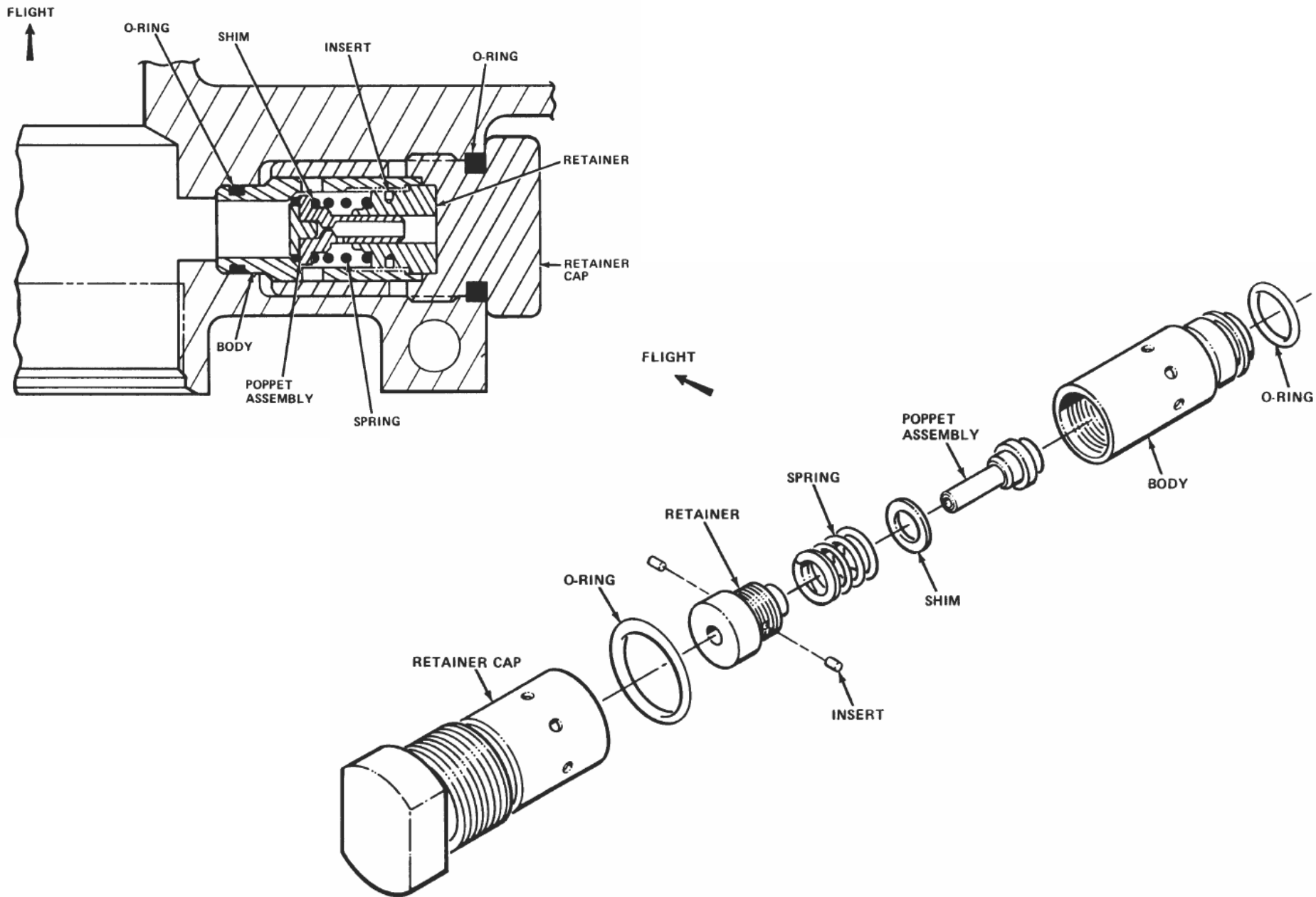




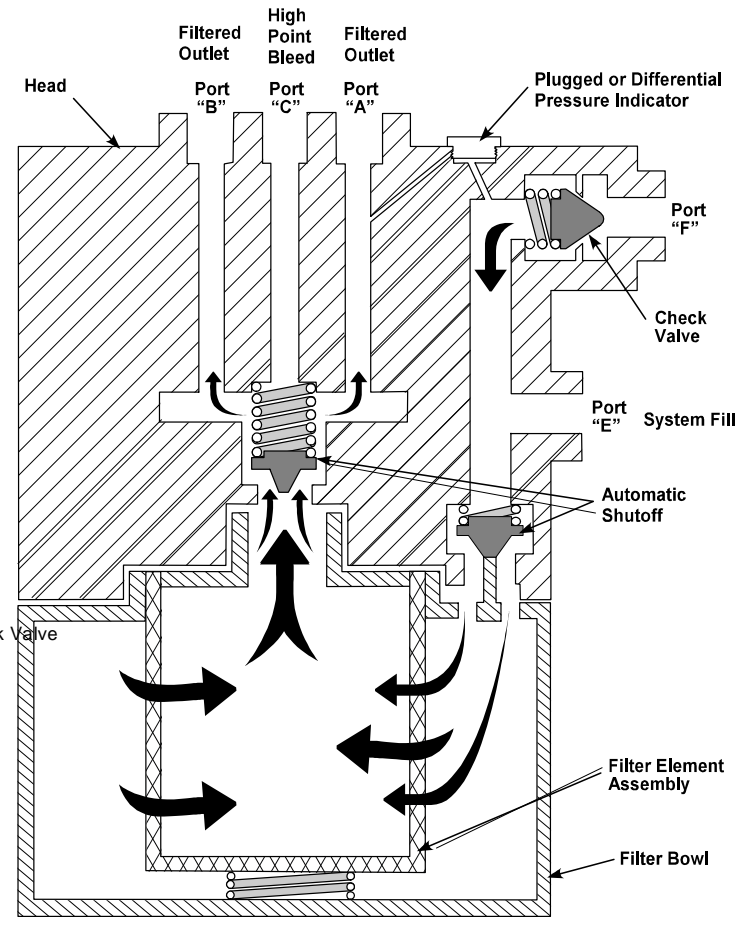
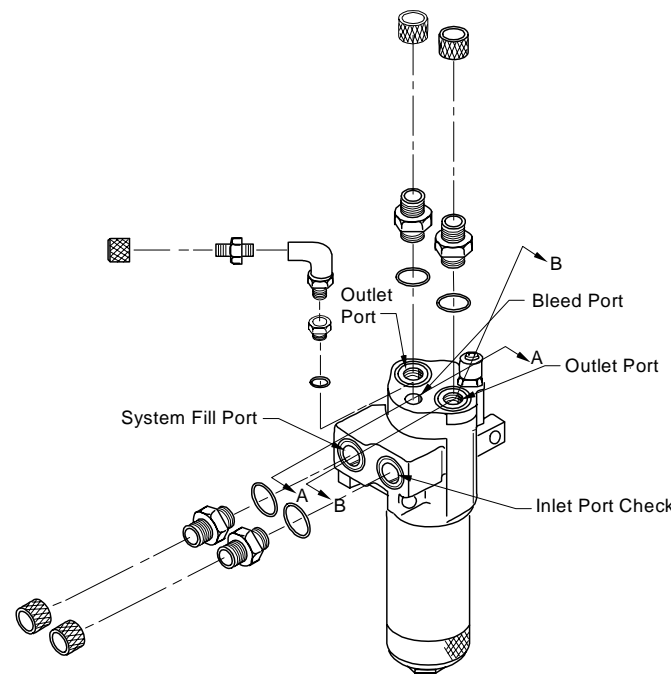
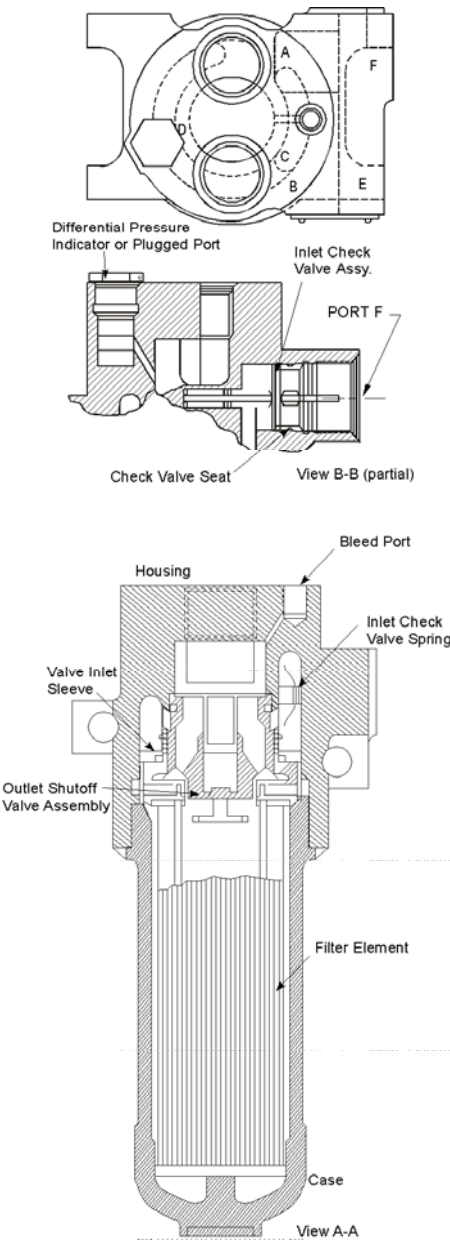
TVC Hydraulic Fluid Manifold Installation



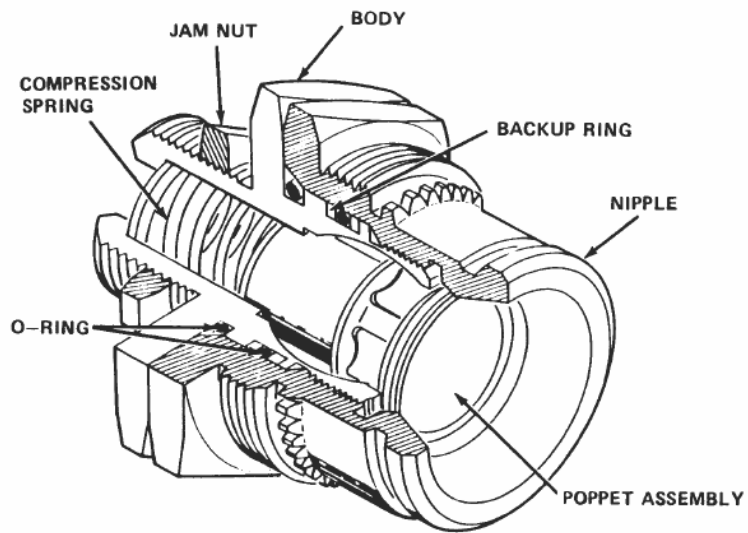
High Pressure Relief Valve



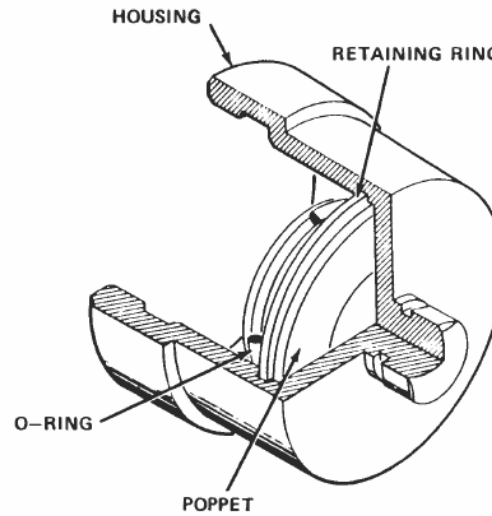
Low Pressure Relief Valve



TVC Hydraulic Check Valve and Filter Assembly (CVFA)



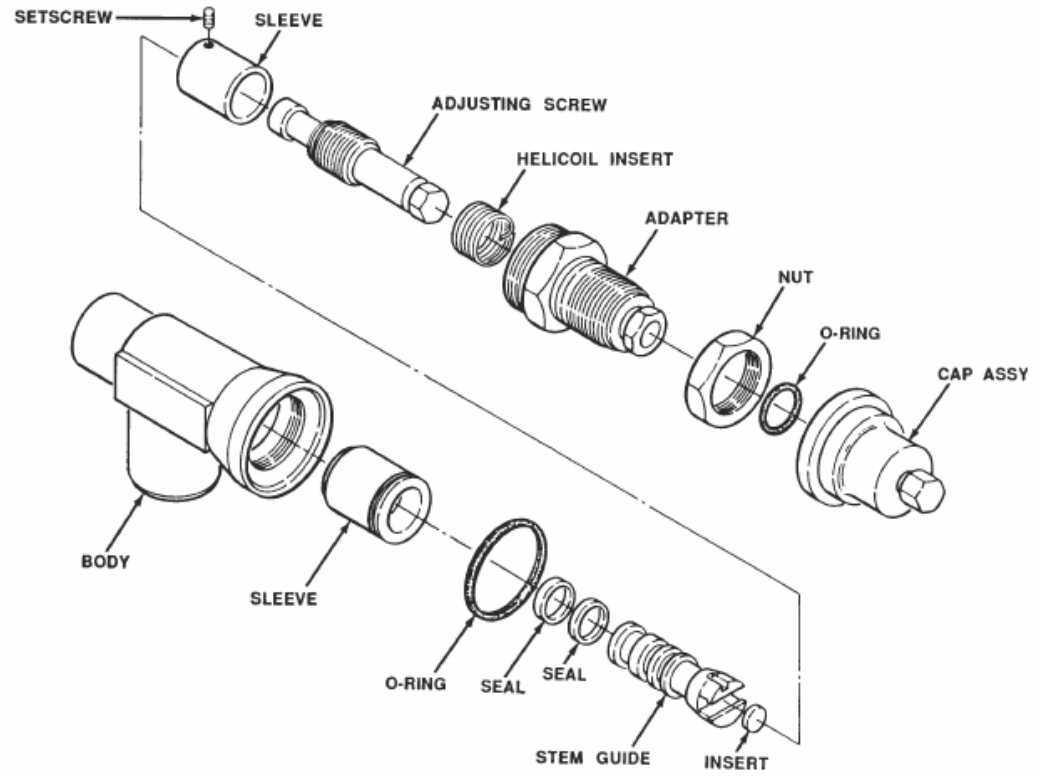
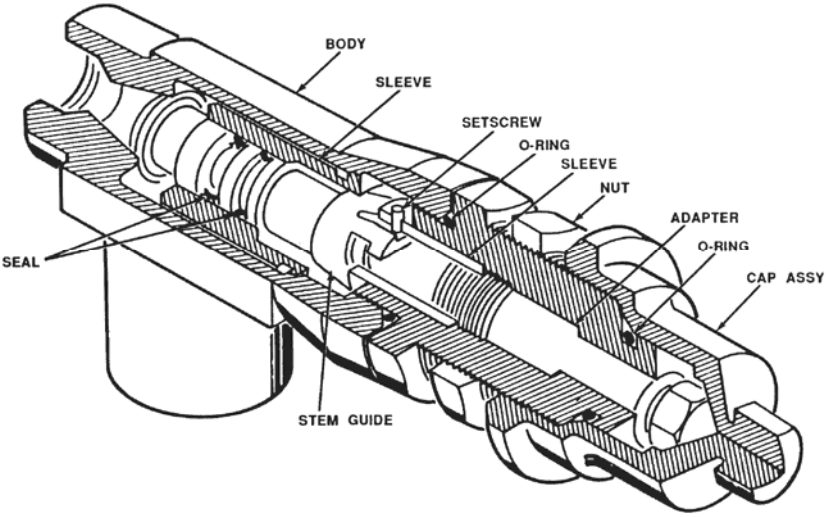
AIRBORNE NIPPLE ASSEMBLY
 0.75 INCH SHOWN, 0.25 INCH SIMILIAR
 10201-0055; 0.75 INCH
 10201-0053; 0.25

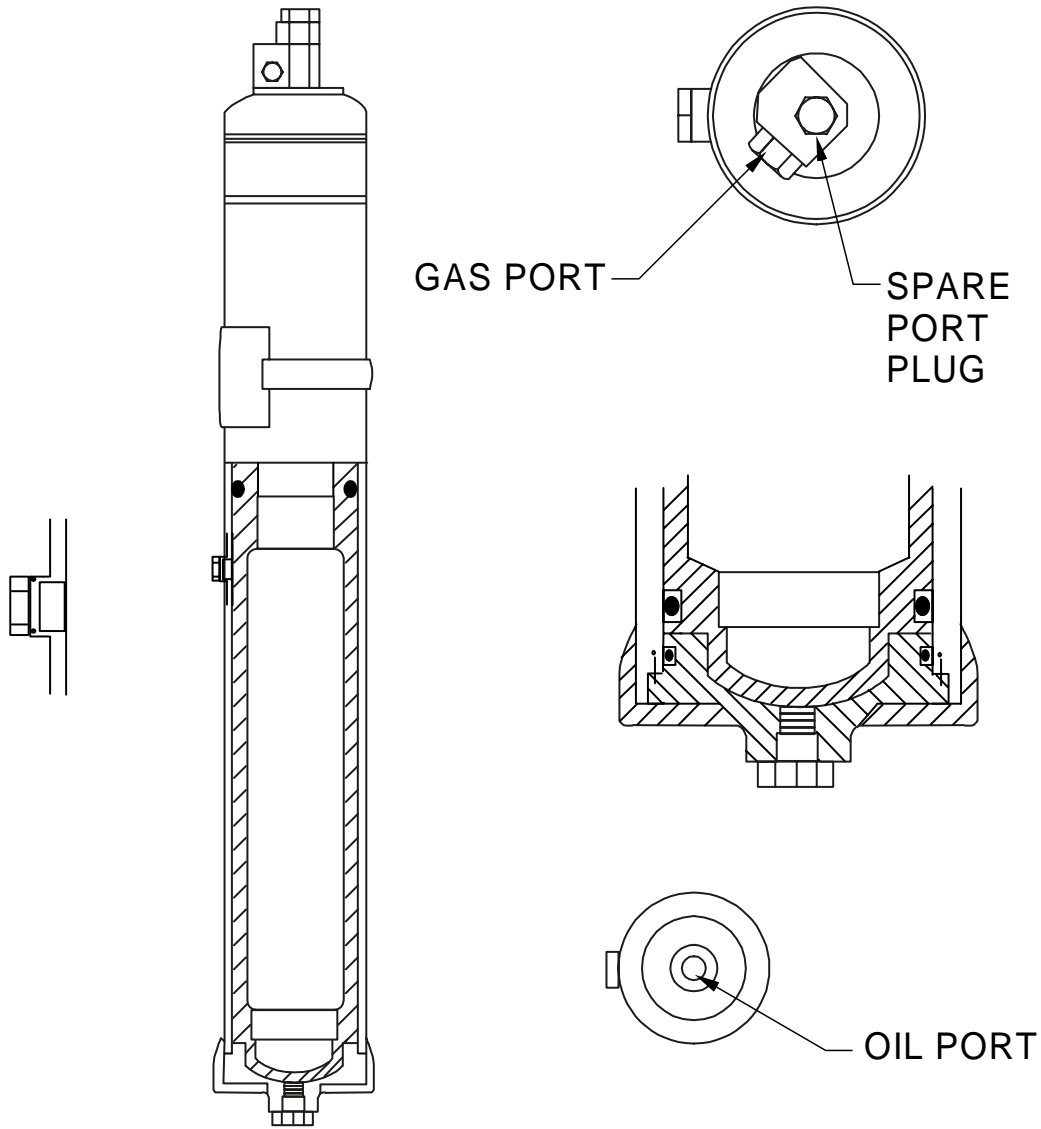


AIRBORNE CAP ASSEMBLY
 0.75 INCH SHOWN, 0.25 INCH SIMILIAR
 10201-0056; 0.75 INCH
 10201-0054; 0.25 INCH

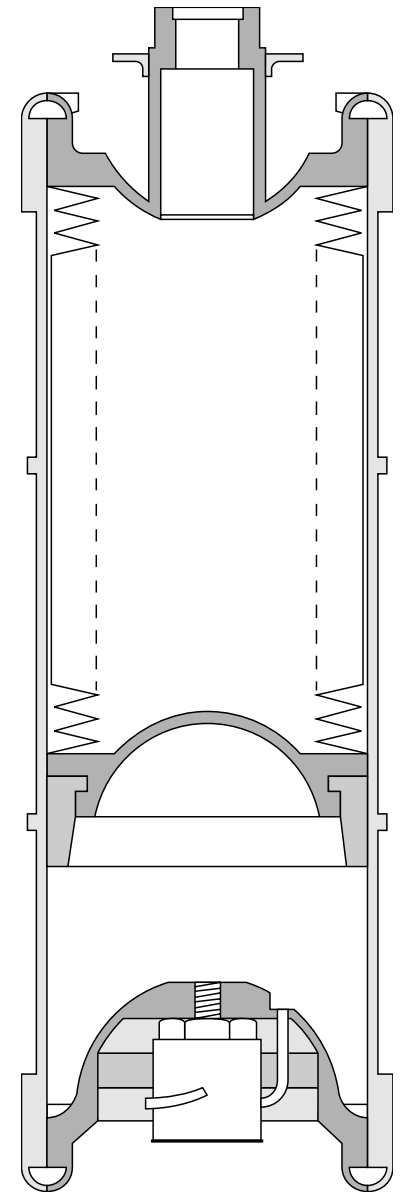
SRB TVC Quick Disconnect

SRB TVC Manual Shutoff Valve Assembly

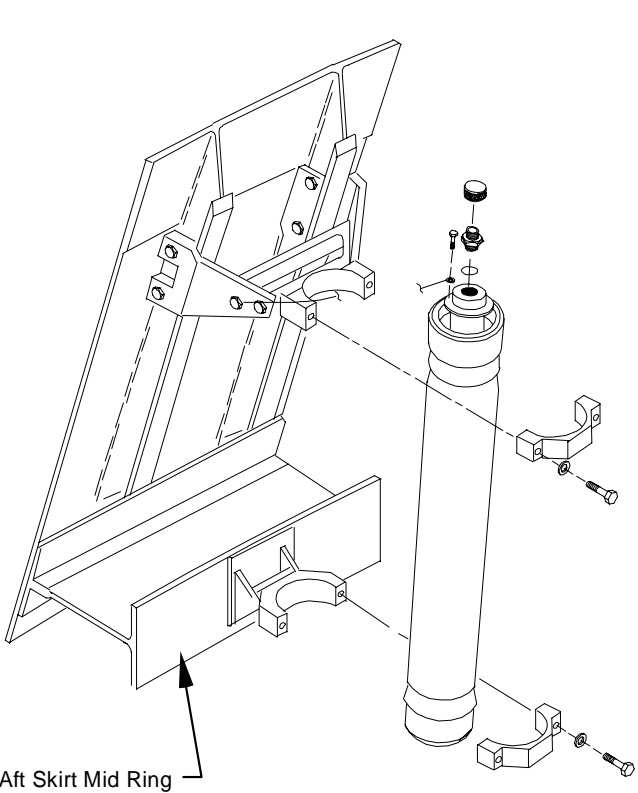




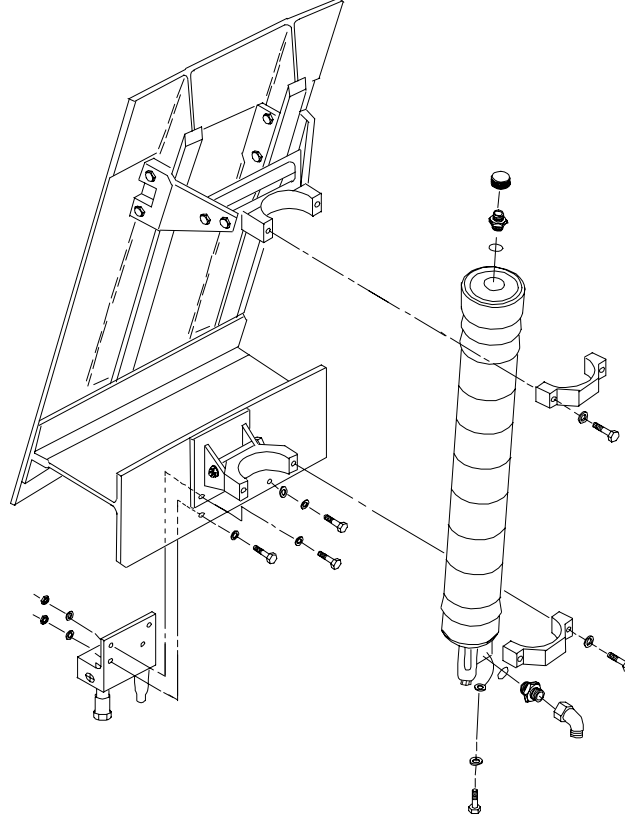
TVC Hydraulic Accumulator- Piston Type



Bellows Type

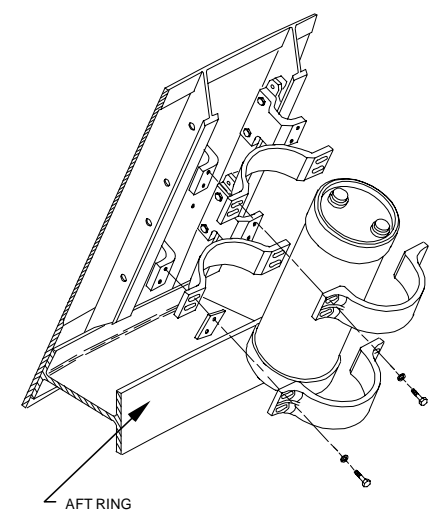


BELLOWS TYPE HYDRAULIC ACCUMULATOR



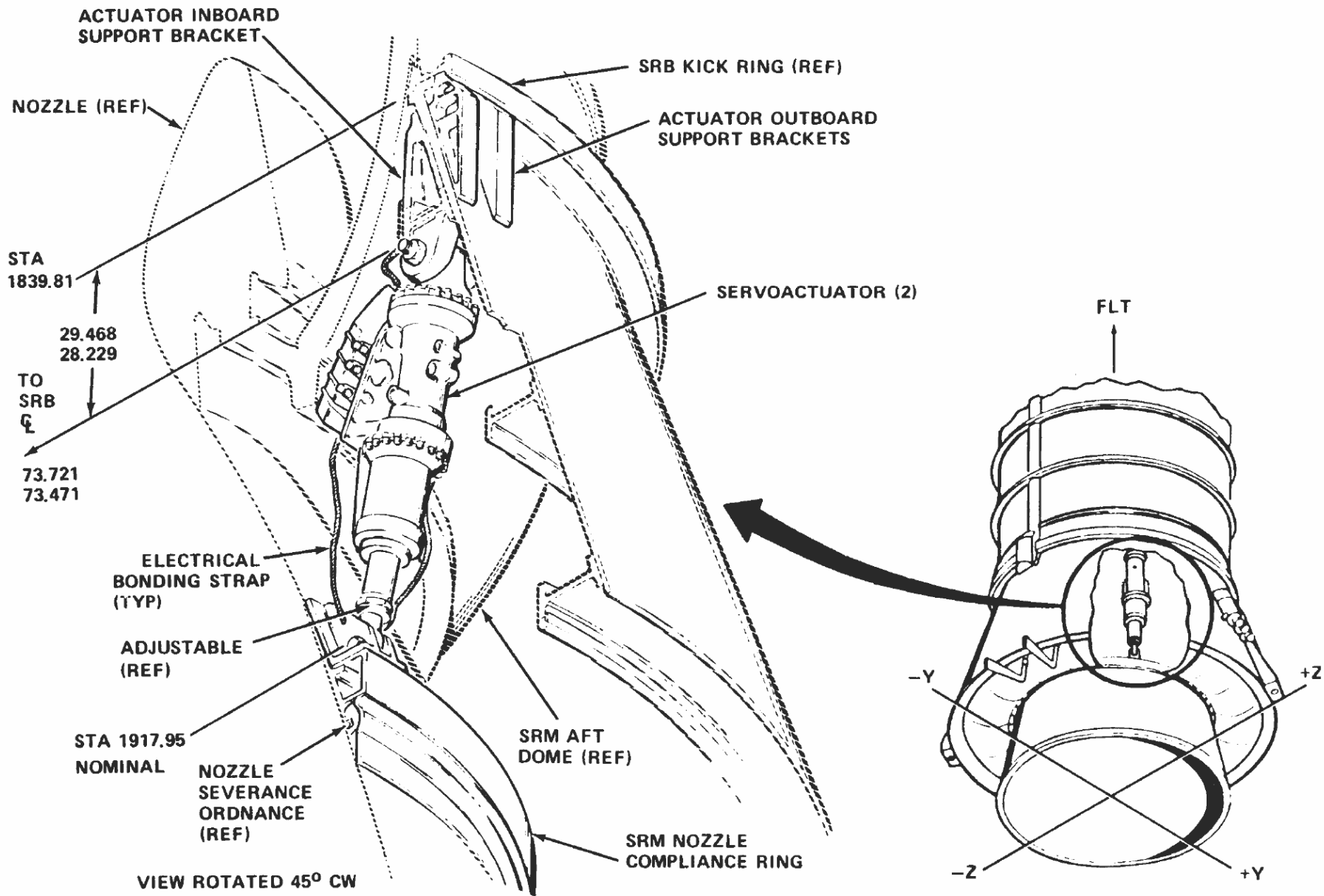
PISTON TYPE HYDRAULIC ACCUMULATOR

TVC Hydraulic Accumulator-Types Installation

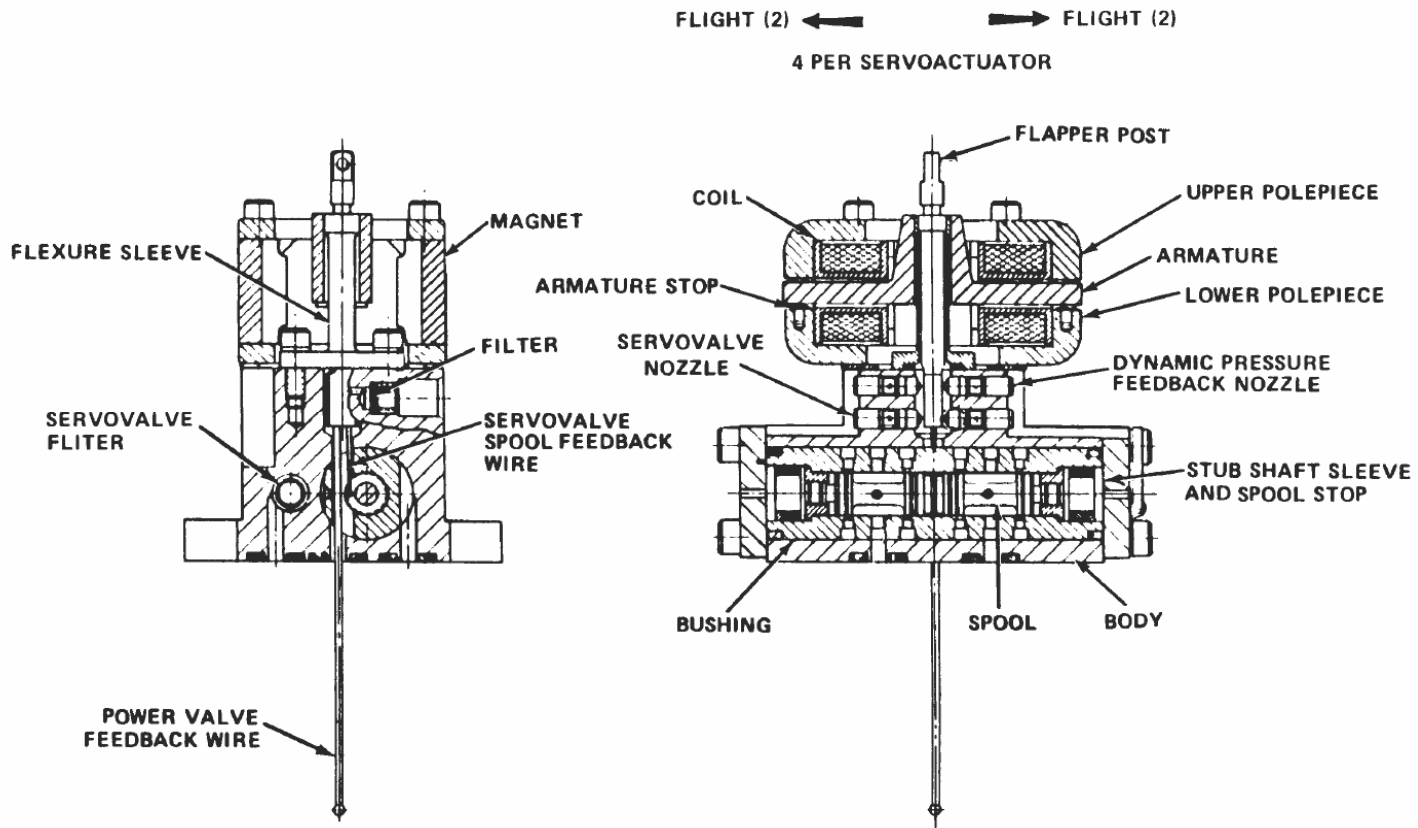


LUBE OIL ACCUMULATOR

SRB TVC Lube Oil Accumulator (Bellows Type)

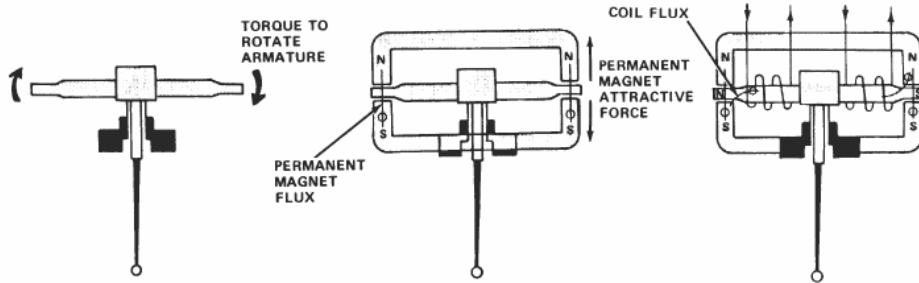


TVC Servoactuator Location

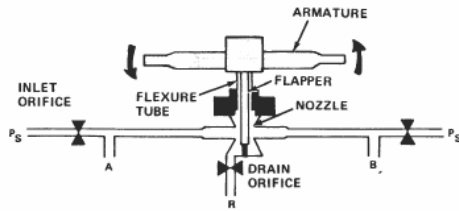


Servovalve Section View

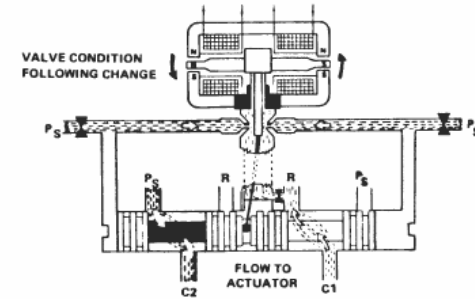
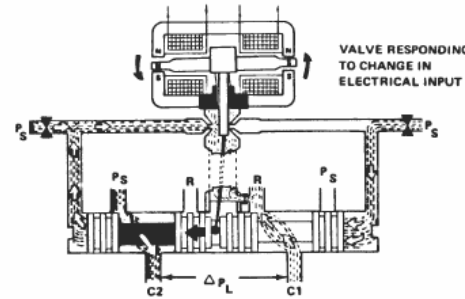
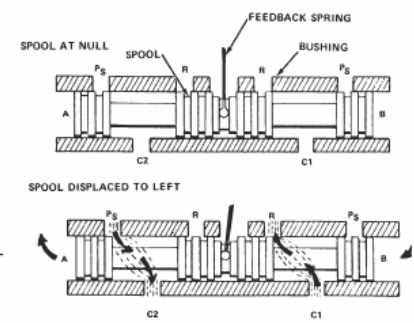
- PERMANENT MAGNETS CHARGED TO POLARIZE POLEPIECES
- DC CURRENT IN COILS CAUSES INCREASED FORCE IN DIAGONALLY OPPOSITE AIR GAPS
- MAGNETIC CHARGE LEVEL SETS MAGNETUDE OF DECENTERING FORCE GRADIENT ON ARMATURE



- ARMATURE AND FLAPPER RIGIDLY JOINED AND SUPPORTED BY THIN-WALL FLEXURE TUBE
- FLUID CONTINUOUSLY FLOWS FROM PRESSURE P_S , THROUGH BOTH INLET ORIFICES, PAST NOZZLES INTO FLAPPER CHAMBER, THROUGH DRAIN ORIFICE TO RETURN R
- ROCKING MOTION OF ARMATURE/FLAPPER THROTTLES FLOW THROUGH ONE NOZZLE OR THE OTHER
- THIS DIVERTS FLOW TO A OR B (OR BUILDS UP PRESSURE IF A AND B ARE BLOCKED)



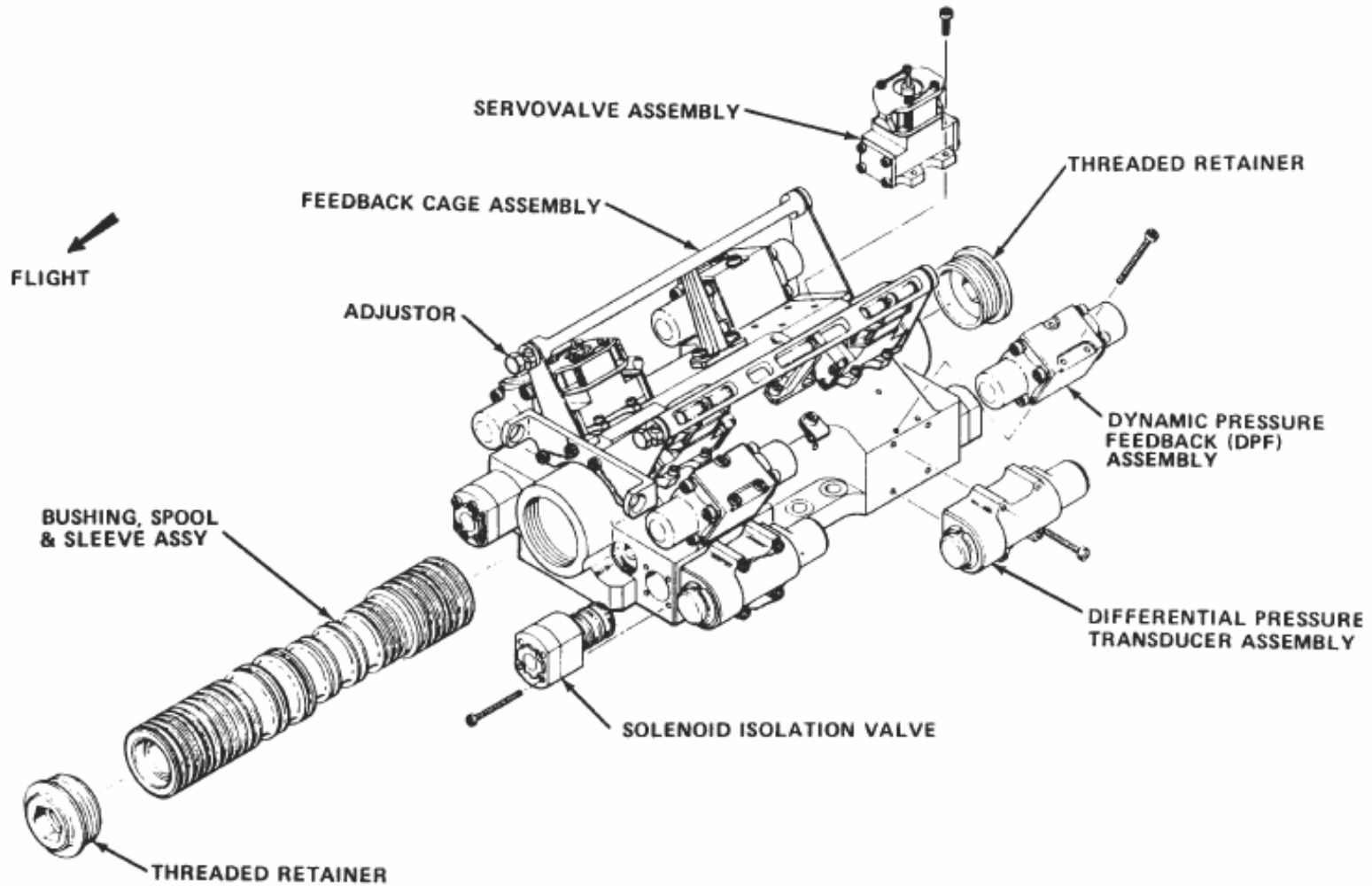
- SPOOL SLIDES DIRECTLY IN A BODY BORE
- BUSHING CONTAINS RECTANGULAR HOLES (SLOTS) THAT OPEN TO SUPPLY PRESSURE P_S AND RETURN R
- AT "NULL" SPOOL LOBES (LANDS) ARE CENTERED BETWEEN SLOTS
- SPOOL LANDS JUST COVER OVER THE SLOTS AT NULL FOR "ZERO LAP"
- SPOOL MOTION TO EITHER SIDE OF NULL ALLOWS FLUID TO FLOW FROM P_S TO ONE CONTROL PORT, AND FROM OTHER CONTROL PORT TO R



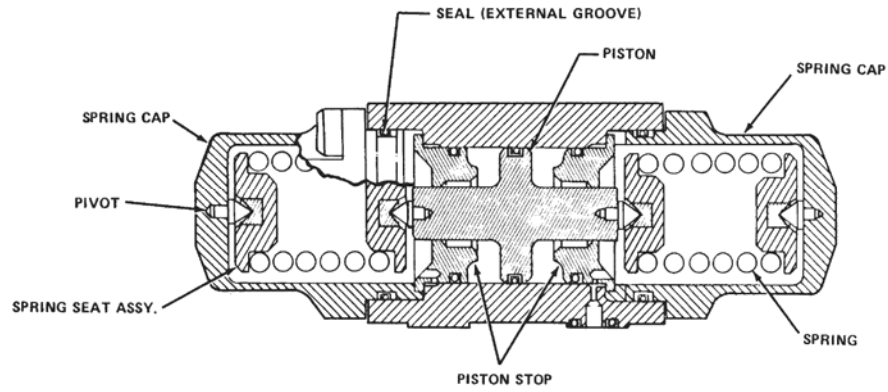
- ELECTRICAL CURRENT IN TORQUE MOTOR COILS CREATES MAGNETIC FORCES ON ENDS OF ARMATURE
- ARMATURE AND FLAPPER ASSEMBLY ROTATES ABOUT FLEXURE TUBE SUPPORT
- FLAPPER CLOSES-OFF ONE NOZZLE AND DIVERTS FLOW TO ONE END OF SPOOL
- SPOOL MOVES AND OPENS P_S TO ONE CONTROL PORT; OPENS OTHER PORT TO R

- SPOOL PUSHES BALL END OF FEEDBACK WIRE, CREATING RESTORING TORQUE ON ARMATURE/FLAPPER
- AS FEEDBACK TORQUE BECOMES EQUAL TO TORQUE FROM MAGNETIC FORCES, ARMATURE/FLAPPER MOVES BACK TO CENTERED POSITION
- SPOOL STOPS AT A POSITION WHERE FEEDBACK WIRE TORQUE EQUALS TORQUE DUE TO INPUT CURRENT
- THEREFORE SPOOL POSITION IS PROPORTIONAL TO INPUT CURRENT
- WITH CONSTANT PRESSURES, FLOW TO LOAD IS PROPORTIONAL TO SPOOL POSITION

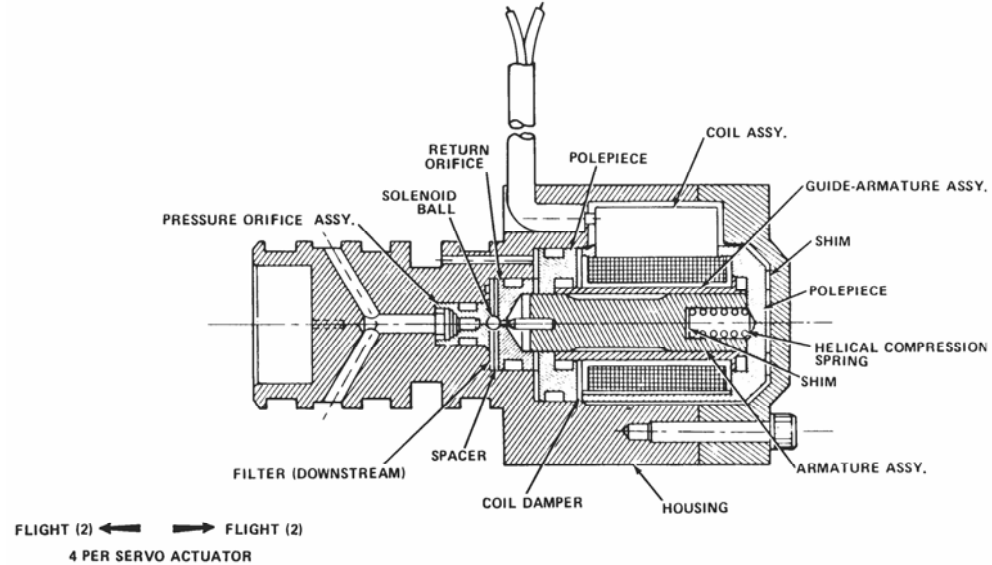
Servovalve Operation



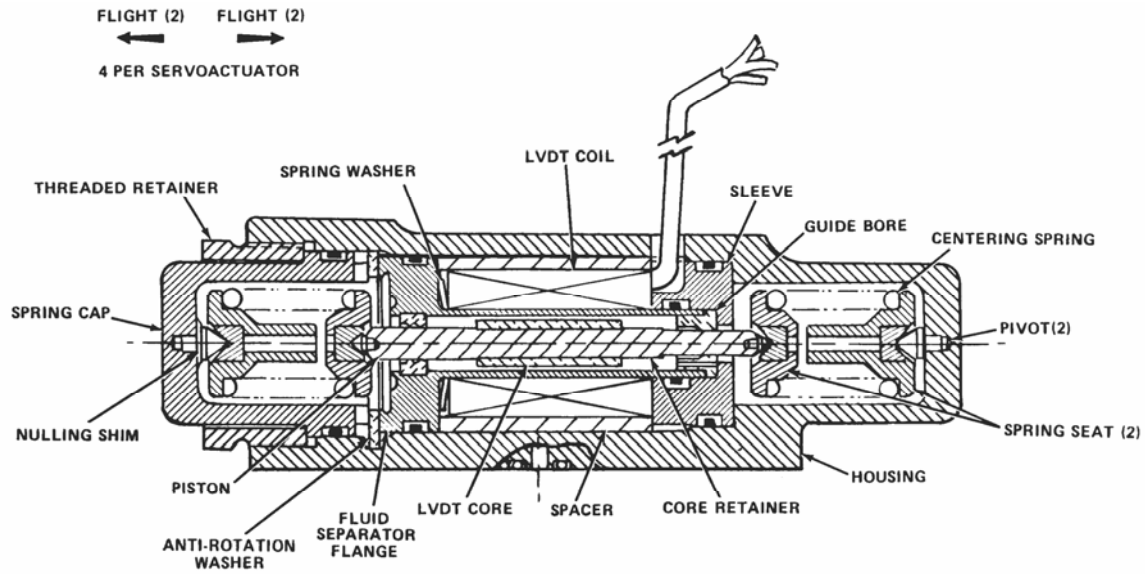
Power Valve assembly



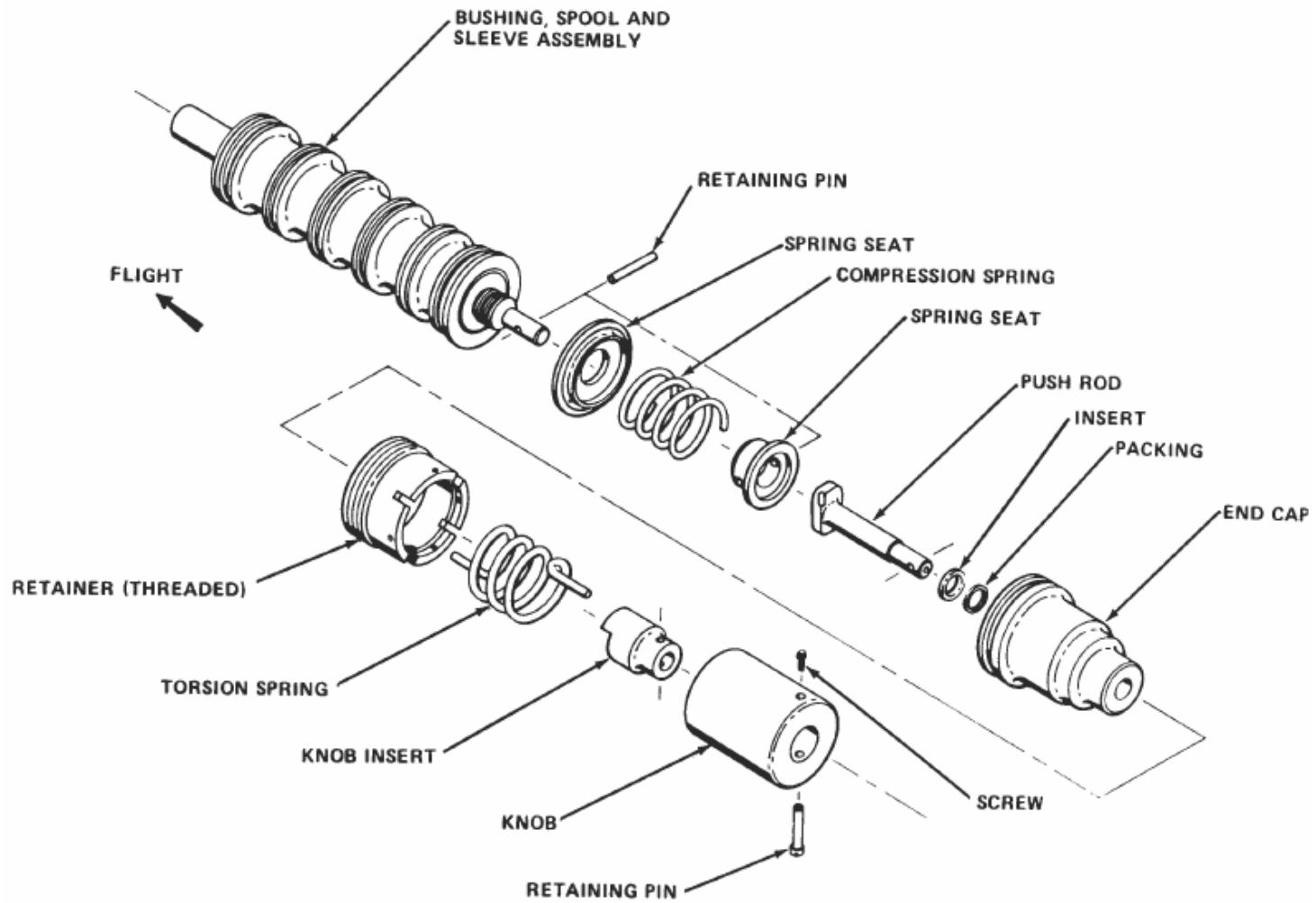
Dynamic Pressure Feedback (DPF) Assembly



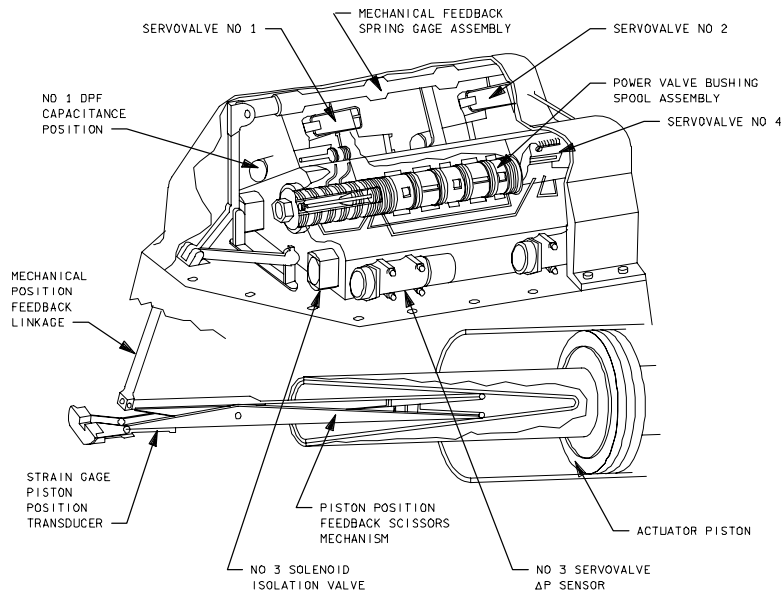
Solenoid Isolation Valve Assembly



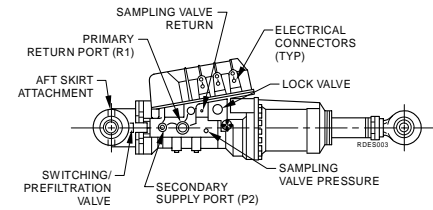
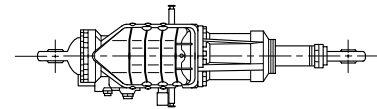
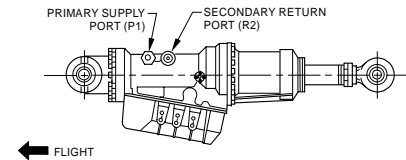
Differential Pressure Transducer



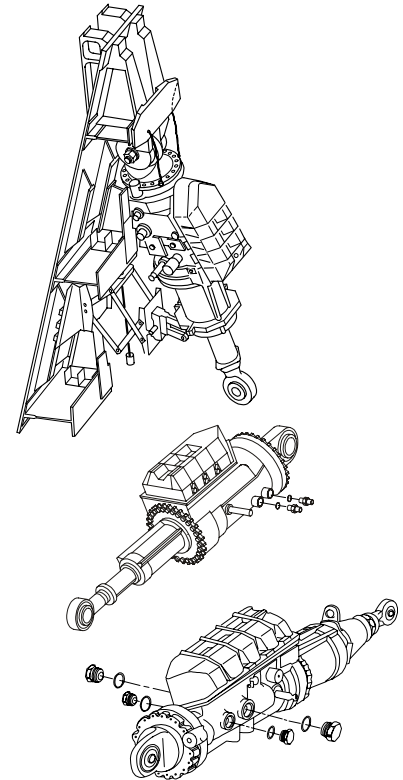
Lock Valve Assembly



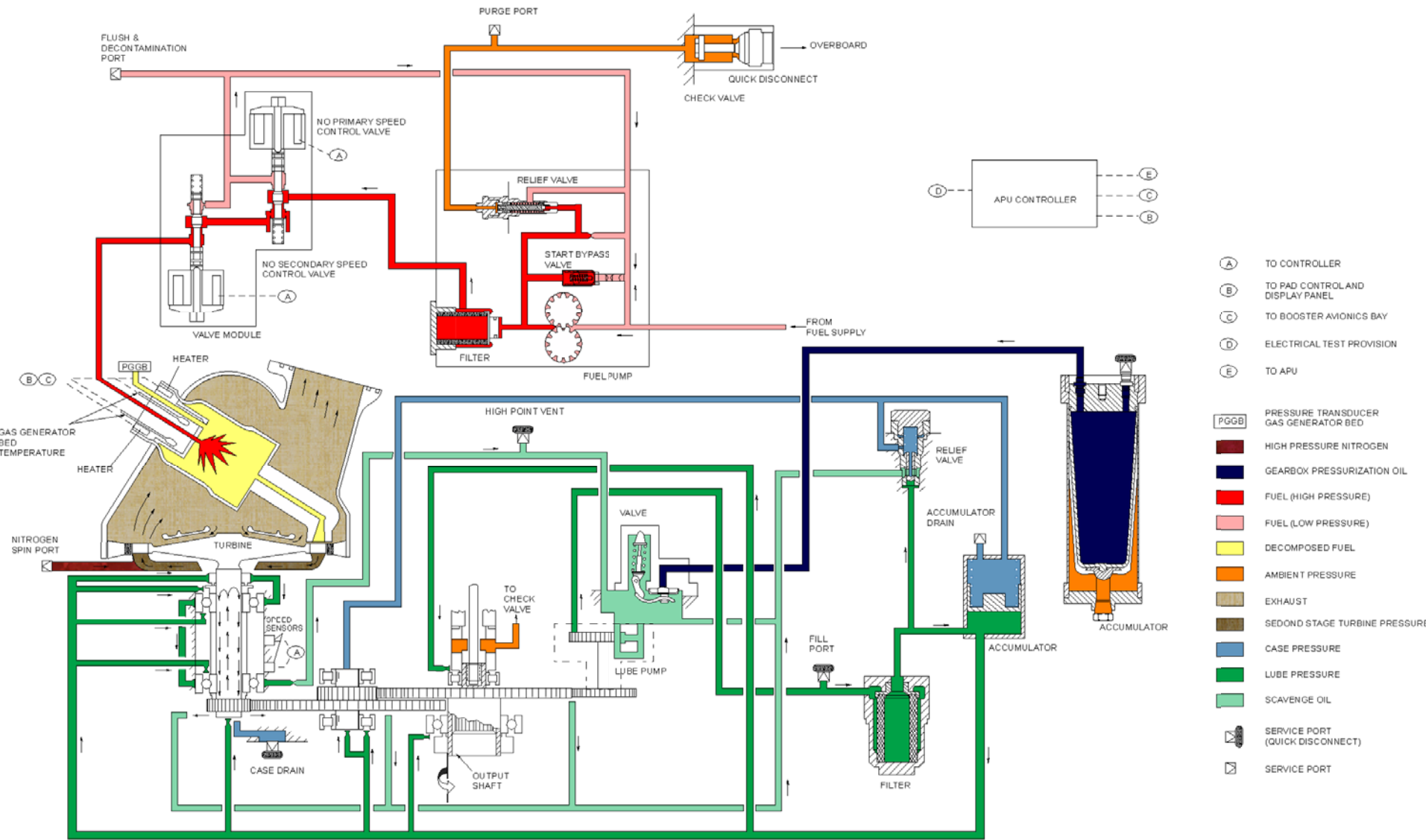
Power Valve And Feedback Configuration



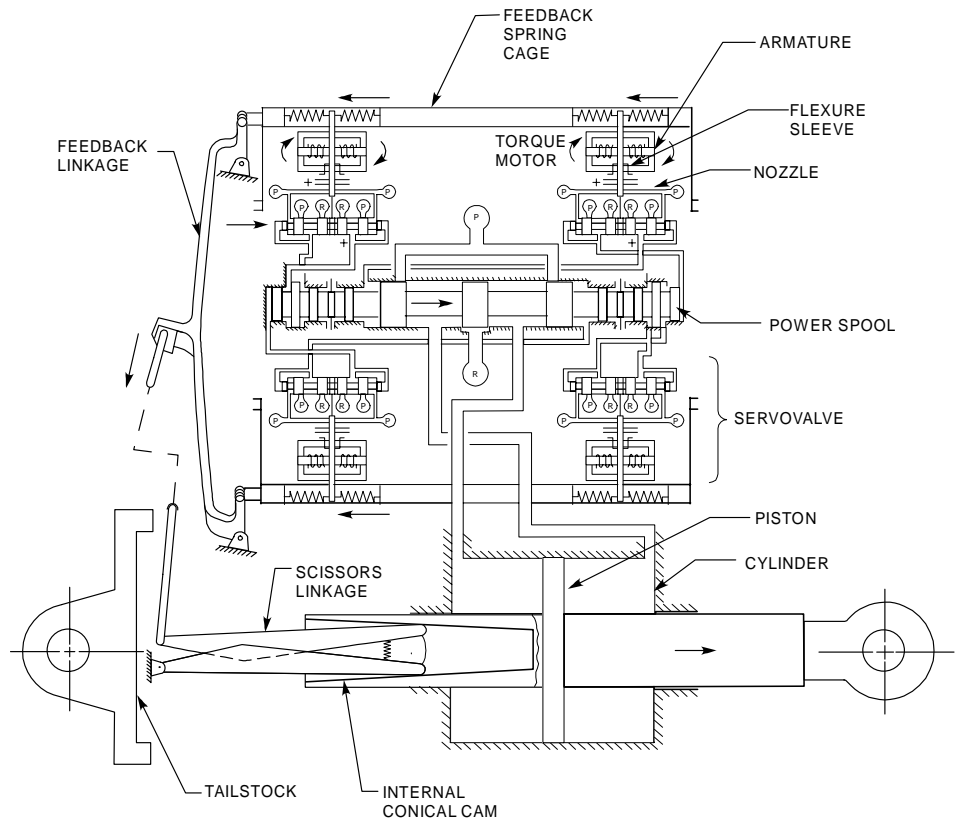
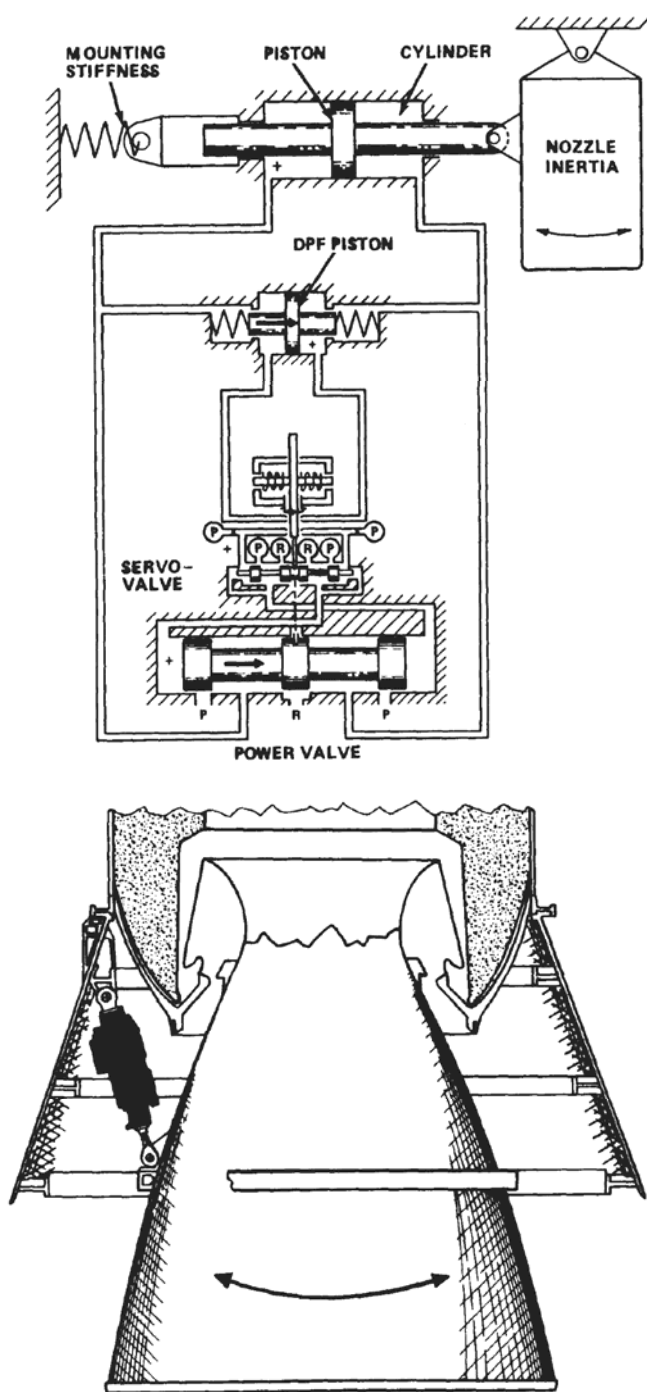
SRB TVC ACTUATOR



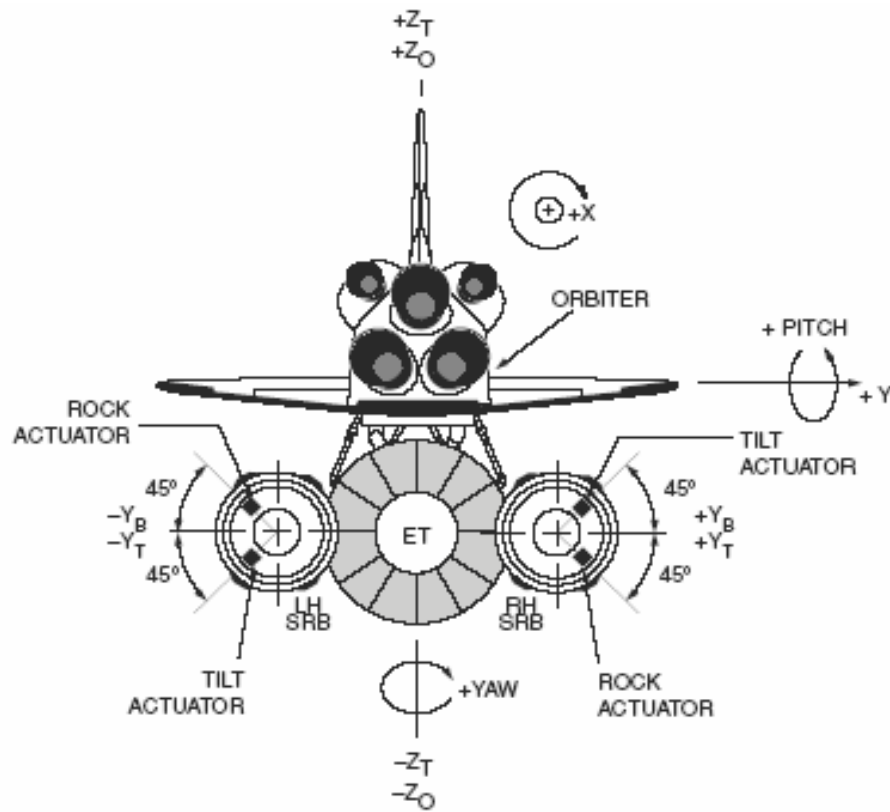
Hydraulic Actuator Views



APU Functional Schematic



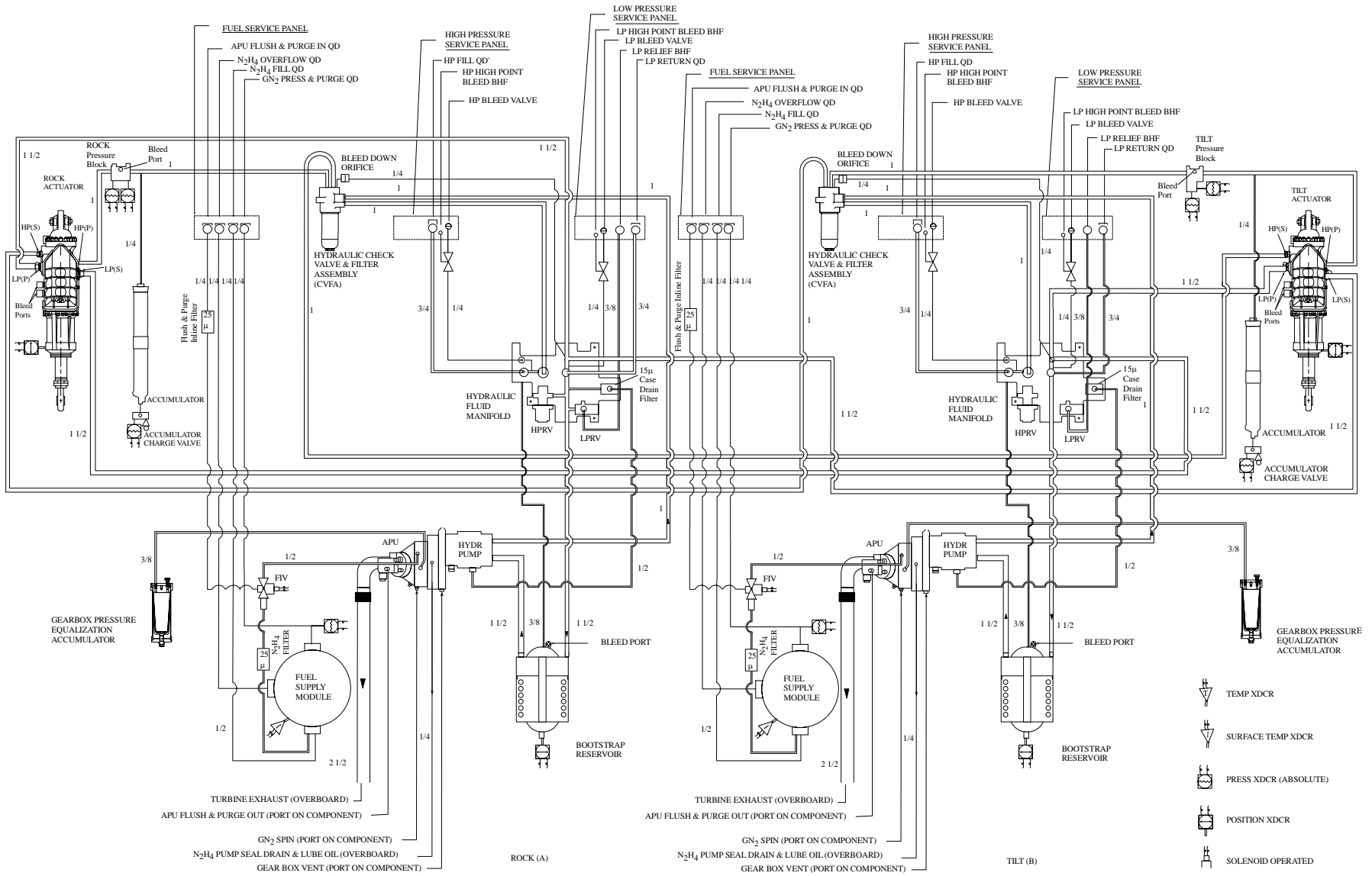
TVC Servoactuator Details



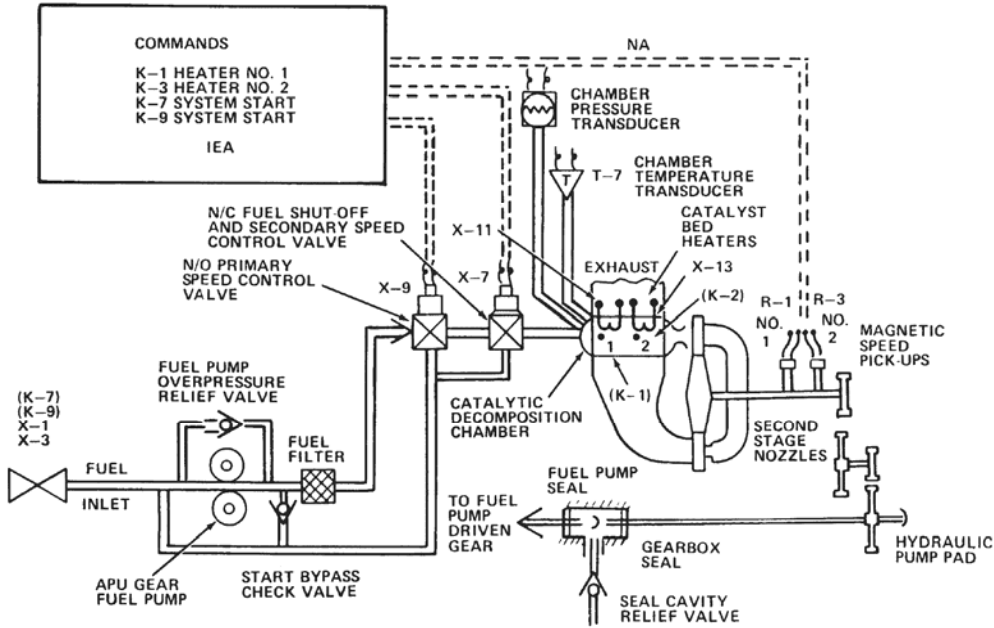
		LH SRB		RH SRB	
		ROCK ACTUATOR	TILT ACTUATOR	ROCK ACTUATOR	TILT ACTUATOR
SHUTTLE VEHICLE MANEUVER	+ PITCH	-	+	+	-
	- PITCH	+	-	-	+
	+ YAW	+	+	-	-
	- YAW	-	-	+	+
	+ ROLL	+	-	+	-
	- ROLL	-	+	-	+

- INDICATES ACTUATOR EXTENSION
 + INDICATES ACTUATOR RETRACTION

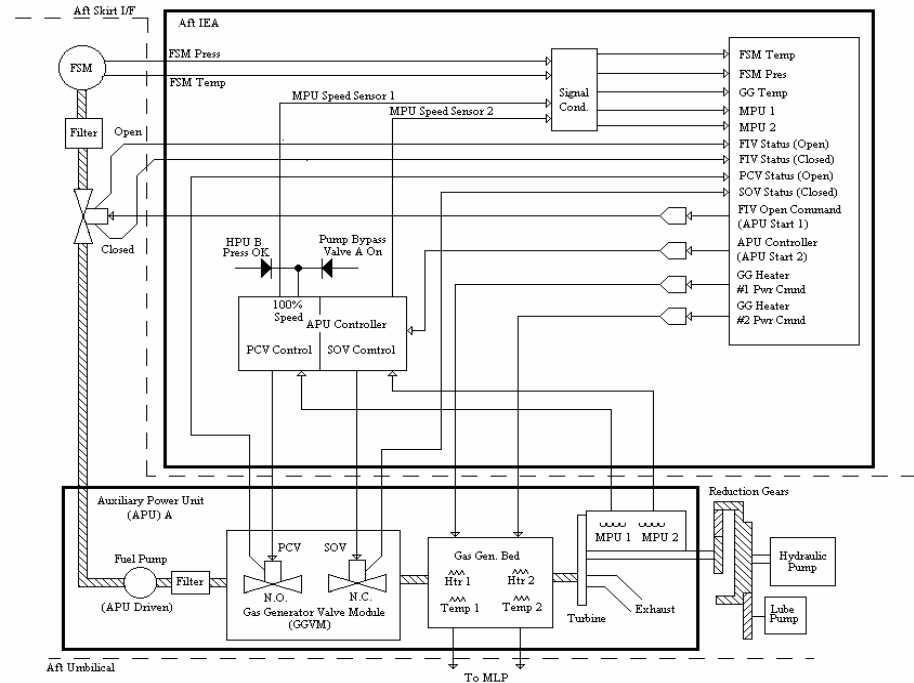
TVC Actuator Polarity

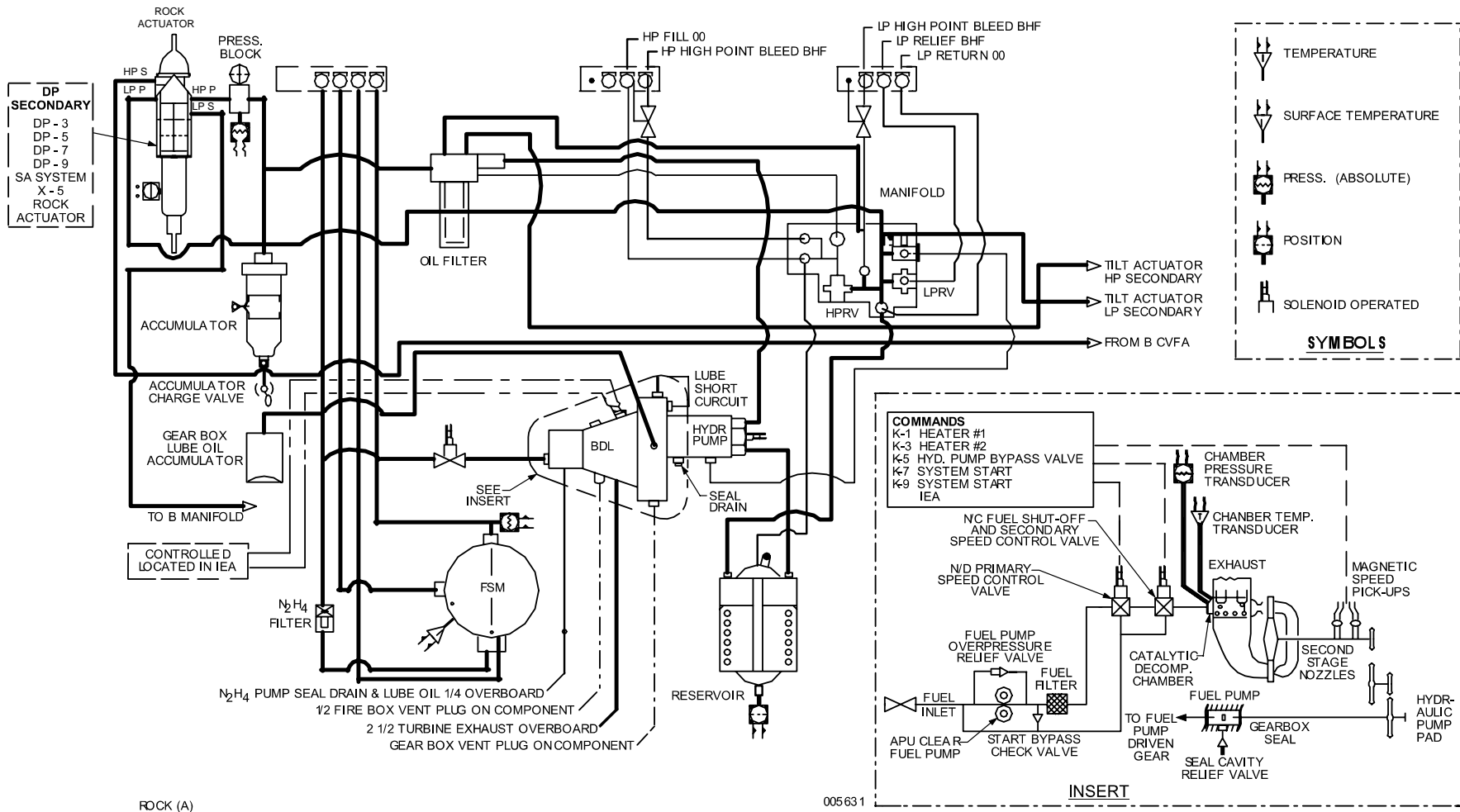


SRB TVC Subsystem Schematic



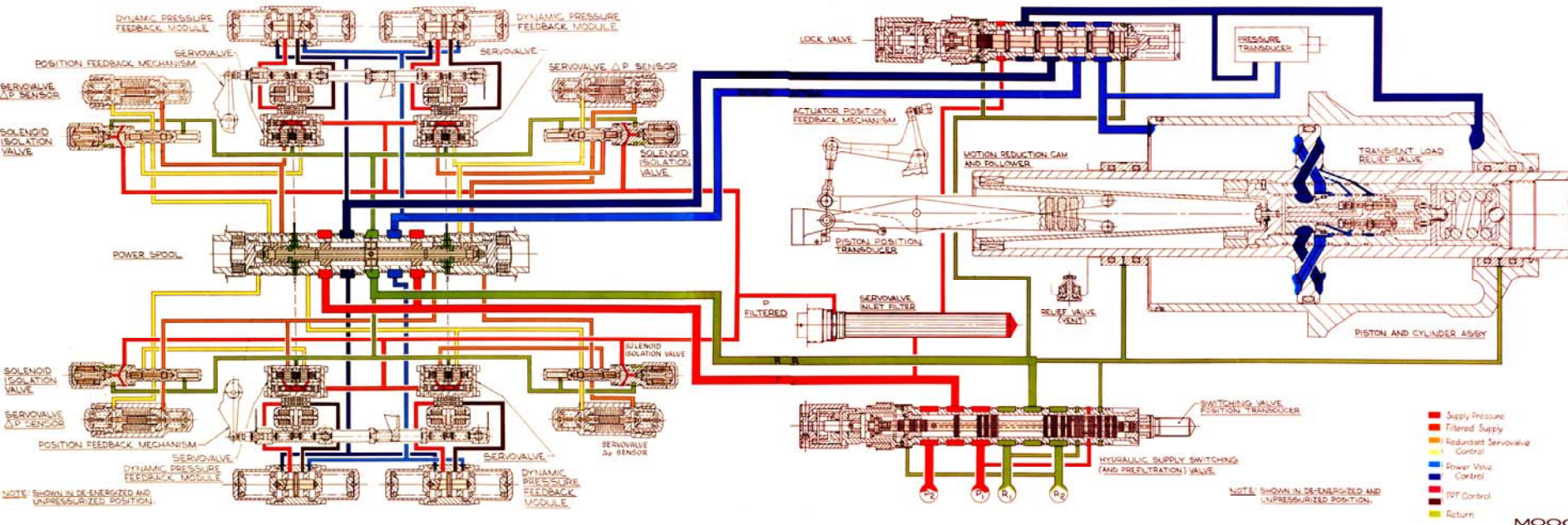
SRB TVC Controls and Measurement





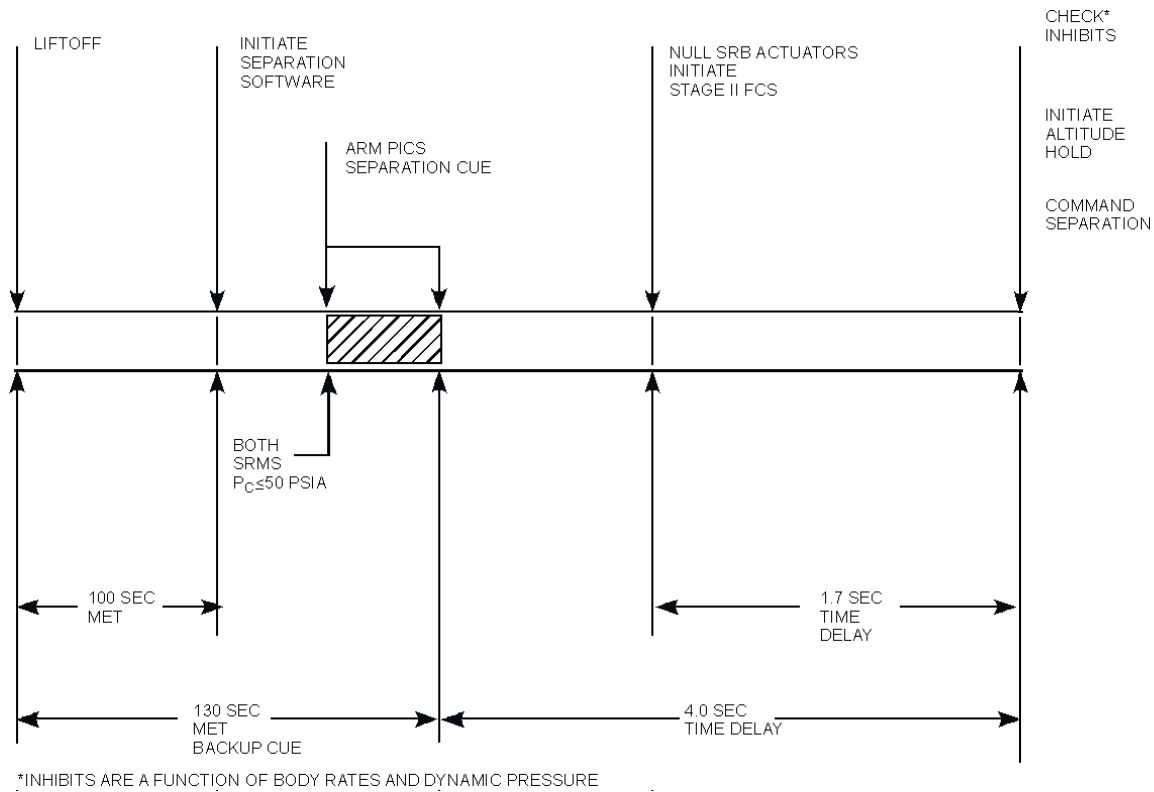
SRB APU Controls and Measurements (Rock A)

SRB TVC SERVOACTUATOR

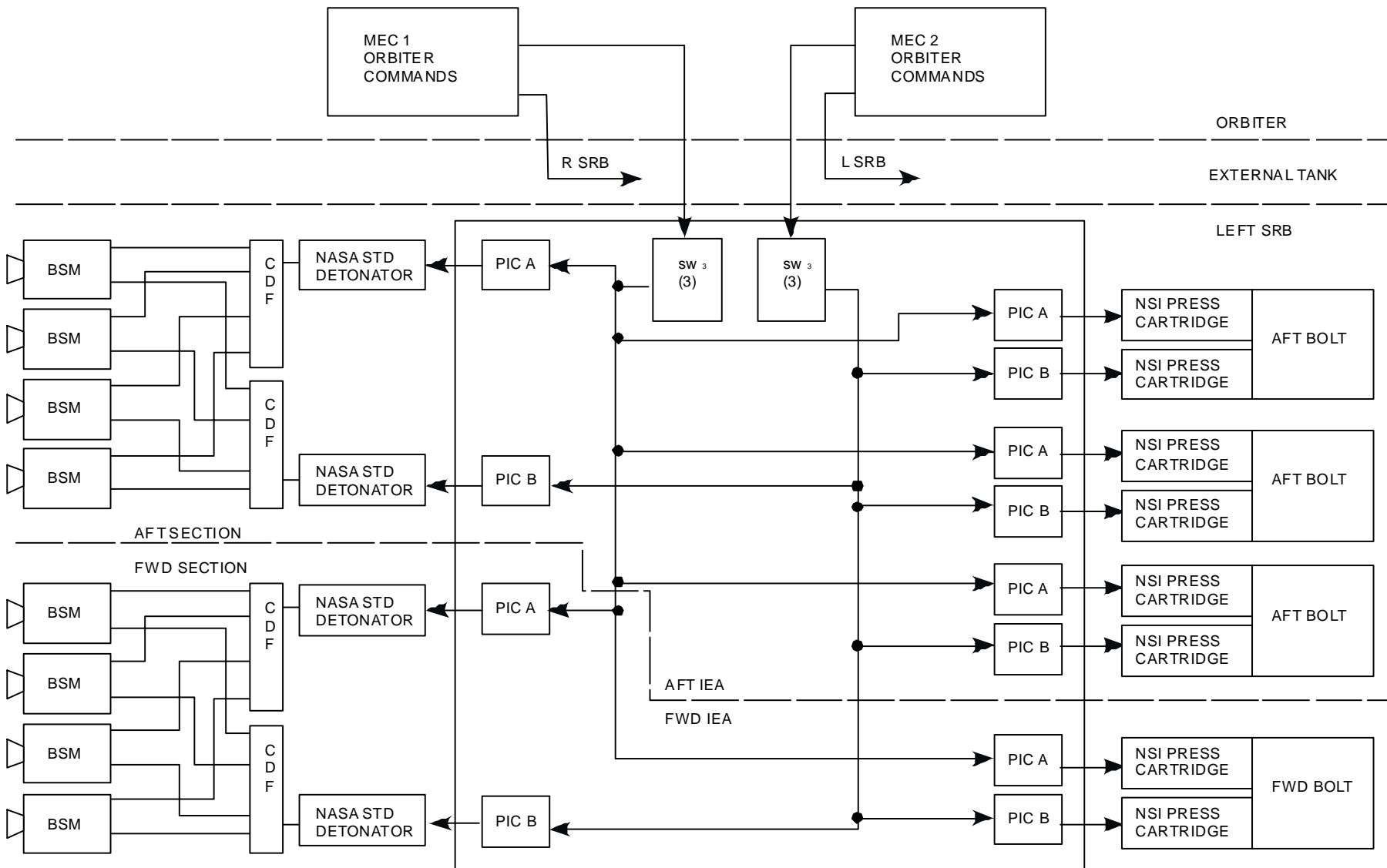


SRB TVC Actuator Schematic and Components

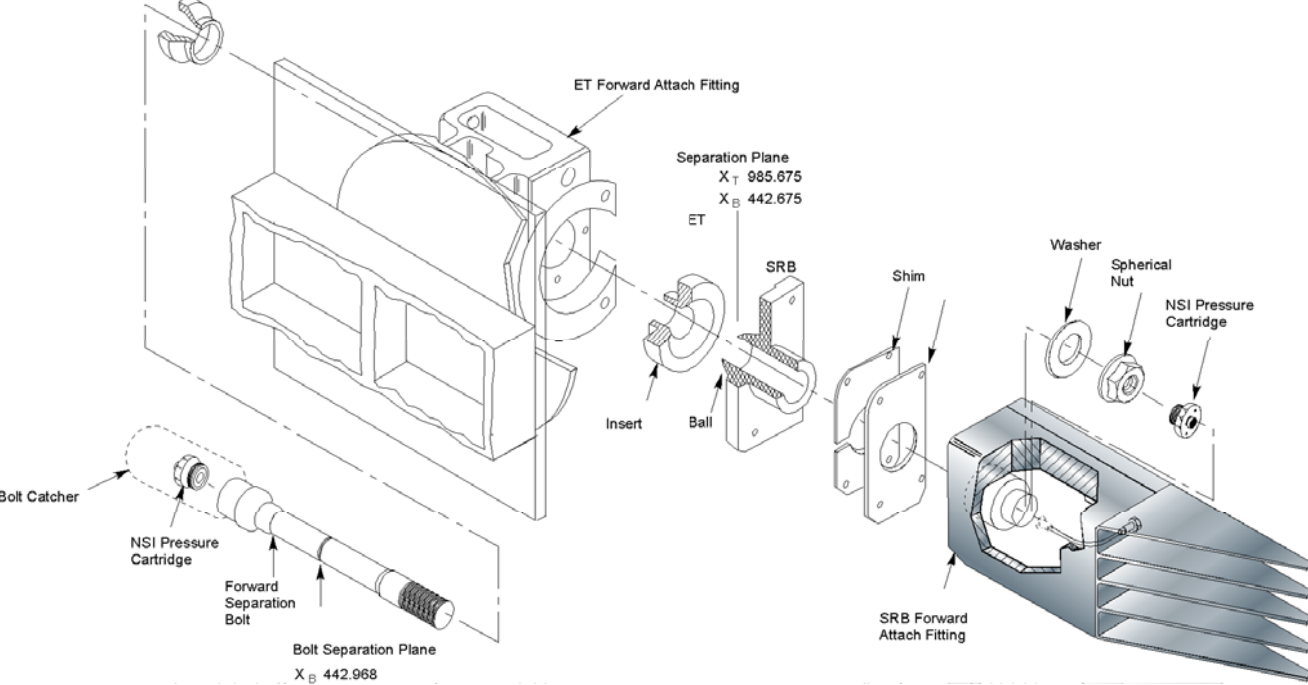
SRB Separation Subsystem



SRB Separation Sequence

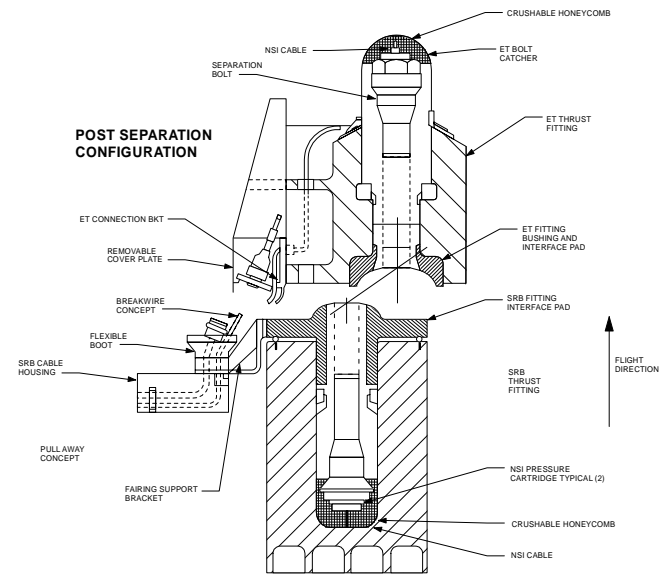


BSM Ignition and SRB Structural Release Subsystem

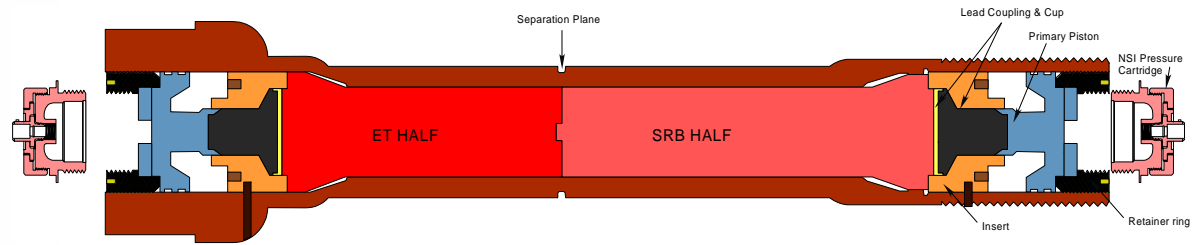
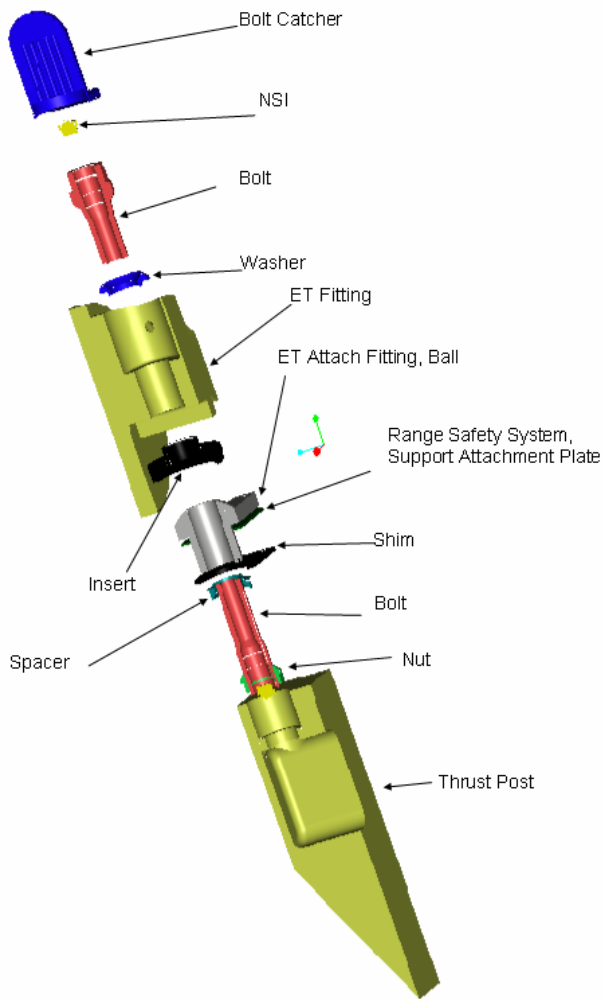


SRB/ET Forward (RH) Attach Fitting Exploded view

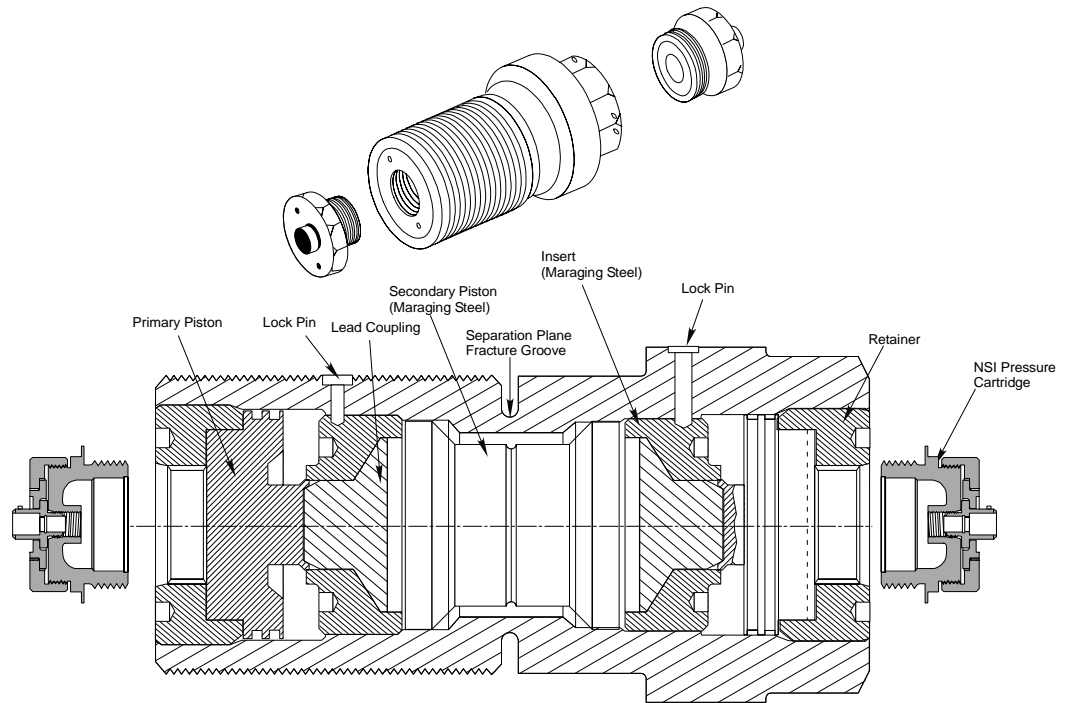
SRB/ET Upper Attach Bolt Separation Plane



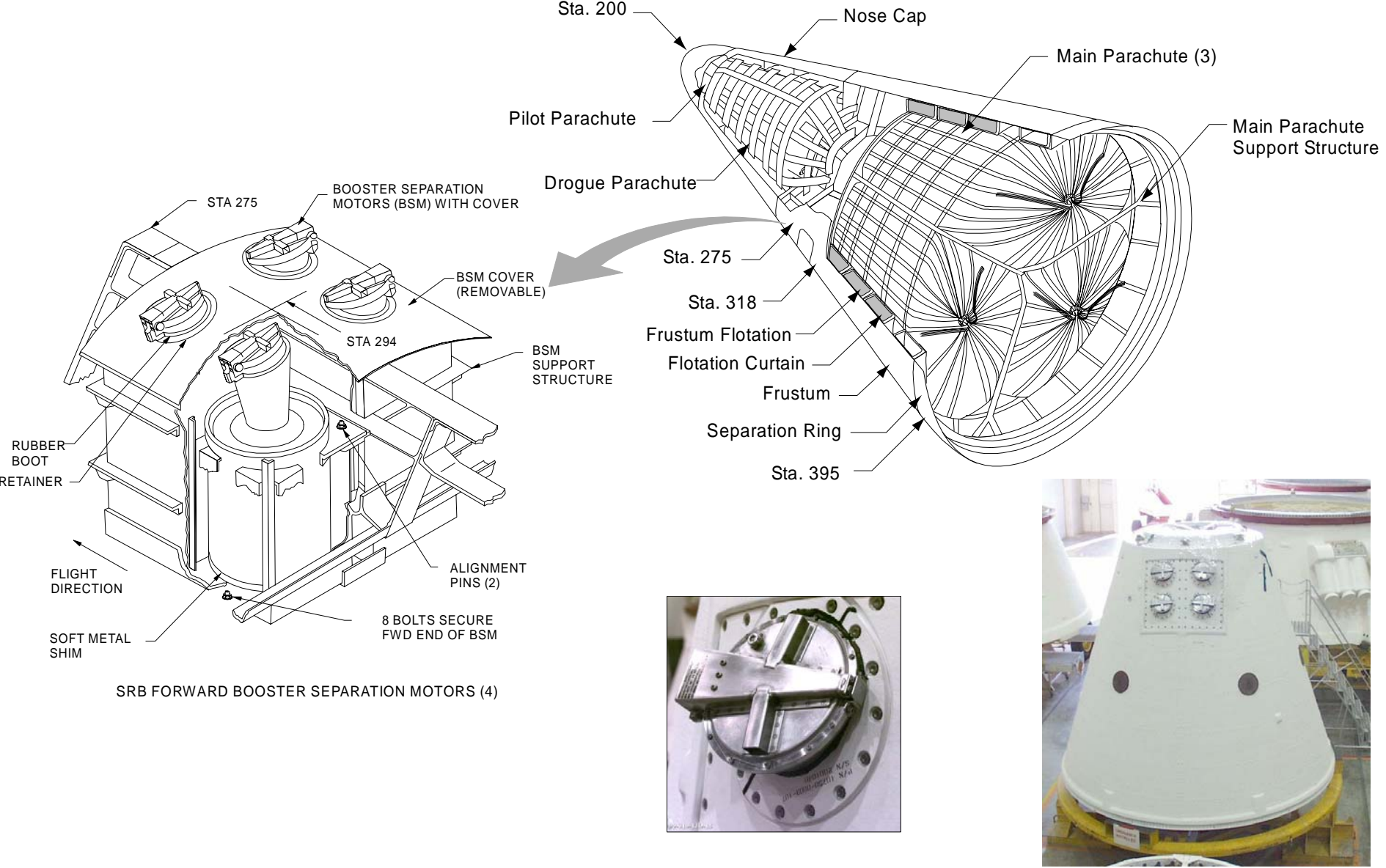
SRB/ET FWD ATTACH AND SEPARATION INTERFACES



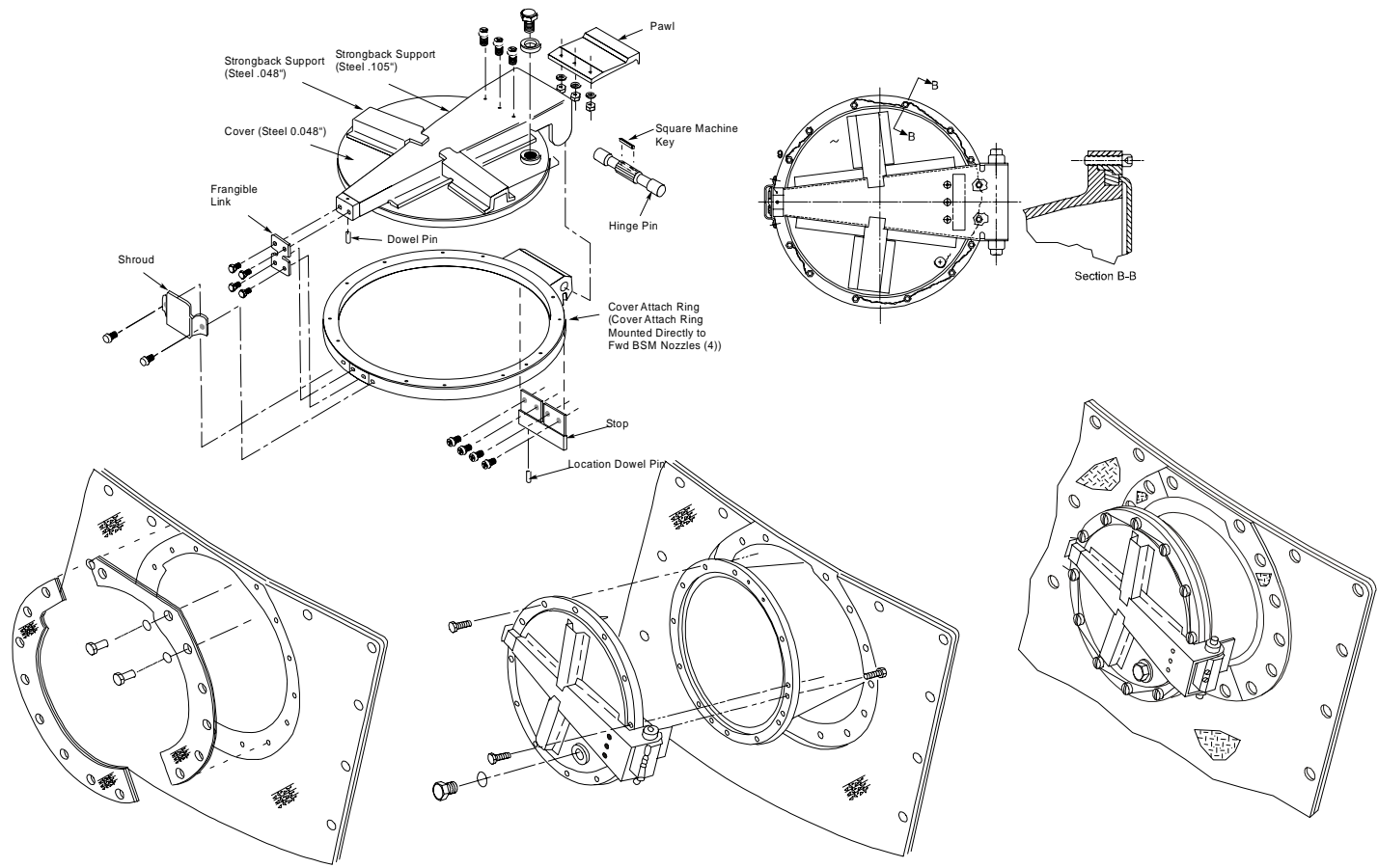
Forward SRB/ET Separation Bolt



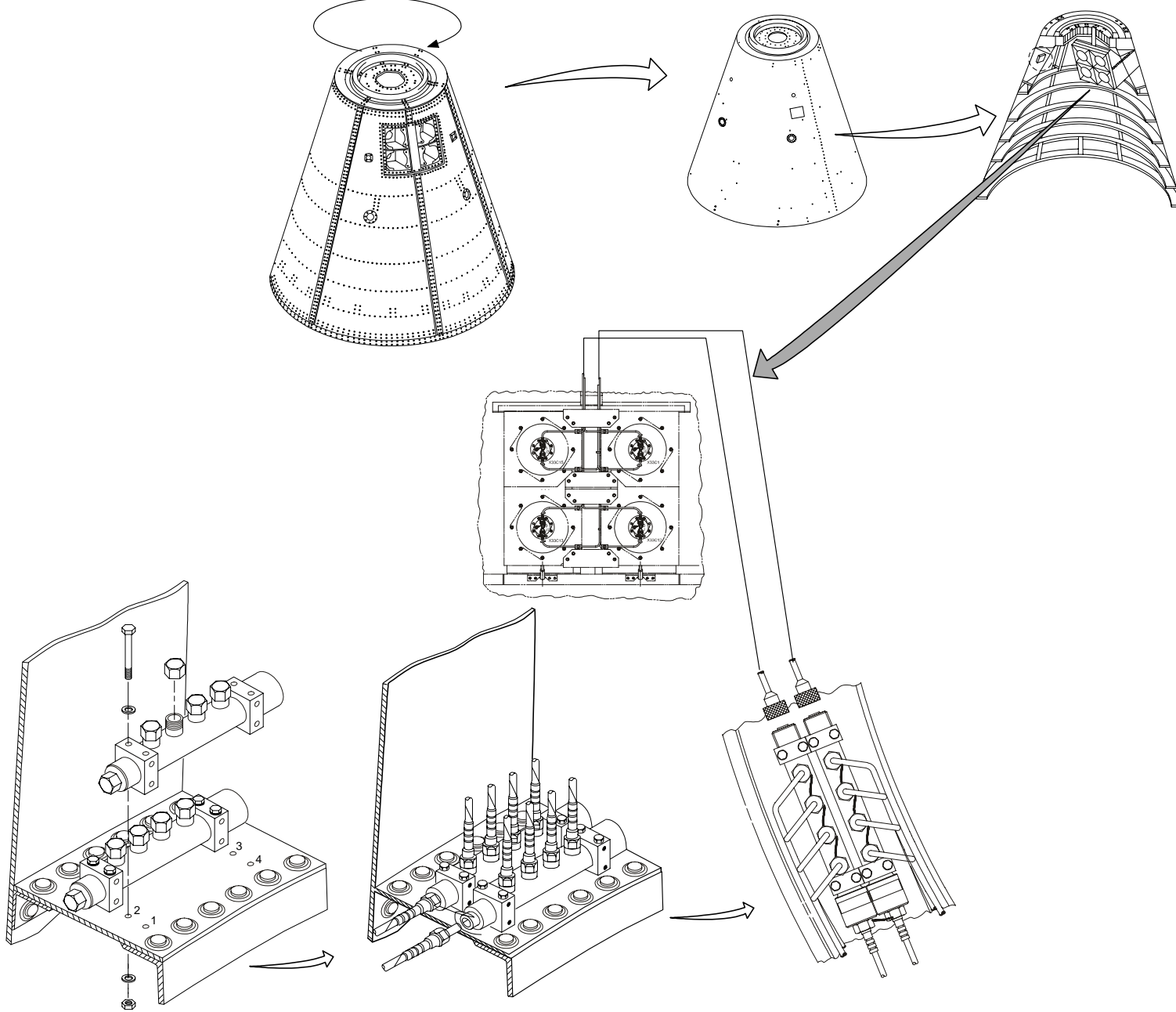
Aft Separation Bolt Assembly



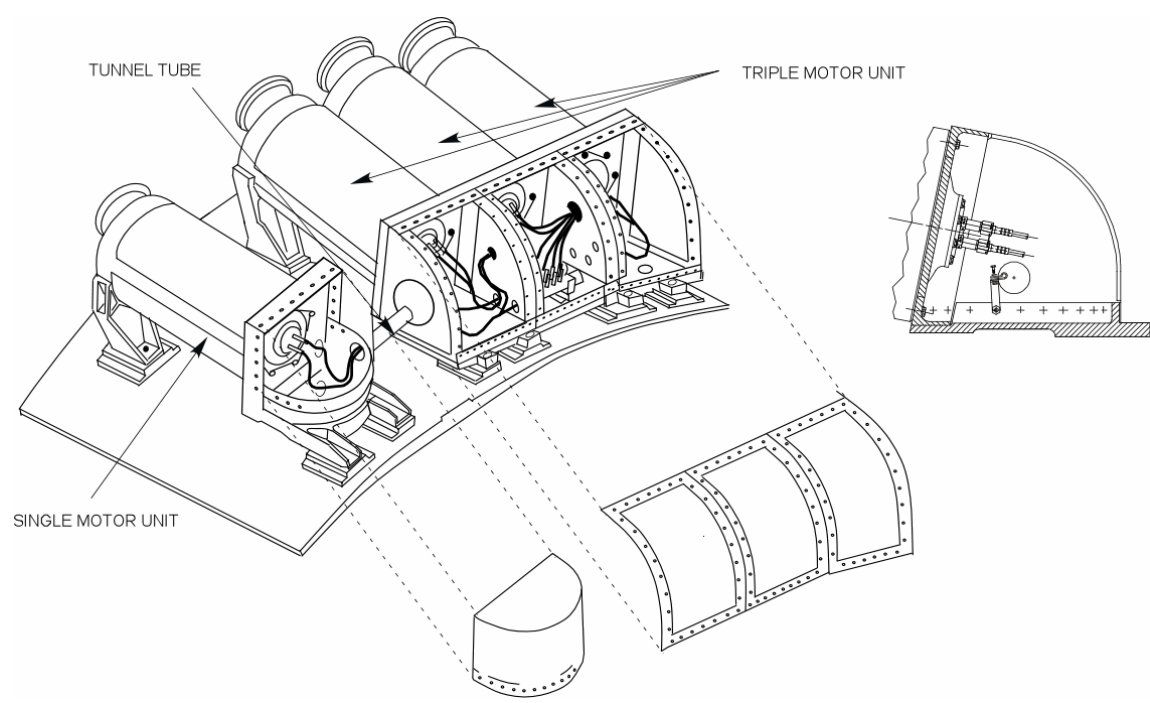
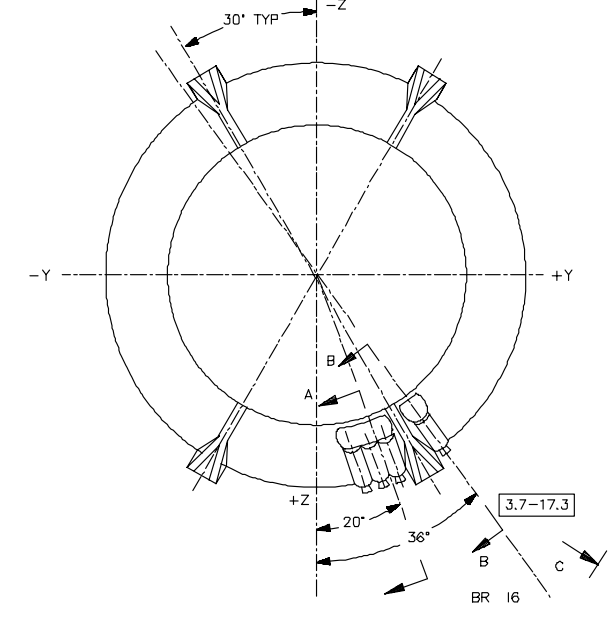
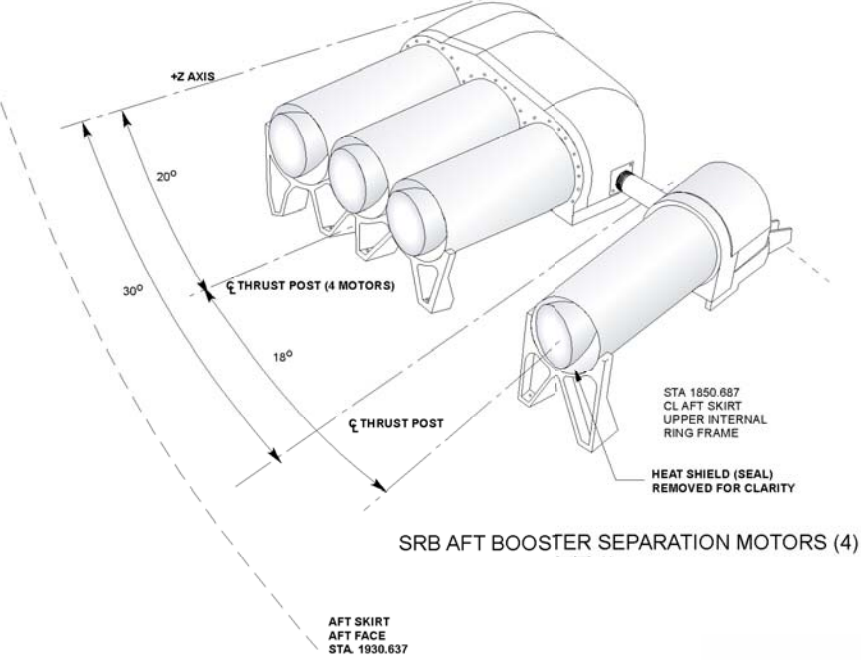
Forward Booster Separation Motors Schematic



Forward BSM Aerothermal Cover Details



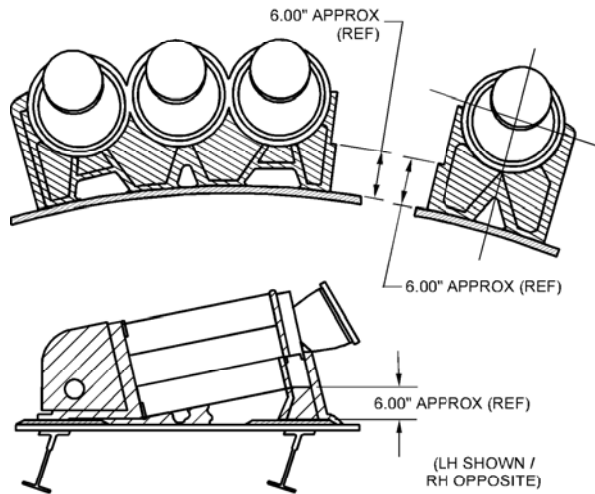
Forward BSM CDF Initiator Configuration



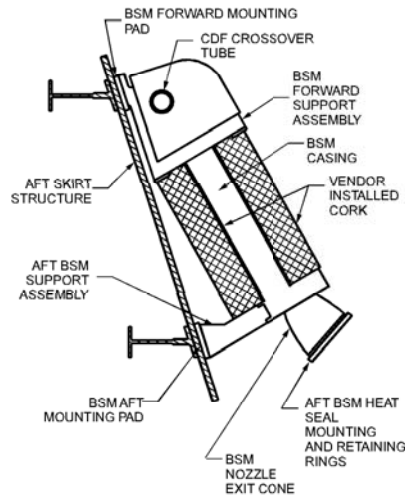
AFT BSM Details



AFT BSMs with TPS Applied

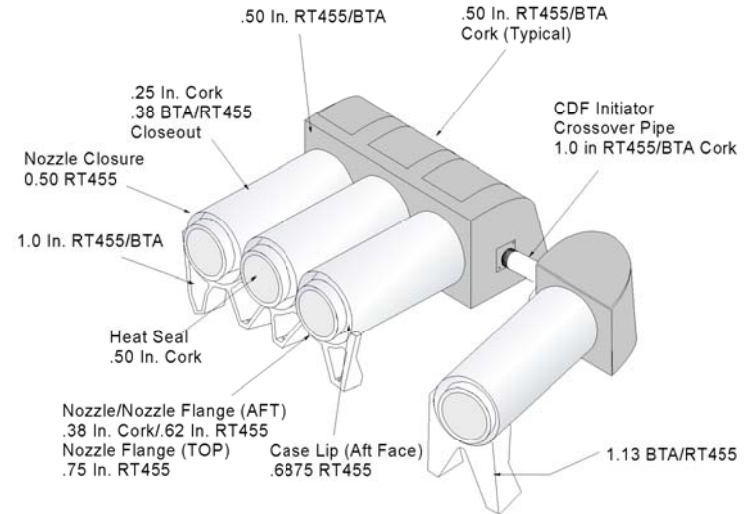


BSM SUPPORTS INSULATION INSTALLATION
REFERENCE LOCATIONS

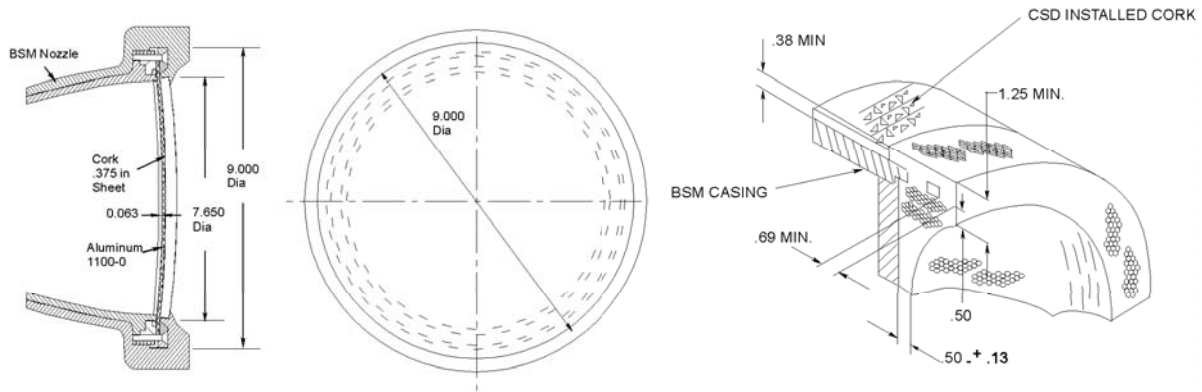


BSM TERMINOLOGY

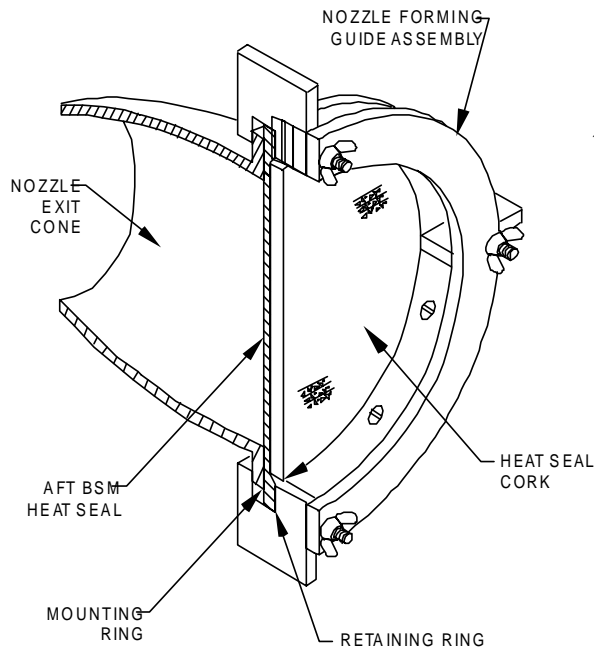
AFT BSMs with No TPS



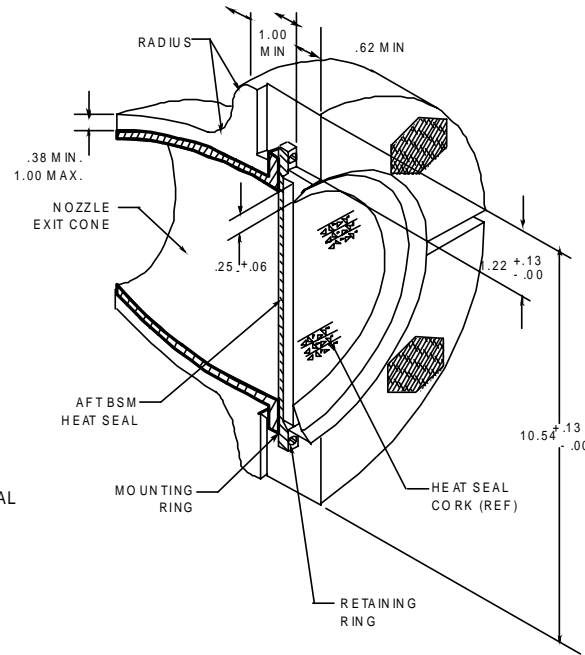
AFT BSM Details



BSM CASING INSULATION INSTALLATION - AFT CLOSURE

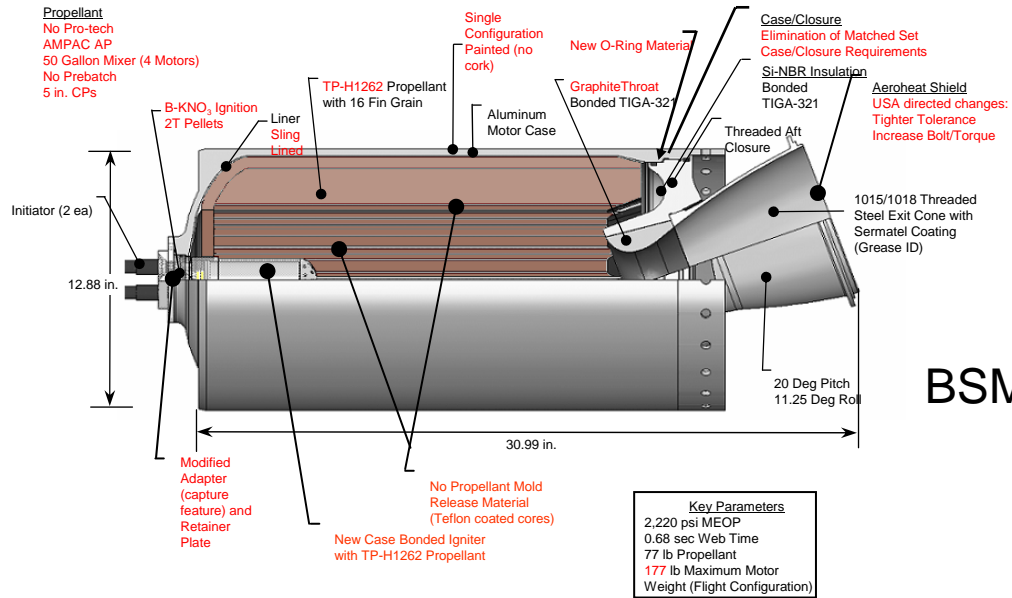


BSM NOZZLE FORMING GUIDE INSTALLATION

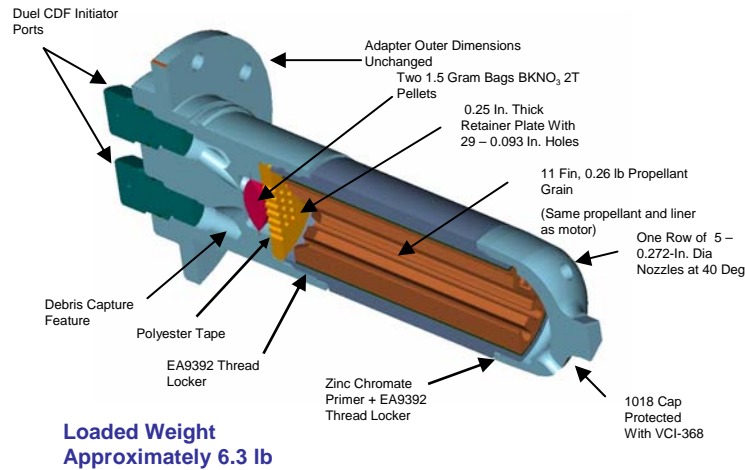
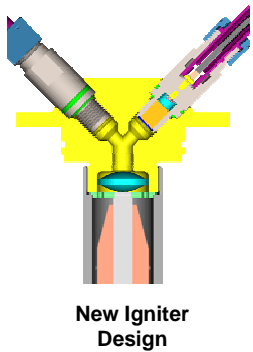


BSM NOZZLE INSULATION INSTALLATION

AFT BSM TPS Details



BSM Details

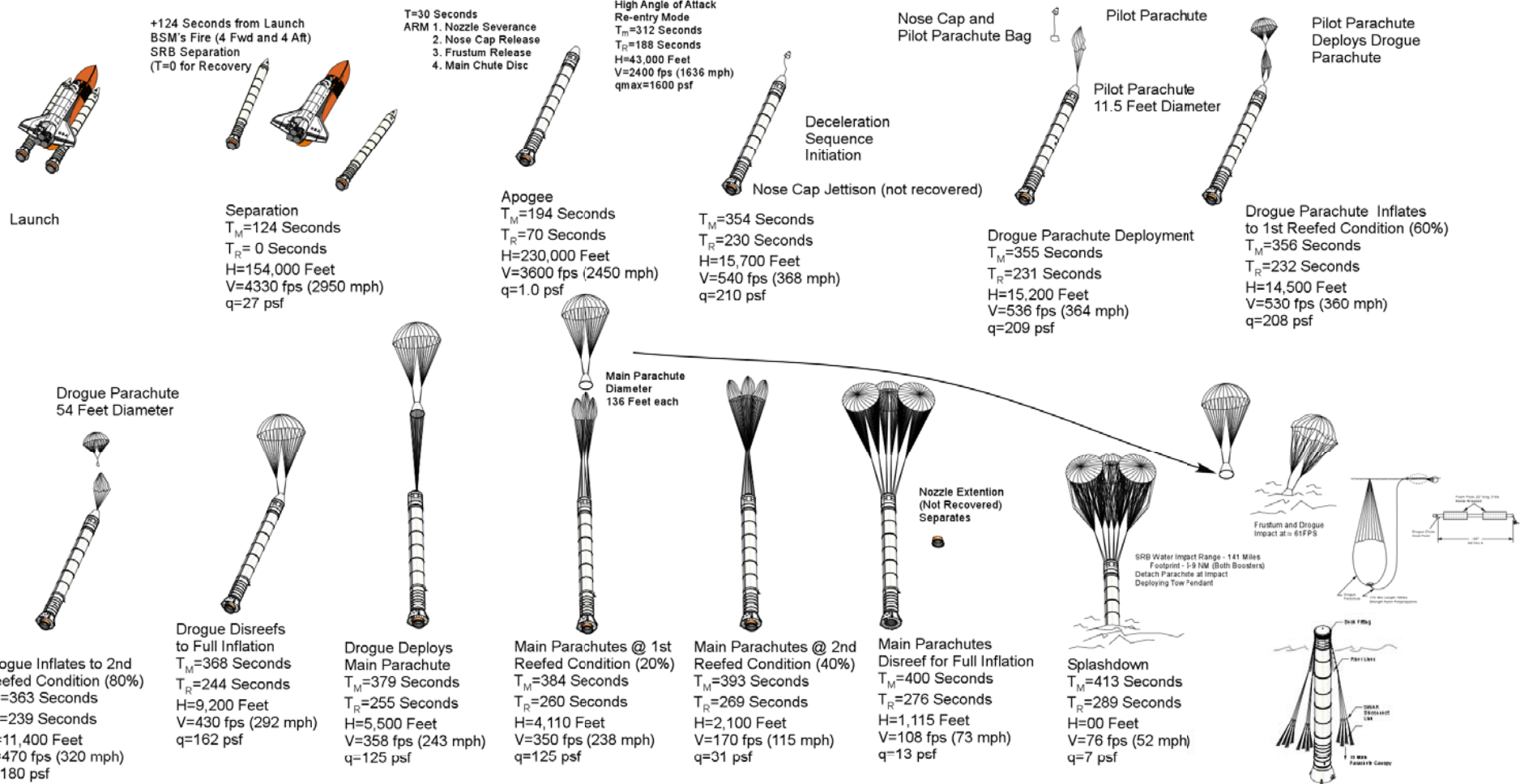


BSM Igniter

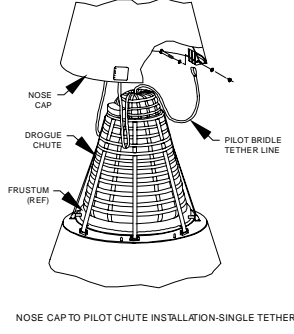
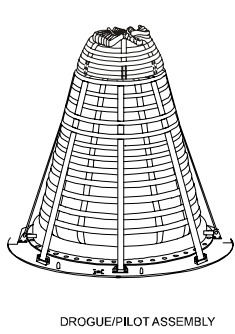
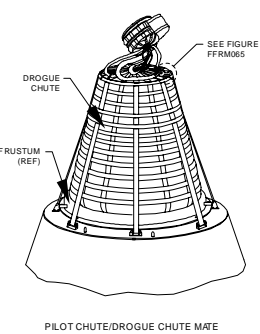
BSM Igniter Cutaway

Nozzle Cutaway

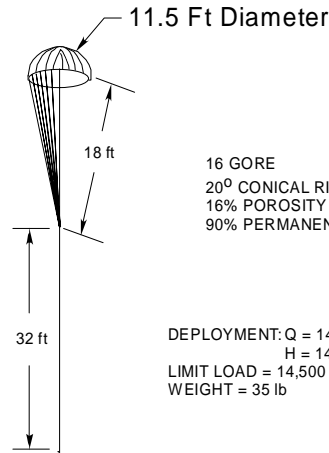
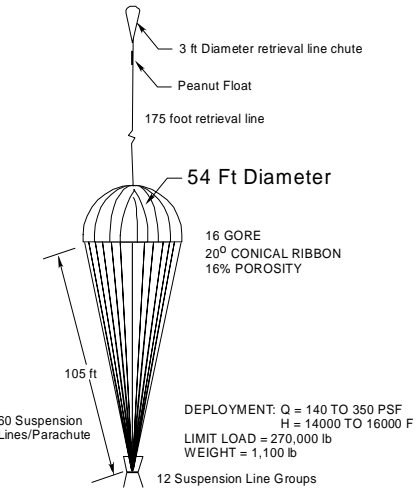
Retrieval



SRB Flight Timeline/Sequence



DROGUE PARACHUTE PILOT PARACHUTE



16 GORE
20° CONICAL RIBBON
16% POROSITY
90% PERMANENT REEFING

DEPLOYMENT: Q = 140 TO 350 PSF
H = 14000 TO 16000 FT
LIMIT LOAD = 14,500 lb
WEIGHT = 35 lb

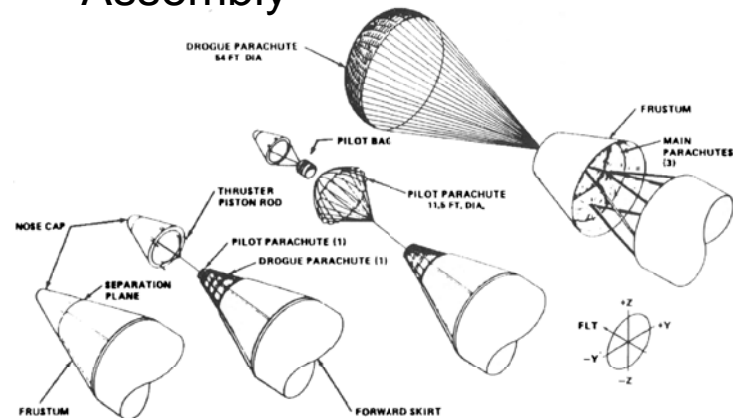
Pilot Chute Assembly



Pilot and Drogue Chute Installation

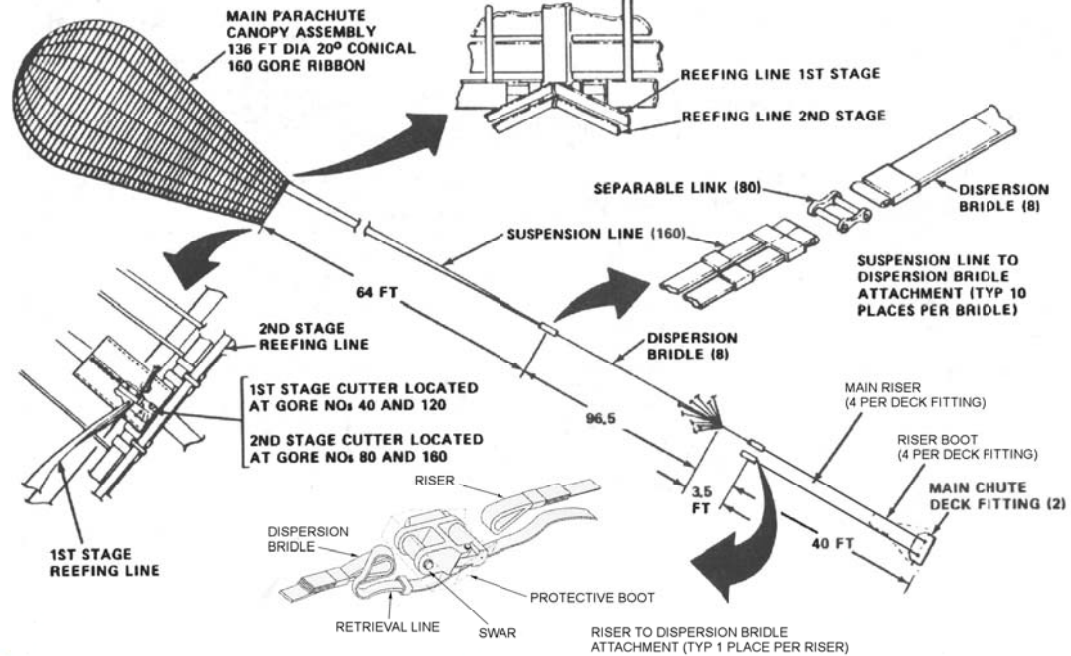
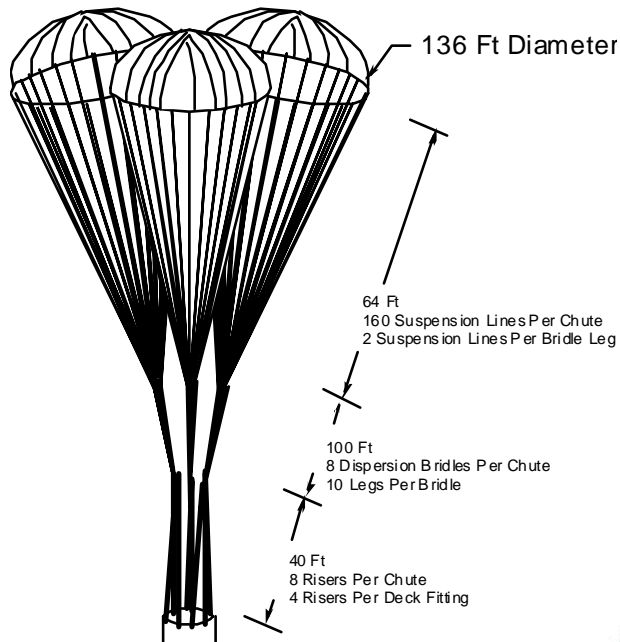


Drogue Chute Assembly

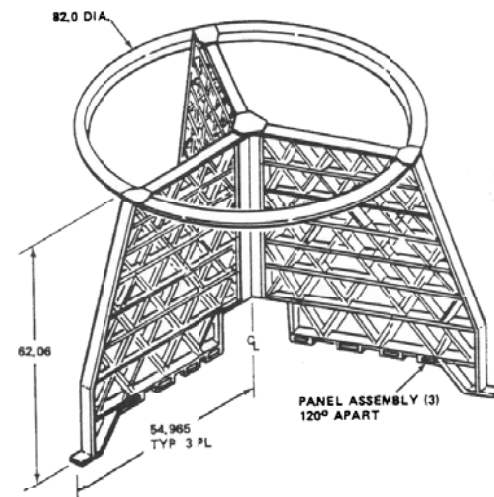
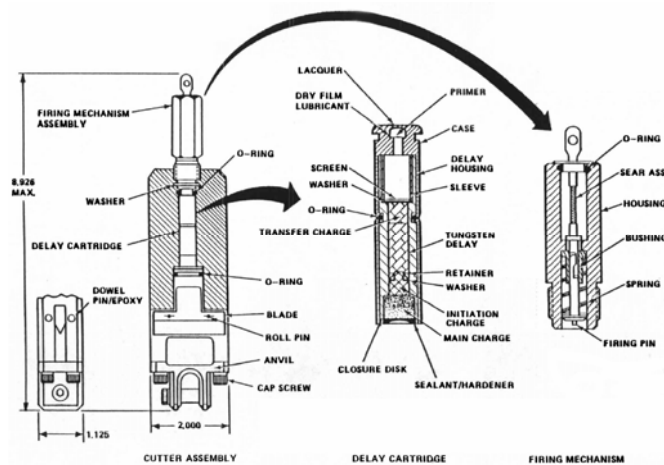


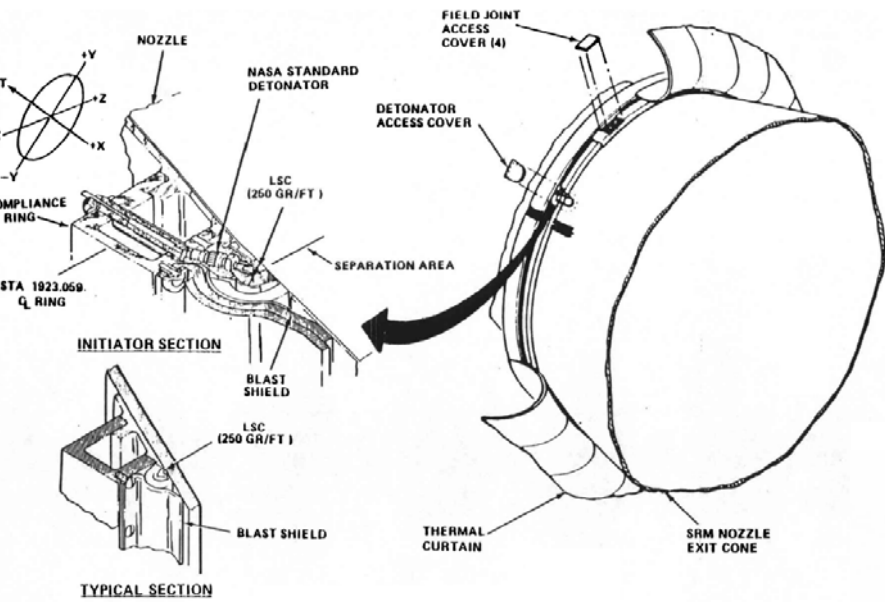
Pilot and Drogue Parachute Details

MAIN PARACHUTE

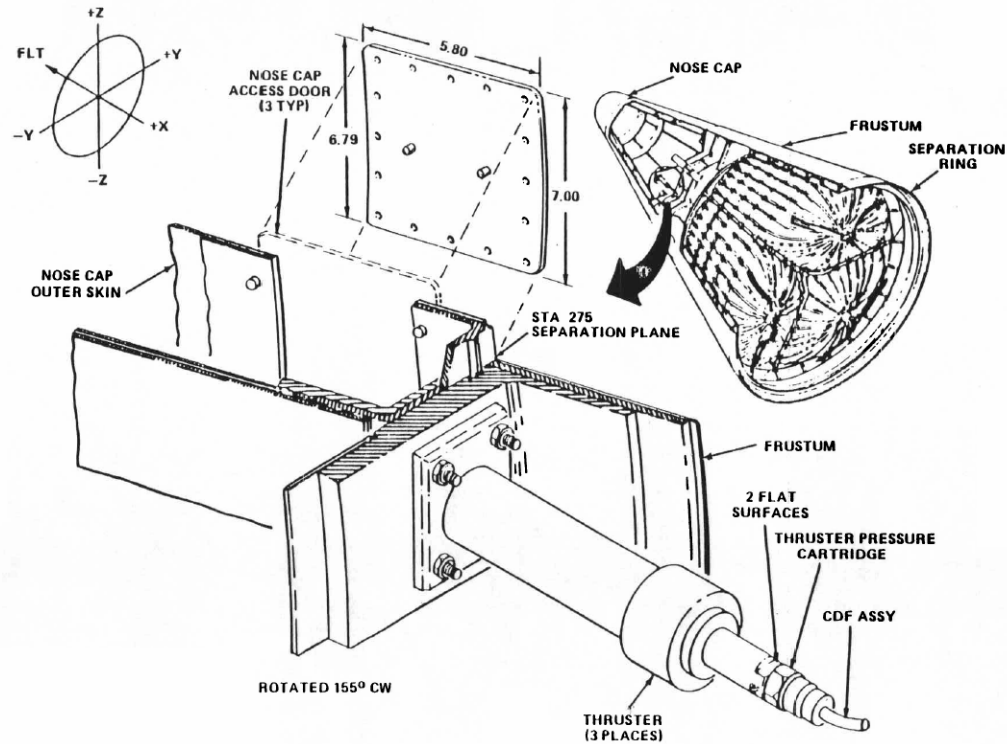


SWAR

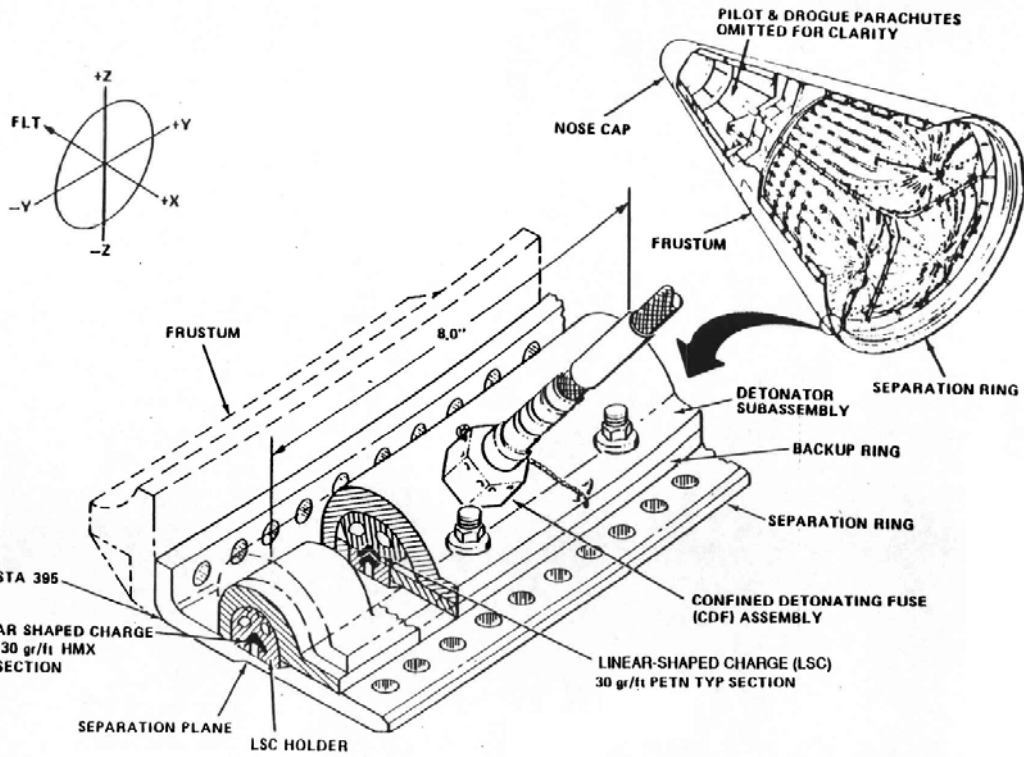




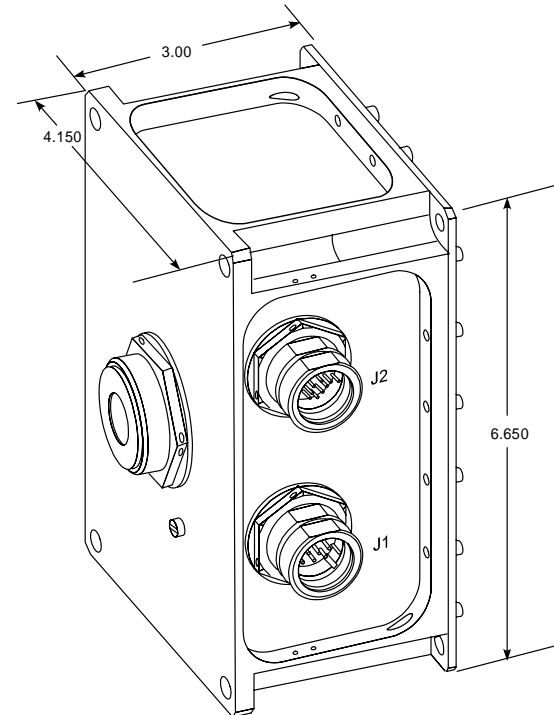
SRM Nozzle Linear Shaped Charge Cutoff Device



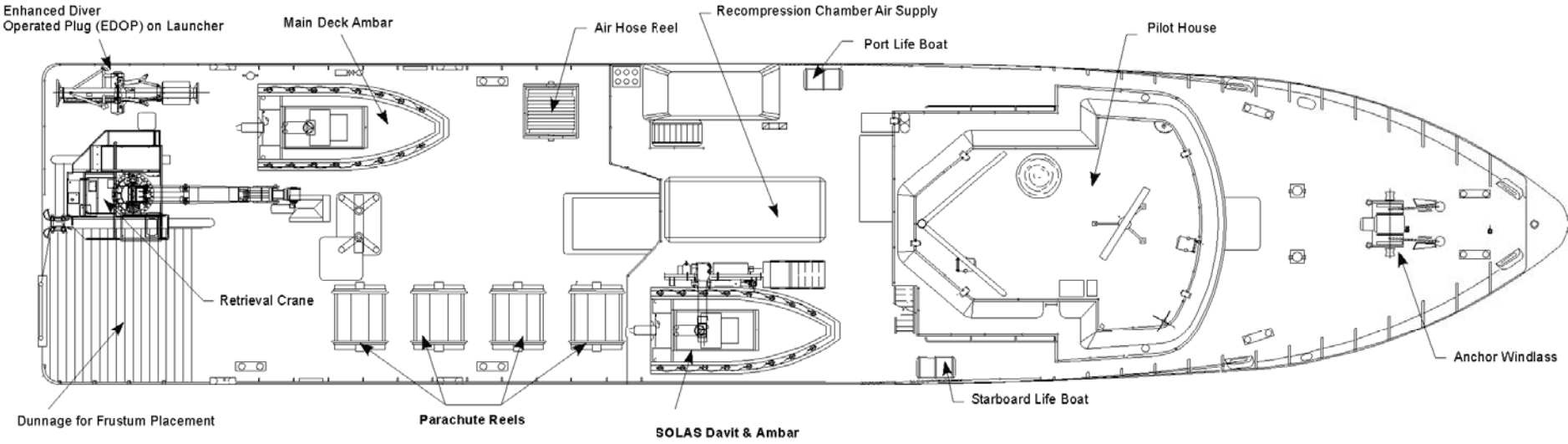
SRB Nose Cap Thruster-Installation



SRB Frustum/Separation Ring Assembly



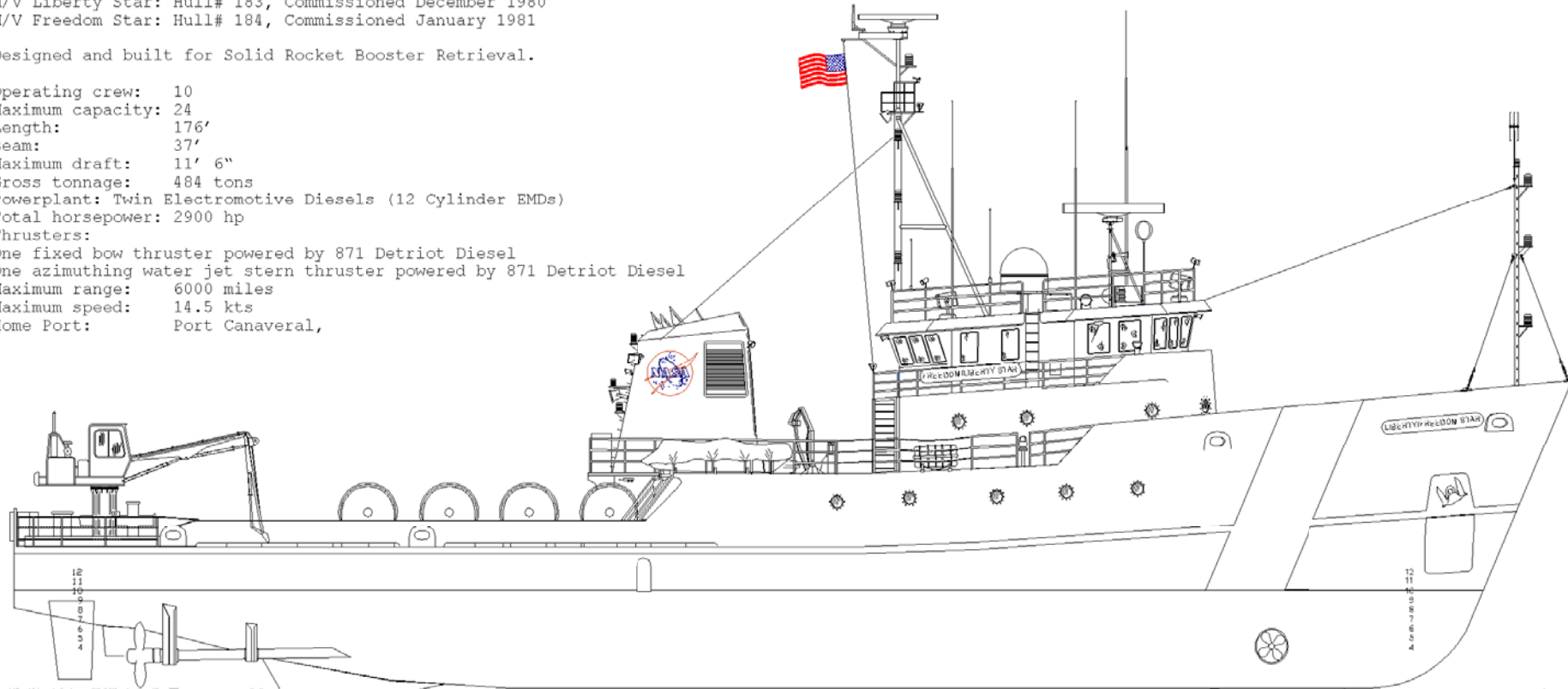
Altitude Switch Assembly

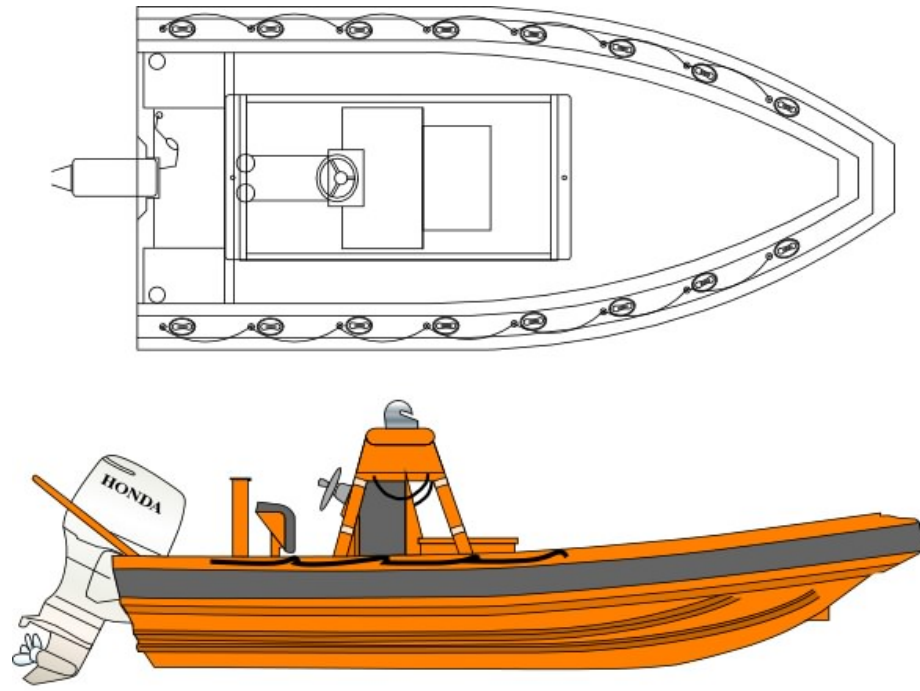


M/V Liberty Star: Hull# 183, Commissioned December 1980
 M/V Freedom Star: Hull# 184, Commissioned January 1981

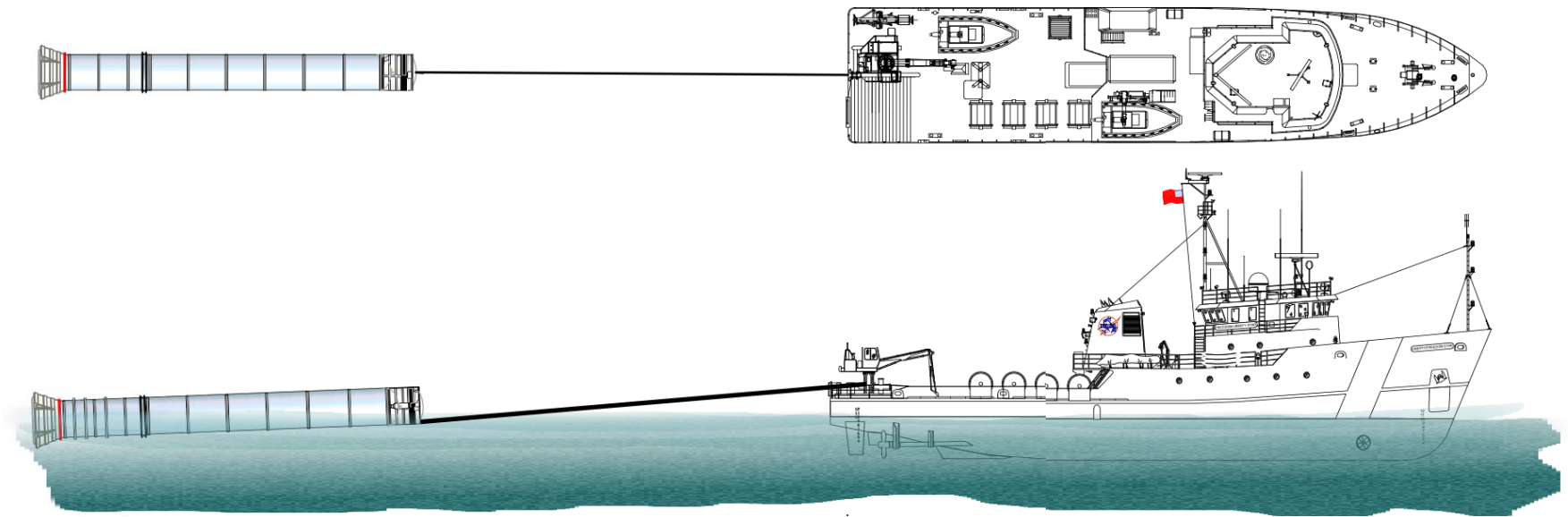
Designed and built for Solid Rocket Booster Retrieval.

- Operating crew: 10
- Maximum capacity: 24
- Length: 176'
- Beam: 37'
- Maximum draft: 11' 6"
- Gross tonnage: 484 tons
- Powerplant: Twin Electromotive Diesels (12 Cylinder EMDs)
- Total horsepower: 2900 hp
- Thrusters:
- One fixed bow thruster powered by 871 Detroit Diesel
- One azimuthing water jet stern thruster powered by 871 Detroit Diesel
- Maximum range: 6000 miles
- Maximum speed: 14.5 kts
- Home Port: Port Canaveral,

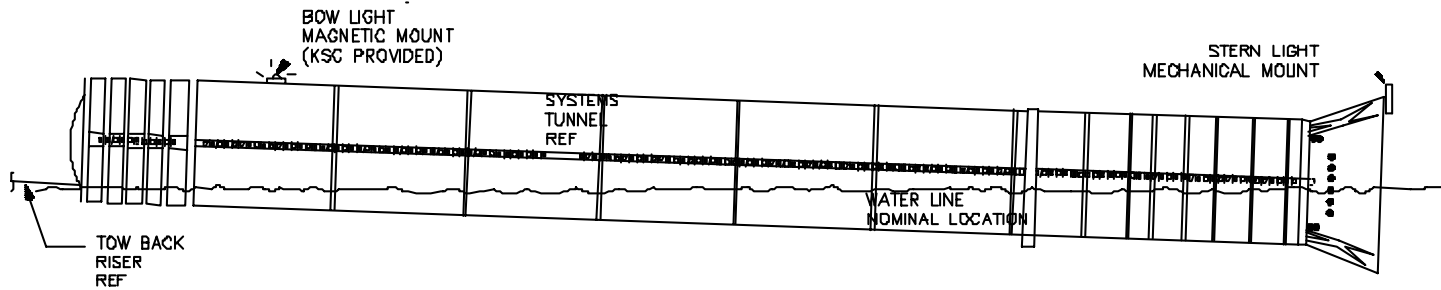
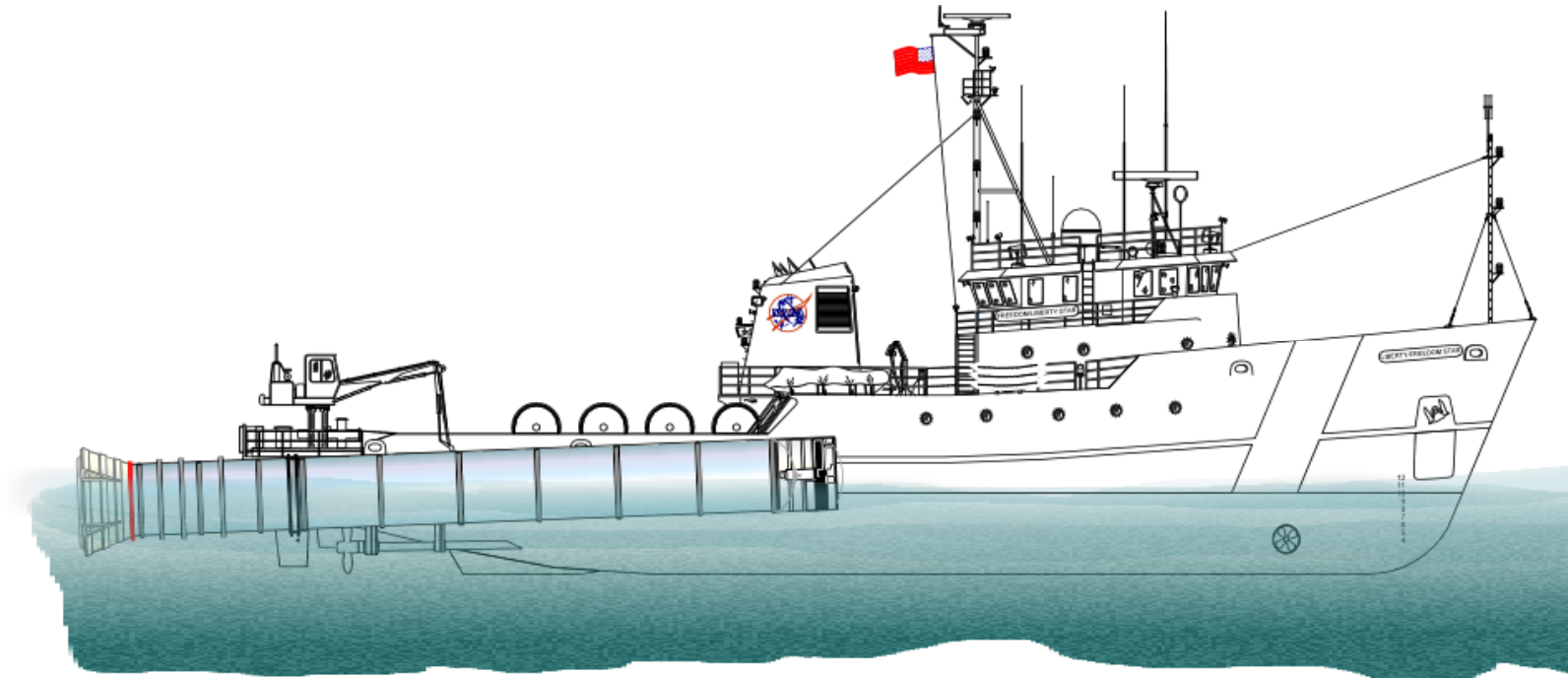




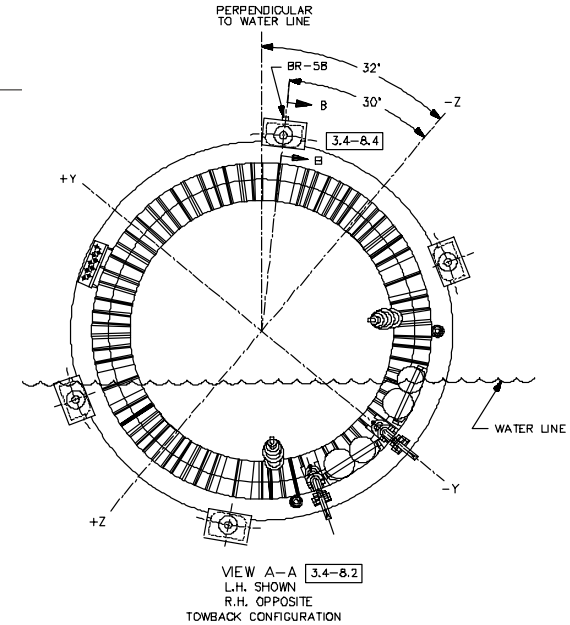
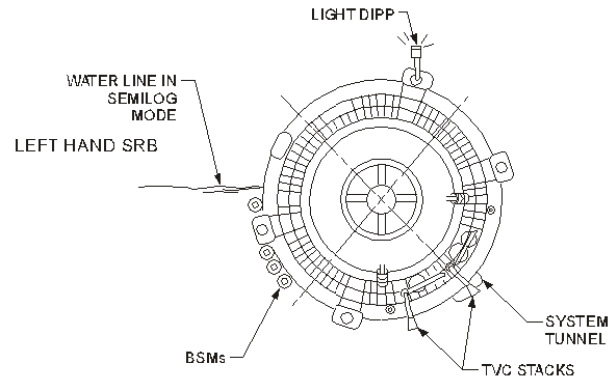
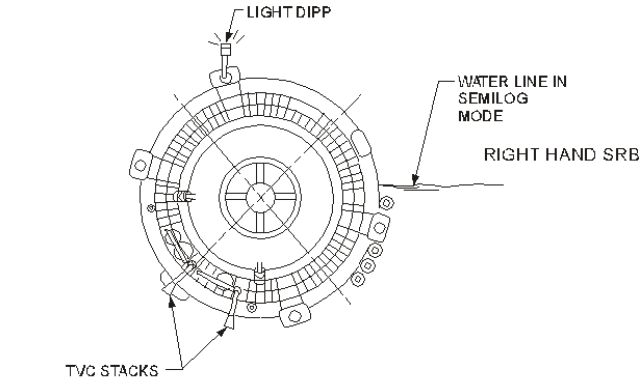
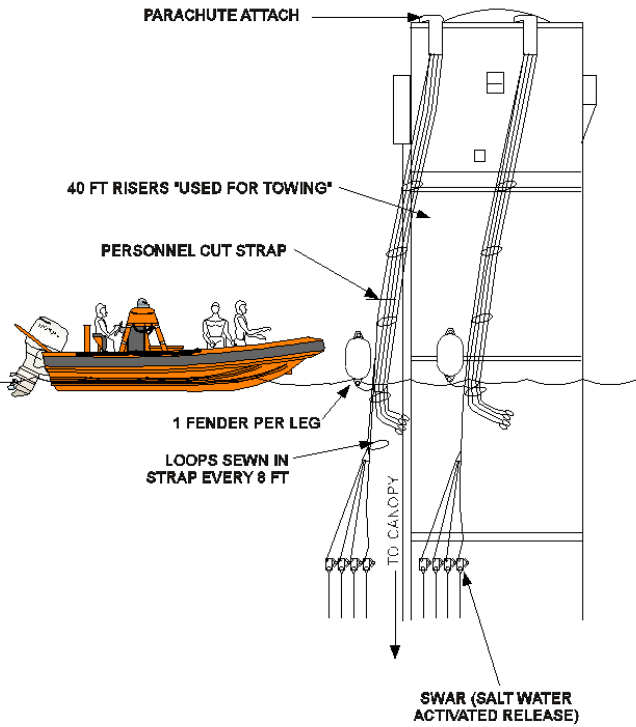
18' Ambar Dive boat



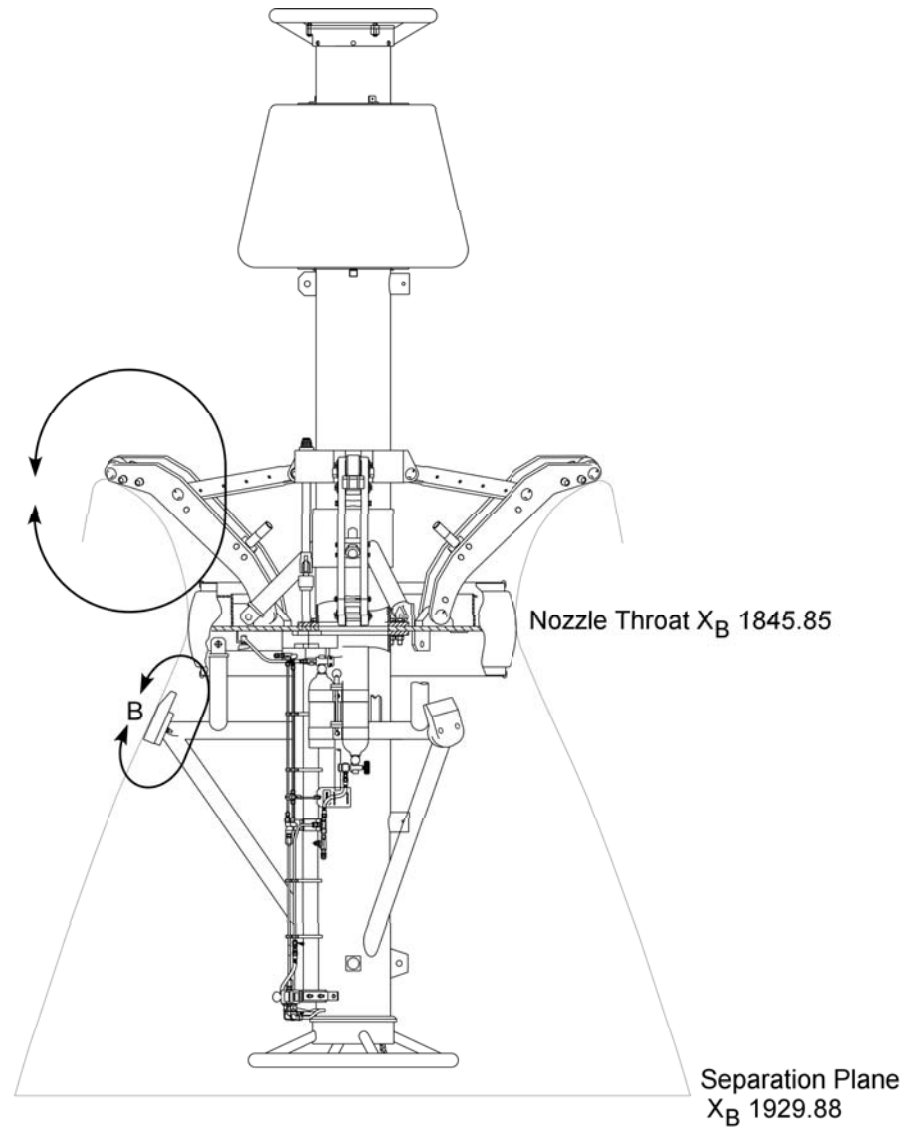
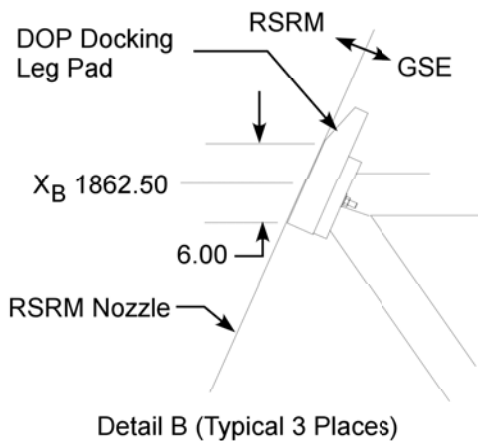
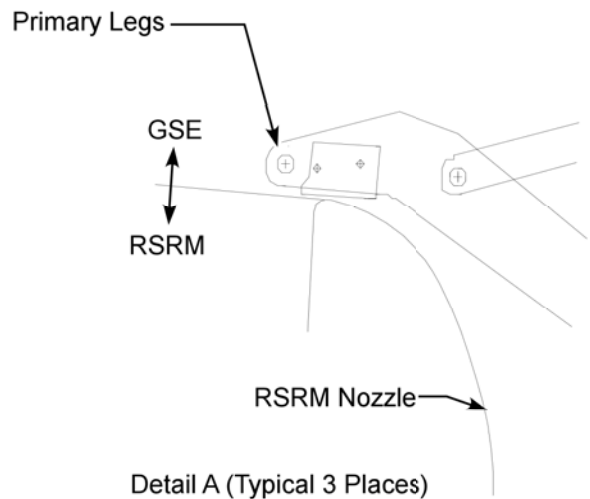
SRB Towback Operations



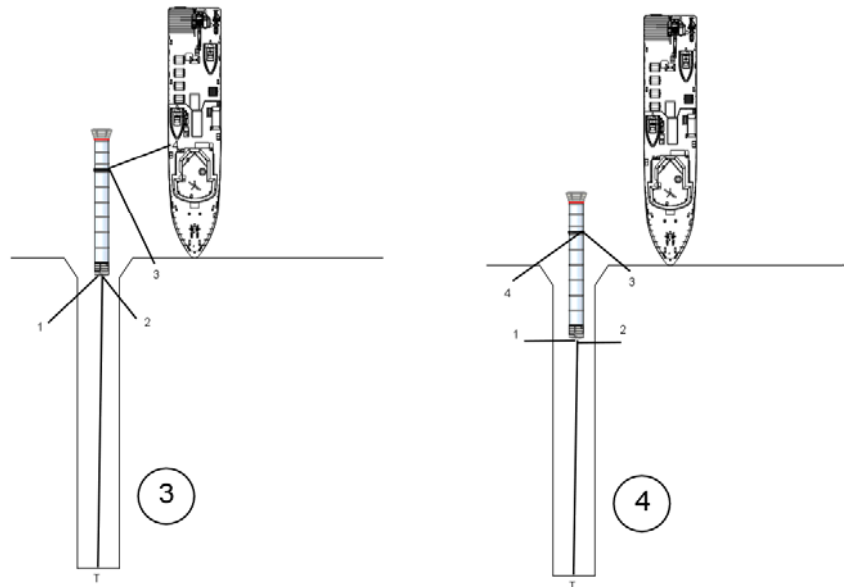
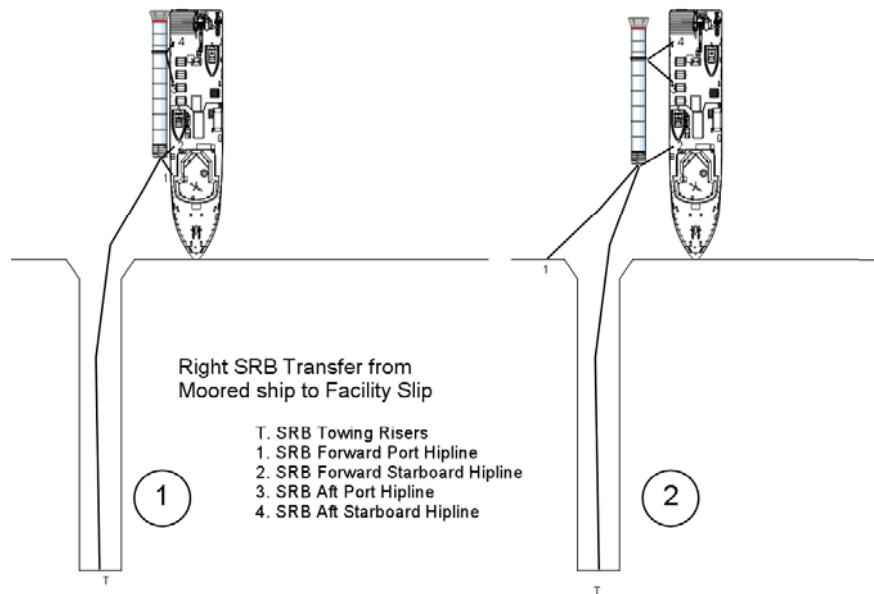
SRB Hip Operations



Recovery Details

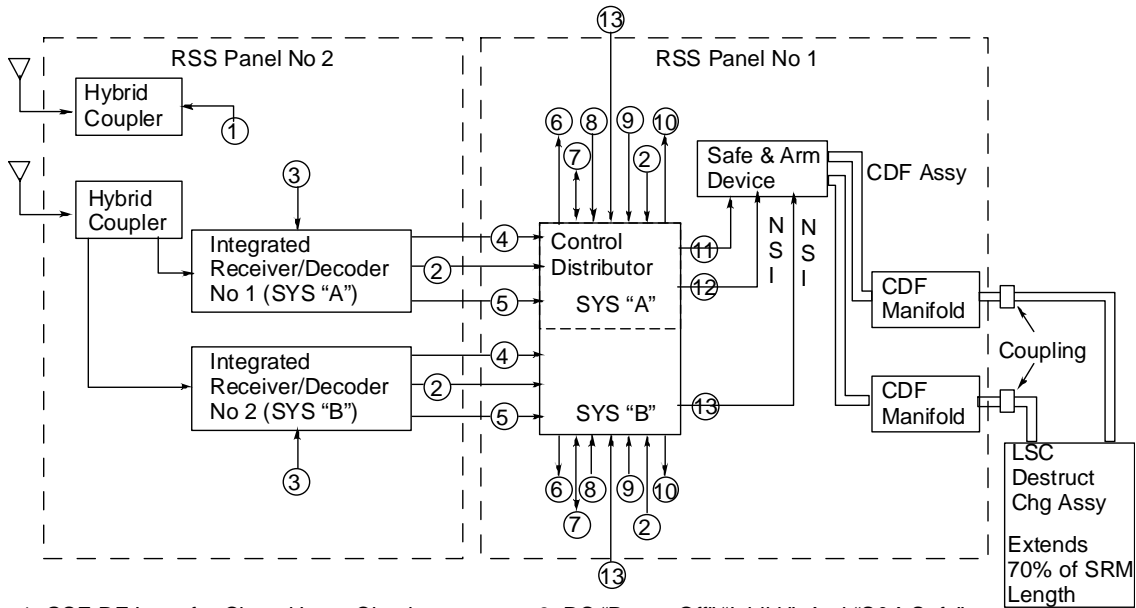


Enhanced Diver Operating Plug



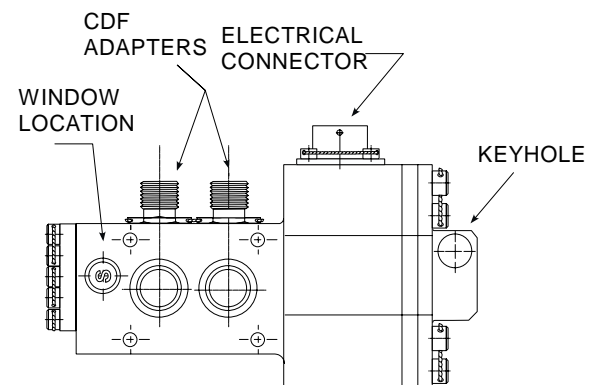
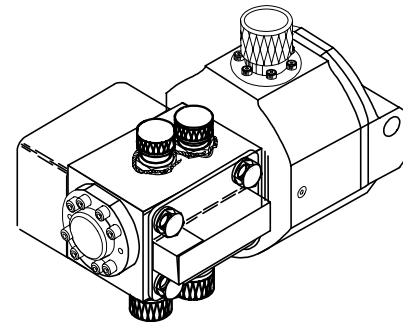
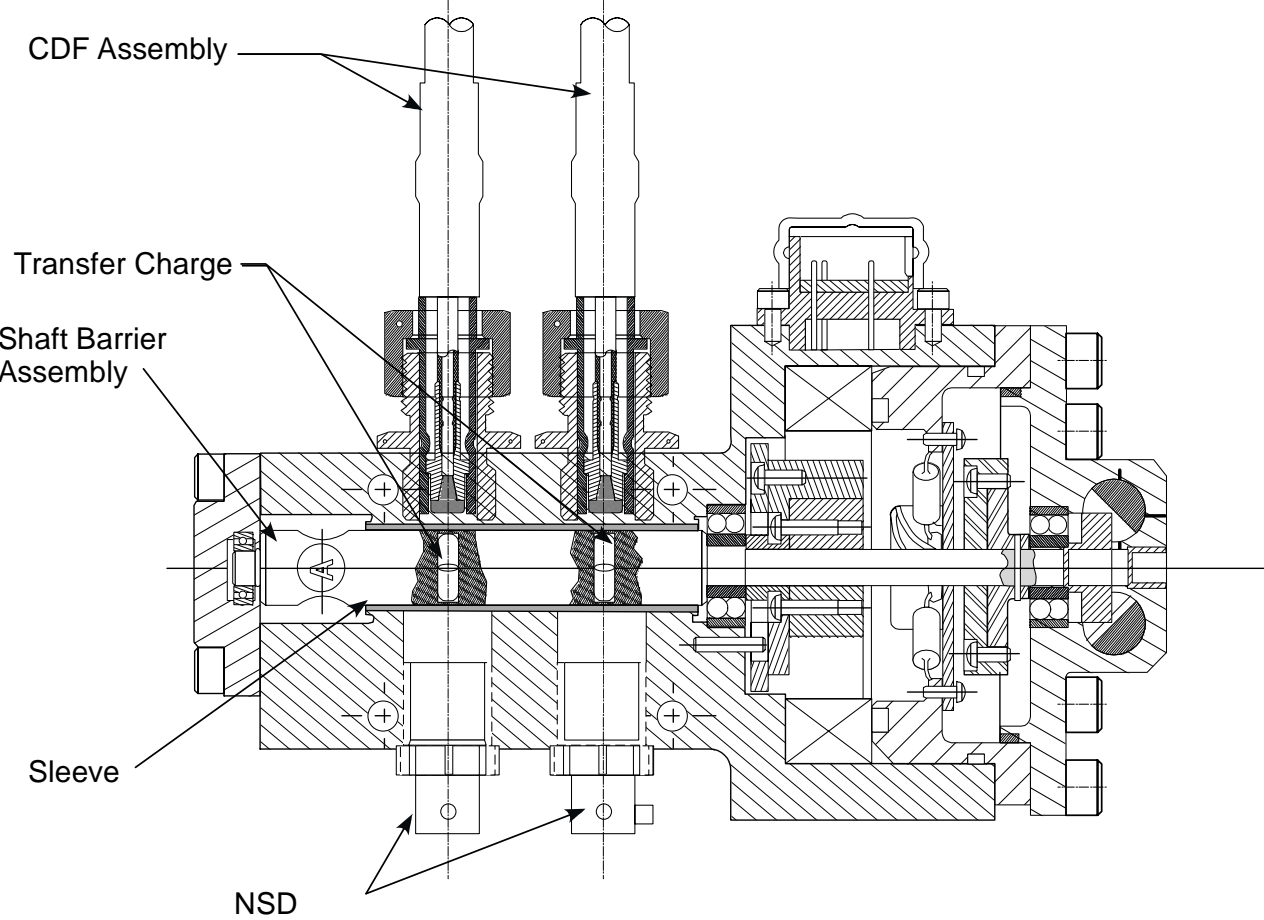
SRB Retrieval Operations at SRB Slip

Range Safety System

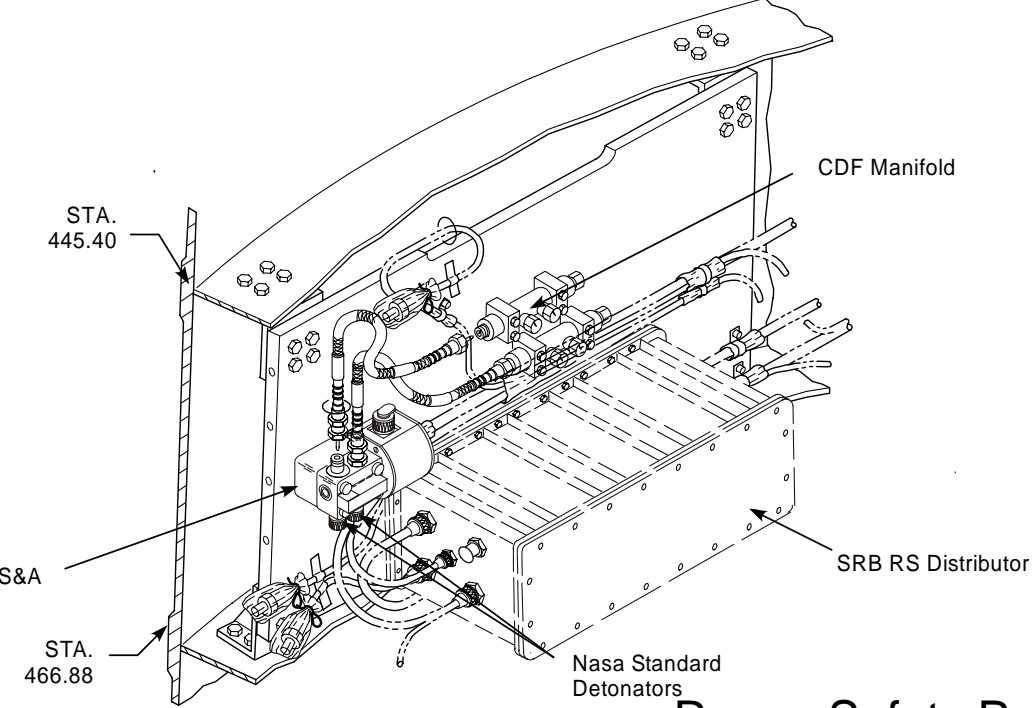


- | | |
|---|---|
| <ol style="list-style-type: none"> 1. GSE RF Input for Closed Loop Checkout 2. Signal Strength Monitor to TM 3. Code Insertion Connection 4. "ARM" Command 5. "FIRE" Command 6. Monitor "Power On", "Inhibit", "Arm", "Fire", "PIC Arm", "RIG Fire", & "S&A Arm/Safe" Position 7. Cross Strapping Between SRBs & To ET | <ol style="list-style-type: none"> 8. RS "Power Off", "Inhibit", And "S&A Safe" Commands from Orbiter 9. RS "Power Off", "Inhibit", And "S&A Safe" Commands from SRB MDM 10. "Abort Light (ARM)" Signal to Orbiter 11. S&A Control & Monitoring Functions 12. Initiation Destruct Signal 13. RSS Battery used for SYS "A" & "B" |
|---|---|

SRB RSS Functional Diagram

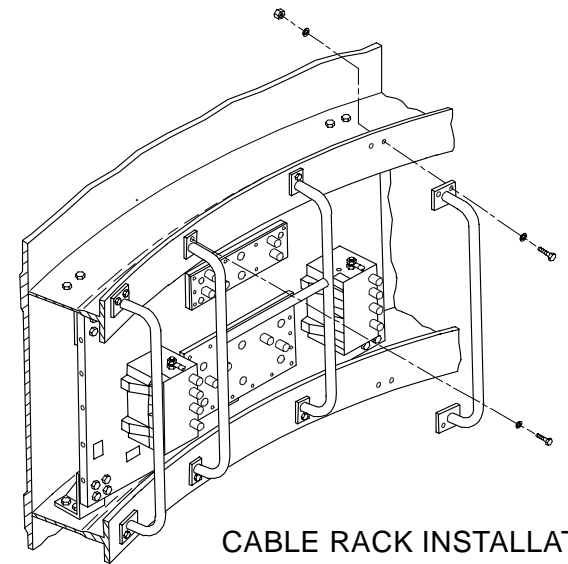


SRB Range Safe and Arm (S&A) Device Section View



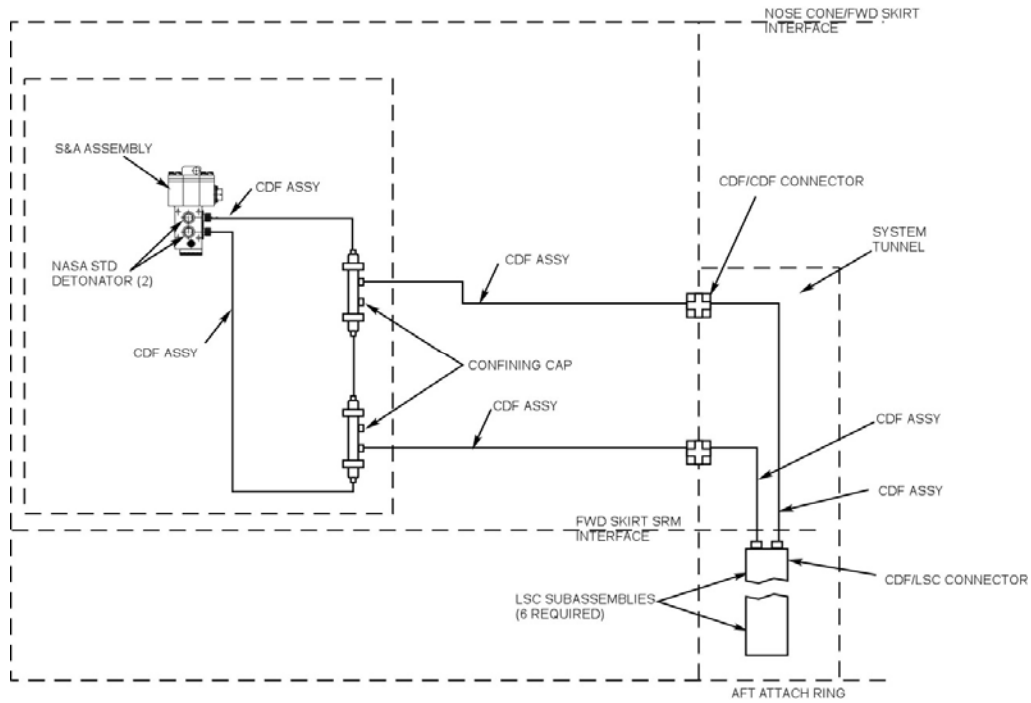
Range Safety Panel No. 1

OVERALL VIEW OF RSS PANEL

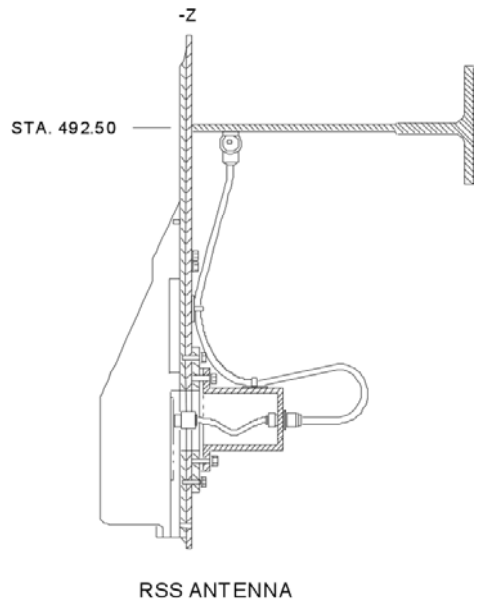
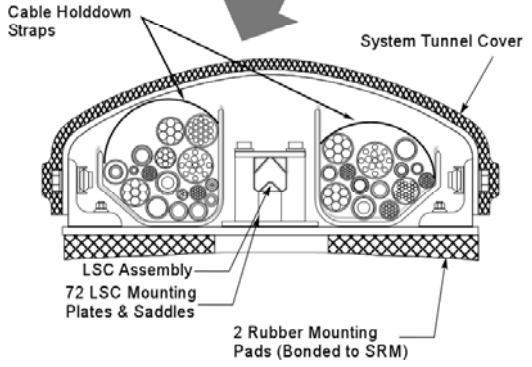
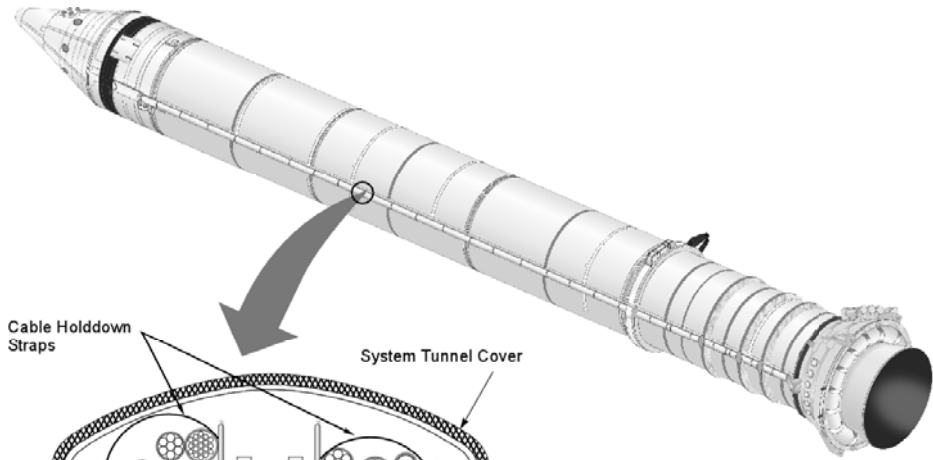


CABLE RACK INSTALLATION

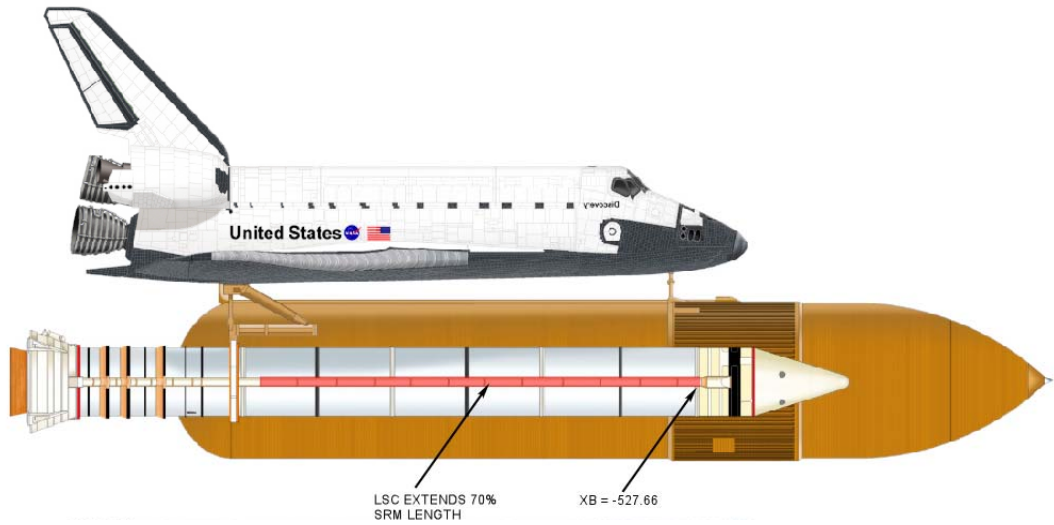
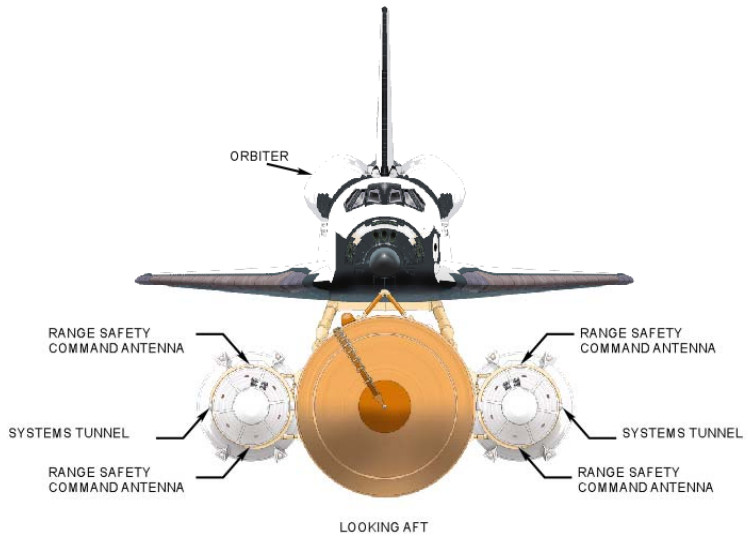
Range Safety Subsystem Panel No. 2 Forward Skirt



SRB RSS Ordnance Components



SRB Range Safety Command Destruct Subsystem

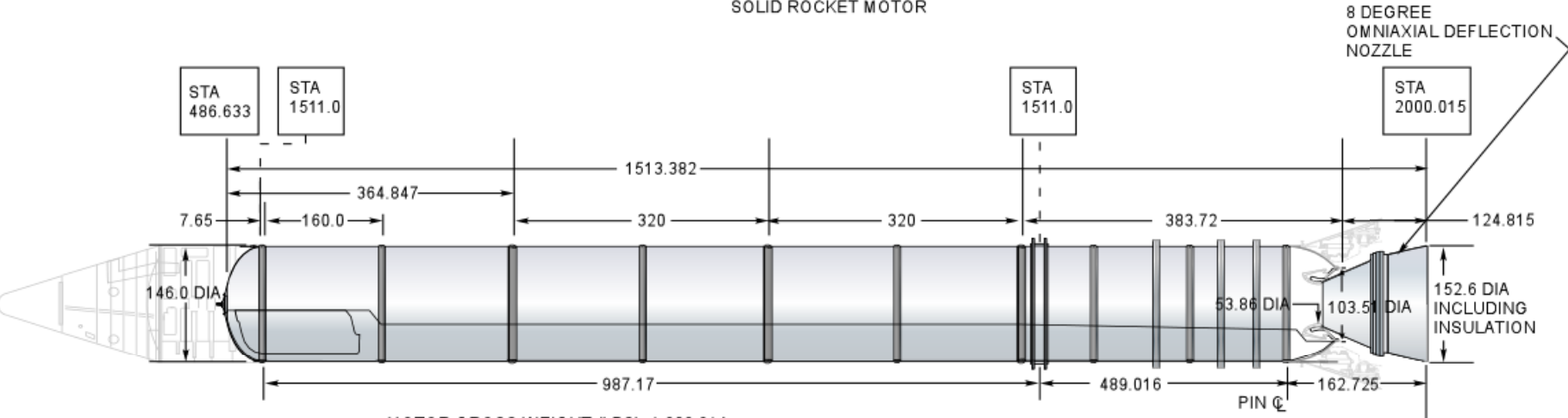


RSS Antenna Locations

Re-Useable Solid Rocket Motor (RSRM)

The Reuseable Solid Rocket Motor (RSRM) information is being provided here for reference only and is not part of the SRB Project.

SOLID ROCKET MOTOR

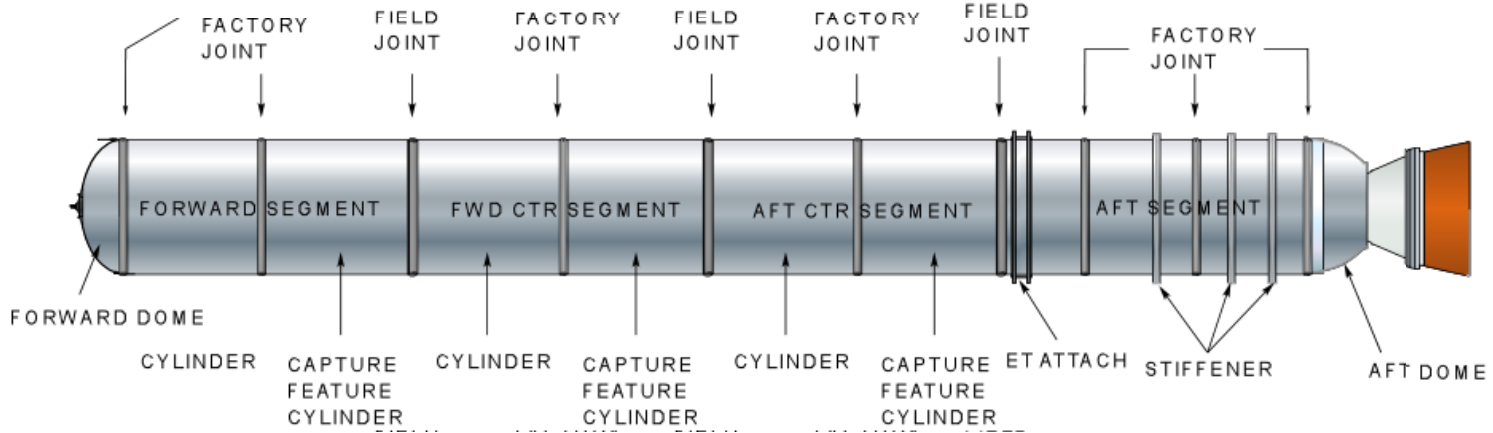


MOTOR GROSS WEIGHT (LBS): 1,303,314
 MOTOR INERT WEIGHT (LBS) 148588
 LENGTH: 1800.015" (150 FT)
 DIAMETER: APPROX 146" (12.17 FT)

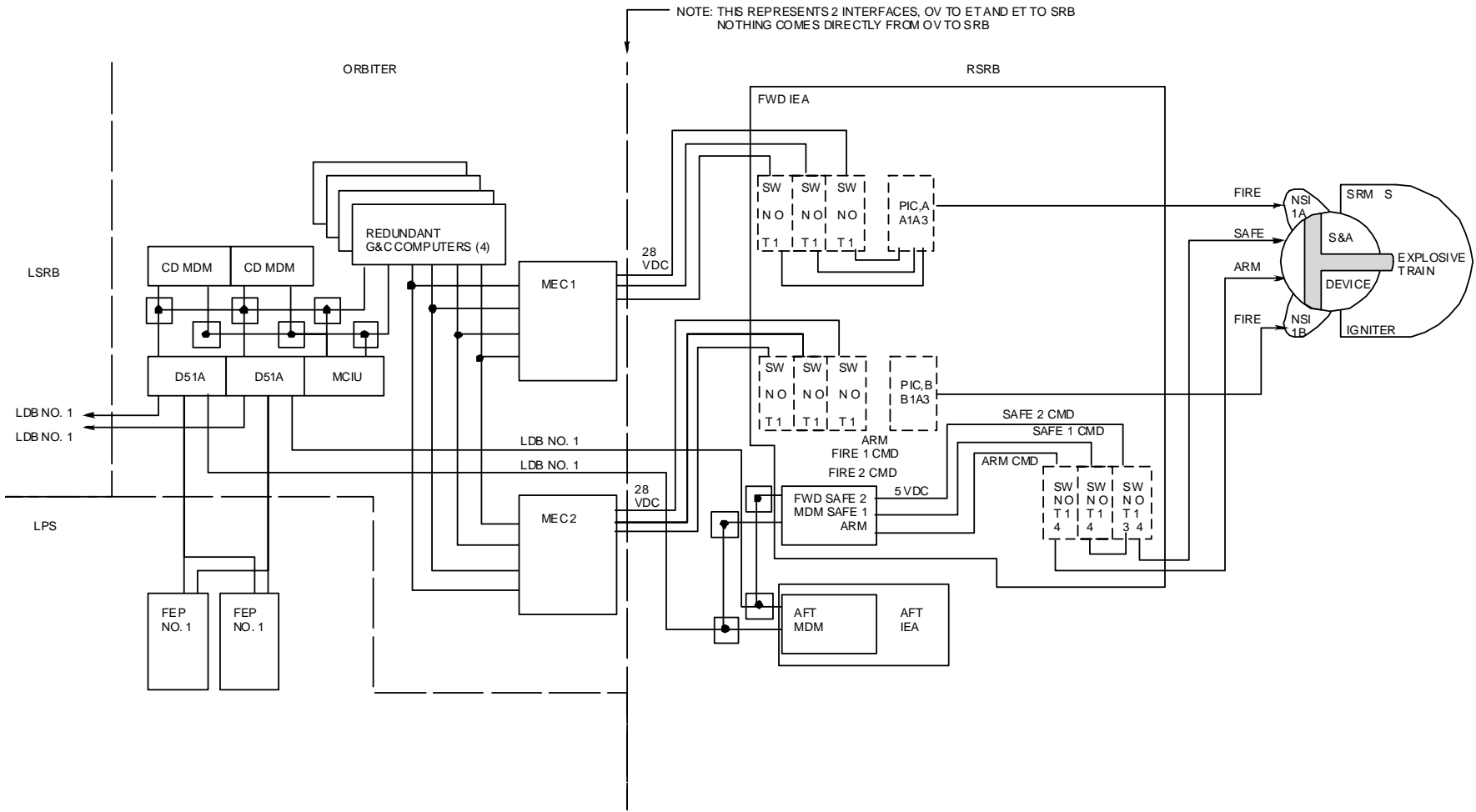
NOTE: DIMENSIONS SHOWN IN INCHES

MAXIMUM EXPECTED OPERATING PRESSURE 1018 PSIA
 NOZZLE EXPANSION RATIO 7.72 TO 1

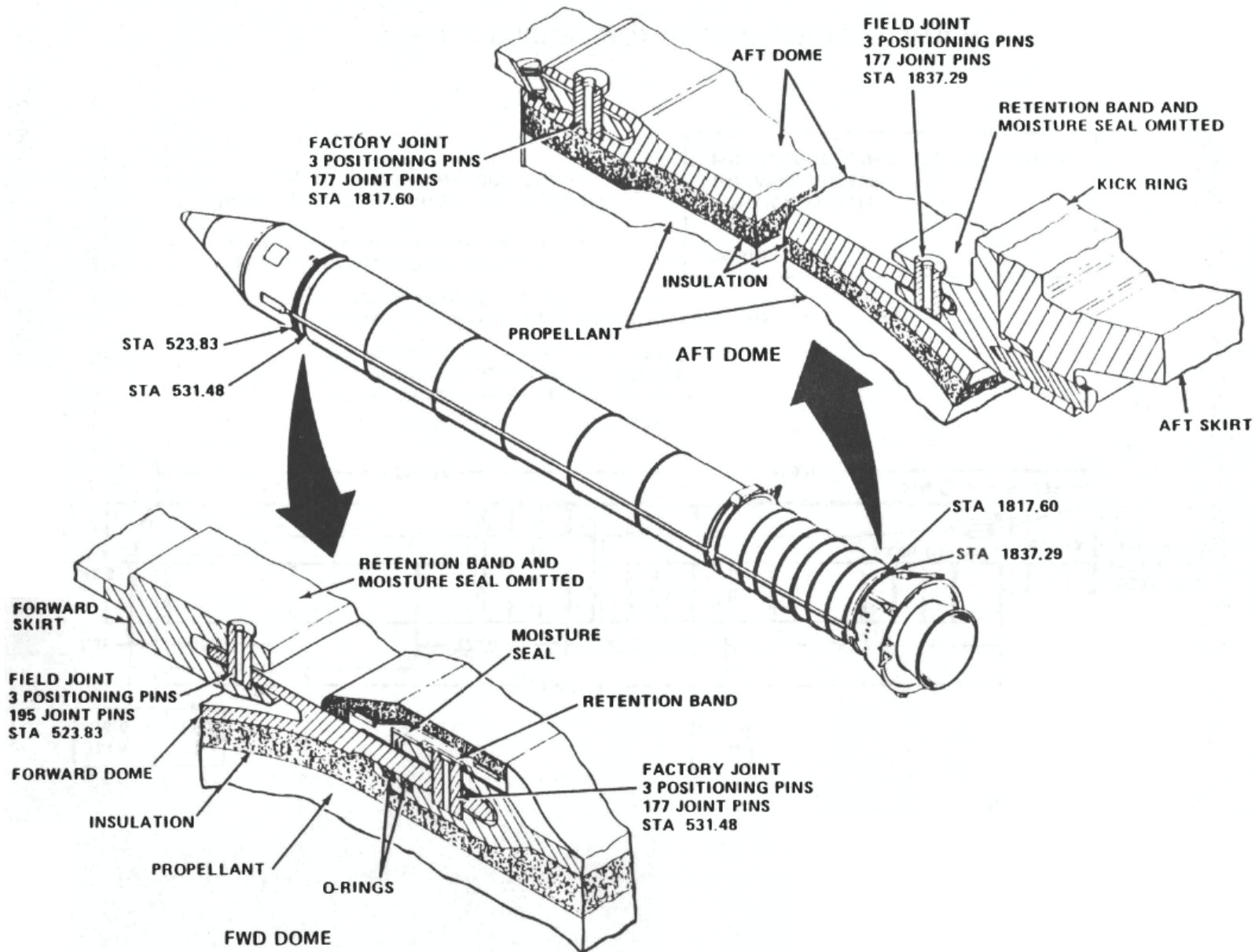
SRM INCLUDES:
 CASE
 IGNITION SYSTEM
 MOVABLE NOZZLE
 PROPELLANT, LINER, AND INSULATION



Solid Rocket Motor Configuration

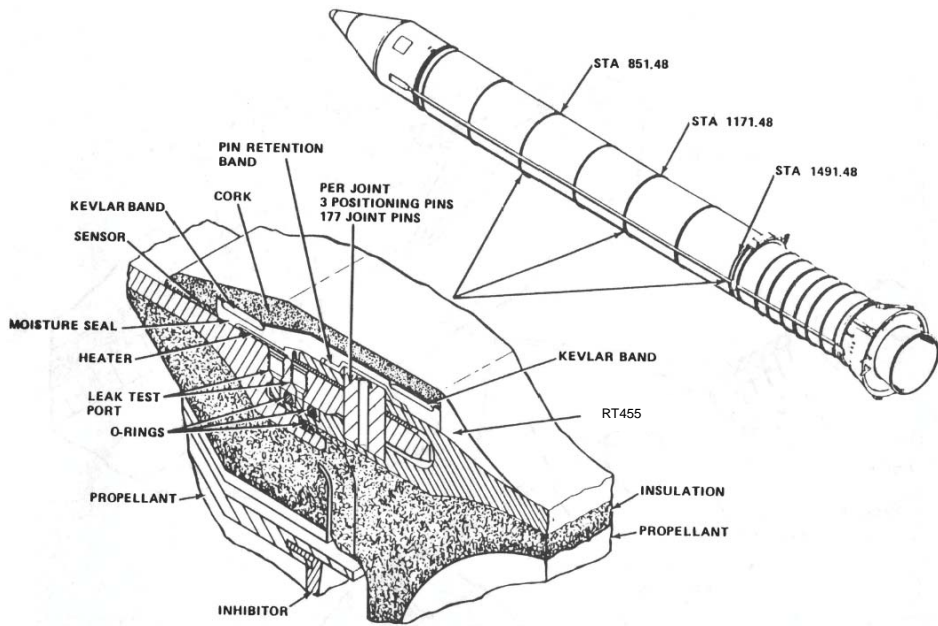


SRB Ignition Functional Circuits

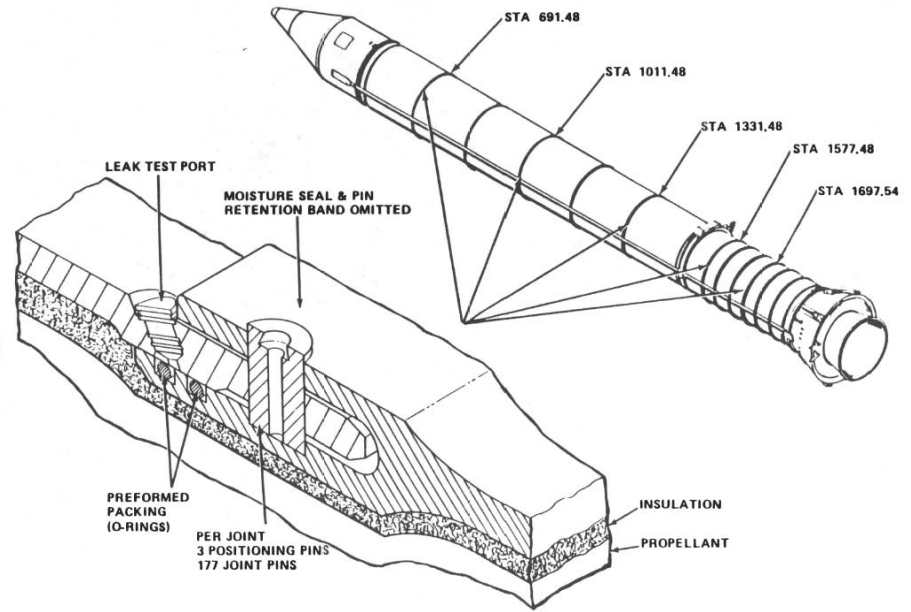


SRB SRM DOME JOINTS

SRB Dome Joints

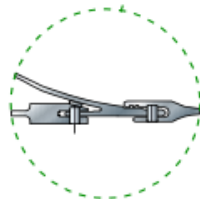
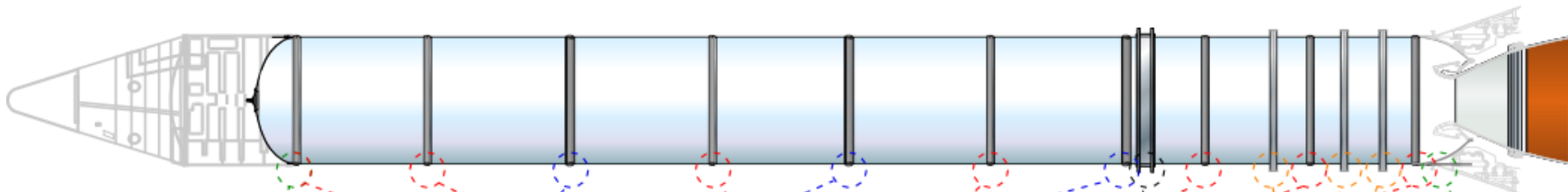
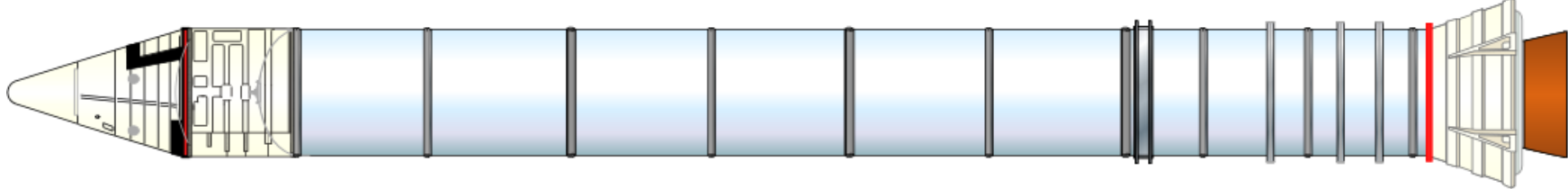


SRB SRM FIELD JOINTS (CYLINDRICAL SEGMENTS)

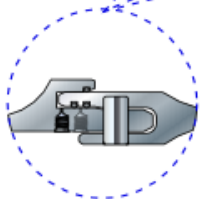


SRB SRM FACTORY JOINTS (CYLINDRICAL SEGMENTS)

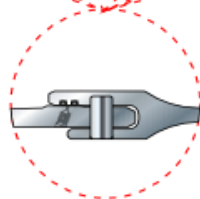
SRB Field and Factory Joints



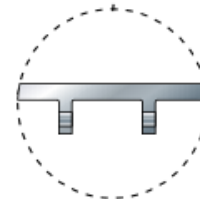
FORWARD Y &
FACTORY JOINT



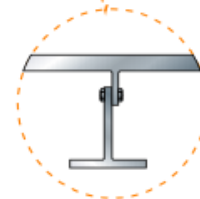
FIELD JOINT (3 PLACES)



FACTORY JOINT (7 PLACES)



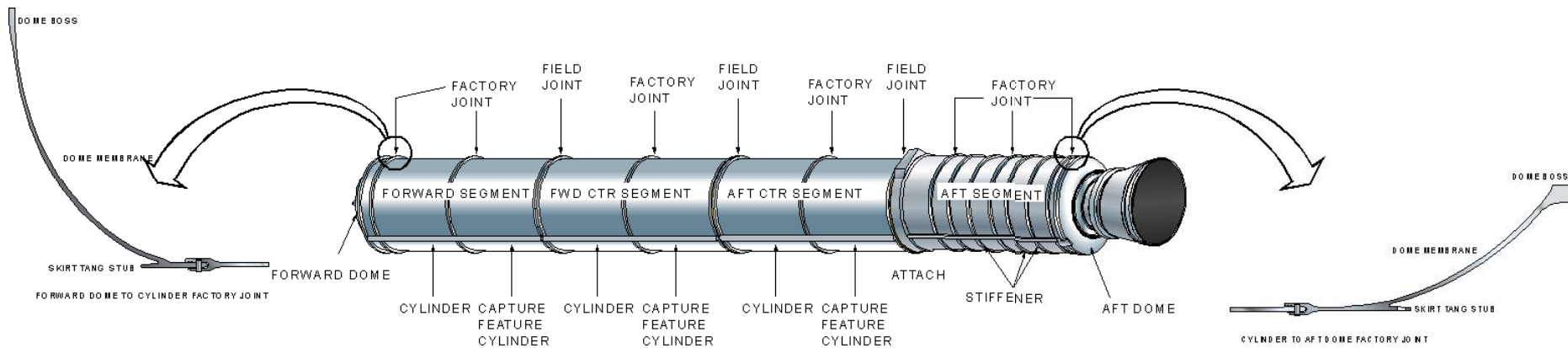
ETATTACH



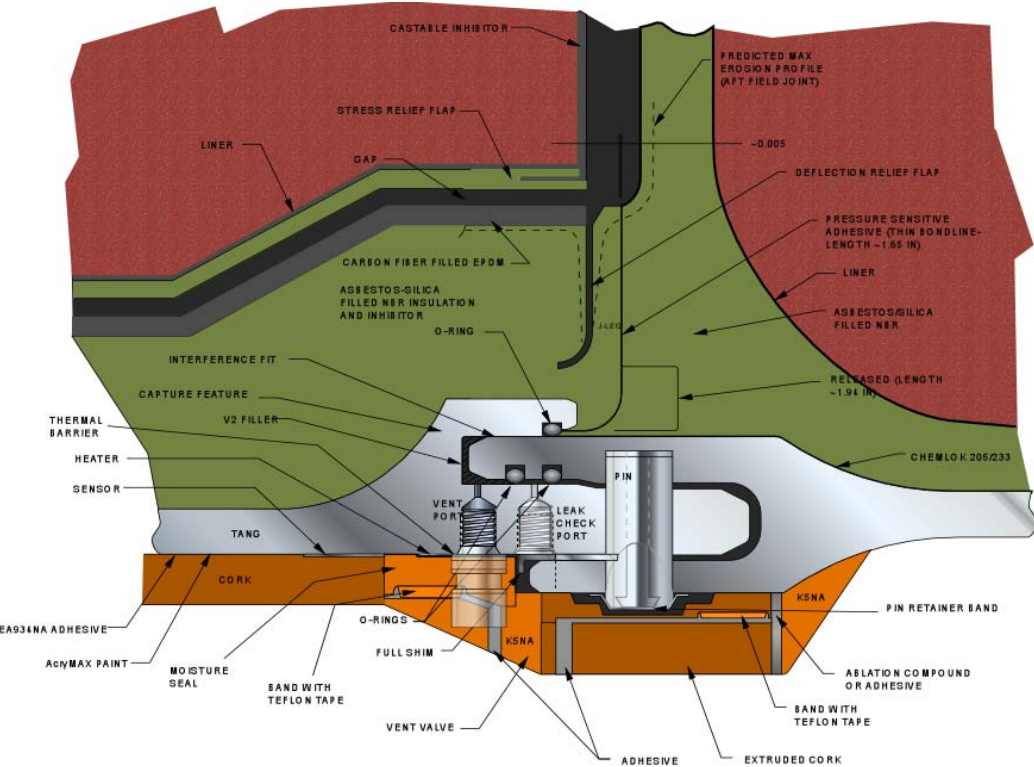
STIFFENER RINGS (3)



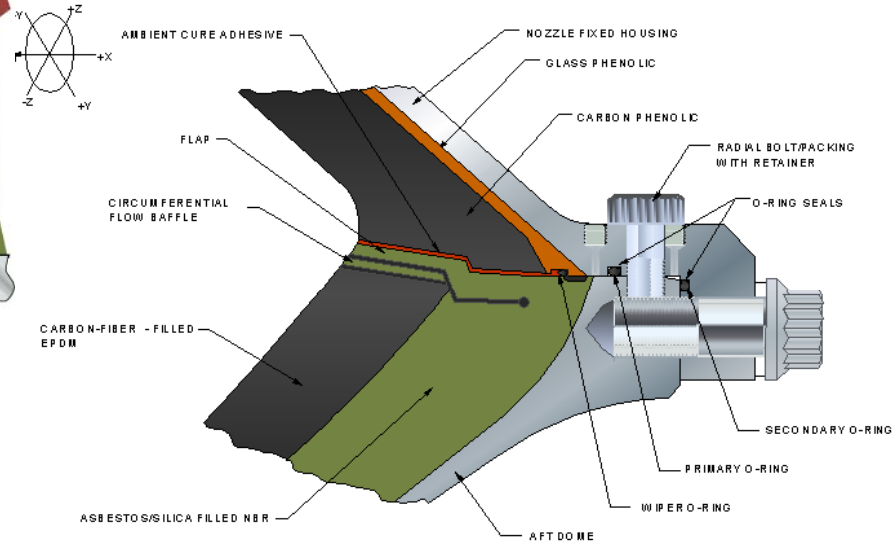
AFT Y & AFT SKIRT KICK RING



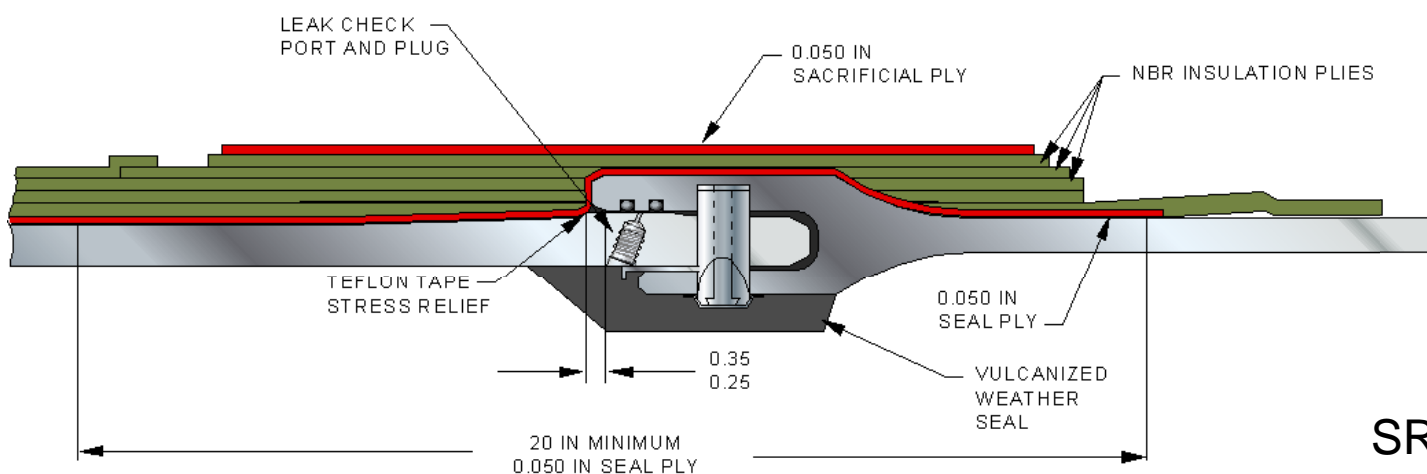
SRB Joint Locations



FIELD JOINT (3)
AND PROTECTION SYSTEM

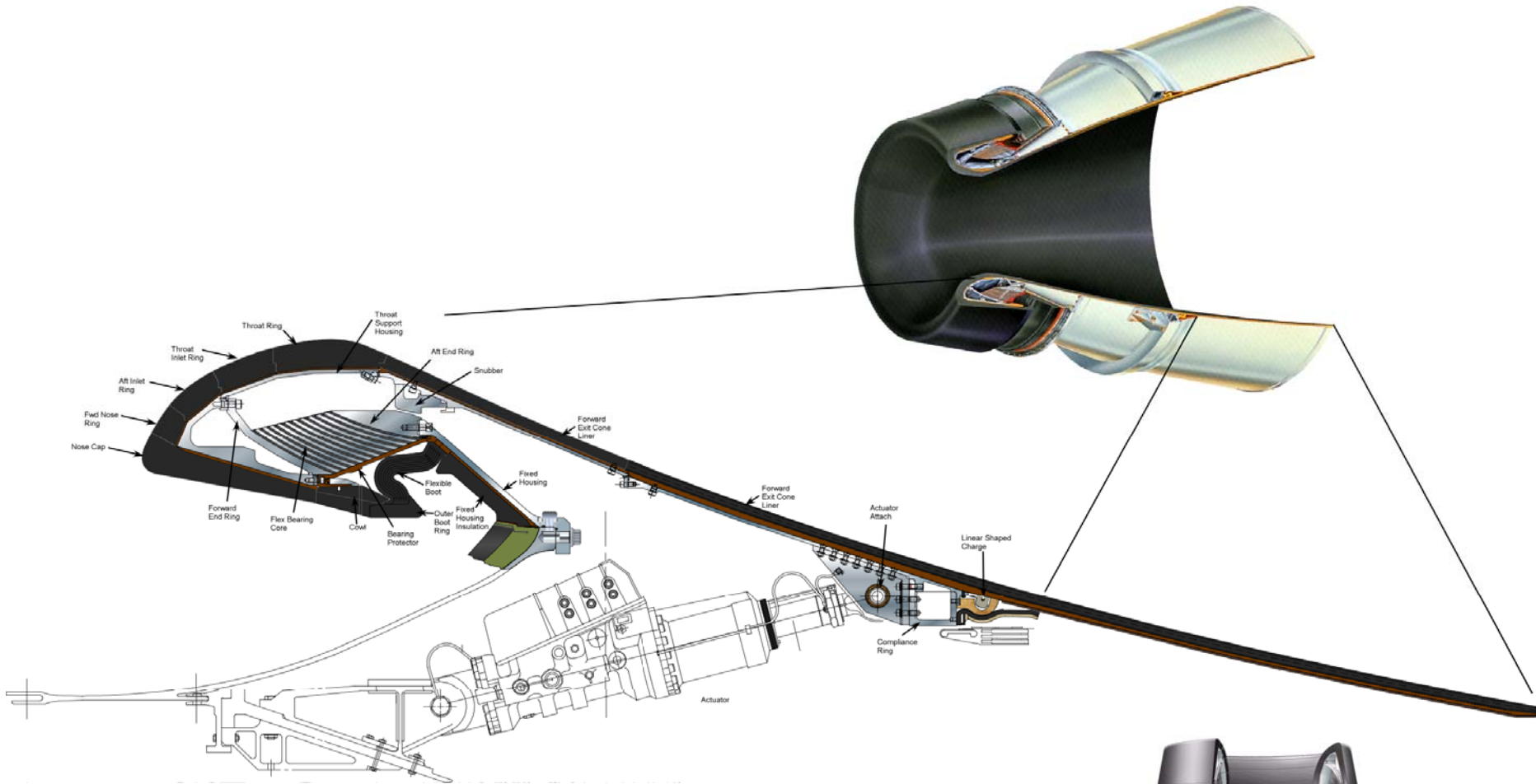


ASSEMBLED RSRM CASE TO NOZZLE JOINT



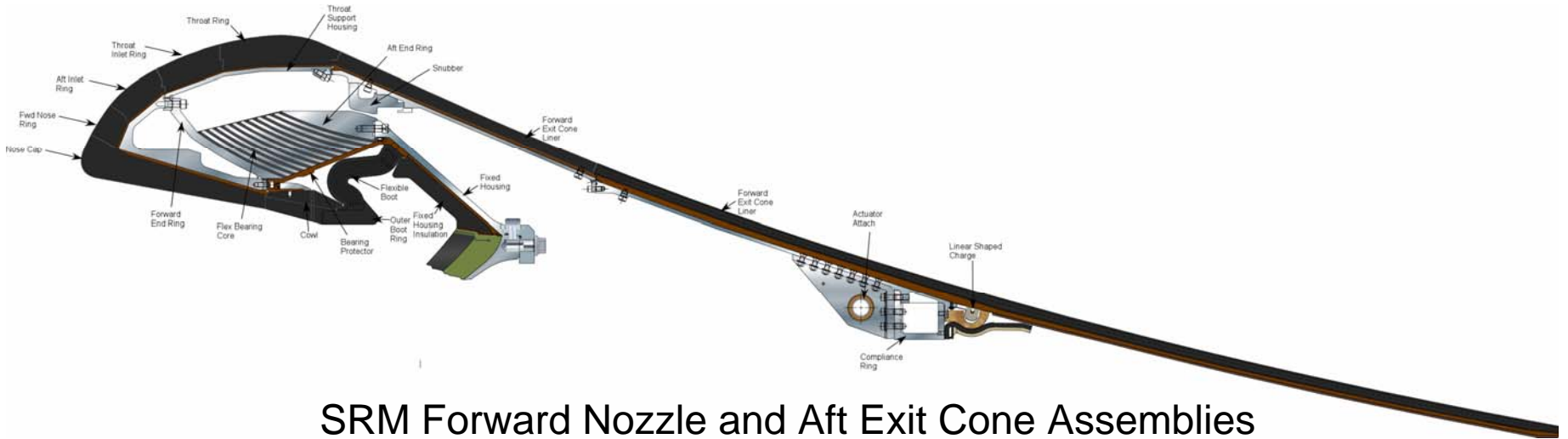
FACTORY JOINT (7)

SRB Joint Details

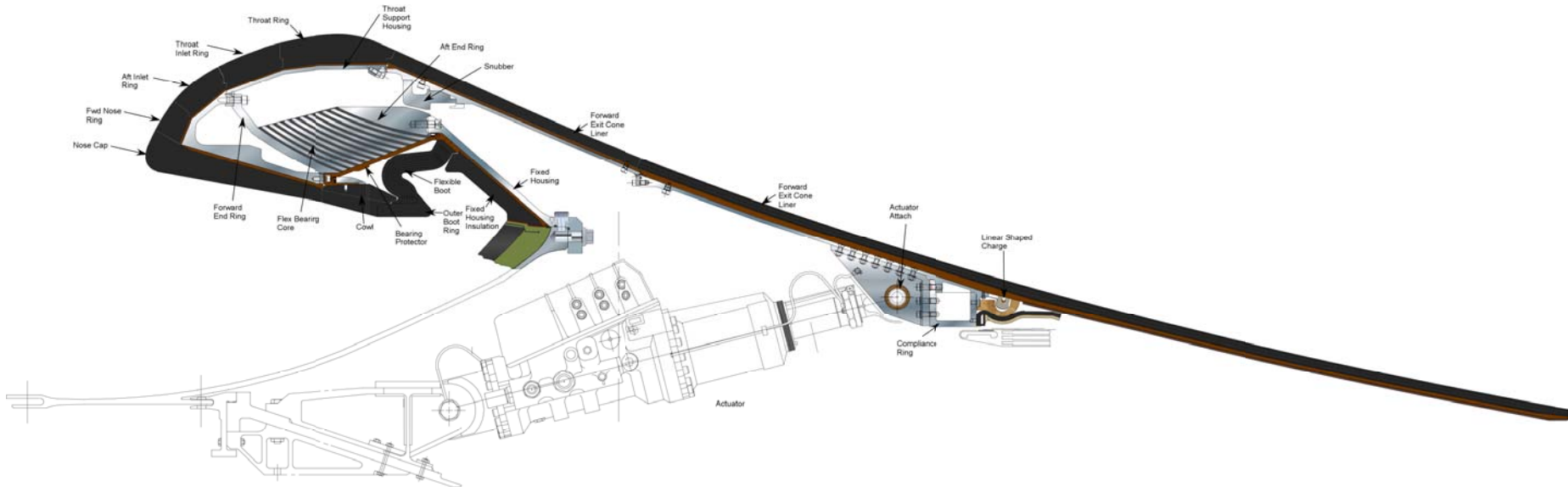


SRM Nozzle Assembly showing cutaway

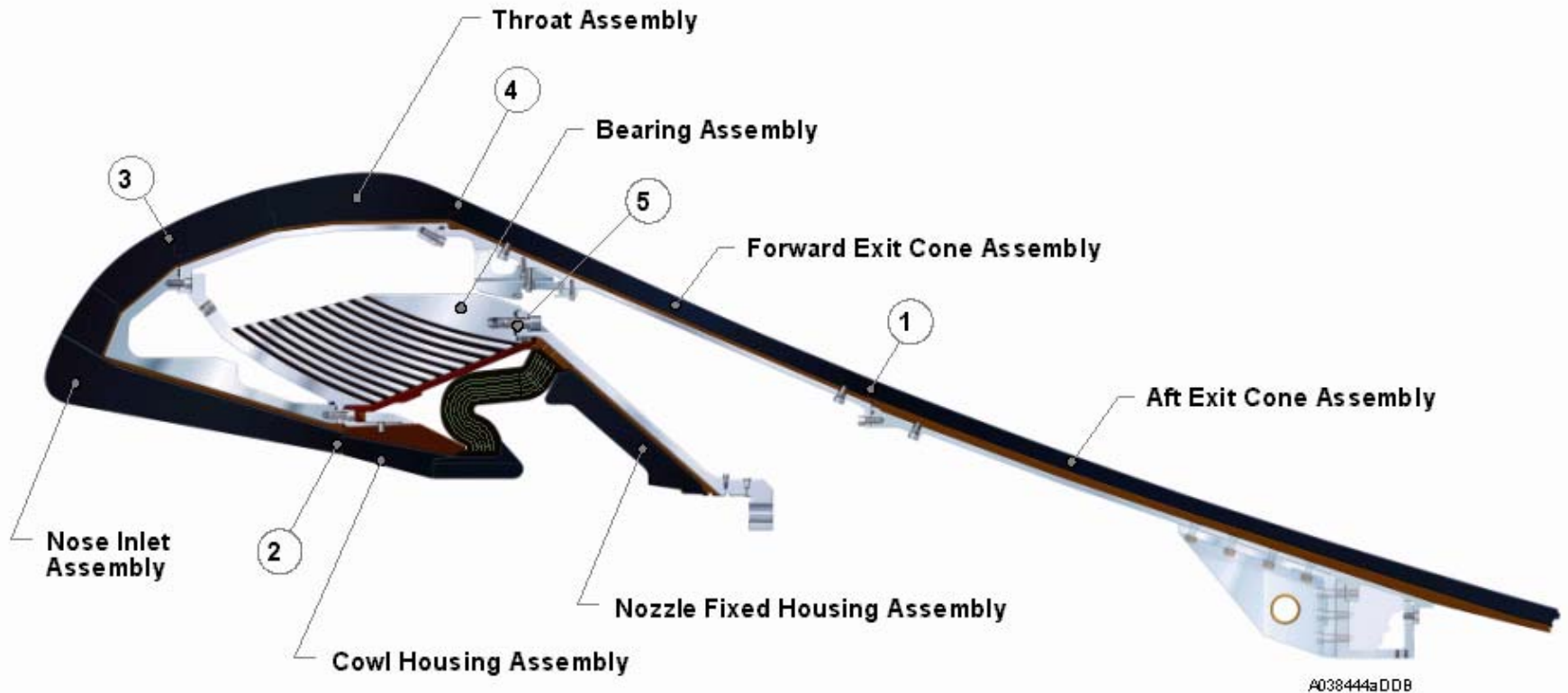




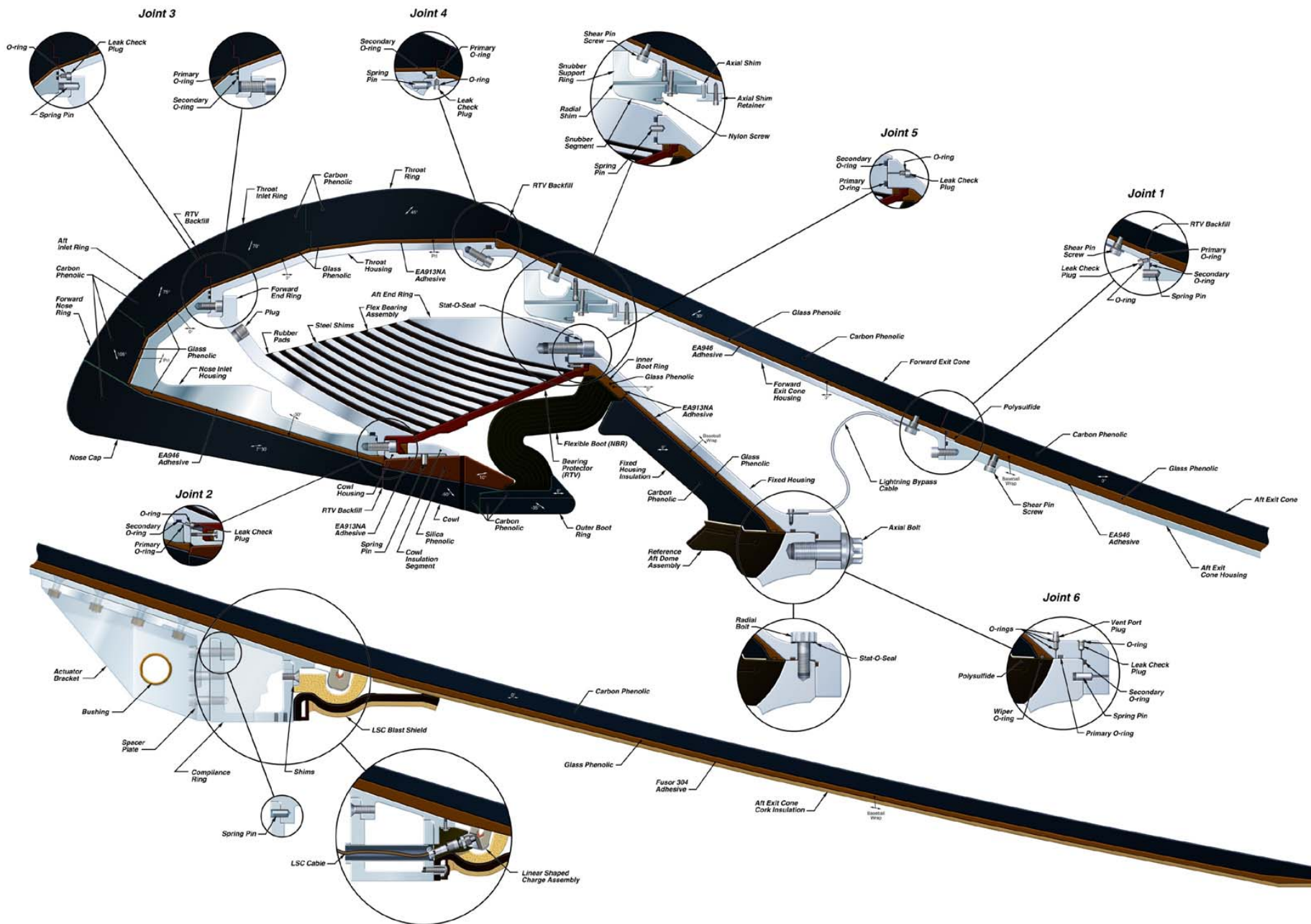
SRM Forward Nozzle and Aft Exit Cone Assemblies



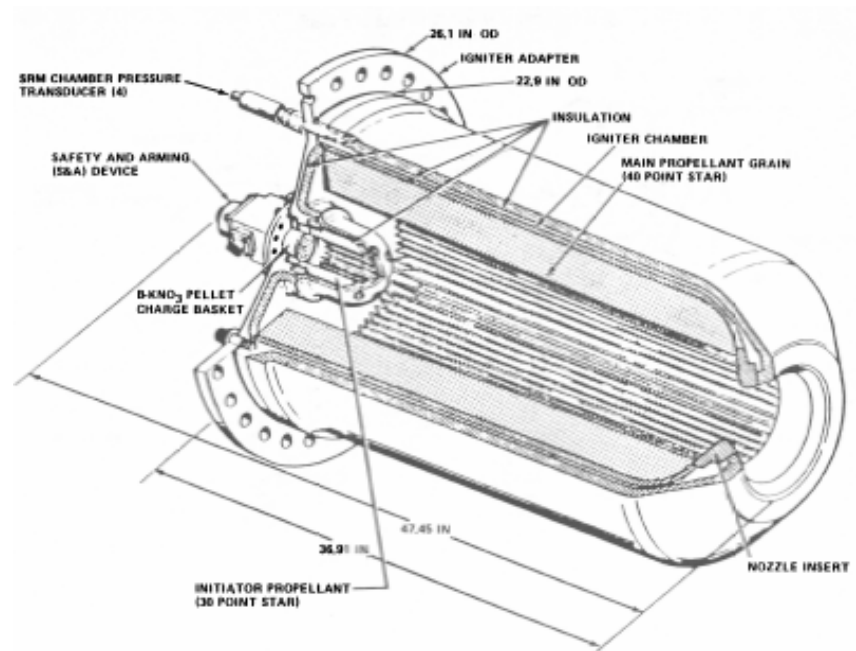
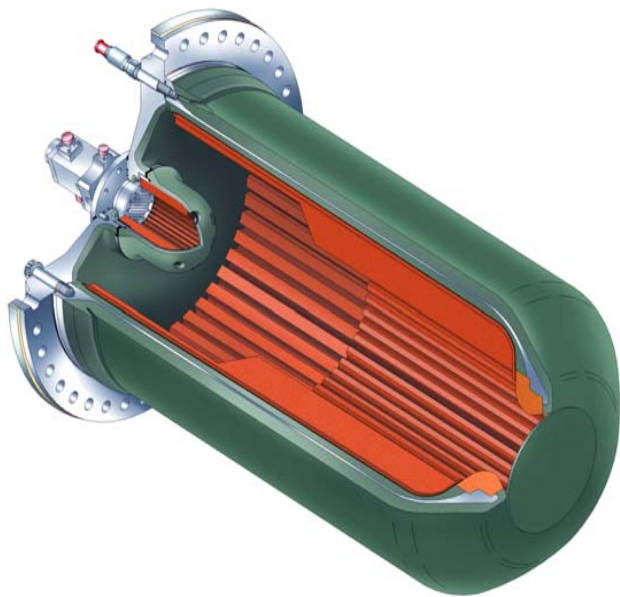
SRM Nozzle Showing Actuator Connection and Aft Dome Joint



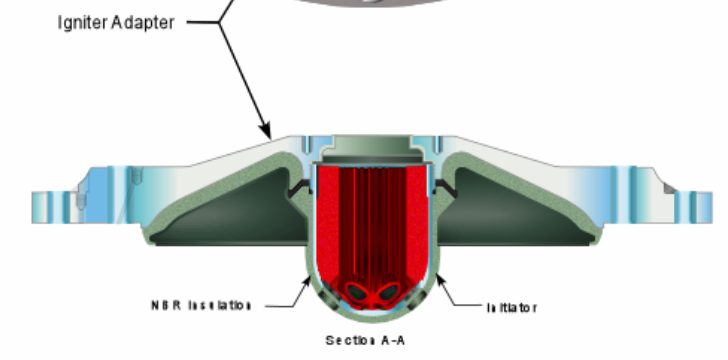
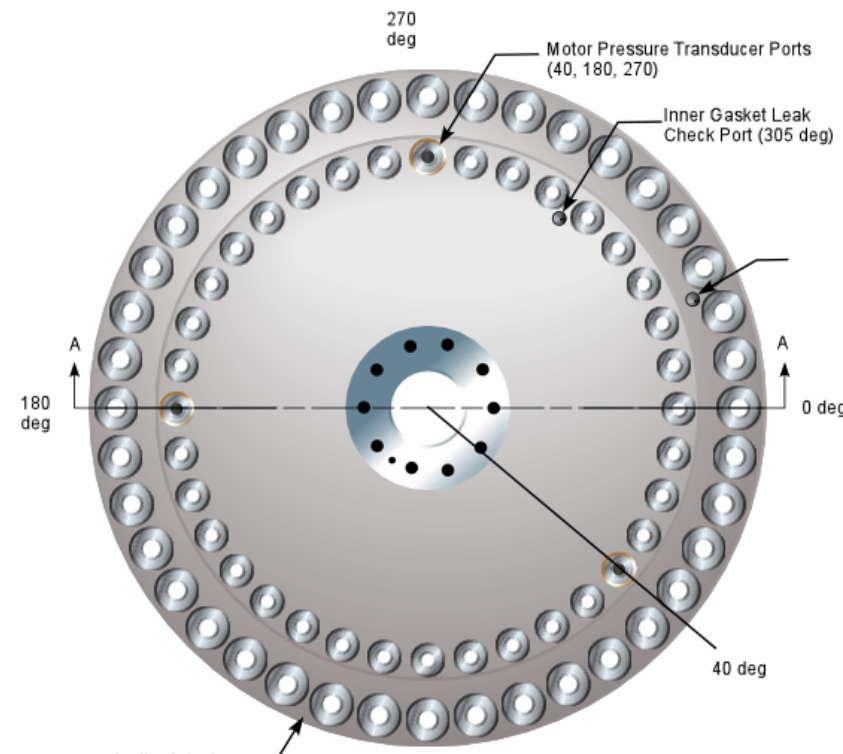
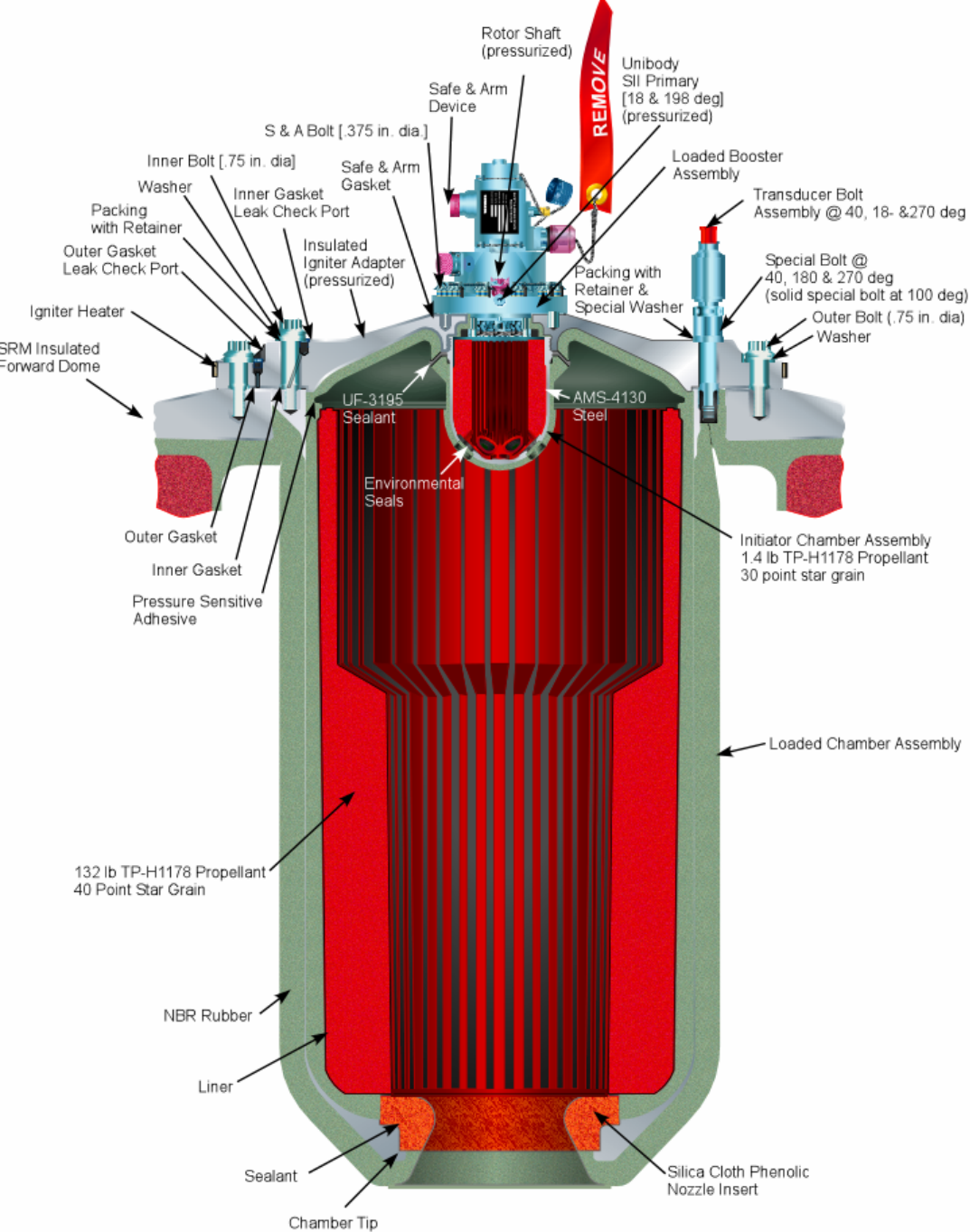
SRM Nozzle Showing Five Joints



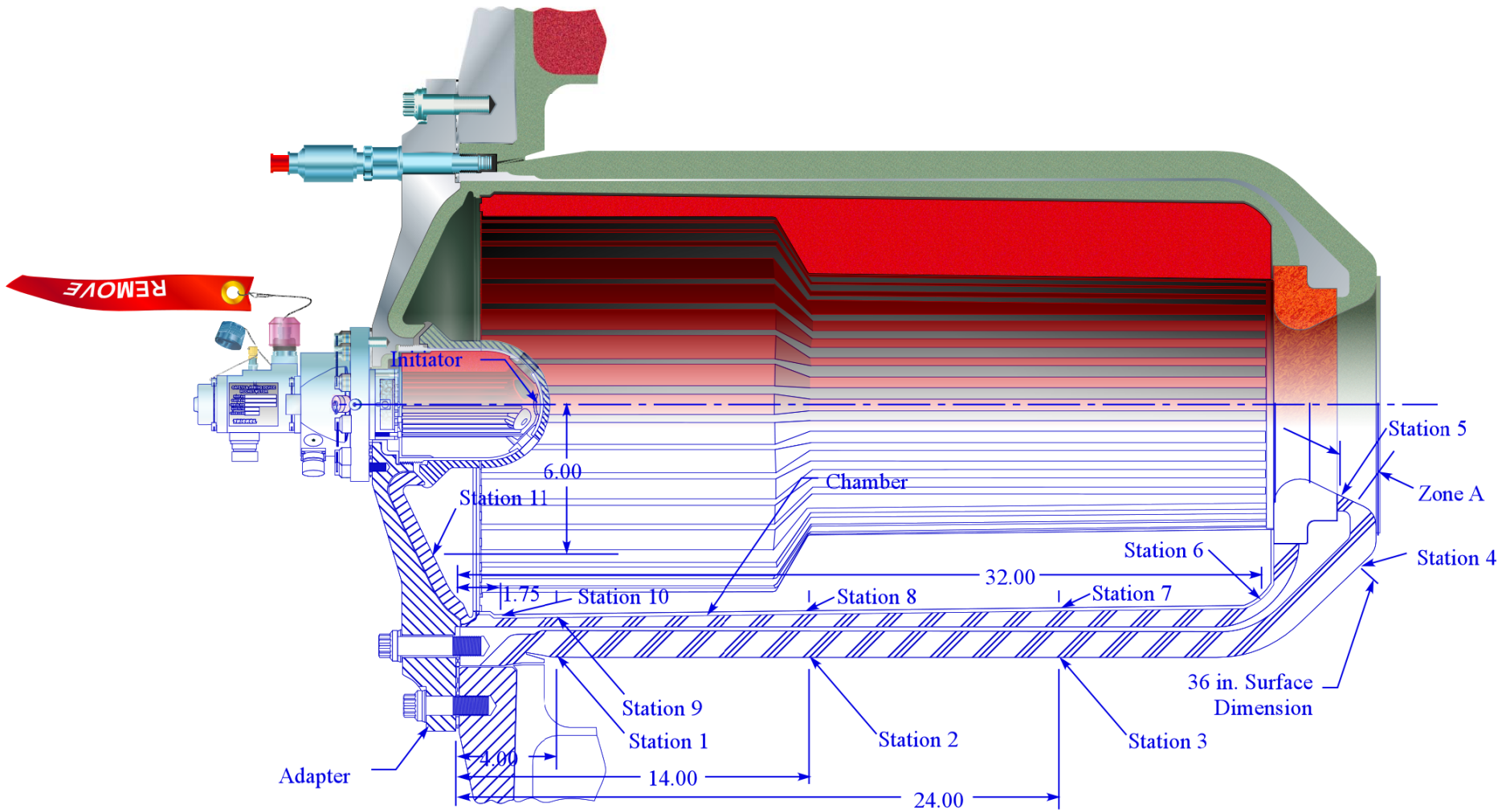
SRM Nozzle Showing Joints and Details



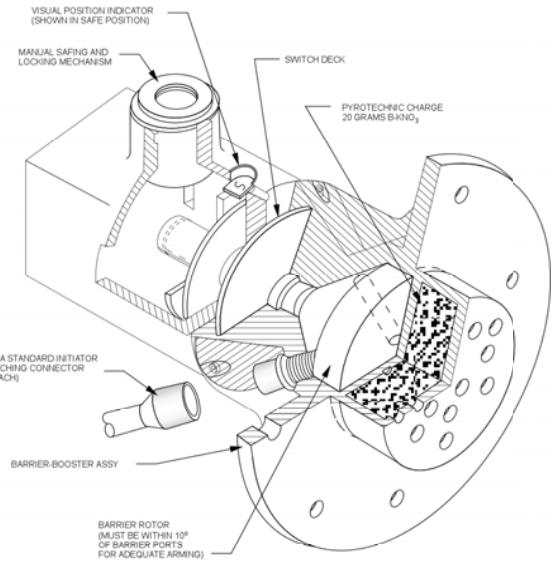
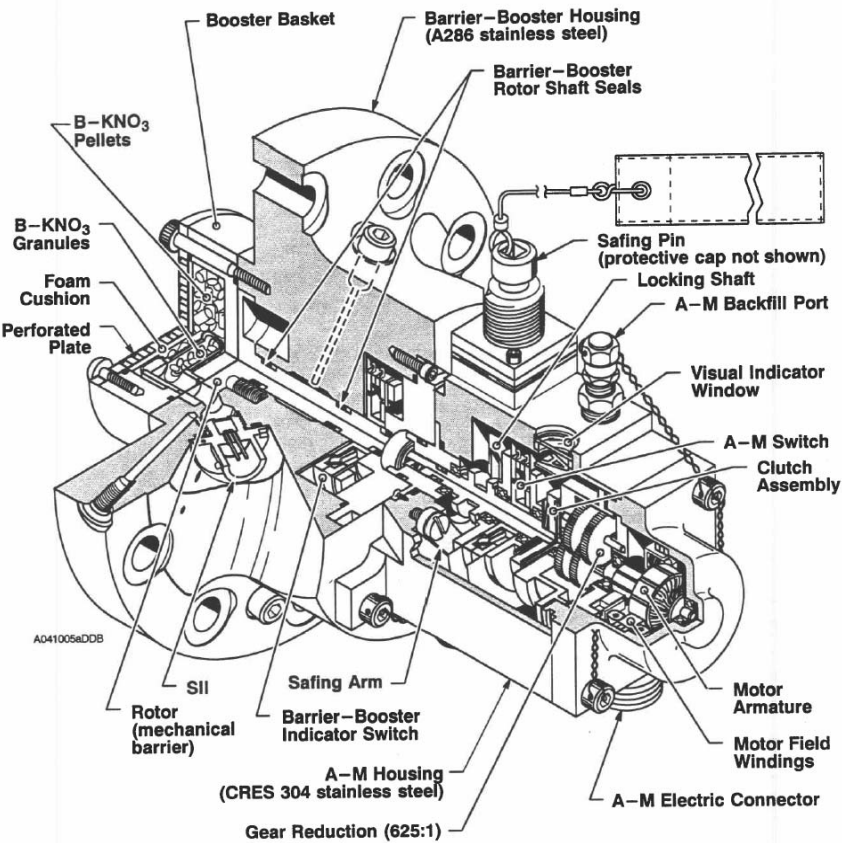
SRM Ignition Subsystem S&A Device Orthogonal View



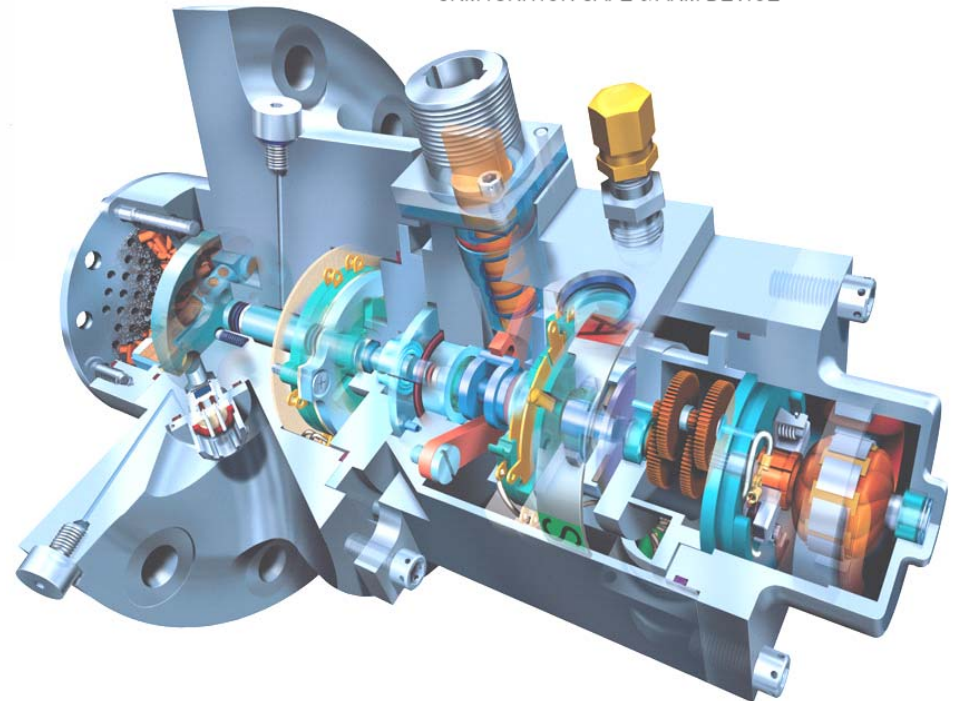
IGNITION SYSTEM COMPONENTS



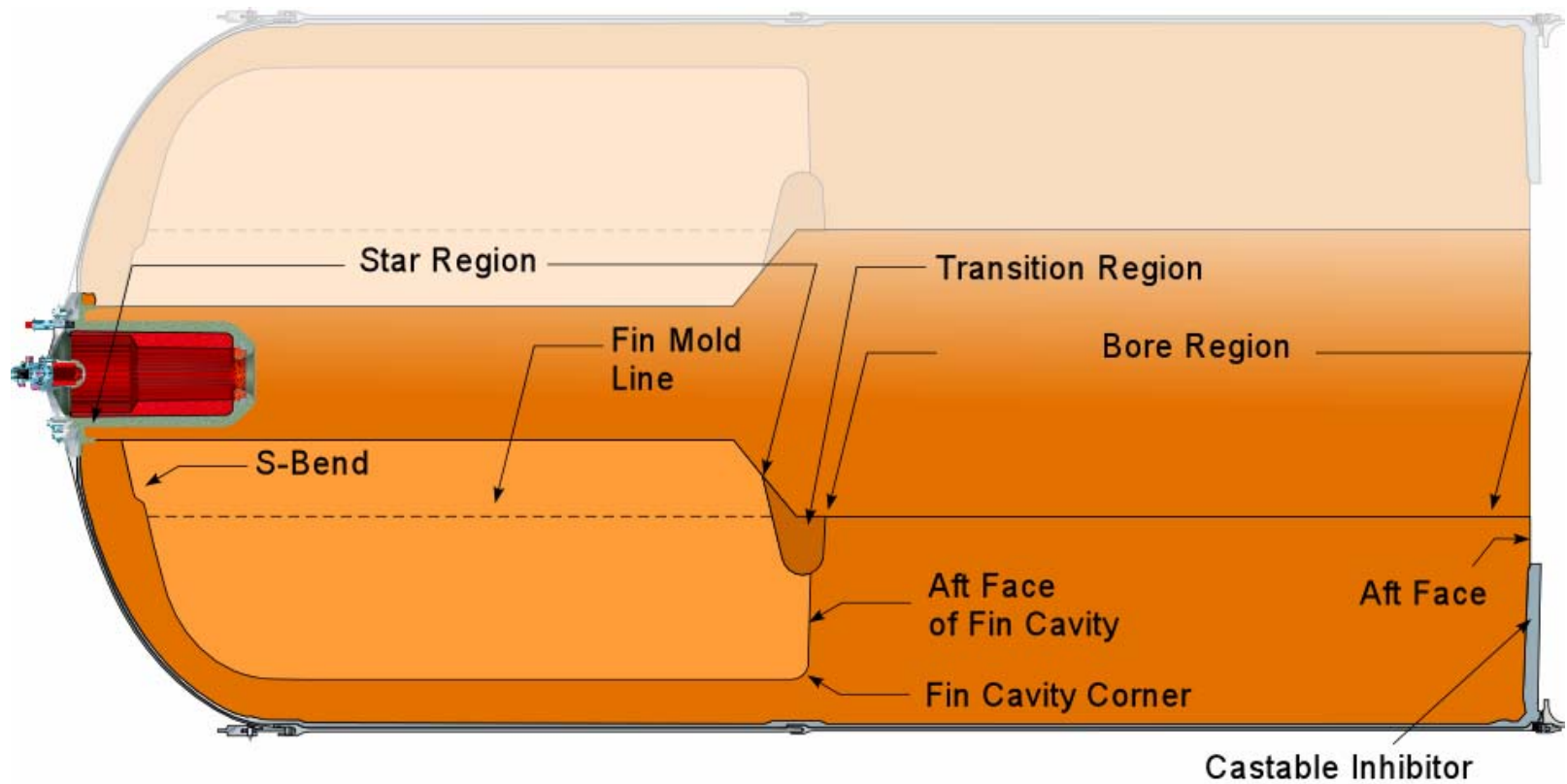
SRM Igniter



SRM IGNITION SAFE & ARM DEVICE



SRM Ignition S&A Device



SRM Forward Case Cross Section Showing Star Pattern, S&A, And Igniter

INDEX

Space Shuttle and Mobile Launch Platform	2
SRBs on MLP	2
SRB Cutaway	3
SRB Component Drawing	3
SRB Basic Assembly and Orientation to MLP and ET	4
Space Transportation System and SRB Orientation	5
STS System	6
SRB Cutaway Showing Components	6
SRB Systems	7
SRB Systems	8
SRB Miscellaneous Views	9
SRB Isometric Detail	10
Structural Subsystem	11
Nose Cap Assembly Exterior and View showing Separation Thrusters	12
Nose Cap and Frustum Assembly	12
SRB Forward Separation Ring Cross Section	13
SRB Forward Skirt Showing Details	14
Forward Attach and RSS Crossover	15
SRB Forward Assembly (Nose Cap, Frustum, Forward Skirt)	15
Forward Attach & Bolt Catcher	16
SRB/ET Forward Attach Fitting	16
ETA Ring Strut Connections	17
ETA Ring Structure	17
ETA Ring showing Struts and Connection	18
Lower and Diagonal Strut	18
SRB/ET Upper Strut Assembly	18
Lower and Diagonal Strut	19
Upper Strut Cable Passthrough Connections	19
SRB/ET Upper Strut Assembly	19

Systems Tunnel Configuration	20
Canoe (Fwd Passthrough)	20
Rooster Tail (Aft Passthrough)	20
Systems Tunnel Details	21
Aft Skirt Details	22
Hold-Down Post Expanded Parts	23
Hold-Down Post	23
Hold-Down Post Showing MLP details	24
Hold-Down Post Details	25
Frangible Nut	25
Nasa Standard Initiator	25
Aft Attach Structure (RSRM to SRB AFT Skirt)	26
Aft Skirt Thermal Curtain (Structure to Nozzle)	27
SRB/RSRM Thermal Protection System (TPS) Details	28
Electrical & Instrumentation	29
Integrated Electronics Assembly (IEA) Fwd and Aft Unit Details	30
IEA Configuration	31
IEA Fwd and Aft Details	32
Electrical & Instrumentation (E&I) Functional Diagram	33
Pyrotechnic Initiator Controller (PIC) Simplified Schematic	33
Multiplexer-Demultiplexer (MDM) Detail	34
MDM Code Plug	34
Rate Gyroscope Installation	35
Data Acquisition System (DAS) Figure	35
Thrust Vector Control	36
Thrust Vector Control (TVC) Schematic	37
TVC Views	37
Thrust Vector Control System: Rock and Tilt Hydraulic Actuator Systems	38
TVC Access Ports on Aft Skirt	39
TVC Details (Picture)	39
Hydraulic Power Unit (HPU) Actuator Functional Schematic	40
TVC Auxiliary Power Unit (APU) Operational Schematic	40

TVC Details	41
Fuel Supply Module (FSM) Details	42
Fuel Isolation Valve (Hydrazine) Isometric, Picture and Cutaway	43
APU Details	44
Gas Generator Valve Module (GGVM)	45
GGVM Cutaway	45
APU Gas Generator Views	45
APU Turbine Wheel Details	46
Hydraulic Pump details	47
Hydraulic Pump Piston Barrel	47
Hydraulic Pump Depressurizing System and Compensator Operation	48
Compensating Mechanism	48
Hydraulic Bootstrap Reservoir Details	49
TVC Bootstrap Reservoir Operational Schematic	50
TVC Hydraulic Fluid Manifold	51
TVC Hydraulic Fluid Manifold Installation	52
High Pressure Relief Valve	53
Low Pressure Relief Valve	54
TVC Hydraulic Check Valve and Filter Assembly (CVFA)	55
SRB TVC Quick Disconnect	56
SRB TVC Manual Shutoff Valve Assembly	57
TVC Hydraulic Accumulator- Piston Type	58
TVC Hydraulic Accumulator-Types Installation	59
SRB TVC Lube Oil Accumulator (Bellows Type)	59
TVC Servoactuator Location	60
Servo Valve Section View	61
Servo Valve Operation	62
Power Valve assembly	63
Dynamic Pressure Feedback (DPF) Assembly	64
Solenoid Isolation Valve Assembly	64
Differential Pressure Transducer	65
Lock Valve Assembly	66

Power Valve And Feedback Configuration	67
Hydraulic Actuator Views	67
APU Functional Schematic	68
TVC Servoactuator Details	69
TVC Actuator Polarity	70
SRB TVC Subsystem Schematic	71
SRB TVC Controls and Measurement	72
Control Subsystem	72
SRB APU Controls and Measurements (Rock A)	73
SRB TVC Actuator Schematic and Components	74
SRB Separation Subsystem	75
SRB Separation Sequence	76
BSM Ignition and SRB Structural Release Subsystem	77
SRB/ET Forward (RH) Attach Fitting Exploded view	78
SRB/ET Upper Attach Bolt Separation Plane	78
Forward SRB/ET Separation Bolt	79
Aft Separation Bolt Assembly	79
Forward Booster Separation Motors Schematic	80
Forward BSM Aerothermal Cover Details	81
Forward BSM CDF Initiator Configuration	82
AFT BSM Details	83
AFT BSMs with TPS Applied	84
AFT BSMs with No TPS	84
AFT BSM Details	84
AFT BSM TPS Details	85
BSM Igniter	86
BSM Details	86
Nozzle Cutaway	86
Retrieval	87
SRB Flight Timeline/Sequence	88
Pilot and Drogue Parachute Details	89
Main Parachute	90

SRM Nozzle Linear Shaped Charge Cutoff Device	91
SRB Nose Cap Thruster-Installation	91
SRB Frustum/Separation Ring Assembly	92
Altitude Switch Assembly	92
Retrieval Ship	93
18' Ambar Dive Boat	94
SRB Towback Operations	95
SRB Hip Operations	96
Recovery Details	97
Enhanced Diver Operating Plug	98
SRB Retrieval Operations at SRB Slip	99
Range Safety System	100
SRB RSS Functional Diagram	101
SRB Range Safe and Arm (S&A) Device Section View	102
Range Safety Panel No. 1	103
Range Safety Subsystem Panel No. 2 Forward Skirt	103
SRB RSS Ordnance Components	104
SRB Range Safety Command Destruct Subsystem	105
RSS Antenna Locations	105
Re-Useable Solid Rocket Motor (RSRM)	106
Solid Rocket Motor Configuration	107
SRB Ignition Functional Circuits	108
SRB Dome Joints	109
SRB Field and Factory Joints	110
SRB Joint Locations	111
SRB Joint Details	112
SRM Nozzle Assembly showing cutaway	113
SRM Forward Nozzle and Aft Exit Cone Assemblies	114
SRM Nozzle Showing Actuator Connection and Aft Dome Joint	114
SRM Nozzle Showing Five Joints	115
SRM Nozzle Showing Joints and Details	116
SRM Ignition Subsystem S&A Device Orthogonal View	117

SRM Igniter Details	118
SRM Igniter	119
SRM Ignition S&A Device	120
SRM Forward Case Cross Section Showing Star Pattern, S&A, And Igniter	121